



**WC200
STAINLESS STEEL CAPPER
PARTS CATALOG**

DECEMBER 2021



SILGAN EQUIPMENT

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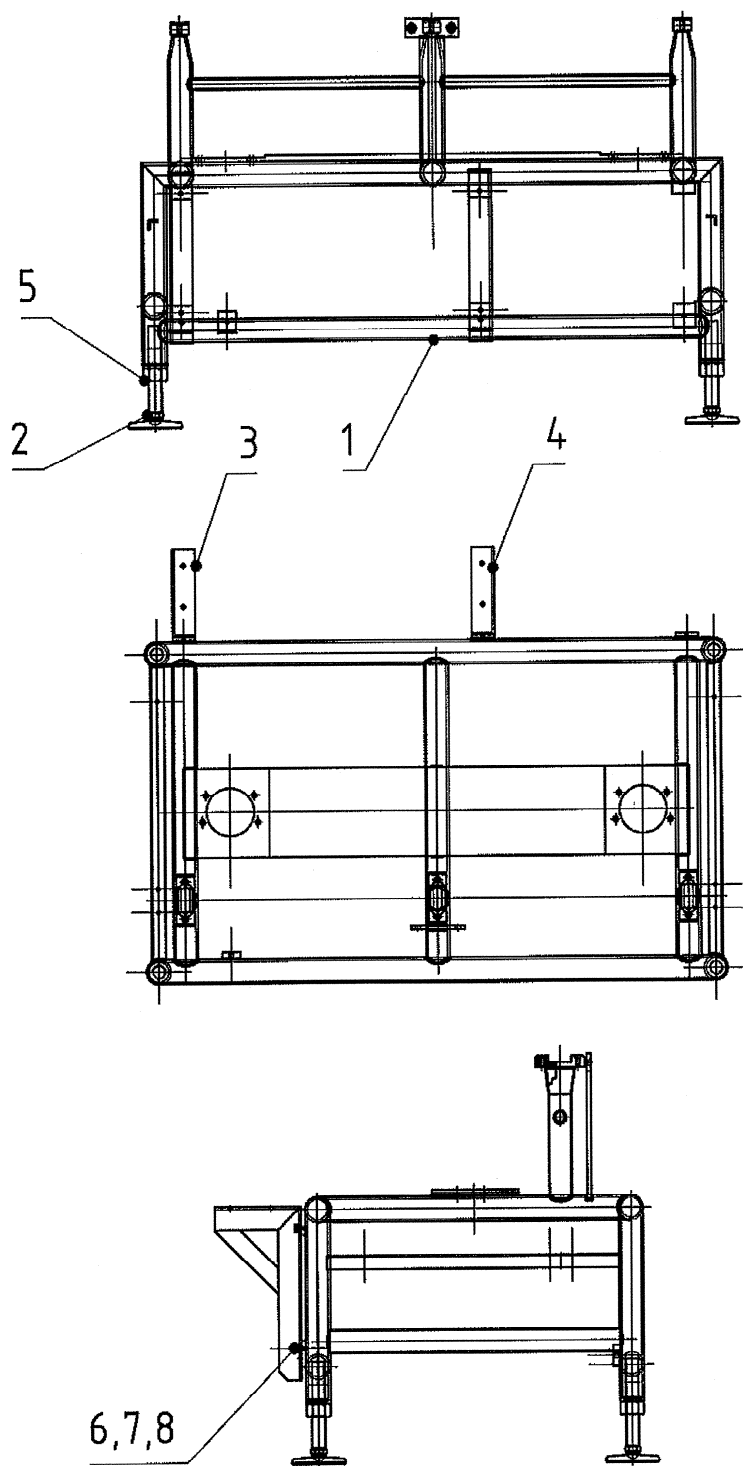


SECTION A

BASE ASSEMBLIES

Assembly Number	Description	Page Number
200-110-000	ASSEMBLY FRAME	1
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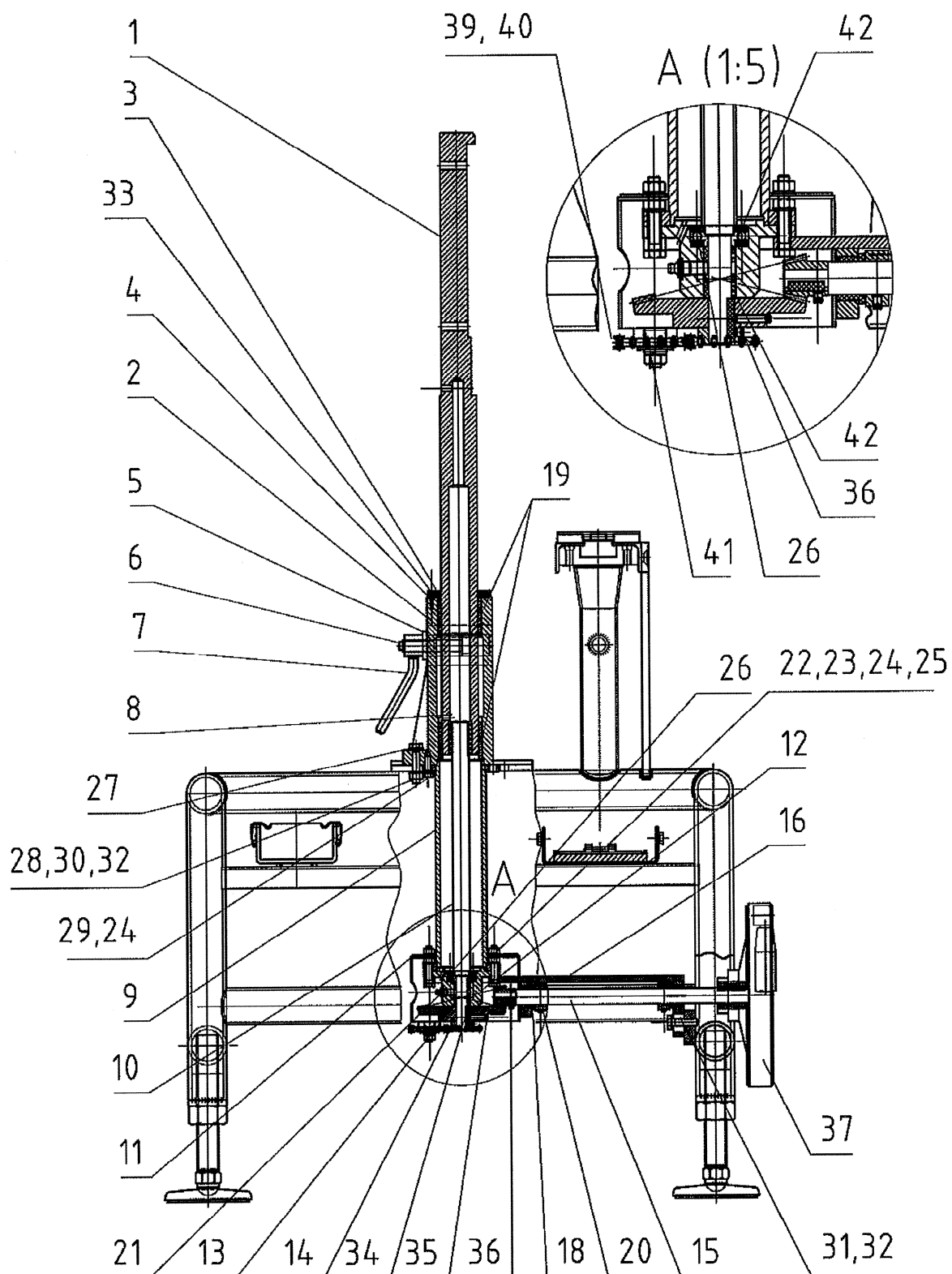
200-110-000 ASSEMBLY FRAME



200-110-000 ASSEMBLY FRAME

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200-120-000 ASSEMBLY HEIGHT ADJUSTMENT



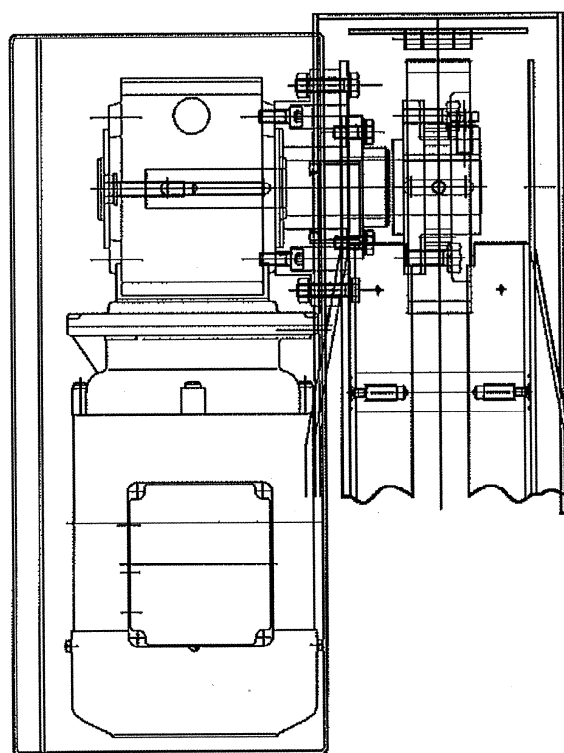
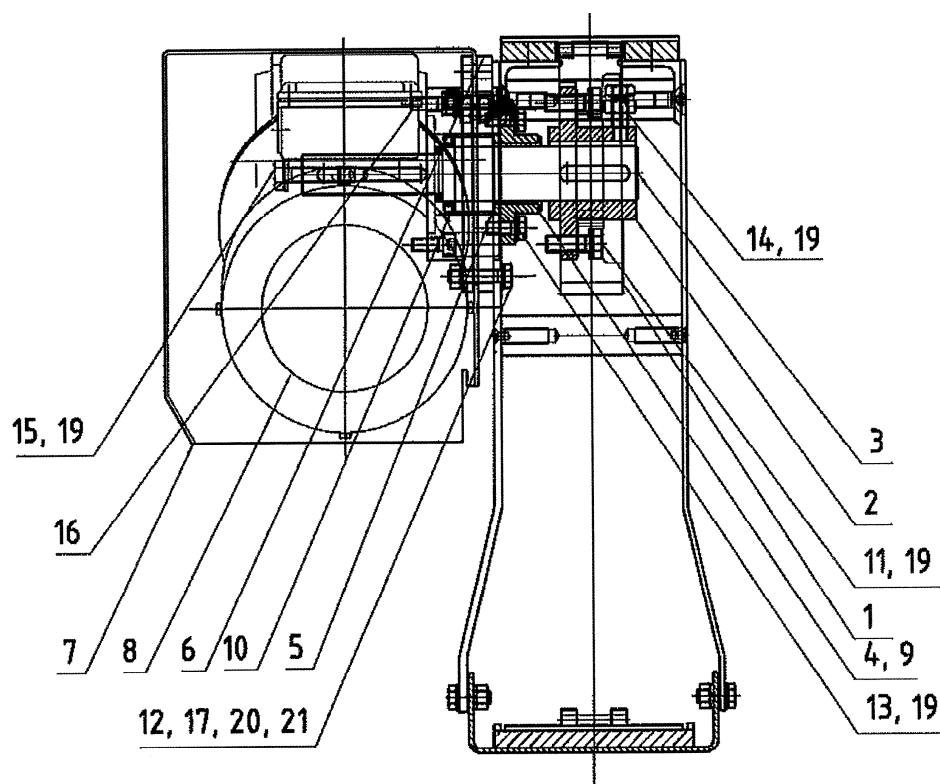
200-120-000 ASSEMBLY HEIGHT ADJUSTMENT

Item Number	Part Number	Part Description	Quantity
1	200-120-001	COLUMN	2
2	200-120-002	PILLAR GUIDE	2
3	8 070 704	COVER PLATE	2
4	8 071 334	FELT RING	2
5	5010 1843	WASHER	2
6	5010 1828	BINDER PLUG	2
7	5010 1837	TENSION LEVER	2
8	5010 0525	INSERT NUT	1
9	8 070 253	SPACER TUBE	2
10	200-120-010	ADJUSTING SPINDLE	2
11	CG-M-157-3	PROTECTION CAP	1
12	200-120-003	BEARING FLANGE	2
13	CG-M-96-04-1	MITRE WHEEL 1:4	1
14	5010 1830	SPROCKET 3/8"; Z=16	2
15	200-120-004	SHAFT	1
16	200-120-005	CONSOLE	1
18	200-120-008	FLANGE SLEEVE 22X27X20	2
19	200-120-007	BUSHING 50X60X50	2
20		22 DIN 705 - A2 V2A SET COLLAR	2
21		DIN 71412 G1/8" V4A LUBRICATOR NIPPLE G1/8"	4
22		DIN 933 V4A HEXAGON HEAD CAP SCREW M8X50	8
23		DIN 934 V4A HEXAGON NUT M8	8
24		DIN 125 V4A WASHER M8	32
25		DIN 128 V4A LOCK WASHER M8	16
26		DIN 71412 THRUSTING BALL BEARING 51204	2
27		DIN 933 V4A HEXAGON HEAD CAP SCREW M10X55	8
28		DIN 934 V4A HEXAGON NUT M10	8

200-120-000 ASSEMBLY HEIGHT ADJUSTMENT

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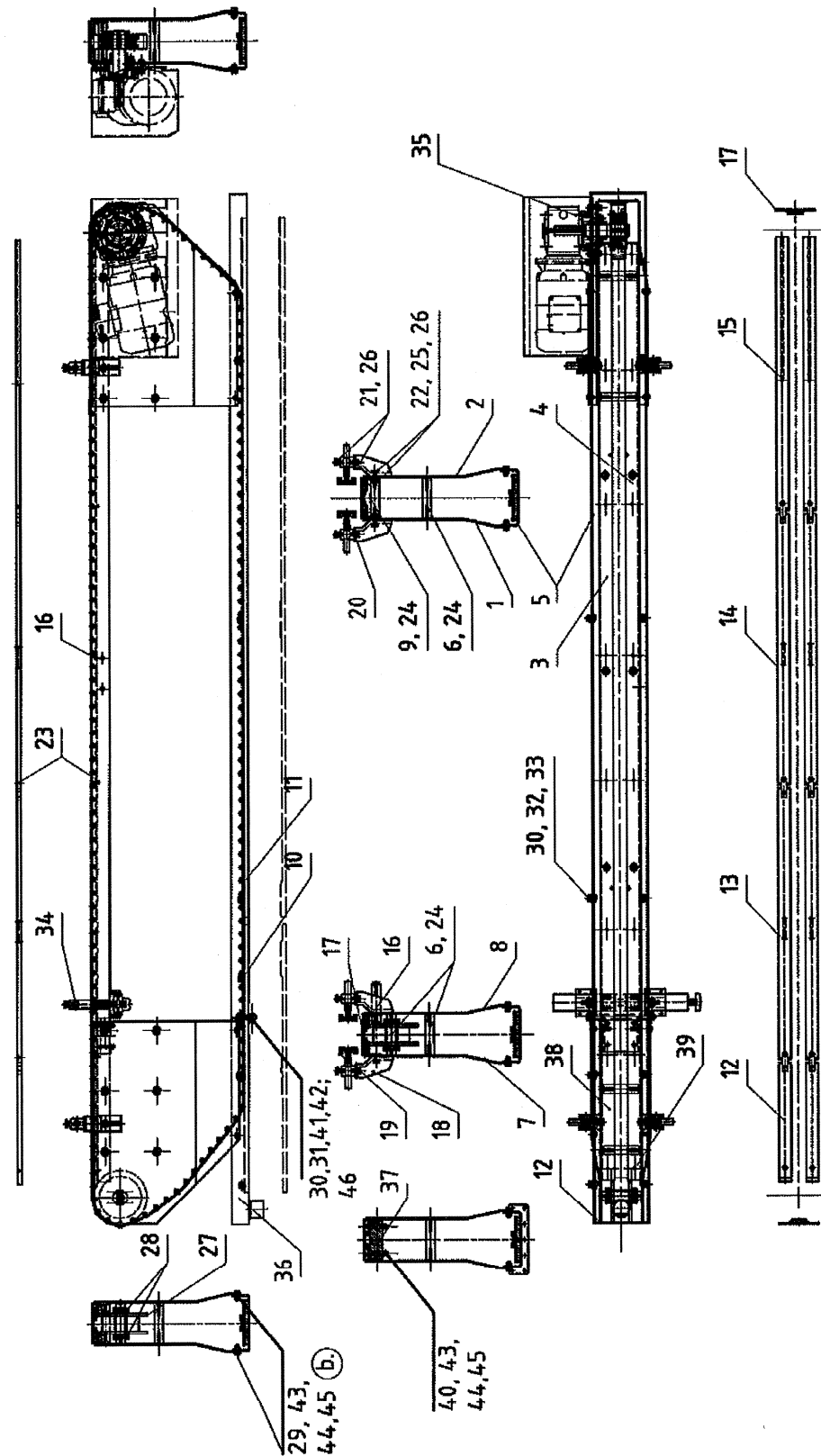
200-130-000 ASSEMBLY CONVEYOR DRIVE



200-130-000 ASSEMBLY CONVEYOR DRIVE

Item Number	Part Number	Part Description	Quantity
1	5010 0763	DRIVE SPROCKET	1
2	5012 5822	HUB - DRIVE SPROCKET	1
3	5010 1020	DRIVE SHAFT	1
4	5050 1015	BEARING SUPPORT	1
5	5050 1013	SPACER BUSHING	1
6	5050 1011	MOUNTING FLAN.TE	1
7	5050 1022	GUARD	1
8	5050 1021	WORM GEAR MOTOR	1
9		XFM-3539-26 FLANGE BUSHING - IGUS	1
10		35-52-10 BASL-72NBR 902 OIL SEAL	1
11		M10X30 DIN 933 V4A HEXAGON SCEW	4
12		M8X35 DIN 933 V4A HEXAGON SCEW	4
13		M8X20 DIN 933 V4A HEXAGON SCEW	4
14		OX20 DIN 933 V4A HEXAGON SCEW	1
15		M10X35 DIN 933 V4A HEXAGON SCEW	1
16		M8X20 DIN 912 V4A HEXAGON SOCKET HEAD CAP SCREW	4
17		M8 DIN 934 V4A HEXAGON NUT	4
18		M10 DIN 934 V4A HEXAGON NUT	1
19		A 10,5 DIN 125 V4A WASHER	9
20		A 8,4 DIN 125 V4A WASHER	9
21		B 8 DIN 127 V4A LOCK WASHER	4

200-150-000 ASSEMBLY CHAIN CONVEYOR



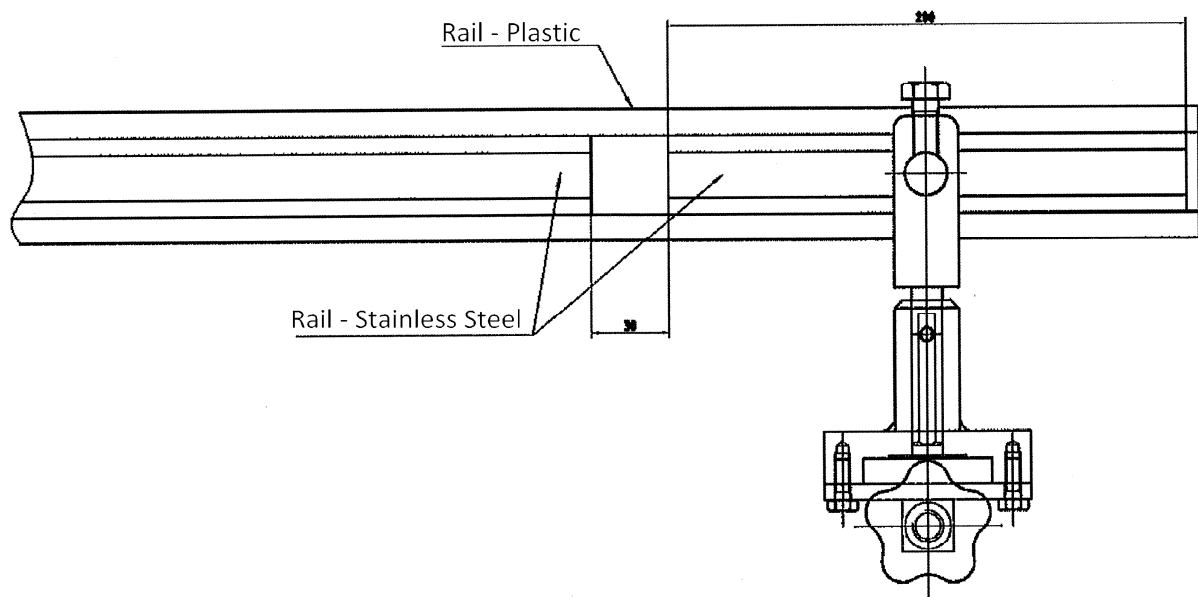
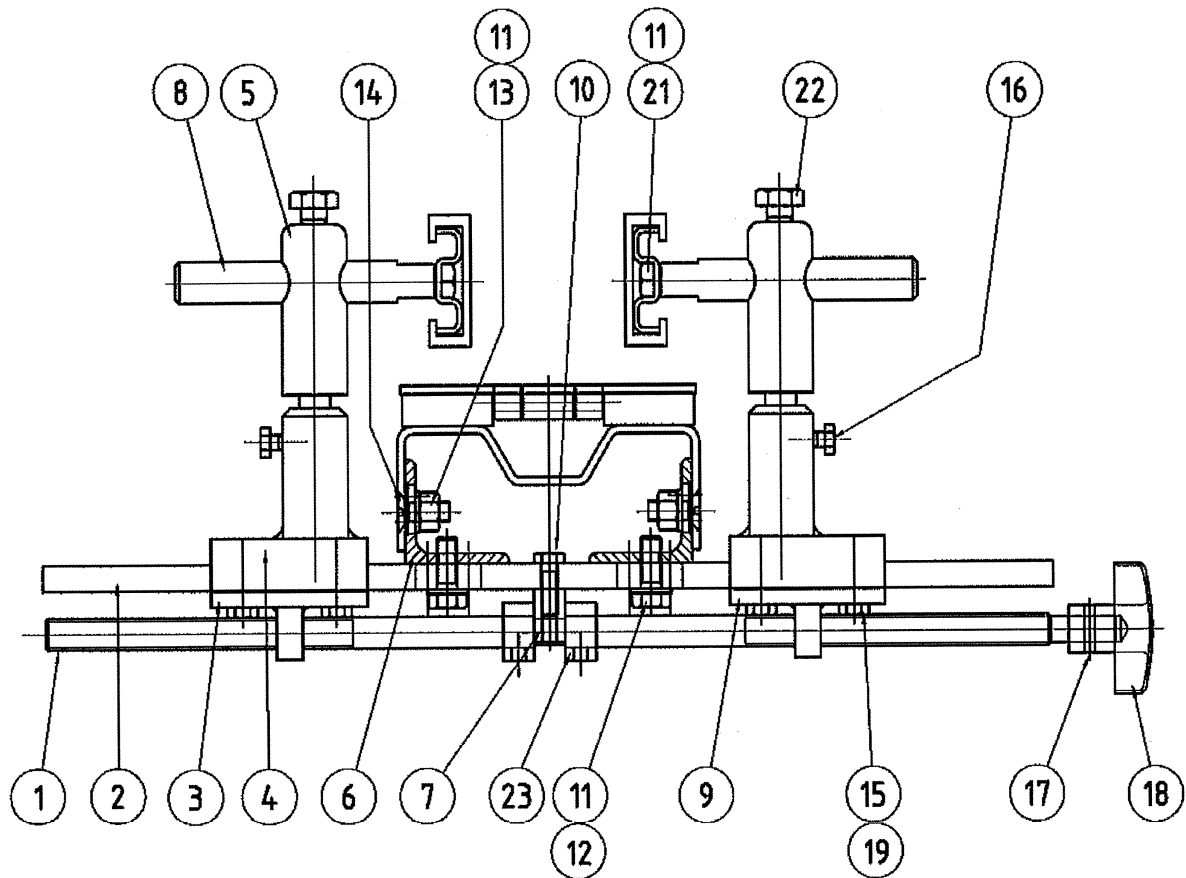
200-150-000 ASSEMBLY CHAIN CONVEYOR

Item Number	Part Number	Part Description	Quantity
1	200-150-001	SIDE PART REAR, DRIVE	1
2	200-150-002	SIDE PART FRONT, DRIVE	1
3	200-150-003	CORNER IRON O. STEEL, REAR	1
4	200-150-004	CORNER IRON O. STEEL, FRONT	1
5	200-150-005-1	CHAIN TUB, PART 1	1
6	200-150-006	DISTANCE BOLT	7
7	200-150-007	SIDE PART REAR, IDLE	1
8	200-150-008	SIDE PART FRONT, IDLE	1
9	200-150-009	DISTANCE BOLT	4
10	5010 0971	WEARING STRIP 1 (2000MM)	1
11	200-150-010	WEARING STRIP 2 (770MM)	1
12	5050 1039	WEARING.STRIP, ENTRANCE 340MM	2
13	5010 0753	WEARING STRIP, CENTER	2
14	5011 2608	WEARINGSTRIP, CENTER -SEALING SHOE	2
15	5050 1040	WEAR STRIP EXIT 808MM	2
16	5010 0602	SLOTTED CHEESE HD SCREW	10
17	5010 0751	LINK - HINGED CHAIN	165
18	5010 1735	HOLDER - SIDE RAIL	4
19	5010 2655	SIDE RAIL	?
20		M8X16 DIN 933 V4A HEXAGON SCREW	4
21		M10X20 DIN 933 V4A HEXAGON SCREW	8
22		M10X30 DIN 933 V4A HEXAGON SCREW	4
23		M6X16 DIN EN ISO 2009 SLOTTED COUNTERSUNK HD SCREW	8
24		M10X25 DIN EN ISO 2009 SLOTTED COUNTERSUNK HD SCREW	28
25		M10 DIN 934 V4A HEXAGON NUT	4
26		A 10,5 DIN 125 V4A WASHER	8
27		CODE 12870L/SCHWARZ SPROCKET IDLER W. PLAIN BEARING	1

200-150-000 ASSEMBLY CHAIN CONVEYOR

Item Number	Part Number	Part Description	Quantity
28		CODE 12703 SET COLLAR, SPLIT	2
29		M8X20 DIN 933 V4A HEXAGON SCREW	8
30		A 6,4 DIN 125 V4A WASHER	31
31		B 6 DIN 127 V4A LOCK WASHER	7
32		M8X10 DIN 933 V4A HEXAGON SCREW	16
33	5010 1059	CLAMPING SCREW (ECCENTER)	16
34	5050 1328	JAR CENTERING DEVISE WITH RAILS	1
35	200-130-000	TRACK DRIVE	1
36	200-150-005-2	CHAIN TUB, PART 2	1
37	200-150-011	SPEER BLOCK	1
38	200-150-013	CORNER IRON REAR IDLE	1
39	200-150-012	CORNER IRON FRONT IDLE	1
40		M8X55 DIN EN ISO 2009 SLOTTED COUNTERSUNK HD SCREW	2
41		M6X25 DIN 9 V4A HEXAGON SCREW	7
42		M6 DIN 934 V4A HEXAGON NUT	15
43		M8 DIN 934 V4A HEXAGON NUT	10
44		A 8,4 DIN 125 V4A WASHER	18
45		B 8 DIN 127 V4A LOCK WASHER	10
46		200X55X3 GASKET, SLICON CAOUCOU 3MM	1

600-106-100 ASSEMBLY JAR CENTERING DEVICE WITH RAILS



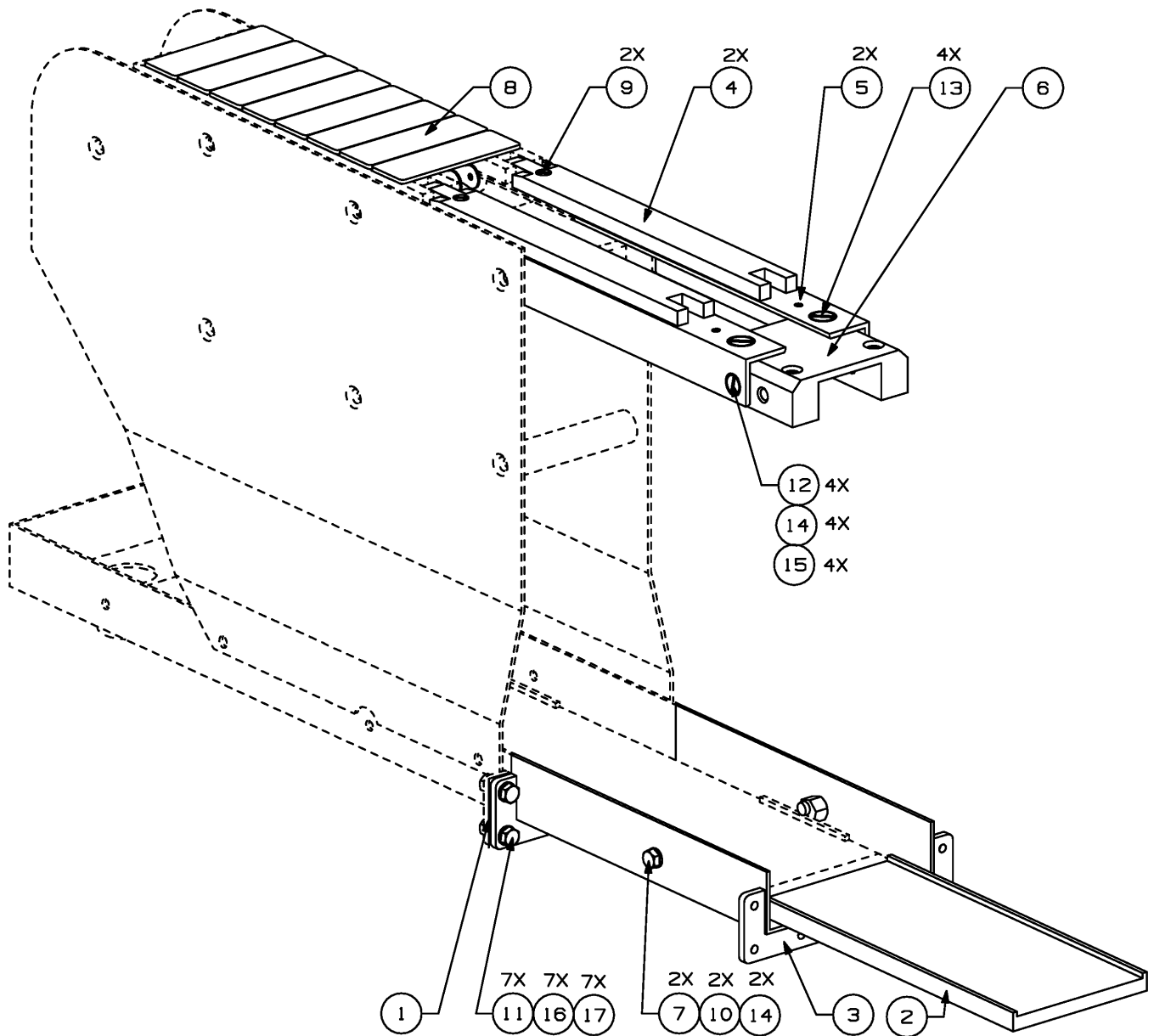
600-106-100 ASSEMBLY JAR CENTERING DEVICE WITH RAILS

Item Number	Part Number	Part Description	Quantity
1	5010 2438	THREADED ADJUSTING SHAFT	1
2	5050 1330	RAIL - GUIDE	1
3	5050 1331	GUIDE - REAR	1
4	5050 1332	BRACKET - GUIDE	2
5	5050 1333	POST	2
6	5010 2433	BRACKET - MOUNTING	2
7	5010 2435	BLOCK - CENTERING	1
8	5050 1334	HOLD - SHAFT	2
9	5050 1335	GUIDE - FRONT	1
10		M6X20 DIN 931 A4 HEXAGON HEAD CAP SCREW	2
11		Ø8,4 DIN 125 A4 WASHER	6
12		M8X20 DIN 933 A4 HEXAGON HEAD CAP SCREW	4
13		M8 DIN 934 A4 HEXAGON NUT	4
14		8X20 DIN 963 A4 COUNTERSUNK HEAD SCREW	4
15		6X16 DIN 933 A4 HEXAGON HEAD CAP SCREW	8
16		M6X10 DIN 933 A4 HEX ON HEAD CAP SCREW	2
17		Ø4X30 DIN 1481- A4 DOWEL DIN	1
18		GN5334-50-B10-C STAR GRIP	1
19		Ø6,4 DIN 127 A4 SINGLE COIL SPRING LOCK WASHER	8
20		Ø8,4 DIN 127 A4 SINGLE COIL SPRING LOCK WASHER	4
21		M8X16 DIN 933 A4 HEXAGON HEAD CAP SCREW	2
22		M10X20 DIN 933 A4 HEXAGON HEAD CAP SCREW	2
23		DIN 705-12, V4A SET COLLAR D1 = 12MM	2

20RA24547 KIT, US MODS FOR WC200

Item Number	Part Number	Part Description	Quantity
1	20R12134D	PULLEY-BELT TIGHTENING	2
2	20R12136D	PULLEY-SEALING SHOE	1
3	20R12137D	ROLLER-SEALING SHOE	2
4	88397775	WASHER-THRUST	8
5	20R24194	KIT-STEAM COMPONENTS-WC200	2
6	20R24271-R	CENTERING GUIDE, RIGHT	1
7	20R24271-L	CENTERING GUIDE, LEFT	1
8	20R22458	VALVE-RELIEF AIR PRESSURE SUPL	1
9	20R24560	ADAPTER, STRAIGHT 10MM TUBE	2
10	20R24586	CONNECTOR, 1/4"NPT X 1/4"NPT	1
11	20RA25032	BRACKET ASSY - OFFSET, WC200	1
12	20R25082	SPACER, 1/2OD X 1/8L	2
13	292SP4-8	PLUG	1
15	20R25084	LABEL, UP DOWN CRANK	1
16	20RA24463	EXHAUST BLOWER ASSY	1
17	20RA25200	WEAR STRIP KIT - WC200, BASIC	1
18	20R25202	LABEL IN-OUT R. BRACKET FRONT	1
19	20R25203	LABEL IN-OUT R. BRACKET -REAR	1
20	20RA25206	KIT, WC CAPPER LABEL	1

20RA23800 ASM, 300MM ENT CONVEYOR EXTENTION



20RA23800 ASM, 300MM ENT CONVEYOR EXTENTION

Item Number	Part Number	Part Description	Quantity
1	20R11978	GASKET-RETURN CHANNEL	1
2	20R23796	WEARSTRIP- 300MM EXTN RETURN	1
3	20R23797	CHANNEL, 300MM EXT. RETURN	1
4	20R23799	WEARSTRIP- 300MM EXTN CONVEYOR	2
5	20R23807	RAIL- 300MM EXTN CONVEYOR	2
6	20R23826	CONNECTOR- CONVEYOR RAIL	1
7	82002435	ECCENTRIC-LOCKING	2
8	60SP6-3	CHAIN-CONVEYOR	2 FT
9		SCR, M6 X 20 FLT HD SS	2
10		SCR, M8 X 12 HEX HD SS	2
11		SCR, M6 X 25 HEX HD SS	7
12		SCR, M8 X 40 FLT HD SS	4
13		SCR, M10 X 20 FLT HD SS	4
14		WSHR, M8 LOCK	6
15		NUT, M8 HEX	4
16		WSHR, M6 LOCK SS	7
17		NUT, M6 HEX SS	7



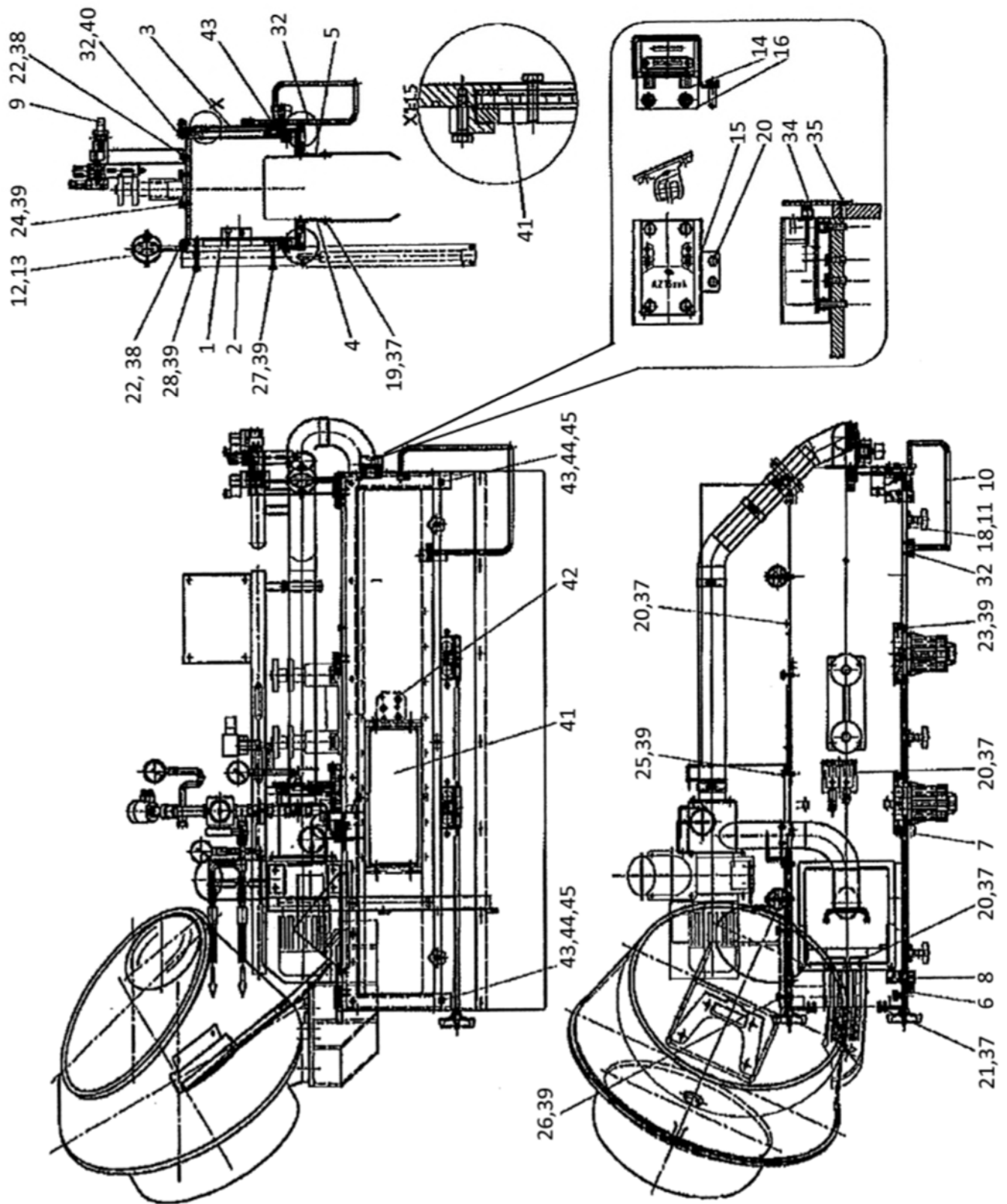
SECTION B

HEAD ASSEMBLIES

Assembly Number	Description	Page Number
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200-203-000	ASSEMBLY STEAM EXHAUST	7
200-204-000	ASSEMBLY APRON BALLAST SUPPORT	9
300-205-000	ASSEMBLY STEAM CONTROL & DISTRIBUTOR	11
300-206-000	ASSEMBLY WIDTH ADJUSTMENT SIDE BELT	14
200-207-000	ASSEMBLY CAP CHUTE	16
500-208-000	ASSEMBLY DUCK BILL CONTROL	18
200-210-000	ASSEMBLY SIDE BELT STRETCHER	21
300-211-000	ASSEMBLY SIDE BLET IDLER PULLEY	24
500-212-000	ASSEMBLY SEALING SPRING & THRUST	26
300-215-000	ASSEMBLY MOUNTING BRACKET CAP TRACK	29
300-217-000	ASSEMBLY COOLING WATER SYSTEM	30

Assembly Number	Description	Page Number
20RA23726	ASM, CAP RUNOUT SENSOR KIT	32
20RA24548	KIT, CULINARY STEAM	34
20R24194	KIT, WC200 STEAM COMPONENTS	36
20RA24463	ASM, EXHAUST BLOWER	37
20RA24471	ASM, EXHAUST BLOWER MOTOR R.H.	38

200-201-000 ASSEMBLY HEAD



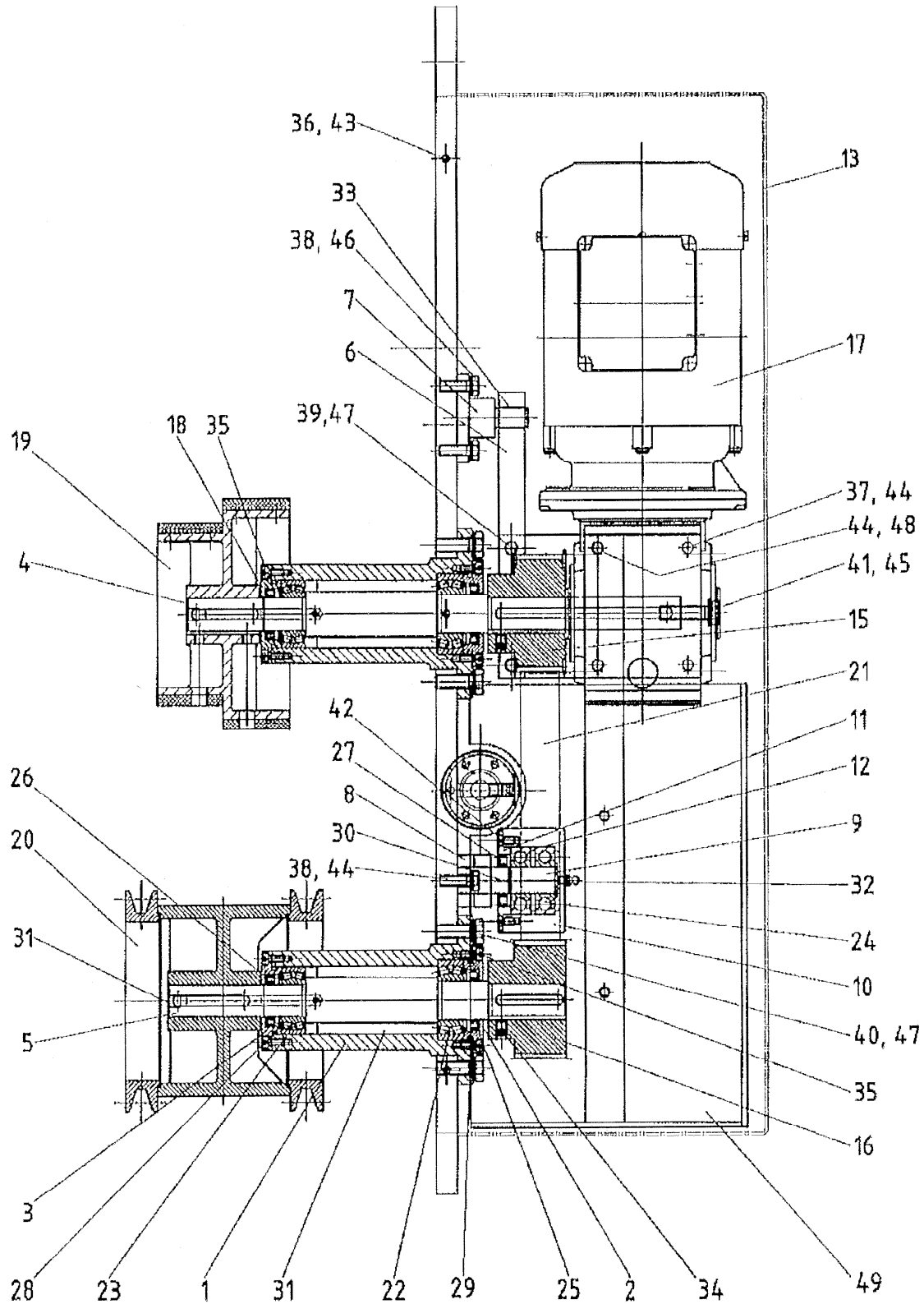
200-201-000 ASSEMBLY HEAD

Item Number	Part Number	Part Description	Quantity
1	200-201-001	BACKWALL - HEAD	1
2	200-201-002	MIDDLE PIECE - HEAD	1
3	200-201-003	FRONT DOOR - HEAD	1
4	200-201-004	PROFIL - REAR	1
5	200-201-005	PROFIL - FRONT ASSY.	1
6	5012 6007	HINGE - MALE TYPE	4
7	5012 6006	HINGE - FEMALE TYPE, SHORT	2
8	5012 6005	HINGE - FEMALE TYPE, LONG	2
9	5050 1098	STOPPER - FRONT DOOR RH	1
10	5010 1042	HANDLE - FRONT DOOR	1
11	50101 036	STAR GRIP - FRONT DOOR	3
12	50101 036	STAR GRIP - FRONT DOOR	3
12	5050 1083	HOLDER - STEAM EXHAUST PIPE	1
13	5050 1084	PIPE CLIP ISO, 76,2 MM	1
14	200-201-011	HOLDER PLATE SWITCH	1
15	200-201-013	GUARD - SWITCH	1
16	200-201-012	MECHANISM PLATE SWITCH ELEM.	1
18		M5 X 16 DIN 933 V4A HEXAGON SCREW	6
19		M6 X 10 DIN 933 V4A HEXAGON SCREW	16
20		M6 X 16 DIN 933 V4A HEXAGON SCREW	19
21		M6 X 20 DIN 933 V4A HEXAGON SCREW	6
22		M8 X 20 DIN 933 V4A HEXAGON SCREW	2
23		M10 X 20 DIN 933 V4A HEXAGON SCREW	8
24		M10 X 25 DIN 933 V4A HEXAGON SCREW	8
25		M10 X 30 DIN 933 V4A HEXAGON SCREW	6
26		M10 X 40 DIN 933 V4A HEXAGON SCREW	2
27		M10 X 60 DIN 933 V4A HEXAGON SCREW	2

200-201-000 ASSEMBLY HEAD

Item Number	Part Number	Part Description	Quantity
28		M10 X 75 DIN 931 V4A HEXAGON SCREW	2
29		M 6 X 16 DIN 912 V4A ALLEN CAP SCREW	2
30		M 6 X 30 DIN 912 V4A ALLEN CAP SCREW	4
31		M 8 X 20 DIN 912 V4A ALLEN CAP SCREW	5
32		M 8 X 25 DIN 912 V4A ALLEN CAP SCREW	19
33		M10 X 50 DIN 912 V4A ALLEN CAP SCREW	3
34		M 5X30 DIN EN 180 2009 COUNTERSUNK SCREW	4
35		M 5X12 DIN EN ISO 2009 COUNTERSUNK SCREW	2
36		A 5,3 DIN 125 V4A WASHER	6
37		A 6,4 DIN 125 V4A WASHER	57
38		A 8,4 DIN 125 V4A WASHER	9
39		A 10,5 DIN 125 V4A WASHER	25
40		B 8 DIN 128 V4A LOCK - WASHER	18
41	200-201-006	WINDOW ASSY.	1
42	300-201-008	DISTANCE PIECE	1
43	200-201-014	DOG POINT SCREW	2
44		M8X20 DIN 912 ALLEN CAPSCREW	2
45		16/8,5X2 WASHER	2

200-202-000 ASSEMBLY HEAD DRIVE



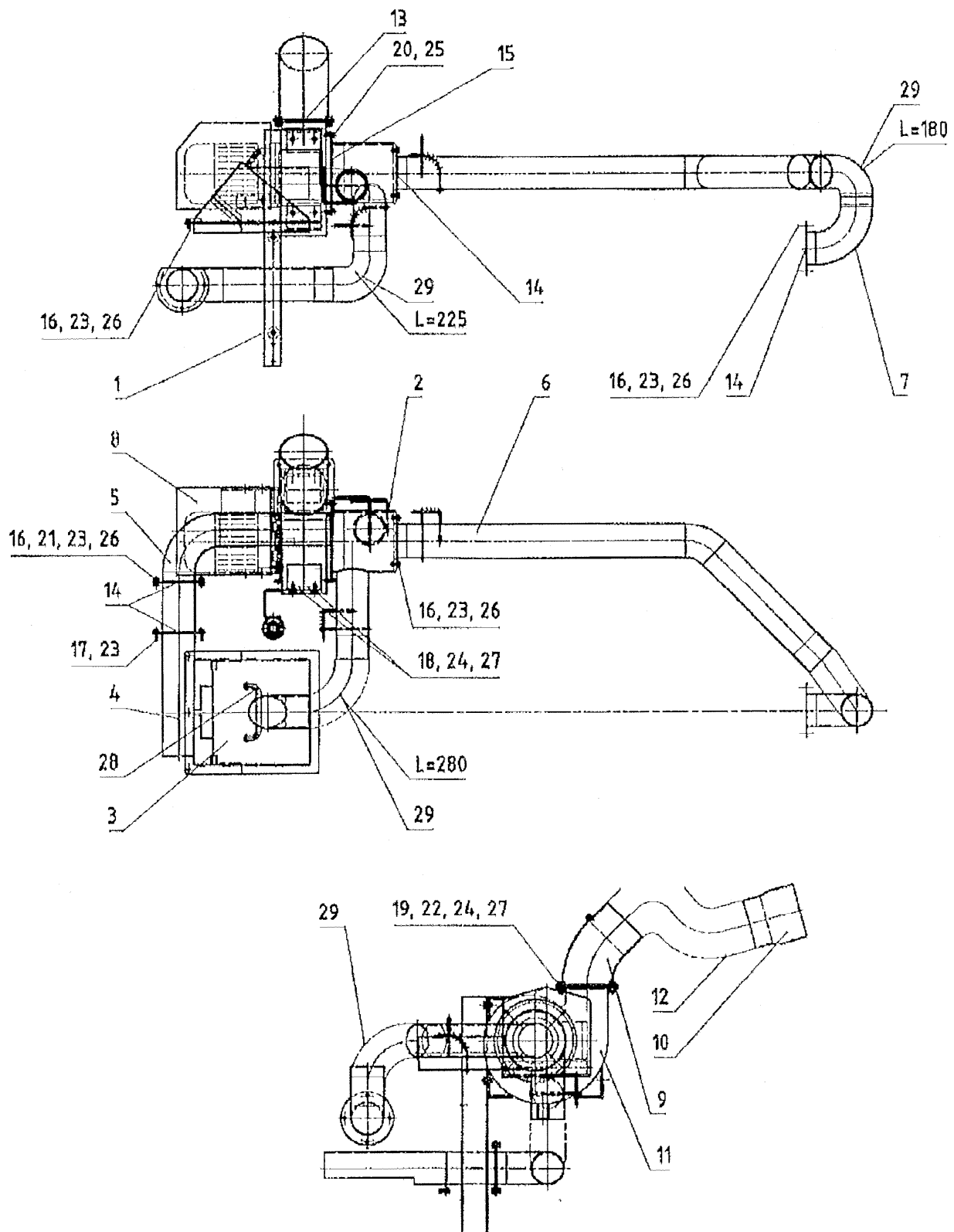
200-202-000 ASSEMBLY HEAD DRIVE

Item Number	Part Number	Part Description	Quantity
1	5050 1099	BEARING HOUSING	2
2	5050 1100	BEARING COVER, OUTSIDE	2
3	5012 5926	BEARING COVER, INSIDE	2
4	5050 1101	DRIVE SHAFT - SEALING PULLEY	1
5	5050 1102	DRIVE SHAFT - SIDE BELT PULLEY	1
6	5050 1103	TORQUE CONVERTER BEARING	1
7	5050 1104	STUD - TORQUE CONVERTER	1
8	5050 1105	PIVOT - BELT TENSIONING ROLLER	1
9	5050 1106	PIVOT - BELT TENSIONING ROLLER	1
10	5050 1107	BELT TENSIONING ROLLER	1
11	5050 1108	COVER - BELT TENSIONING ROLLER	1
12	5050 1109	SPACER RING	1
13	200-202-012	GUARD	1
15	5012 6213	BELT SPROCKET + FLANGED WHEELS	1
16	5012 6212	TOOTHED BELT SPROCKET	1
17	5050 1021	WORM GEAR BOX MOTOR	1
18	5010 1034	WASHER - PTFE	2
19	5010 2451	SEALING BELT PULLEY	1
20	5010 1178	SIDE BELT PULLEY, STANDARD	1
21	5012 6201	TOOTHED BELT HTD,TYP 8,M,,30X880	1
22	5050 1112	SPHERICAL ROLLER BEARING	2
23	5012 6202	SPHERICAL ROLLER BEARING	2
24	5009 9624	BALL BEARING	2
25	5050 1113	ROTARY SHAFT OIL SEAL + DUST SEAL	2
26	5010 1356	ROTARY SHAFT OIL SEAL + DUST SEAL	2
27	5050 1114	ROTARY SHAFT OIL SEAL	1
28	5013 3488	O-RING	2

200-202-000 ASSEMBLY HEAD DRIVE

Item Number	Part Number	Part Description	Quantity
29	5050 1115	O-RING	2
30	5010 3452	CIRCLIP FOR SHAFT A 20	1
31	5014 0443	SCREW PLUG 1/8" & GASKET VITON	4
32	5010 3474	LUBRICATOR NIPPLE	1
33	5050 1116	IGUS - BUSHING	1
34		M8 X 10 DIN 916 V4A HEX SOCKET SET SCREW+CUP POINT	2
35		M5 X 16 DIN 912 V4A HEX SOCKET HEAD CAP SCREW	16
36		M6 X 10 DIN 933 V4A HEXAGON SCREW	3
7		M8 X 20 DIN 933 V4A HEXAGON SCREW	4
38		M8 X 25 DIN 933 V4A HEXAGON SCREW	6
39		M10 X 25 DIN 933 V4A HEXAGON SCREW	2
40		M10 X 30 DIN 933 V4A HEXAGON SCREW	8
41		M 10 X 40 DIN 933 V4A HEXAGON SCREW	1
42		M6 X 10 DIN 963 V4A SLOTTED COUNTERSUNK HEAD SCREW	4
43		A 6,4 DIN 125 V4A WASHER	3
44		A 8,4 DIN 125 V4A WASHER	2
45		A 10,5 DIN 125 V4A WASHER	1
46		B 8 DIN 127 V4A LOCK WASHER - SINGLE COIL LOCK	10
47		B 10 DIN 127 V4A LOCK WASHER - SINGLE COIL	10
48		M 8 X 35 DIN 933 V4A HEXAGON SCREW	2
49	5050 2779	COVER TOOTHED BELT	1

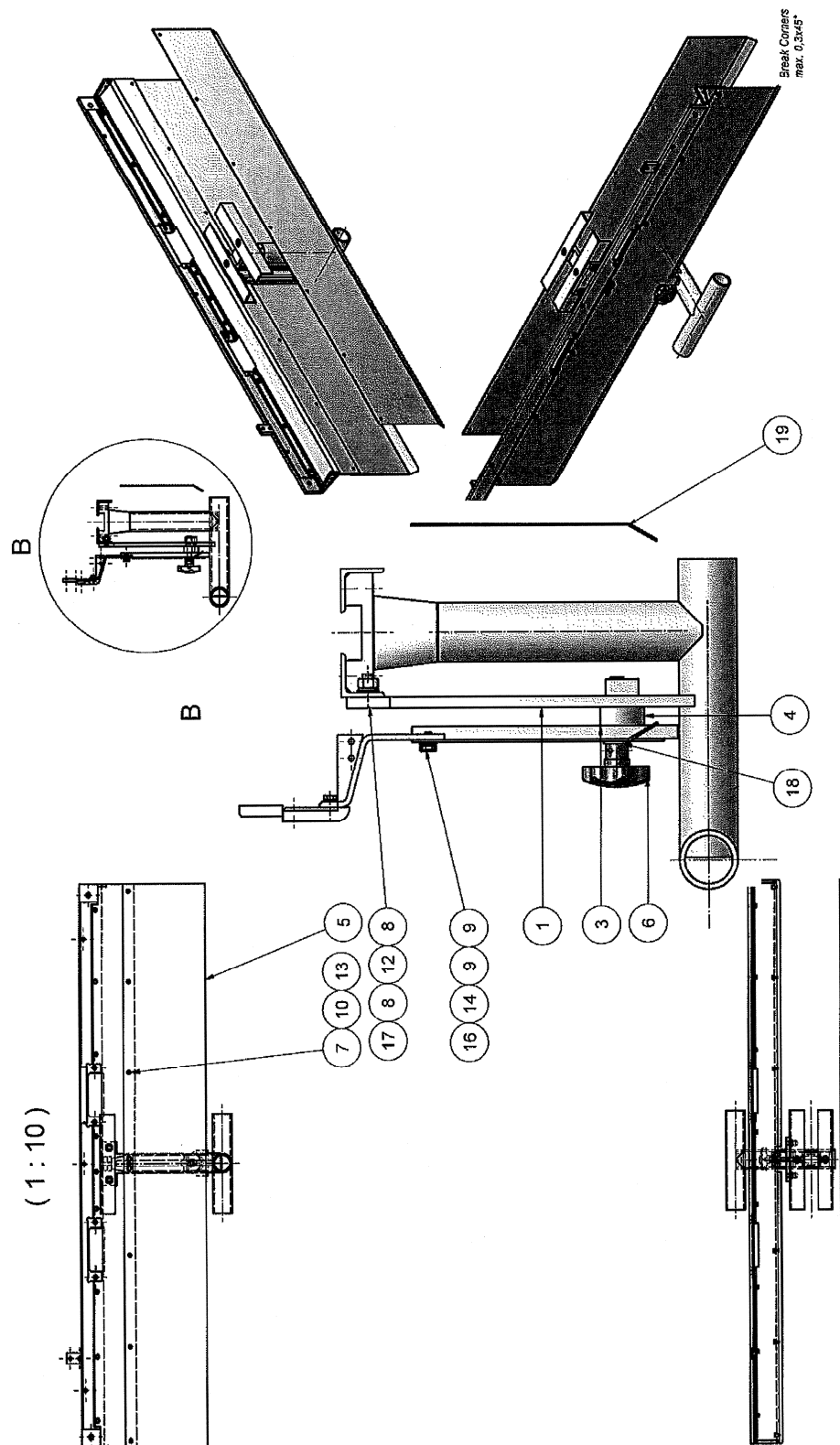
200-203-000 ASSEMBLY STEAM EXHAUST



200-203-000 ASSEMBLY STEAM EXHAUST

Item Number	Part Number	Part Description	Quantity
1	200-203-001	BRACKET - BLOWER	1
2	5050 1119	ACCUMULATOR - STEAM	1
3	200-203-004	HOOD - EXHAUST	1
4	200-203-002	INLET - ENTRANCE EXHAUST	1
5	5050 1142	PIPE CONNECTOR & CONDENS DRAIN	1
6	5050 1143	PIPE DISCHARGE EXHAUST	1
7	200-203-003	ELBOW WITH FLANGE	1
8	5010 1095	GUARD - BLOWER MOTOR	1
9	5010 0687	ELBOW 45° - BLOWER EXHAUST	1
10	5010 0762	ADAPTER Ø 114,3 - Ø 125	1
11	20RA24463	BLOWER - EXHAUST	1
12	5010 2646	PLASTIC TUBING Ø 114,3	1.5m
13		GASKET Ø 114,3	1
14		GASKET Ø 76,1	4
15		GASKET Ø 188	3
16		M6X16 DIN 933 V4A 80 HEXAGON HEAD SCREW	15
17		M6X20 DIN 933 V4A 80 HEXAGON HEAD SCREW	3
18		M8X16 DIN 933 V4A 80 HEXAGON HEAD SCREW	4
19		M8X20 DIN 933 V4A 80 HEXAGON HEAD SCREW	4
20		M5X20 DIN 912 -174A -80 HEXAGON SOCKET HEAD CAP SCREW	4
21		M6 DIN 934 V4A HEXAGON NUT	4
22		M8 DIN 934 V4A HEXAGON NUT	4
23		B 6,4 DIN 125 T1 V4A WASHER	18
24		B 8 4 DIN 125 T1 V4A WASHER	8
25		A 5 DIN 127 V4A LOCK WASHER	4
26		A 6 DIN 127 V4A LOCK WASHER	15
27		A 8 DIN 127 V4A LOCK WASHER	8
28	5010 1357	BOW - TYPE HANDLE	1
29	5010 2644	PLASTIC TUBING Ø 76,1	0.7m

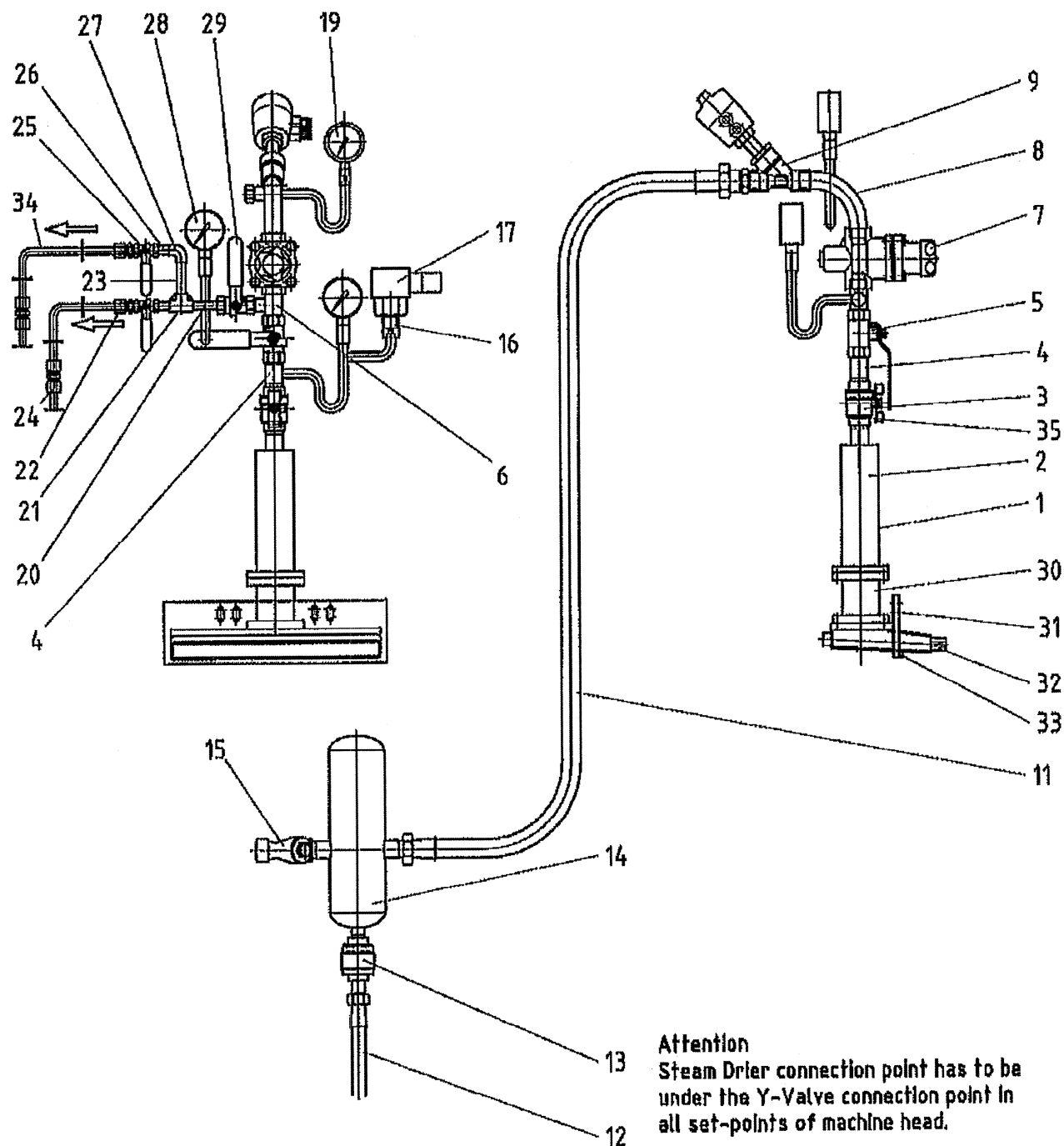
200-204-000 ASSEMBLY APRON BALLAST SUPPORT



200-204-000 ASSEMBLY APRON BALLAST SUPPORT

Item Number	Part Number	Part Description	Quantity
1	200-204-001	BALLAST SUPPORT 1	1
2	200-204-002	SLIDING BLOCK	1
3	200-204-008	BALLAST SUPPORT 2	1
4	200-204-004	DISTANCE WASHER	1
5	200-204-007	APRON	1
6	200-204-006	HANDLE SCREW	1
7		M6X10 DIN 933 V4A HEXAGON SCREW	14
8		M8X25 DIN 933 V4A HEXAGON SCREW	2
9		M10X30 DIN 963 V4A SLOTTED COUNTERSUNK HEAD SCREW	2
10		A 6,4 DIN 125 V4A WASHER	28
11		A 8,4 DIN 125 V4A WASHER	4
12		A10,5 DIN 125 V4A WASHER	2
13		B6 DIN 127 LOCK WASHER	14
14		B8 DIN 127 LOCK WASHER	2
15		B10 DIN 127 LOCK WASHER	2
16		M 8 DIN 934 HEXAGON NUT	2
17		M10 DIN 934 HEXAGON NUT	2
18		AL2,5 DIN 125 V4A WASHER	1
19	200-204-005	APRON	1

300-205-000 ASSEMBLY STEAM CONTROL & DISTRIBUTOR



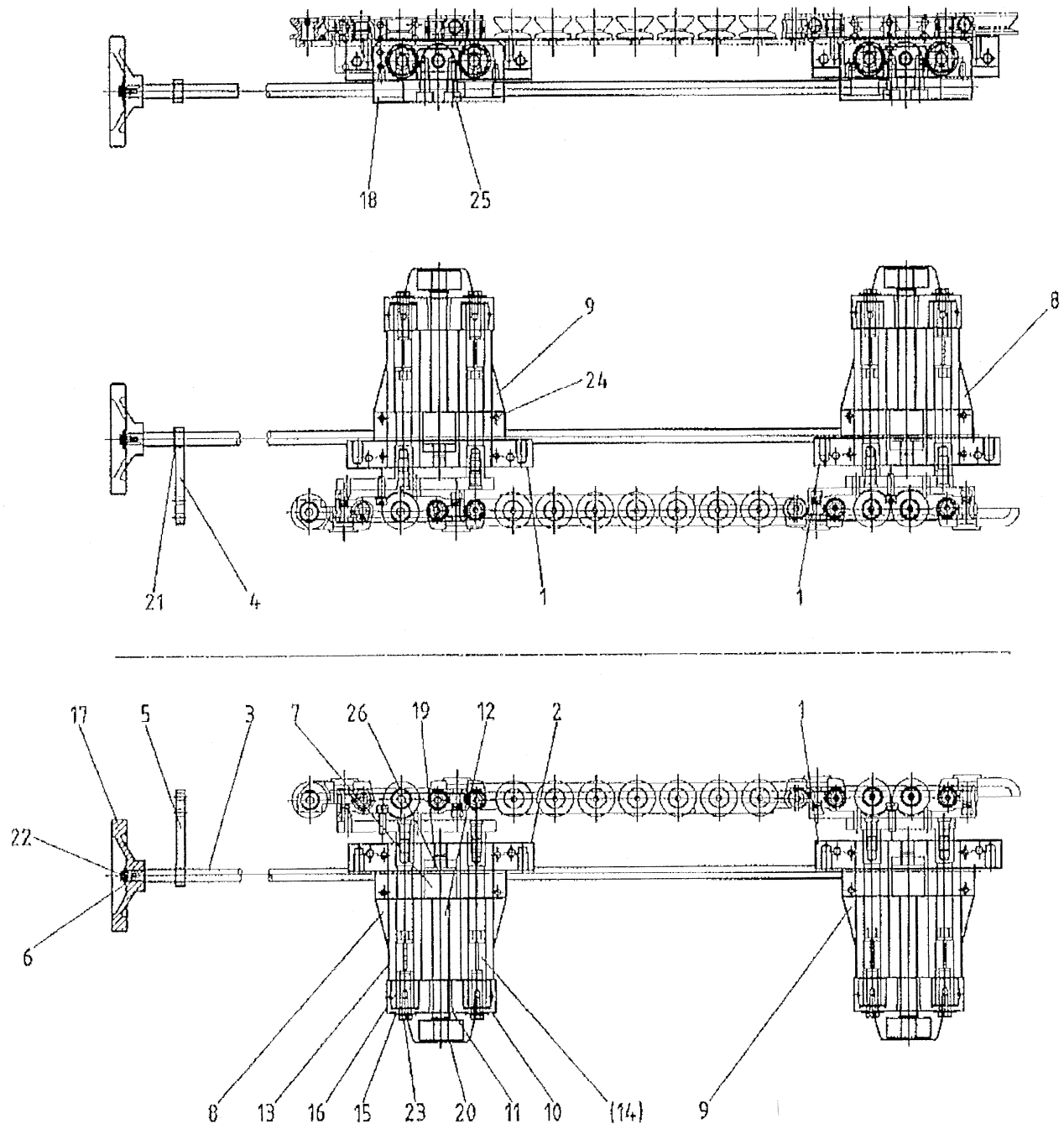
300-205-000 ASSEMBLY STEAM CONTROL & DISTRIBUTOR

Item Number	Part Number	Part Description	Quantity
1	5010 1652	STAND PIPE	1
2	5010 0432	STEEL WOOL	1
3	5010 0334	VALVE - BALL + 8MM HOLE	1
4	5013 2788	T PIECE WITH GAUGE PIPE	1
5	5010 1524	BALL VALVE	1
6	5050 1162	T-PIECE	1
7	5010 0351	PRESSURE CONTROLLER	1
8	5050 1163	PIPE BEND WITH PIPE FOR GAUGE	1
9	5050 1165	Y-VALVE (SOLENOID)	1
11	5010 0543	FLEXIBLE STAINLESS STEEL TUBE	1
12	5010 0542	FLEXIBLE STAINLESS STEEL TUBE (FOR DRAIN)	1
13	5010 0529	WASTE WATER SEPARATOR (TRAP)	1
14	5010 0316	STEAM DRIER (SEPARATOR)	1
15	5010 0530	DIRT SEPARATOR (STRAINER)	1
16	5050 1166	PRESSURE GAUGE COUPL. SLEEVE	1
17	5010 1705	PRESSURE SWITCH	1
19	5010 0329	PRESSURE GAUGE	1
20	5050 1167	T PIECE WITH GAUGE PIPE	1
21	5010 0537	T PIECE	1
22	5010 0336	UNION PIECE - STRAIGHT	2
23	5050 1168	THREADED NIPPLE	1
24	5050 3040	UNION PIECE	2
25	5010 0764	BALL VALVE	2
26		G1/4" DIN 2990 V4A HEXAGON NIPPLE	2
27		G1/4" DIN 2950 V4A ELBOW	1
28	5010 1613	PRESSURE GAUGE	2
29	5010 1523	BALL VALVE	1

300-205-000 ASSEMBLY STEAM CONTROL & DISTRIBUTOR

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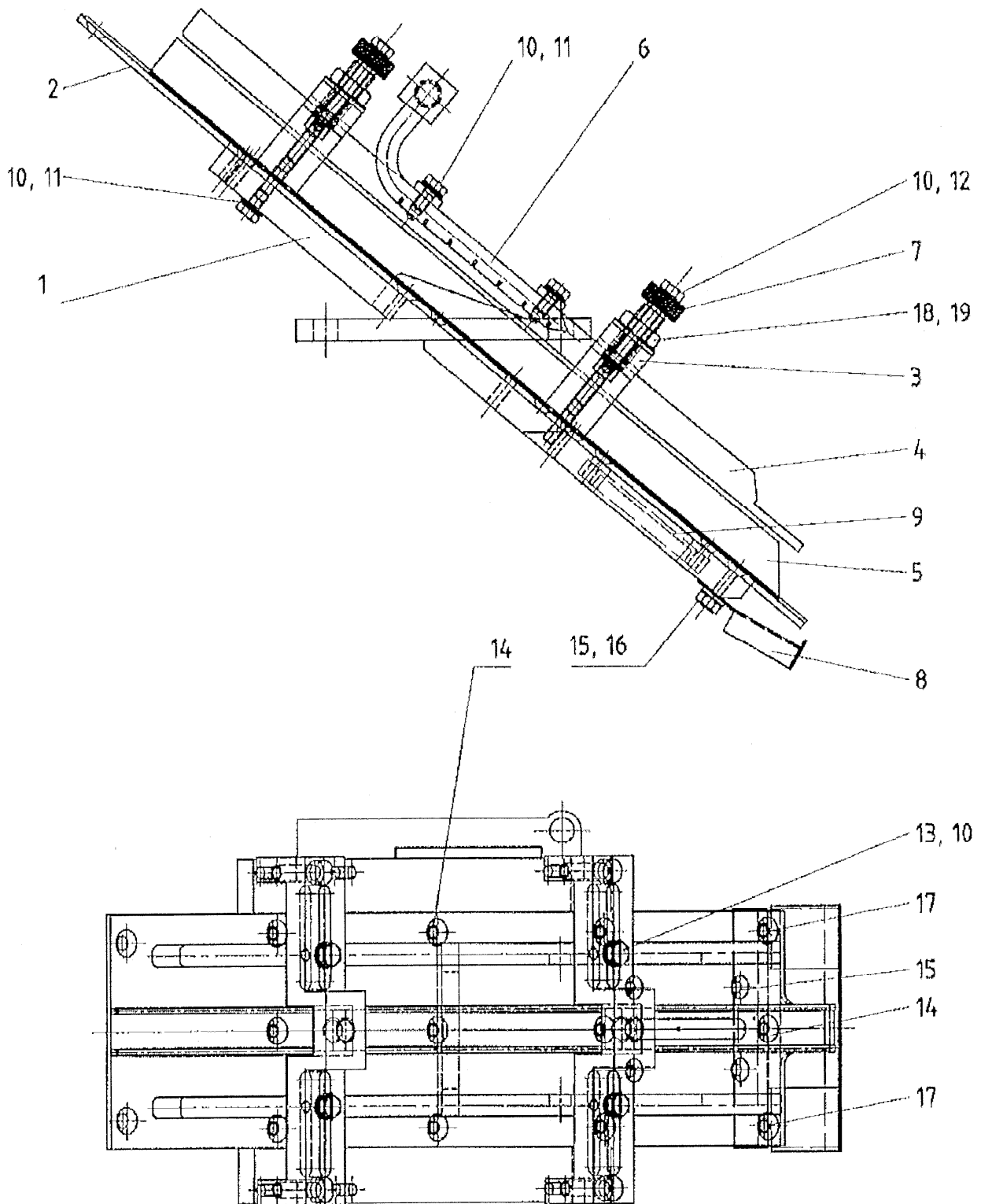
300-206-000 ASSEMBLY WIDTH ADJUSTMENT SIDE BELT



300-206-000 ASSEMBLY WIDTH ADJUSTMENT SIDE BELT

Item Number	Part Number	Part Description	Quantity
1	5050 1136	PLATE - SIDE BELT ADJUSTING	3
2	5050 1137	PLATE - SIDE DRAG ARM MOUNTING	1
3	5060 1138	SHAFT- HORIZONTAL	2
4	5050 1139	MOUNTING BRACKET - LH	1
5	5050 1170	MOUNTING BRACKET - RH	1
6	5050 1171	WASHER - LOCKING HANDWHEEL	2
7	5012 5916	GEAR SET, RIGHT HANDLED	4
8	5010 1031	ASM, BLOCK SUPPORT REAR (600-204-004)	2
9	5010 1030	ASM. BLOCK SUPPORT FRONT (600-204-005)	2
10	5010 1032	BLOCK - ADJUSTING COMPLETES	4
11	5013 6637	PLASTIC TREAD BUSHING INCLUDED IN POS. 10	4
12	5010 2407	STUD - ADJUSTING	4
13	5010 0957	BUSHING - GUIDE	8
14	5010 0637	BAR - GUIDE	8
15	5010 2061	WASHER	8
16	5010 0500	SPRING - COMPRESSION	8
17	5050 1173	HANDWHEEL - GANTER	2
18	5010 0890	IGUS- BUSHING Ø12/14X10	10
19	5010 1143	IGUS - BUSHING Ø1/12X10	8
20	5010 1227	IGUS - FLANGE BUSHING Ø10/12X18	4
21	5050 1174	IGUS - FLANGE BUSHING Ø10/14X9	2
22		M4X10 DIN 933 V4A HEXAGON SCREW	2
23		M6X16 DIN 933 V4A HEXAGON SCREW	8
24		M6X25 DIN 912 V4A SOCKET HEAD CAP SCREW	16
25		M8X20 DIN 912 V4A SOCKET HEAD CAP SCREW	8
26		Ø3X30 DIN 1481 V4A ROLL PIN	4

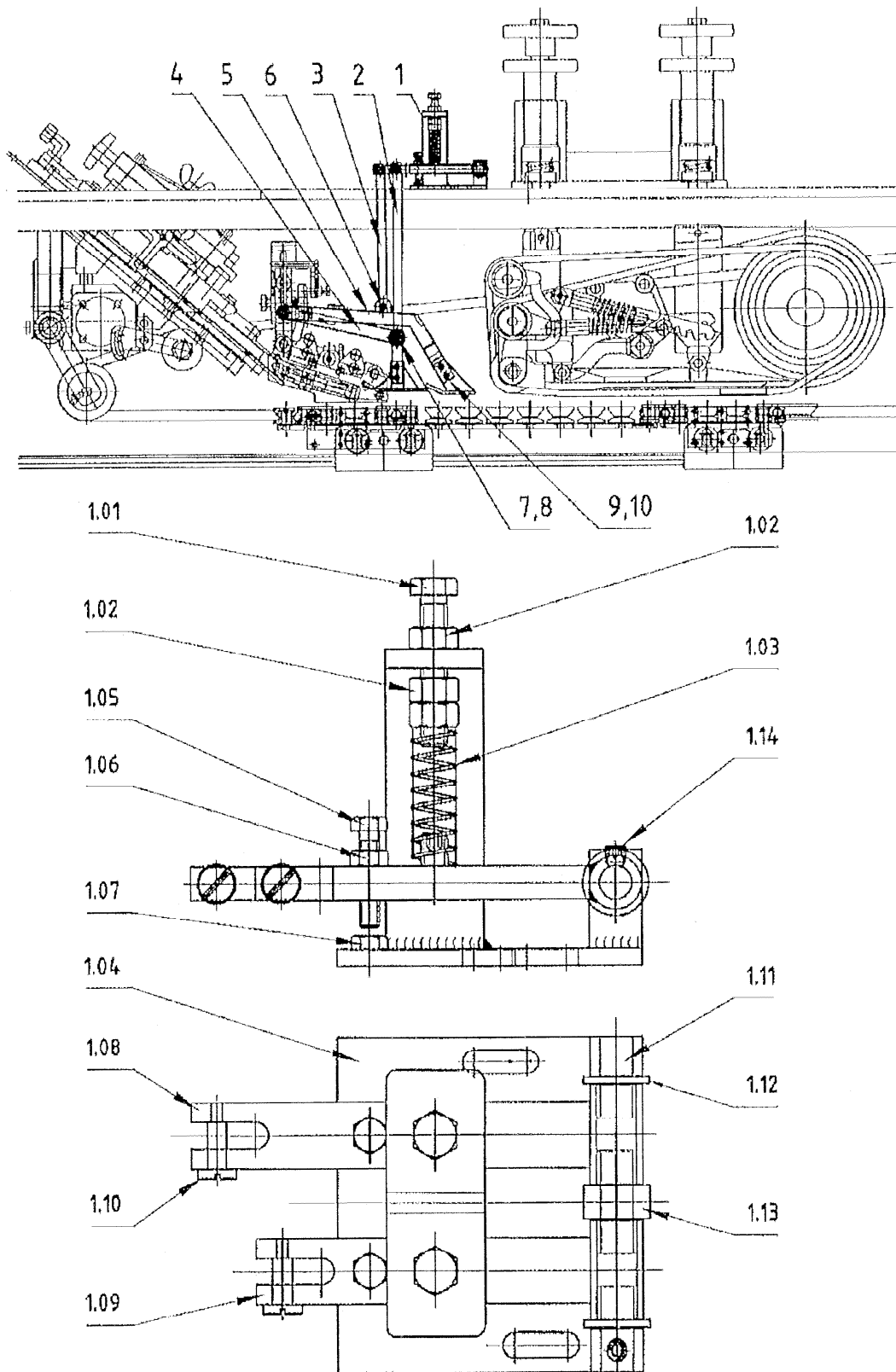
200-207-000 ASSEMBLY CAP CHUTE



200-207-000 ASSEMBLY CAP CHUTE

Item Number	Part Number	Part Description	Quantity
1	200-207-001	CONSOLE	1
2	5010 2152	CAP CHUTE PLATE	1
3	5013 1718	BRIDGE	2
4	5013 2002	CAP CHUTE TOP GUIDE	1
5	50132 0003	CAP RAIL	2
6	5010 1609	CAP PREHEATER	1
7	5010 2684	ADJUSTING SCREW	2
8	5050 5559	DRIP PLATE	1
9	200-207-002	COVER PLATE	1
10		A 6,4 DIN 125 T1 WASHER	10
11		M6X10X DIN 933 V4A HEXAGON SCREW	4
12		M6X50 DIN 933 V4A HEXAGON SCREW (M6X45)	2
13		M6X25 DIN 933 V4A HEXAGON SCREW	4
14		M6X10 DIN 963 V4A COUNTERSUNK HEAD SCREW	10
15		M5X10 DIN 963 V4A COUNTERSUNK HEAD SCREW	4
16		M6 DIN 985 V4A HEXAGON NUT	2
17		M6X20 DIN 963 V4A COUNTERSUNK HEAD SCREW	2
18		M12 DIN 936 V4A HEXAGON NUT	2
19		A 13 DIN 125 11 WASHER	2

500-208-000 ASSEMBLY DUCK BILL CONTROL



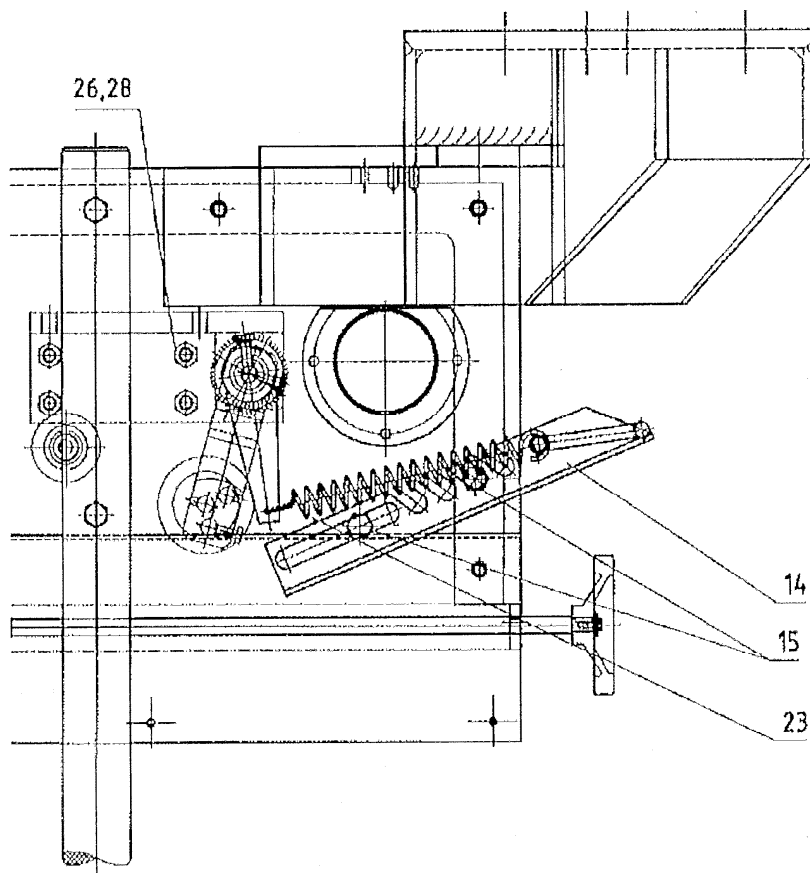
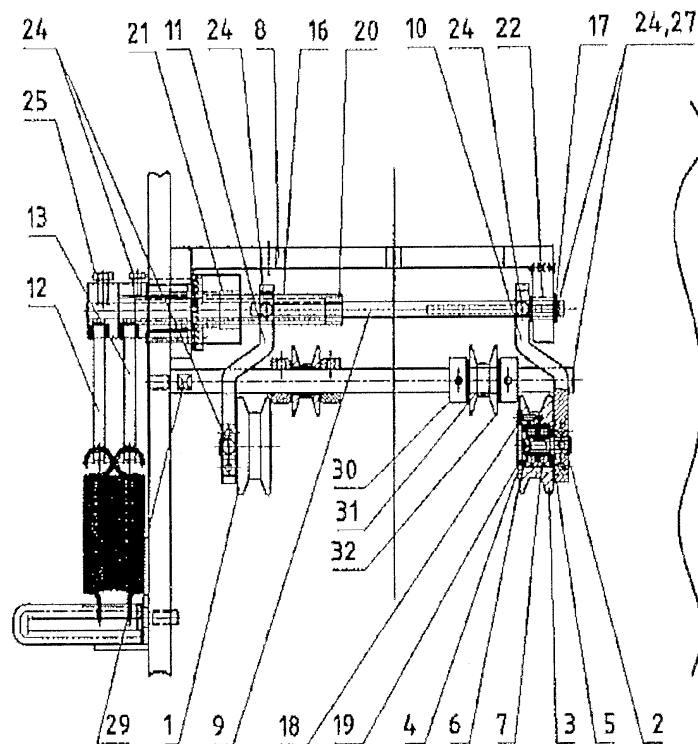
500-208-000 ASSEMBLY DUCK BILL CONTROL

Item Number	Part Number	Part Description	Quantity
	5010 0739	DUCK BILL CONTROL ASSEMBLY CONSIST OF:	1
1.01		M8X50 DIN 933 V4A HEXAGON SCREW	2
1.02		M8 DIN 934 V4A HEXAGON NUT	6
1.03	5010 0500	COMPRESSION SPRING	2
1.04	5014 0442	BRACKET	1
1.05	5010 3271	HEXAGON SCREW	2
1.06	5010 3340	HEXAGON NUT	2
1.07	5010 3268	HEXAGON SCREW	2
1.08	5010 1346	ADJUSTING BAR - HOLD DOWN	1
1.09	5011 2429	ADJUSTING BAR - DUCK BILL	1
1.10	5011 1047	SCREW - SHOULDER	2
1.11	5050 2265	STUD	1
1.12		A10.5 DIN 125 V4A WASHER	2
1.13		Ø10 DIN 705 V4A SET COLLAR	1
1.14		M6X6 DIN 916 V4A SET SCREW	1
	5010 1143	IGUS-BUSH (IN POS. 1.8 & 1.9)	4
2	5010 1313	ROD - DUCK BILL	1
3	5010 1314	ROD - HOLD DOWN	1
4	5010 2015	ARM - DUCK BILL	1
5	5010 2292	ARM - HOLD DOWN	1
6		Ø 2X10 DIN EN ISO 1234 PIN - SPLIT	1
7		Ø 3X10 DIN EN 28752 SLEEVE - SPRING DOWEL	1
8		Ø 6X60 V4A PIN	1
9		M6X20 DIN EN ISO 4762 SCREW - FILLISTER HEAD	4
10		B6 DIN 128 V4A LOCK WASHER	4

500-208-000 ASSEMBLY DUCK BILL CONTROL

[illegible]

200-210-000 ASSEMBLY SIDE BELT STRETCHER



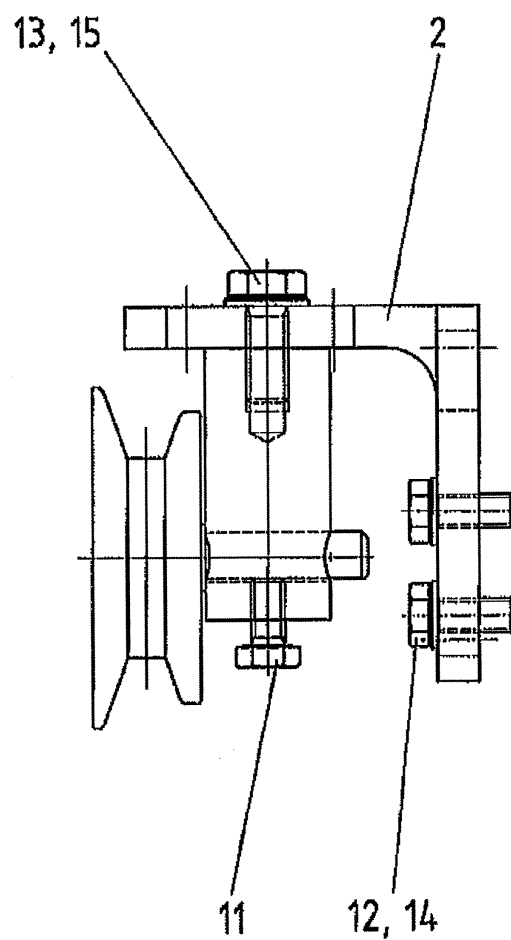
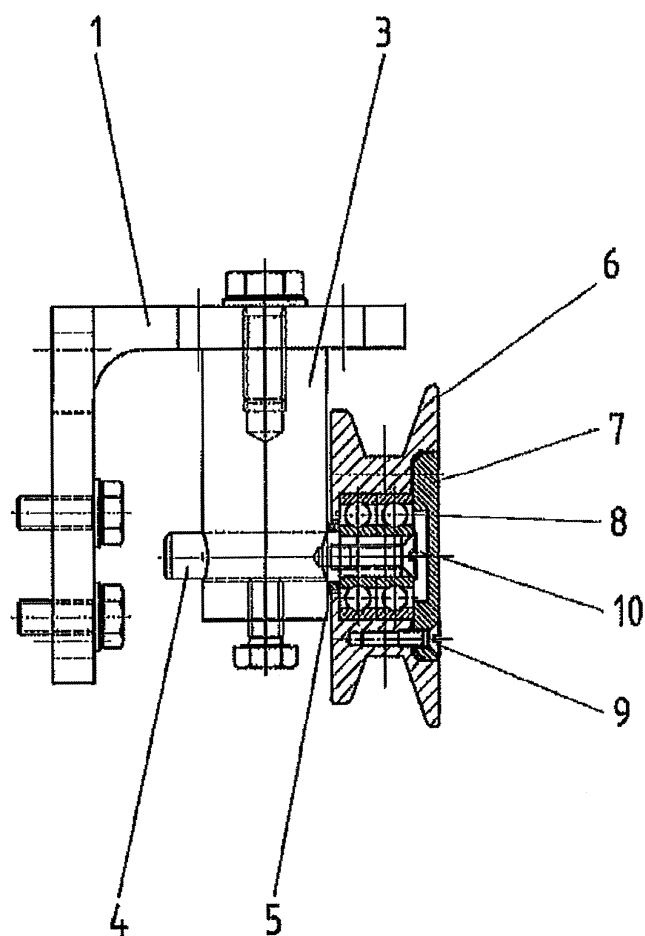
200-210-000 ASSEMBLY SIDE BELT STRETCHER

Item Number	Part Number	Part Description	Quantity
1	5010 1087	SIDE BELT SPANNER ASSEMBLY	2
2	5010 2417	STUD - IDLER PULLEY	2
3	5010 2414	SIDE BELT TENSIONING, PULLEY	2
4	5016 2415	GREASE RETAINER PLATE	2
5	5010 2418	THRUST WASHER	2
6	5010 2416	PRESSURE RING	2
7	5010 1751	BALL BEARING	4
8	200-210-001	SUPPORTING PLATE	1
9	200-210-002	SHAFT	1
10	5010 1820	LEVER - FRONT SIDE BELT TIGHTENER	1
11	5010 1819	LEVER - REAR SIDE BELT TIGHTENER	1
12	5010 1411	LEVER - REAR SIDE BELT SPRING	1
13	5010 1412	LEVER - FRONT SIDE BELT SPRING	1
14	8 070 013	BELT STRETCHER	1
15	8 070 364	DISTANCE SREW	2
16	200-210-003	STRETCH STEP	1
17	200-210-004	WASHER	1
18		M4X10 DIN 963 V4A 80 SLOTTED COUNTERSUNK HEAD SCREW	3
19		M6X16 DIN 963 V4A 80 SLOTTED COUNTERSUNK HEAD SCREW	2
20		12X18X12 BUSHING PEEK FC 30	2
21		22X28X15 BUSHING PEEK FC 30	2
22	XFM-1214-15	IGLIDUR BUSHING	1
23	5010 0488	TENSION SPRING	2
24		M6X16 DIN 933 V4A 80 HEXAGON HEAD SCREW	6
25		M8X20 DIN 933 V4A 80 HEXAGON HEAD SCREW	1
26		M10X35 DIN 933 V4A 80 HEXAGON HEAD SCREW	4
27		DIN 127 B6 LOCK WASHER	1

200-210-000 ASSEMBLY SIDE BELT STRETCHER

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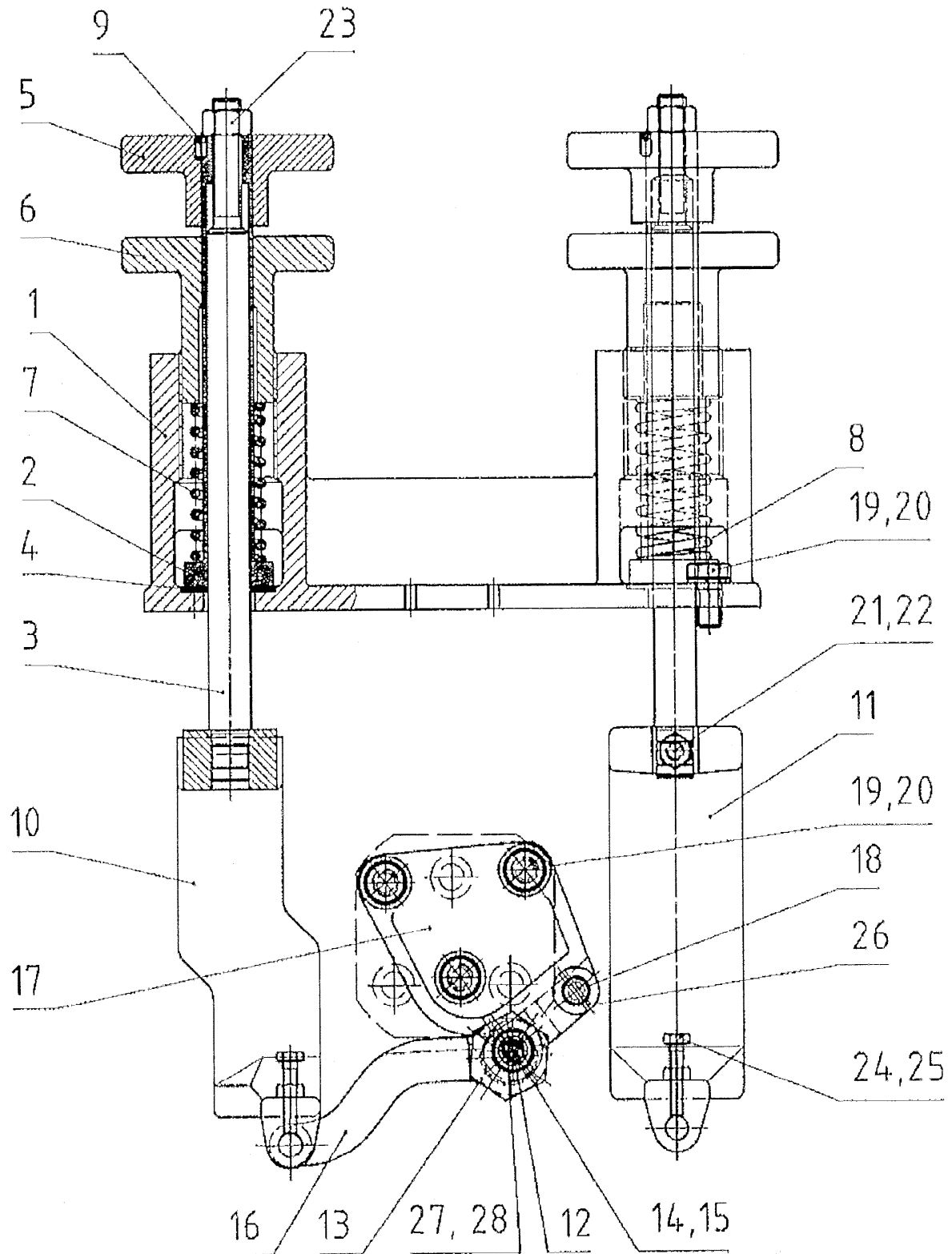
300-211-000 ASSEMBLY SIDE BELT IDLER PULLEY



300-211-000 ASSEMBLY SIDE BELT IDLER PULLEY

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500-212-000 ASSEMBLY SEALING SPRING THRUST



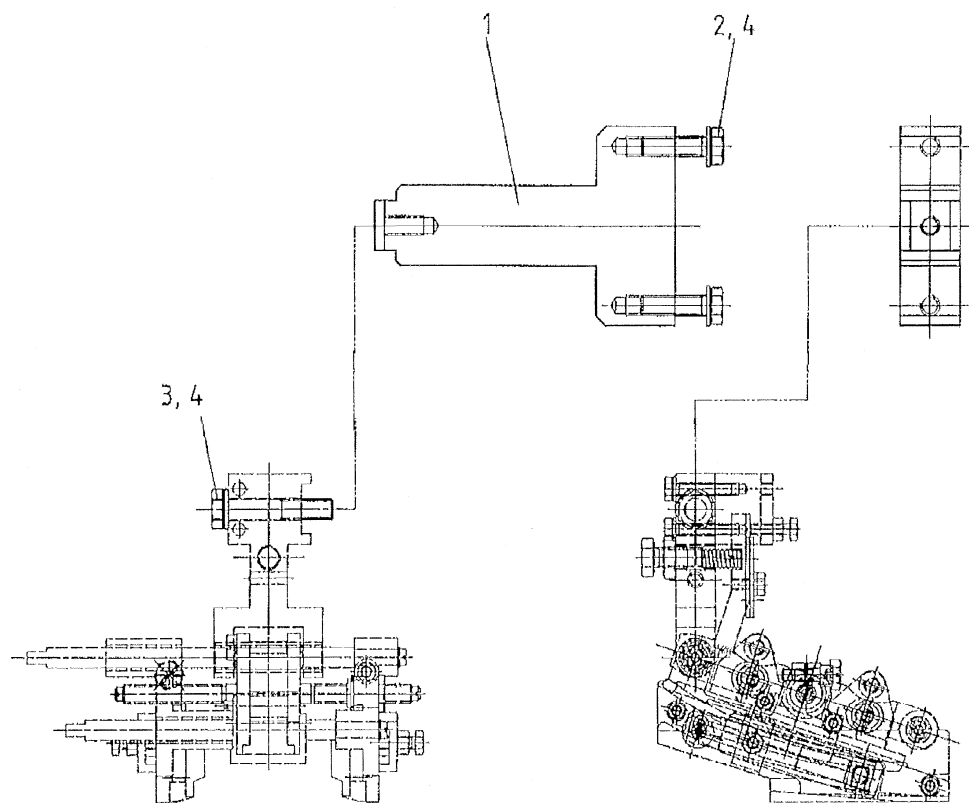
500-212-000 ASSEMBLY SEALING SPRING THRUST

Item Number	Part Number	Part Description	Quantity
1	5010 1794	BRACKET - SPRING ADJUSTING	1
2	5010 2331	TUBE - GUIDE	2
3	500 1018	ROD - SPRING PRESSURE	2
3	5010 2340	WASHER - THRUST	2
5	5010 0782	KNOB - HEIGHT ADJUSTING	2
6	5010 0766	NUT - PRESSURE ADJUSTING	2
7	5010 0491	SPRING - COMPRESSION, ENTRANCE	1
8	5010 0490	SPRING - CORLPRESSION, DISCHARGE	1
9		M5X10 DIN 916 SET SCREW	2
10	5010 1413	HANGER-SEALING SHOE, RH, ENTRANCE	1
	5010 1249	HANGER-SEALING SHOE, LH, ENTREANCE	1
11	5010 1414	HANGER-SEALING SHOE, DISCHARGE	1
12	5010 2324	STUD - CONNECTING BLOCK	1
13	5010 2325	SLEEVE-ECCENTRIC	1
14		B 10 DIN 127 V4A LOCK WASHER	1
15		M10 DIN 934 V4A HEXAGON NUT	1
16	5010 1416	ARM - THRUST	1
	5010 1080	ARM - THRUST - LH	1
17	5010 1415	BRACKET - THRUST RH	1
	5010 0976	BRACKET - THRUST LH	1
18	5010 2323	PIN - ADJUSTMENT BAR	1
19		M10X20 DIN 933 V4A HEXAGON SCREW	7
20		B 10 DIN 127 V4A LOCK WASHER	7
21		M8X20 DIN 933 V4A HEXAGON SCREW	2
22		M8 DIN 934 V4A HEXAGON NUT	2
23		M12 DIN 934 V4A HEXAGON NUT	2
24		M6X30 DIN 933 V4A HEXAGON SCREW	2

500-212-000 ASSEMBLY SEALING SPRING THRUST

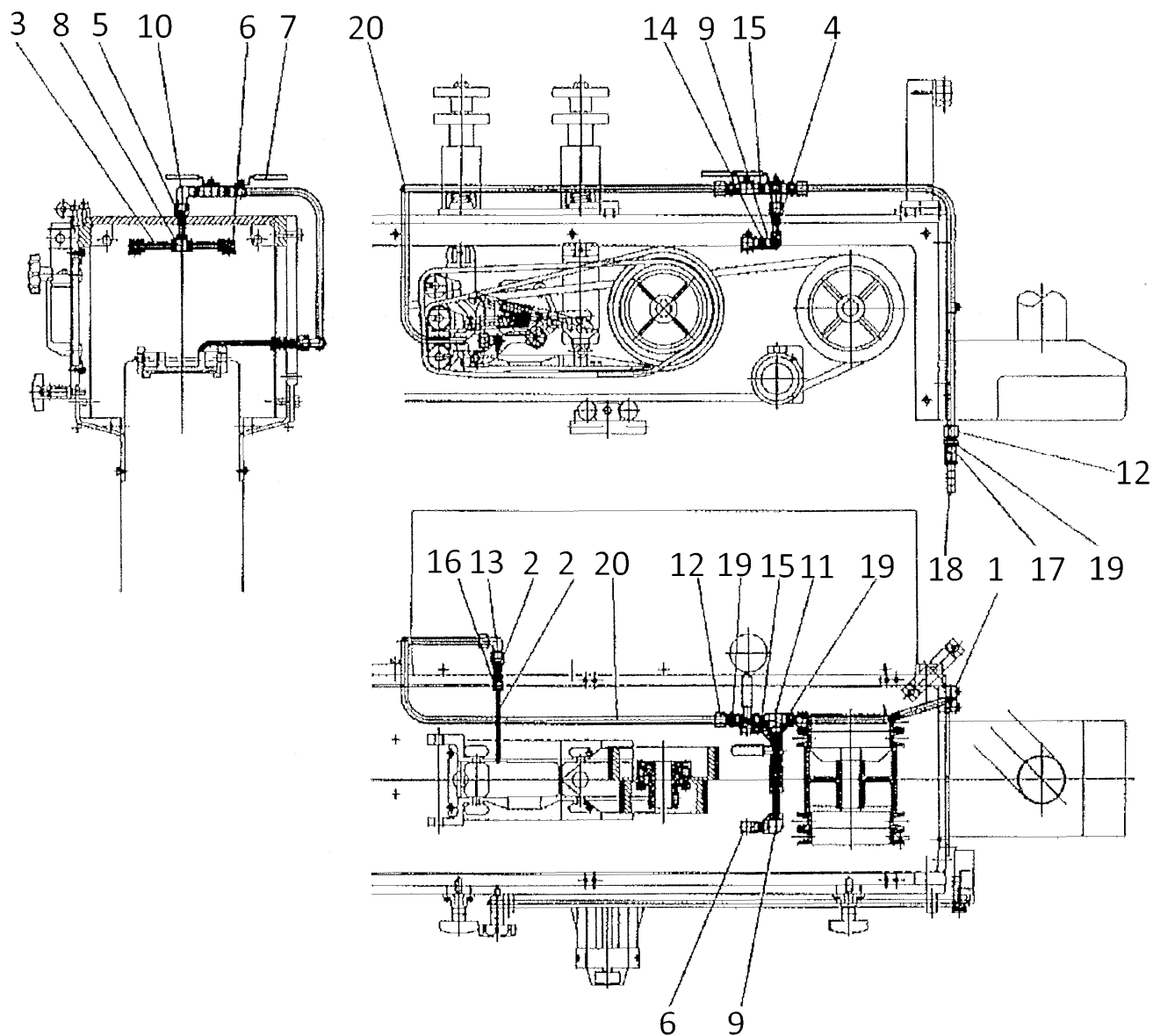
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300-215-000 ASSEMBLY MOUNTING BRACKET CAP TRACK



Item Number	Part Number	Part Description	Quantity
1	5050 1189	MOUNTING BRACKET CAP TRACK	1
2		M10X35 DIN 933 V4A HEXAGON SCREW	2
3		M10X55 DIN 931 V4A HEXAGON SCREW	1
4		A 10,5 DIN 125 V4A WASHER	3

300-217-000 ASSEMBLY COOLING SYSTEM



300-217-000 ASSEMBLY COOLING SYSTEM

Item Number	Part Number	Part Description	Quantity
1	5050 1182	CLAMPING PLATE - PIPE	1
2	5050 3175	SPRAY TUBE	1
3	5010 1325	PIPE G 1/8" X 55IG.	2
4	5013 1543	PIPE G 1/8" X 30IG.	1
5	5013 1842	REDUCING NIPPLE G1/4" - 1/8"	3
6		1/8 ASS 3 NOZZLE	2
7		1/4 SF 302 SI BALL VALVE G 1/4"	2
8		G 1/8" DIN 2987 VA 4 T-PIERCE G 1/8"	1
9		G 1/8" DIN 2987 VA 4 ELBOW I - I G 1/8"	2
10		G 1/4"-VA 4 ELBOW I - A G 1/4"	1
11		G 1/8" DIN 2987 VA 4 T-PIECE G 1/4"	1
12		510 10 L 14 CUTTING RING-U. PIECE, STRAIGHT	3
13		516 10 LR 14 CUTTING RING-U. PIECE, ELBOW 90°	1
14		G 1/8" EIRKI2660 VA 4 HEXAGON-DOUBLE NIPPLE G 1/8"	2
15		G 1/4" DIN 2990 VA 4 HEXAGON-DOUBLE NIPPLE G 1/4"	3
16		510 6 S 18 CUTTING RING-U. PIECE, STRAIGHT	1
17		G 1/4" DIN 2986 VA 4 PIPE COUPLING G 1/4" DIN 2986	1
18		G 1/4"-11 VA 4 HOSE NOZZLE - SRCEWED G 1/4"	1
19		Ø13/18 X2 GASKET - TEFLON	3
20		Ø 10X1X16050 GEZ. VA 4 PIPE-DRAWN, Ø10 X 1X APPR.1650 LG.	1

20RA23726 ASM, CAP RUN-OUT SENSOR KIT

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20RA23726 ASM, CAP RUN-OUT SENSOR KIT

[illegible]

20RA24548 KIT, CULINARY STEAM

No Image

20RA24548 KIT, CULINARY STEAM

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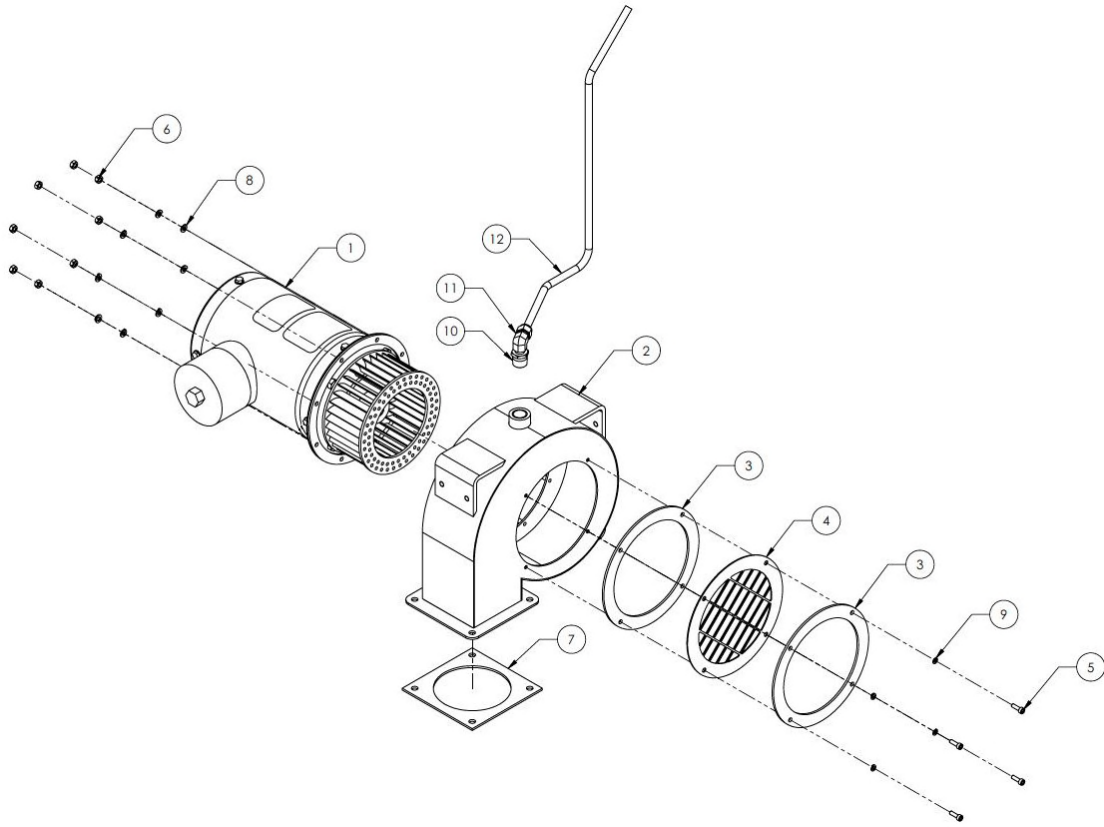
20R24194 KIT, WC200 STEAM COMPONENTS

20R24194

KIT, WC200 STEAM COMPONENTS FOR MAGNETIC CAP TRACK

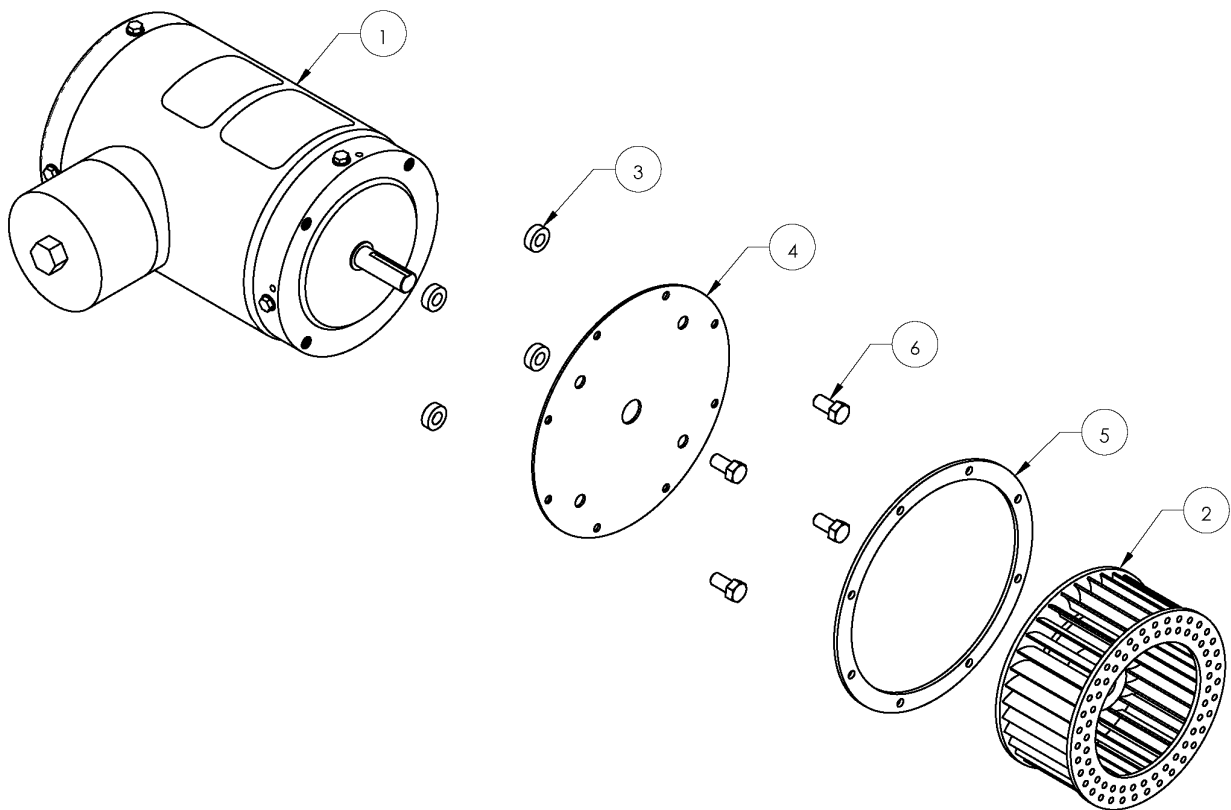
- STRAIGHT ADAPTER 10MM TUBE OD x ¼" NPT MALE (316SS)
- ADAPTER FOR ¼" TUBE, 7/16"-20UNF x ¼" NPT MALE (316SS)
- STRAIGHT CONNECTOR ¼" NPT FEMALE (304SS)
- HOSE- ¼"NPT MALE x 37 DEGREE FLARE UNF FEMALE 18" LONG (316SS)

20RA24463 ASM, EXHAUST BLOWER



Item Number	Part Number	Part Description	Quantity
1	20RA24471	EXHAUST BLOWER MOTOR ASSY	1
2	20R24464	HOUSING - EXHAUST BLOWER	1
3	20R11984	GASKET-STEAM ACCUMULATOR	2
4	20R24470	SCREEN - EXHAUST BLOWER	1
5	P895FS	SCREW, SS SOCKET HD CAP, M5 X 0.8 X 16L	4
6	P895FS	NUT, SS M6 X 1	8
7	20R11983	GASKET-BLOWER	1
8	P895FS	LOCKWASHER, SS SPLIT RING, M6	8
9	P895FS	LOCKWASHER, SS SPLIT RING, M5	4
10	284SP5-8	BUSHING-HEX- 1/4 IPS X 1/2	1
11	430SP2	FITTING - 90DEG 10L X 1/4NPT	1
12	20R24585	DRAIN TUBE- EXHAUST BLOWER	1

20RA24471 ASM, EXHAUST BLOWER MOTOR, R.H



Item Number	Part Number	Part Description	Quantity
1	20R24468	MOTOR	1
2	20R24469	BLOWER WHEEL - 6-1/4D X 3-1/8	1
3	20R24467	SPACER	4
4	20R24465	PLATE - MOTOR MOUNTING	1
5	20R24466	GASKET - MOTOR PLATE	1
6		SCREW, SS HEX HEAD, 3/8-16 X 3/4"L	4



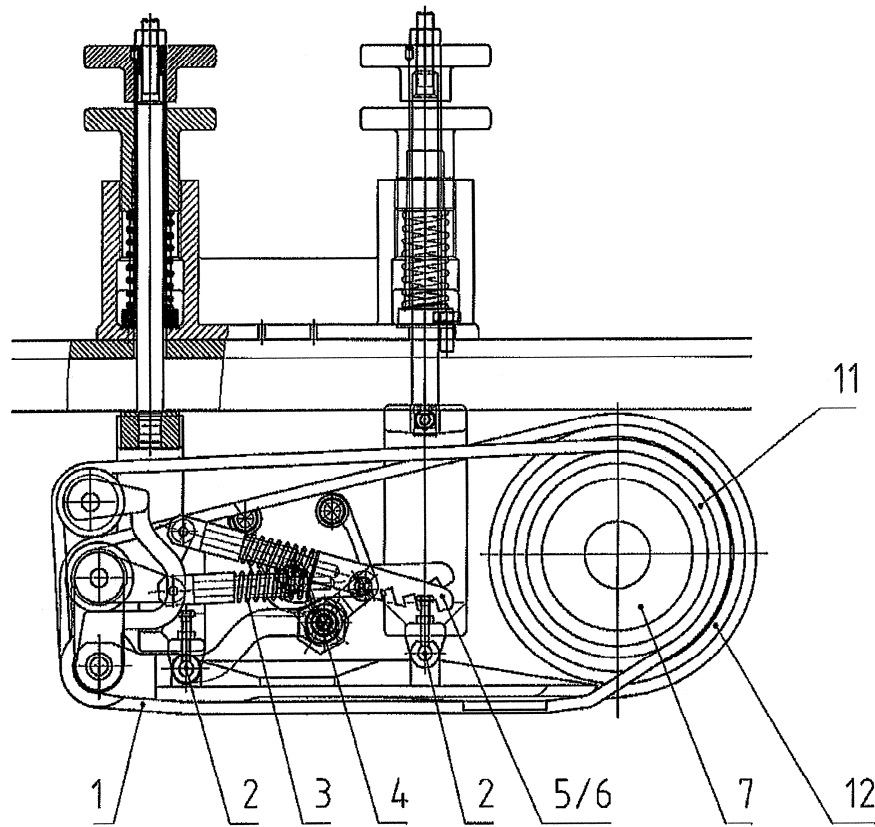
SECTION C

CHANGE PART ASSEMBLIES

Assembly Number	Description	Page Number
500-213-000	ASSEMBLY SEALING PART RTO	1
560-230-000	ASSEMBLY SEALING SHOE BODY 43-110 COMPLETE	2
300-502-000	ASSEMBLY CAP TRACK 53-110	4
CG-M-141-123-900	ASSEMBLY UNIVERSAL BRACKET FRONT	7
CG-M-141-123-950	ASSEMBLY UNIVERSAL BRACKET REAR	9
400-504-000-1	ASSEMBLY DRAG ARM	11
50102284	SC DUCK BILL PLATE 53-70	*
50132008	SC HOLD DOWN 53-70 MM	*
50102286	SC DUCK BILL PLATE 77-89	*
50102287	SC HOLD DOWN PLATE 77-110 MM	*
50509030	SC DUCK BILL PLATE 100 - 110	*
50509031	SC HOLD DOWN PLATE 100 - 110	*

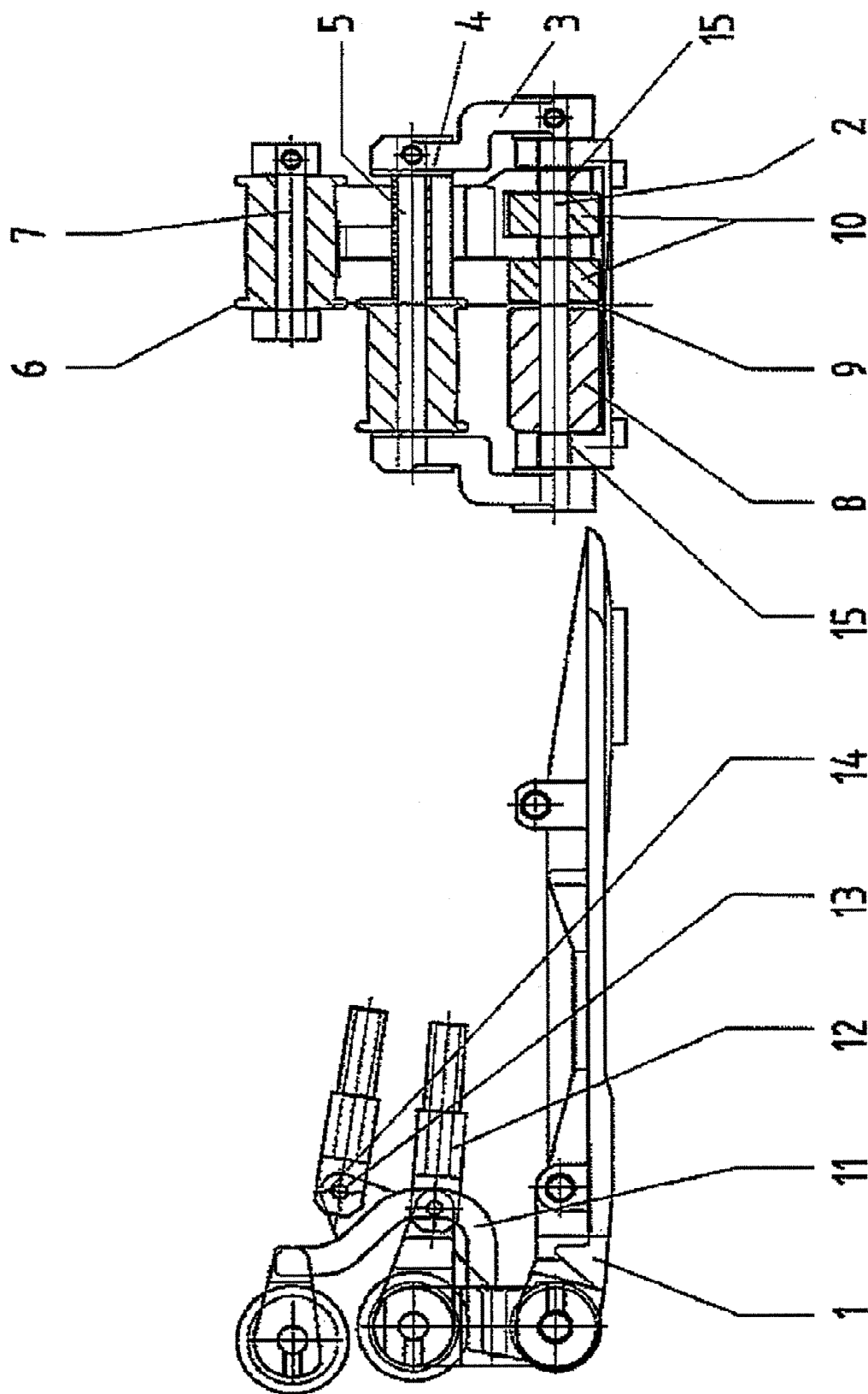
*Listed on Table of Contents for reference only

500-213-000 ASSEMBLY SEALING PART RTO



Item Number	Part Number	Part Description	Quantity
1	5010 1993	SEALING BELT RTO	2
2	5010 2338	PIN - SEALING SHOE ADJUSTMENT	2
3	5010 0492	SPRING - COMPRESSION	2
4		10,6 DIN 125 WASHER	2
5	5010 2319	BAR - ADJUSTMENT	2
6	5010 1474	STUD - ADJUSTMENT BAR	2
7	5010 2451	SEALING BELT PULLEY (COMPLETE)	1
10		INCLUDED IN POS. 7:	
11	5050 3724	(BAND LARGE)	1
12	5050 3726	(BAND SMALL)	1

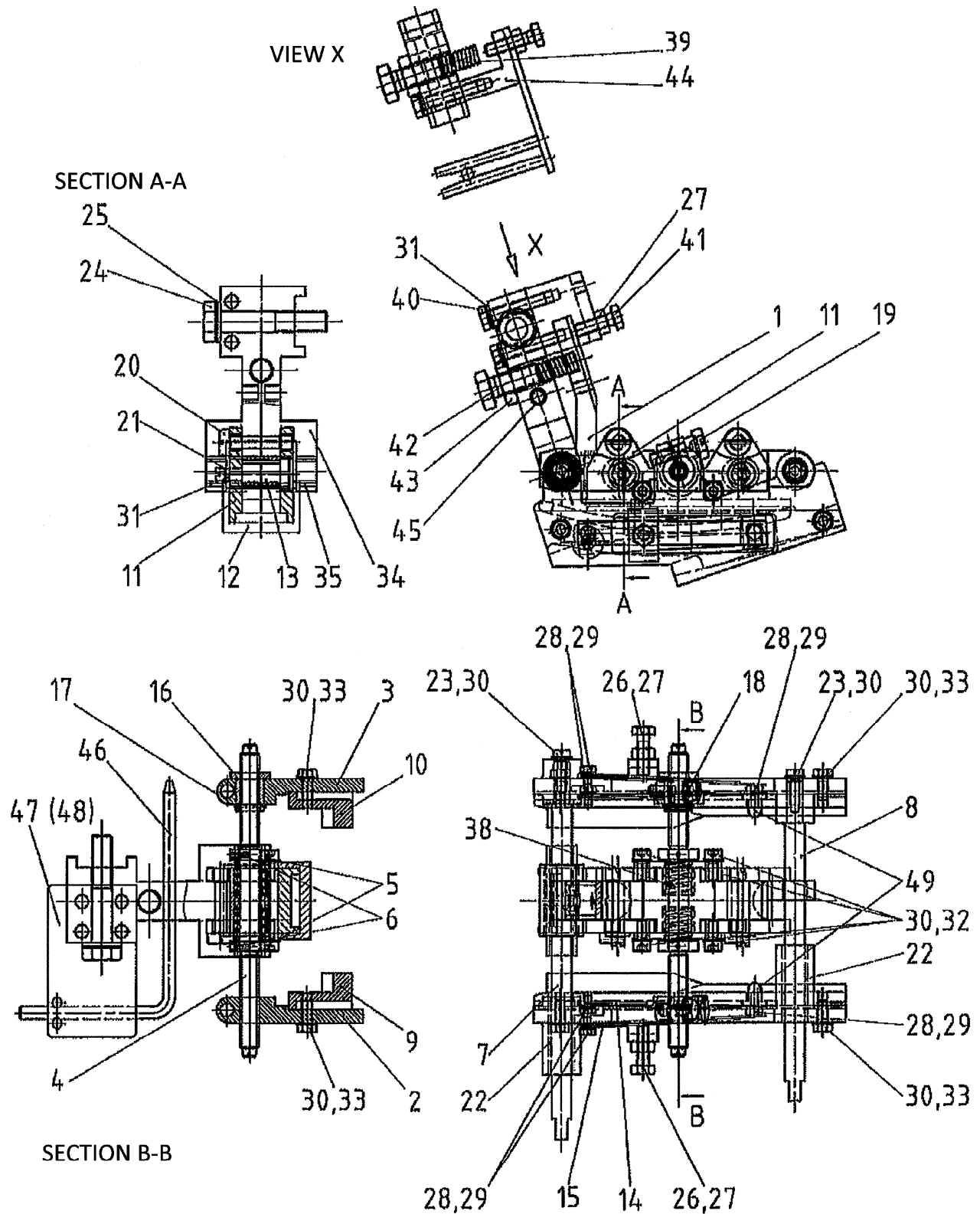
560-230-000 ASSEMBLY SEALING SHOE 43-110 COMPLETE



560-230-000 ASSEMBLY SEALING SHOE 43-110 COMPLETE

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300-502-000 ASSEMBLY CAP TRACK 53-110



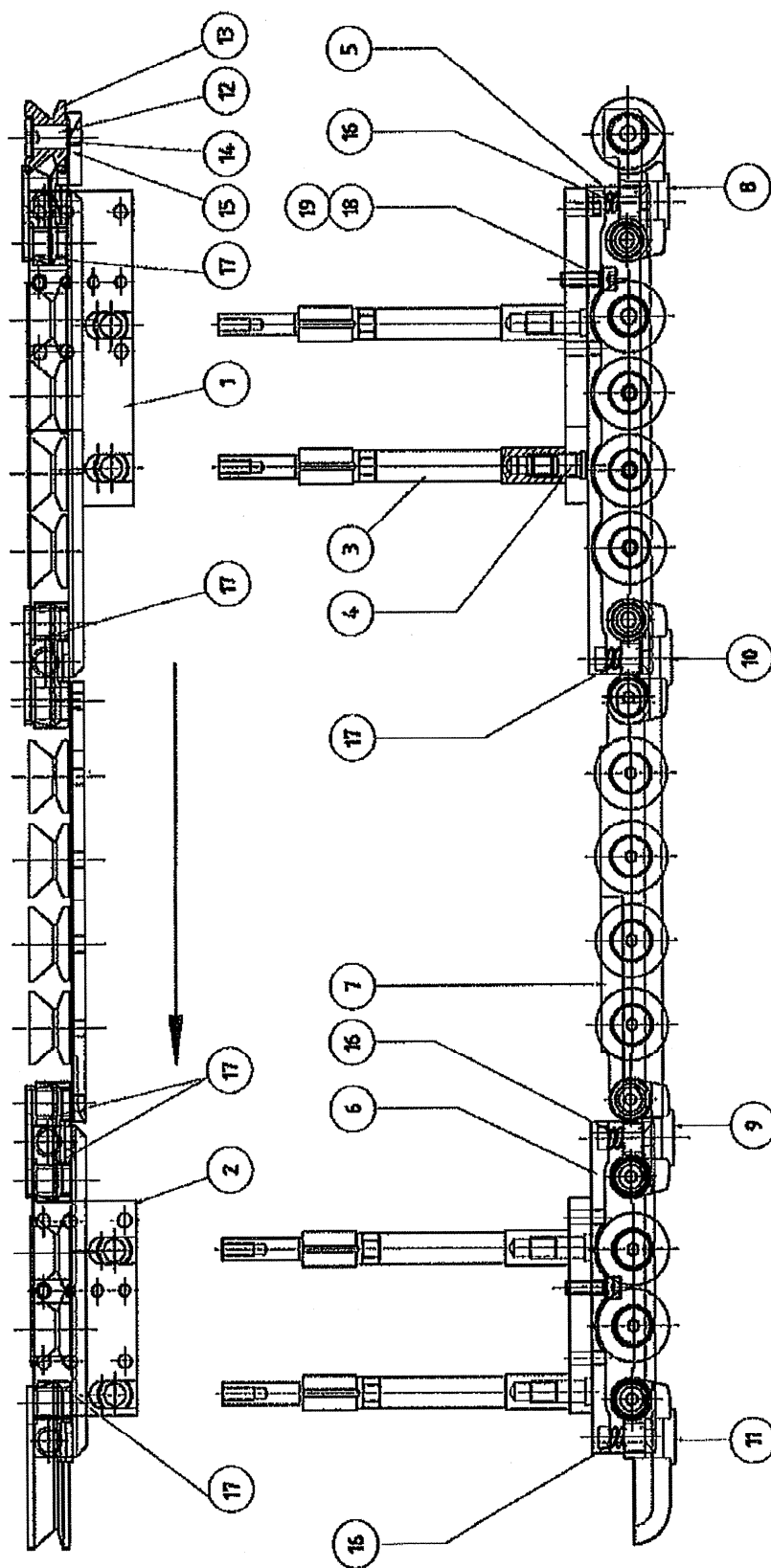
300-502-000 ASSEMBLY CAP TRACK 53-110

Item Number	Part Number	Part Description	Quantity
1	5050 1200	FRAME - TRACK CENTER	1
2	5013 1715	SUPPORT - FRONT CAP TRACK	1
3	5010 1747	SUPPORT - REAR CAP TRACK	1
4	5010 1564	SCREW - ADJUSTING	1
5	5010 2203	COLLAR - ADJUSTING SCREW	2
6		Ø 2X20 ROLL PIN	2
7	5010 1565	BAR - SLIDE LONG	1
8	5010 2051	BAR - SLIDE SHORT	1
9	5010 0886	TRACK - LOWER FRONT	1
10	5010 0889	TRACK - LOWER REAR	1
11	5010 1568	TRACK - UPPER CAP	1
13	5010 2205	PIN - UPPER TRACK ADJUSTING	2
14	5050 2191	LEAF SPRING FOR STOP PIN	2
15	5050 2408	LEAF SPRING	4
16	5010 2204	NUT - CENTERING	1
17		A14X1 DIN 471 V4A RING - RETAINING	1
18		1/4" -20 UNC X 3/4" SCREW - SOCKET HEAD CAP	1
19	5010 2001	SCREW - LOCK	1
20	5010 1198	SCREW - SLOTTED CHEESE HEAD	2
21	5010 0408	RING - RETAINING	2
22	5010 0441	BUSHING	2
23		M5X10 DIN 84 V4A SCREW - SLOTTED CHEESE HEAD	2
24		M10X55 DIN 931 V4A SCREW - HEXAGON	1
25		A 10.5 DIN 125 V4A WASHER	1
26		M6X20 DIN 933 V4A SCREW - HEXAGON	2
27		M6 DIN 934 V4A NUT - HEXAGON	3
28		M4X6 DIN933 V4A SCREW - HEXAGON	6

300-502-000 ASSEMBLY CAP TRACK 53-110

Item Number	Part Number	Part Description	Quantity
30		A 5,3 DIN 125 V4A WASHER	12
31		A 6,4 DIN 125 V4A WASHER	4
32		M5X10 DIN 912 V4A SCREW - SOCKET HEAD CAP	4
33		M5X12 DIN 933 V4A SCREW - HEXAGON	1
34	5010 0892	BRACKET - CAP TRACK SUPPORT	1
35	5010 0892	BUSHING - UPPER CAP TRACK	1
38	5050 1203	SPRING	2
39	5010 0501	SPRING	1
40		M6X30 DIN 933 V4A SCREW - HEXAGON	1
41		M6X20 DIN 933 V4A SCREW - HEXAGON	1
42		M12X25 DIN 933 V4A SCREW - HEXAGON	1
43		M12 DIN 934 V4A NUT - HEXAGON	1
44	5060 1204	ANGIE	1
45	5010 1144	BUSHING - IGUS	2
46	5010 2208	PIN - DUCK BILL	1
47	5050 1198	CLIP - DUCK BILL PIN RH	1
48	5050 1199	CLIP - DUCK BILL PIN LH	1
49	5056 2506	STOP PIN	2
70		MOUNTING BRACKET (SEP. ASSY.)	
71	5050 1189	WCE 300	1
72	5050 1351	WCE 400	1
73	5050 1351	WCE 500	1
74	5050 1352	WCE 600	1

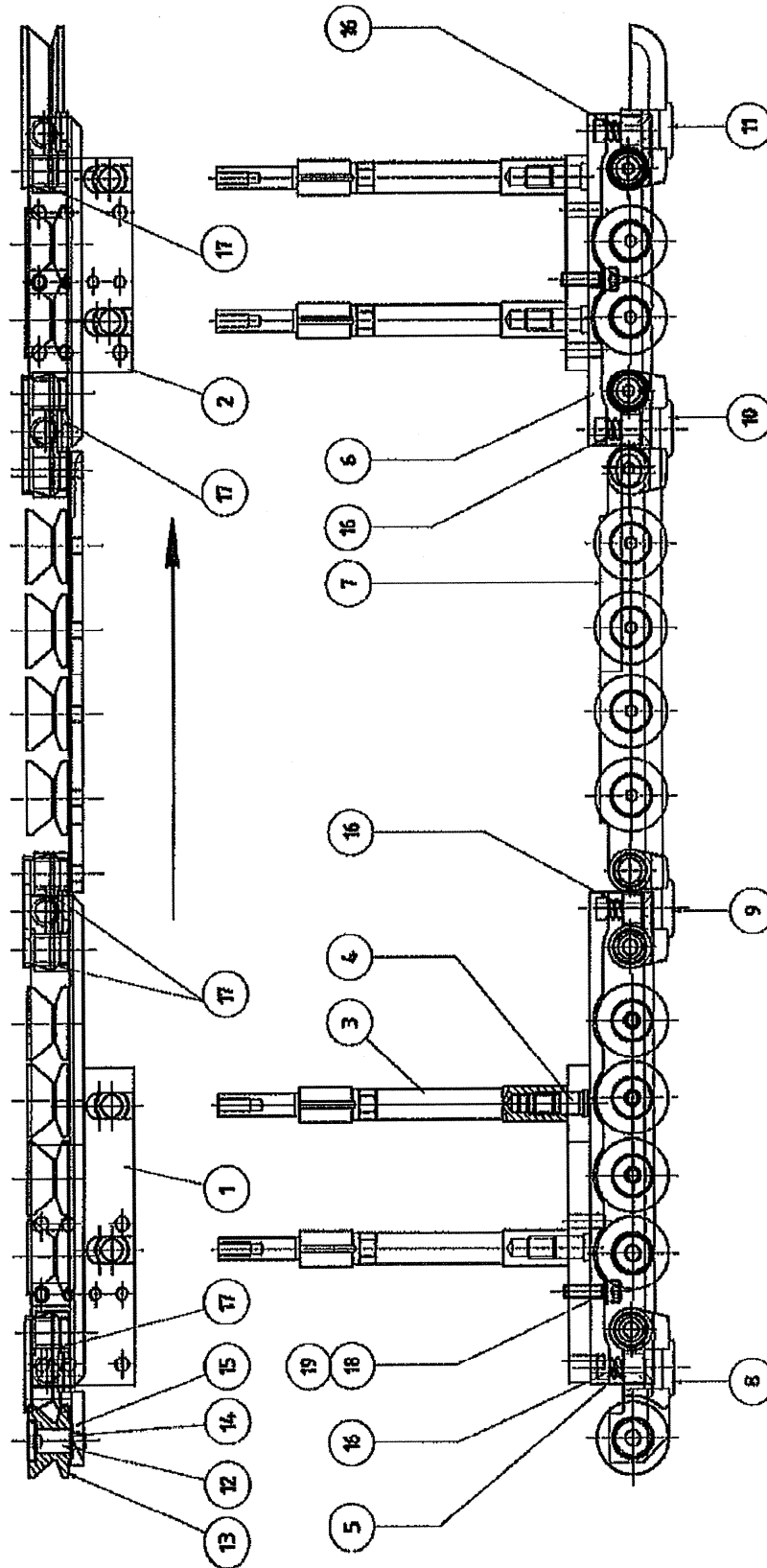
CG-M-141-123-900 ASSEMBLY UNIVERSAL BRACKET FRONT



CG-M-141-123-900 ASSEMBLY UNIVERSAL BRACKET FRONT

Item Number	Part Number	Part Description	Quantity
1	5010 5621	MOUNTING LONG - FRONT SIDE BELT	1
2	5010 1286	MOUNTING SHORT - FRONT SIDE BELT	1
3	5010 0637	BAR - GUIDE	4
4	5010 0731	DOWEL SCREW	4
5	5050 2712	BRACKET, ENTRANCE, EXTENDED, FRONT	1
6	5010 5623	BRACKET - SIDE BELT	1
7	6050 2711	BRIDGE (DISTANCE BAR CL 425MM)	1
8	20R10473 D	PIVOT - ROLLER - ENTRANCE FRONT	1
9	20R10474 D	PIVOT - SIDE BELT LEFT	1
10	20R10475 D	PIVOT - SIDE BELT RIGHT	1
11	20R10476 D	PIVOT - SIDE BELT LEFT	1
12	19SP3-11	SCREW - SHOULDER	17
13	20R10481	ROLLER - SIDE BELT	11
14	14SP3-21	WASHER Ø 8/15.5X0.7	17
15	14SP4-18	WASHER Ø 12/19X0.8	17
16	15SP2-2	SPRING - COMPRESSION (15SP2-2)	4
17	5050 3530	BUSHING - BRACKET LINK	5
18		M6X20 DIN 912 V4A SCREW - SOCKET HEAD CAP	2
19		A 6,4 DIN 125 V4A WASHER	2

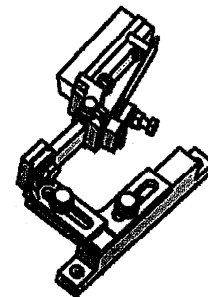
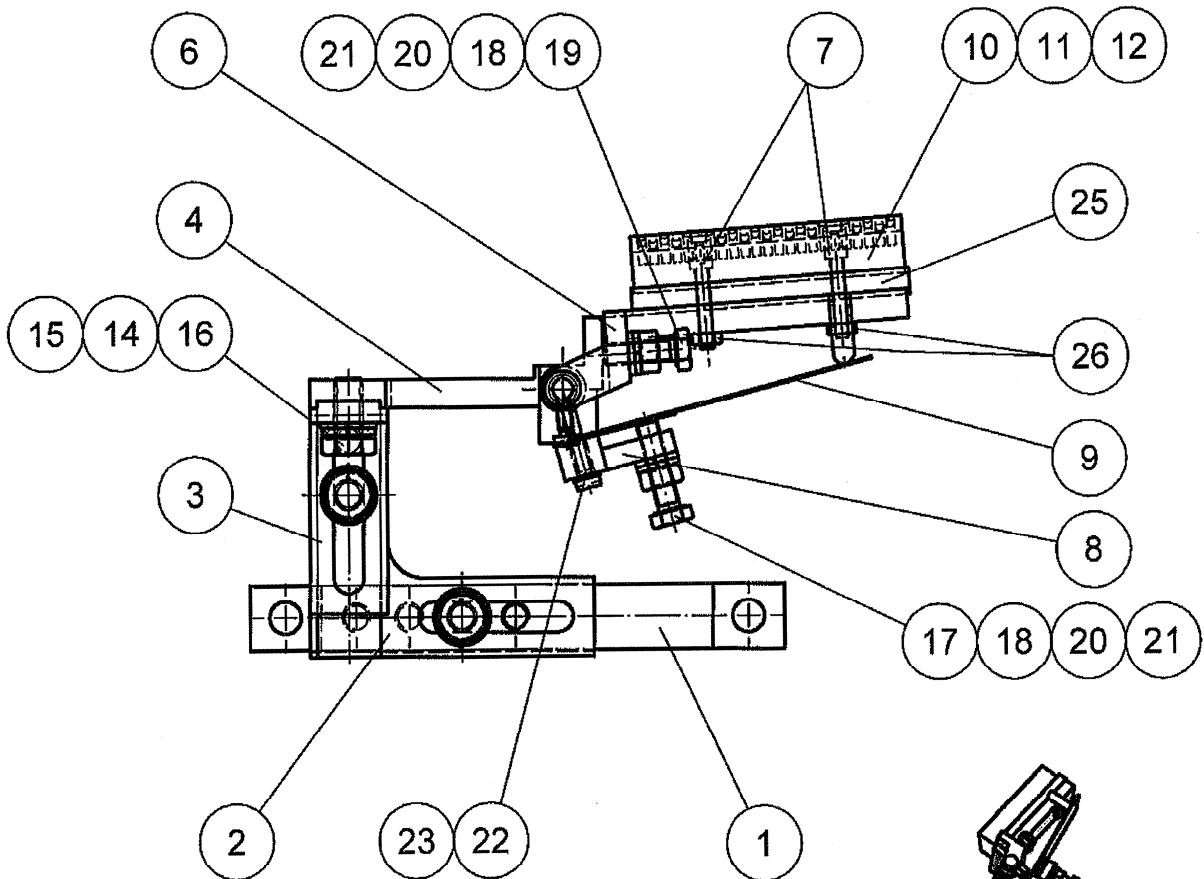
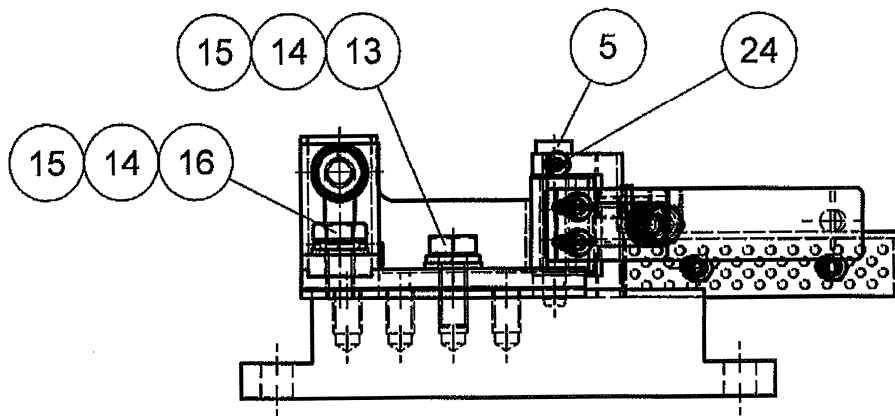
CG-M141-123-950 ASSEMBLY UNIVERSAL BRACKET REAR



CG-M141-123-950 ASSEMBLY UNIVERSAL BRACKET REAR

Item Number	Part Number	Part Description	Quantity
1	5010 5661	MOUNTING LONG - REAR SIDE BELT	1
2	5010 1287	MOUNTING SHORT - REAR SIDE BELT	1
3	5010 0637	BAR - GUIDE	4
4	5010 0731	DOWEL SCREW	4
5	5050 2619	BRACKET, ENTRANCE, EXTENDED, REAR	1
6	5010 5623	BRACKET - SIDE BELT	1
7	5050 2711	BRIDGE (DISTANCE BAR CL 425MM)	1
8	20R10472 D	PIVOT - ROLLER - ENTRANCE REAR	1
9	20R10474 D	PIVOT - SIDE BELT LEFT	1
10	20R10475 D	PIVOT - SIDE BELT RIGHT	1
11	20R10477 D	PIVOT - SIDE BELT RIGHT	1
12	19SP3-11	SCREW - SHOULDER	17
13	20R10481	ROLLER - SIDE BELT	11
14	14SP3-21	WASHER Ø 8/15.5X0.7	17
15	14SP4-18	WASHER Ø 12/19X0,8	17
16	5010 0502	SPRING - COMPRESSION (15SP2-2)	4
17	5050 3530	BUSHING - BRACKET LINK	5
18		M6X20 DIN 912 V4A SCREW - SOCKET HEAD CAP	2
19		A 6,4 DIN 125 V4A WASHER	2

400-504-000-01 ASSEMBLY DRAG ARM



400-504-000-01 ASSEMBLY DRAG ARM

Item Number	Part Number	Part Description	Quantity
1	5013 1724	BLOCK - BASE	1
2	5013 3231	EXTENSION ARM (BRACKET)	1
3	50133230	ELBOW	1
4	5013 3232	RETAINER - DRAG ARM	1
5	5010 2267	PIN - DRAG ARM PIVOT	1
6	5010 2263	DRAG ARM	1
7	5011 3252	SCREW - ROUND HEAD	2
8	5010 2265	ARM - SPRING ADJUSTMENT DRAG	1
9	50502407	SPRING - DRAG ARM	1
10	20X1185	DRAG - WHITE (OPTIONAL)	1
11	20X1185-1	DRAG - RED (OPTIONAL)	1
12	20X1185-4	DRAG - SOFT RUBBER (OPTIONAL)	1
13		M8X20 DIN EN 24017 V4A SCREW - HEXAGON HEAD	2
14		B8 DIN 128 V4A LOCK WASHER	3
15		A8,4 DIN 125 T1 V4A WASHER	3
16		M8X16 DIN EN 24017 V4A SCREW - HEXAGON HEAD	1
17		M6X25 DIN EN 24017 V4A SCREW - HEXAGON HEAD	1
18		M6 DIN EN 24032 HEXAGON NUT	2
19		M6X20 DIN EN 24017 V4A SCREW - HEXAGON HEAD	1
20		B6 DIN 128 V4A LOCK WASHER	2
21		A6,4 DIN 125 T1 V4A WASHER	2
22		M4X20 DIN EN ISO 1207 V4A SCREW - SLOTTED CHEESE HEAD	2
23		A4 DIN 128 V4A LOCK WASHER	2
24		M4X10 DIN EN ISO 1207 V4A SCREW - SLOTTED CHEESE HEAD	1
25	50113247	SEPARATOR	1
26		M4 DIN EN 24032 HEXAGON NUT	2

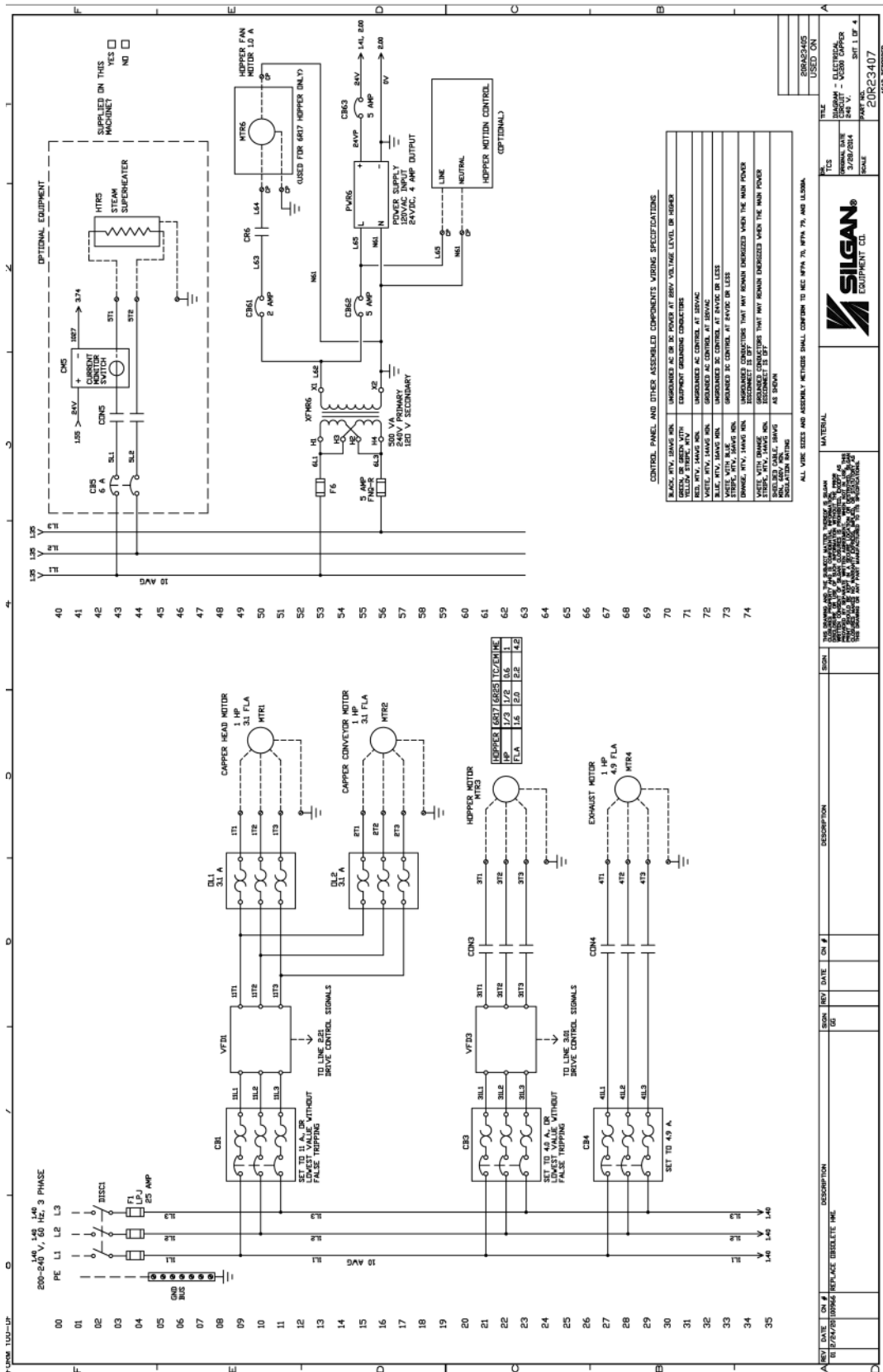


SECTION D

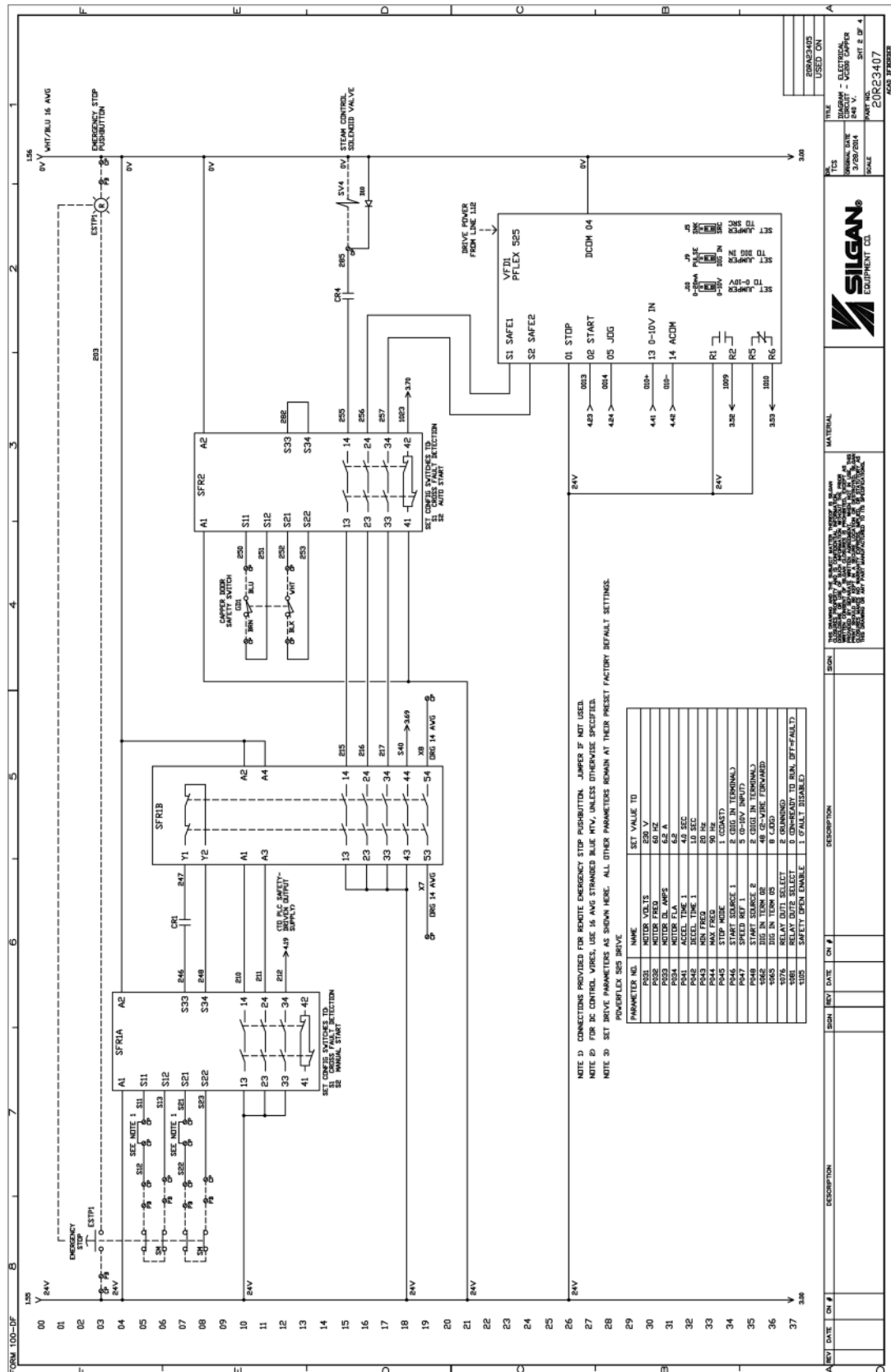
ELECTRICALS

Assembly Number	Description	Page Number
20R23407	DIAGRAM, ELECTRICAL CIRCUIT 240V	1
20R23290	DIAGRAM, ELECTRICAL CIRCUIT 480V	5
20RA23405	ASM, MACHINE ELECTRICAL CONTROLS 240V	9
20RA23406	ASM, MAIN ELECTRICAL CONTROL 240V	11
20RA23287	ASM, MACHINE ELECTRICAL CONTROLS 480V	15
20RA23288	ASM, MAIN ELECTRICAL CONTROL ENCLOSURE 480V	17
20RA23289	ASM, HMI STATION	21

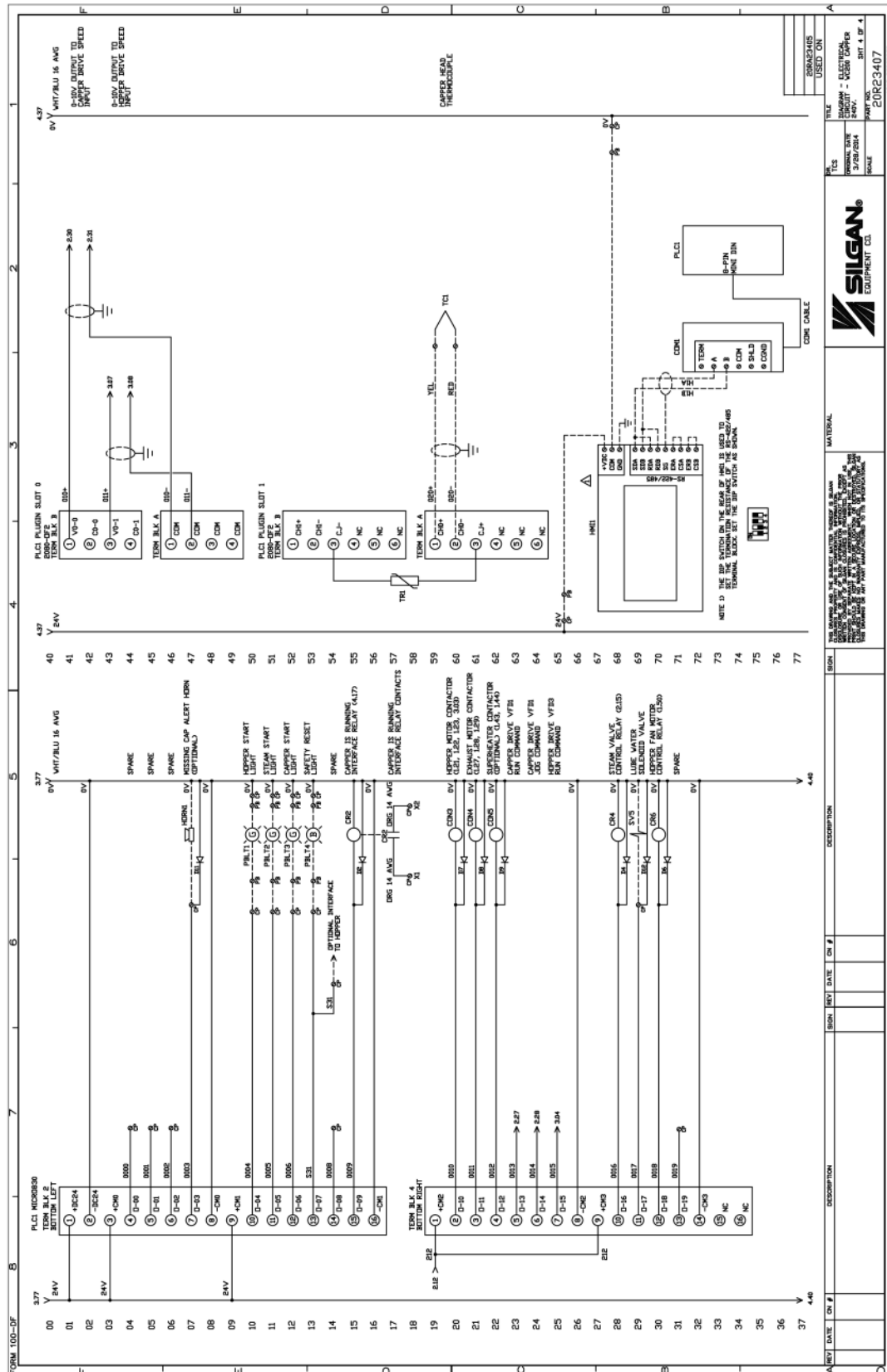
20R23407 DIAGRAM, ELECTRICAL CIRCUIT 240V



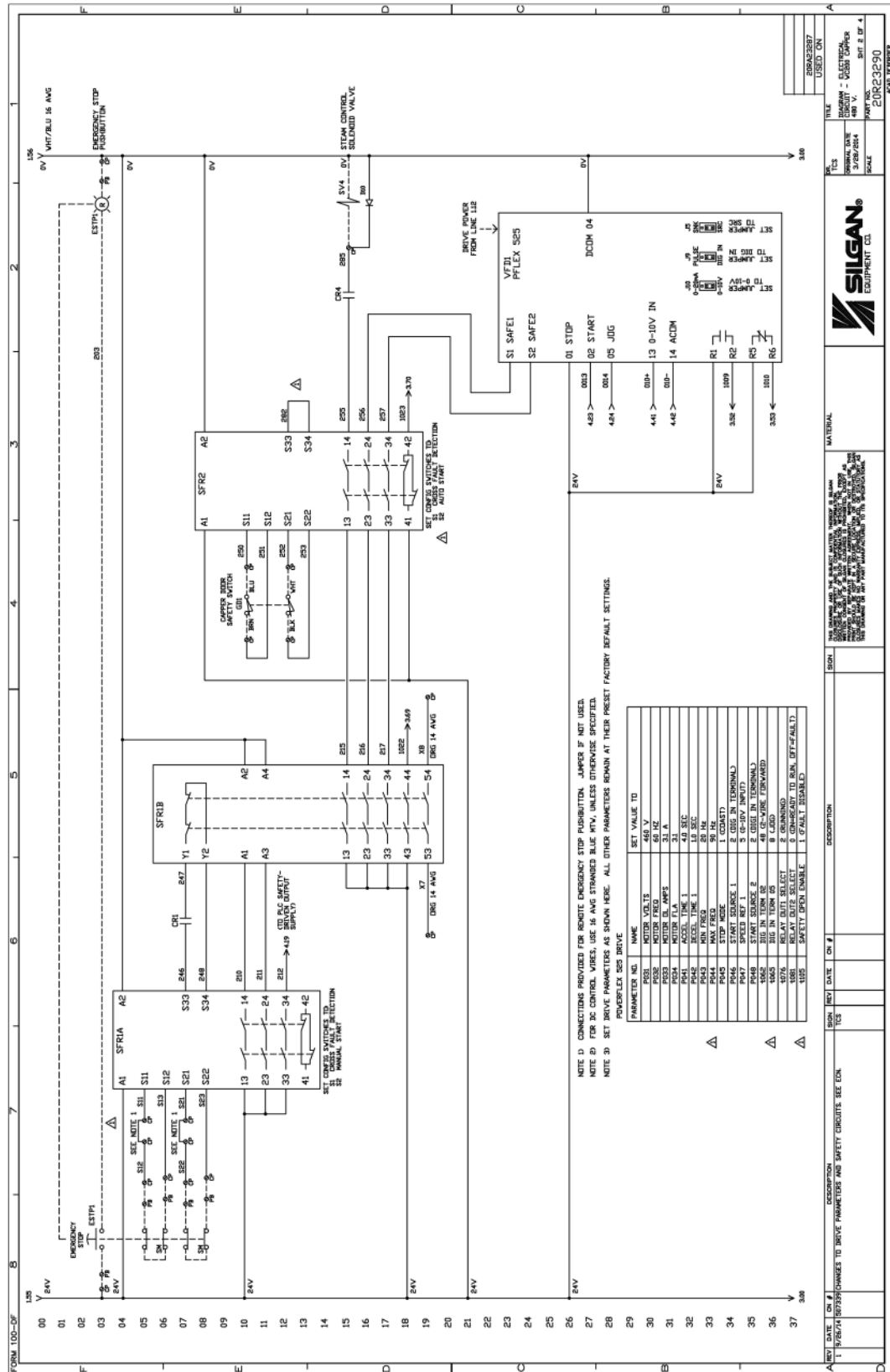
20R23407 DIAGRAM, ELECTRICAL CIRCUIT 240V



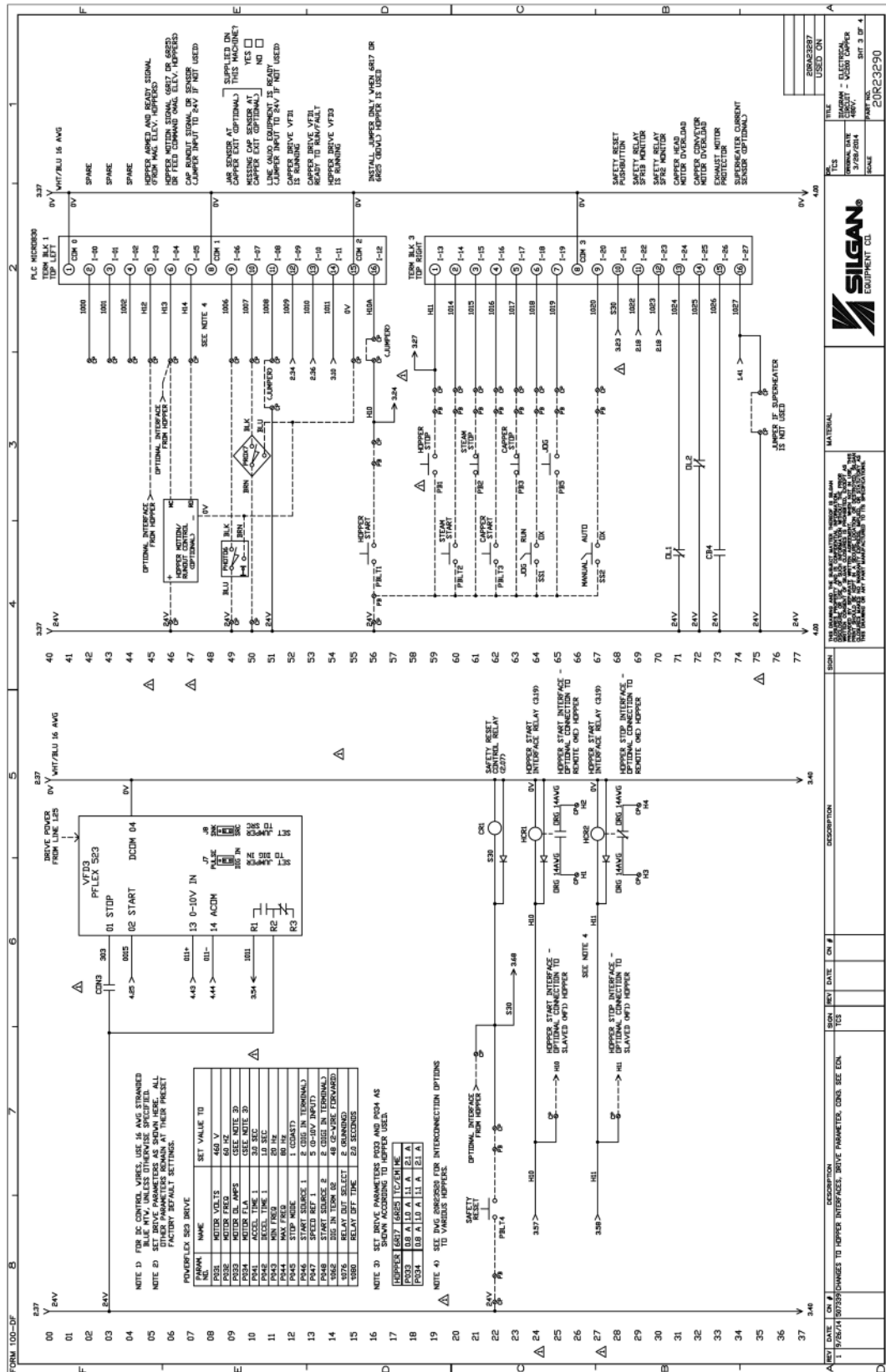
20R23407 DIAGRAM, ELECTRICAL CIRCUIT 240V



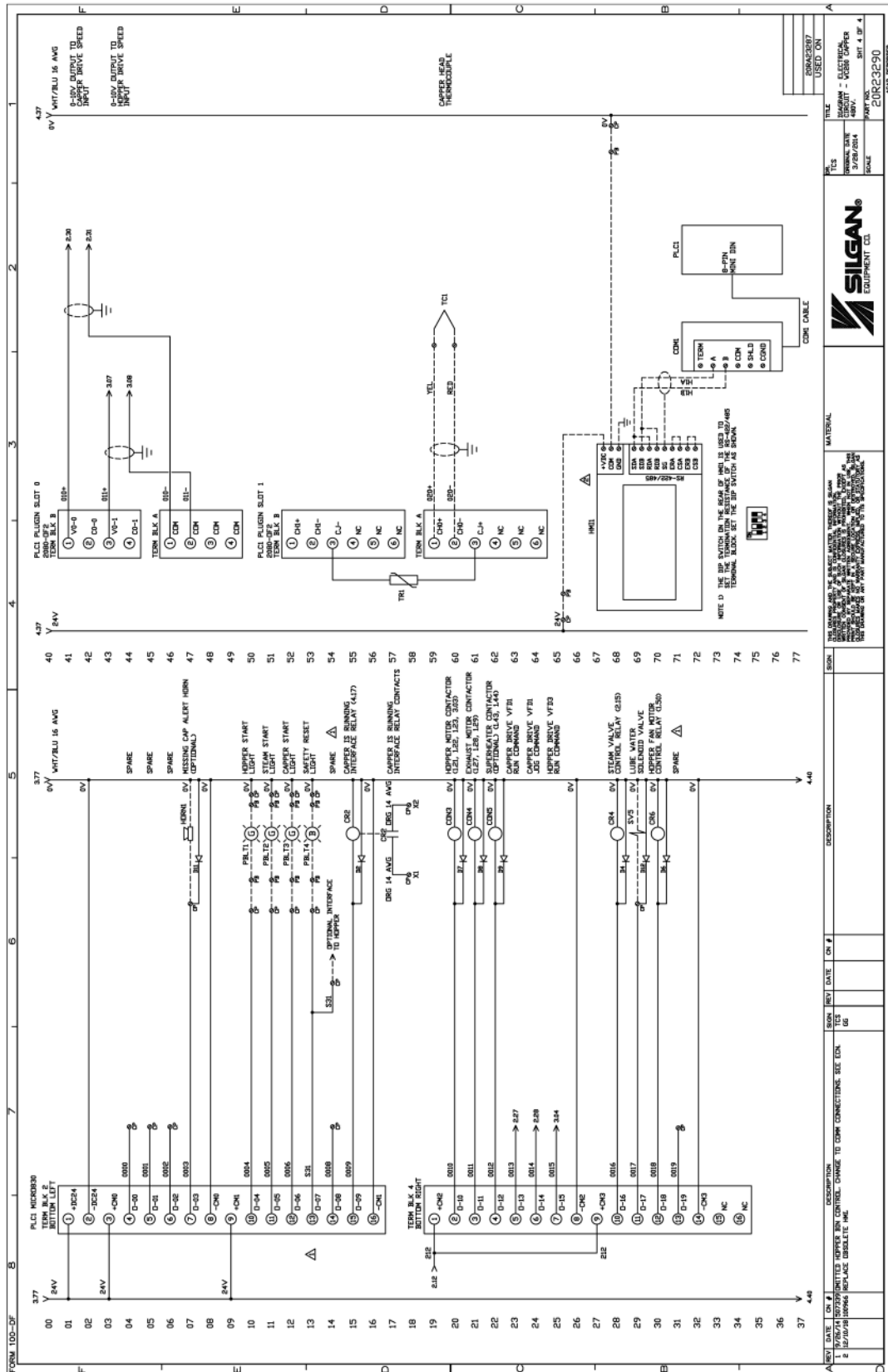
20R23290 DIAGRAM, ELECTRICAL CIRCUIT 480V



20R23290 DIAGRAM, ELECTRICAL CIRCUIT 480V



20R23290 DIAGRAM, ELECTRICAL CIRCUIT 480V



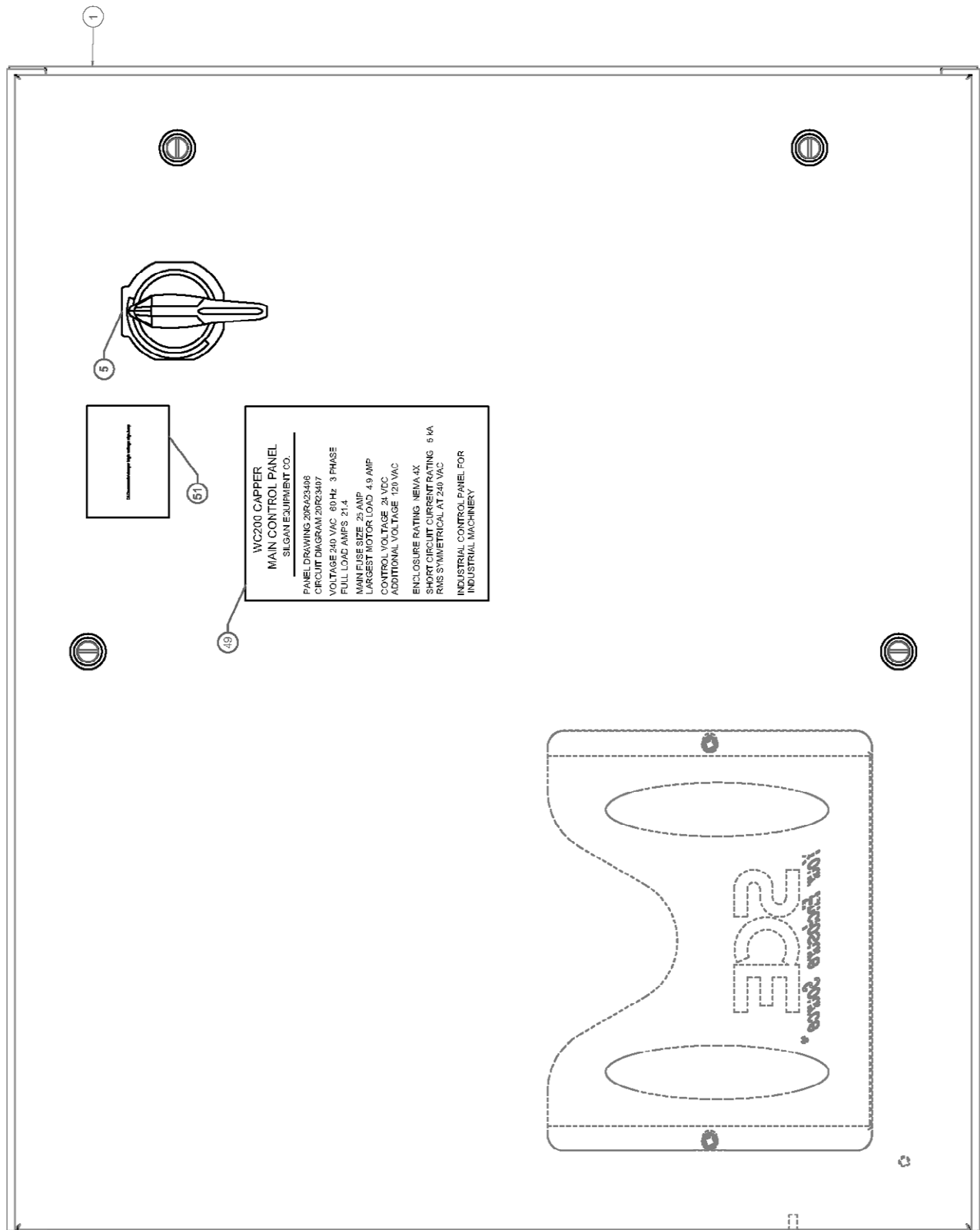
20RA23405 ASM, ELECTRICAL CONTROLS 240V

Item Number	Part Number	Part Description	Quantity
1	20RA23406	ASM-MAIN ELECTRICAL CONTROL	1
2	20RA23289	ASM-HMI STATION-WC200 CAPPER	1
3	20R23407	DIAGRAM-ELECTRICAL CIRCUIT-	1
4	50125725	SOLENOID VALVE FOR Y-VALVE	1
5	82002675	MUFFLER-AIR CYLINDER	1
6	20R23452	CABLE-CONNECTOR	1
7	20R11820	THERMOCOUPLE	1
8	20R22472	SWITCH-INTERLOCK SAFETY	1
9	6R5355	CABLE-CONNECTOR	1
10	20R23453	VALVE-SOLENOID OPERATED	1
12	20R23455	CABLE-CONNECTOR	1
13	20R20455	WIRE-THERMOCOUPLE	25 FT
14	20R23456	CABLE-MULTICONDUCTOR	25 FT
15	20R23457	CABLE-COMMUNICATION	25 FT
16	20R23458	CONNECTOR-LIQUIDTIGHT	2
17	20R11863	CONNECTOR-LIQUIDTIGHT-PLASTIC	2
18	20R11862	CONNECTOR-LIQUIDTIGHT-PLASTIC	8
19	20R11859	FITTING-LIQUIDTIGHT-PLASTIC	1
20	20R22523	FITTING – LIQUIDTIGHT - PLASTI	1
21	20R11858	FITTING-LIQUIDTIGHT-PLASTIC	10
22	20R11856	FITTING-LIQUIDTIGHT-PLASTIC	4
23	20R11855	FITTING-LIQUIDTIGHT-PLASTIC	5
24	20R20677	CONDUIT-NON-METAIC	10 FT
25	20R11865	COUNDUIT-NONMETALIC-L	100 FT
26	20R20678	RING-SEALING-1.0"	4
27	20R11872	GASKET-SEALING-LIQUIDTIGHT	25

20RA23405 ASM, ELECTRICAL CONTROLS 240V

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20RA23406 ASM, MAIN ELECTRICAL CONTROL 240V



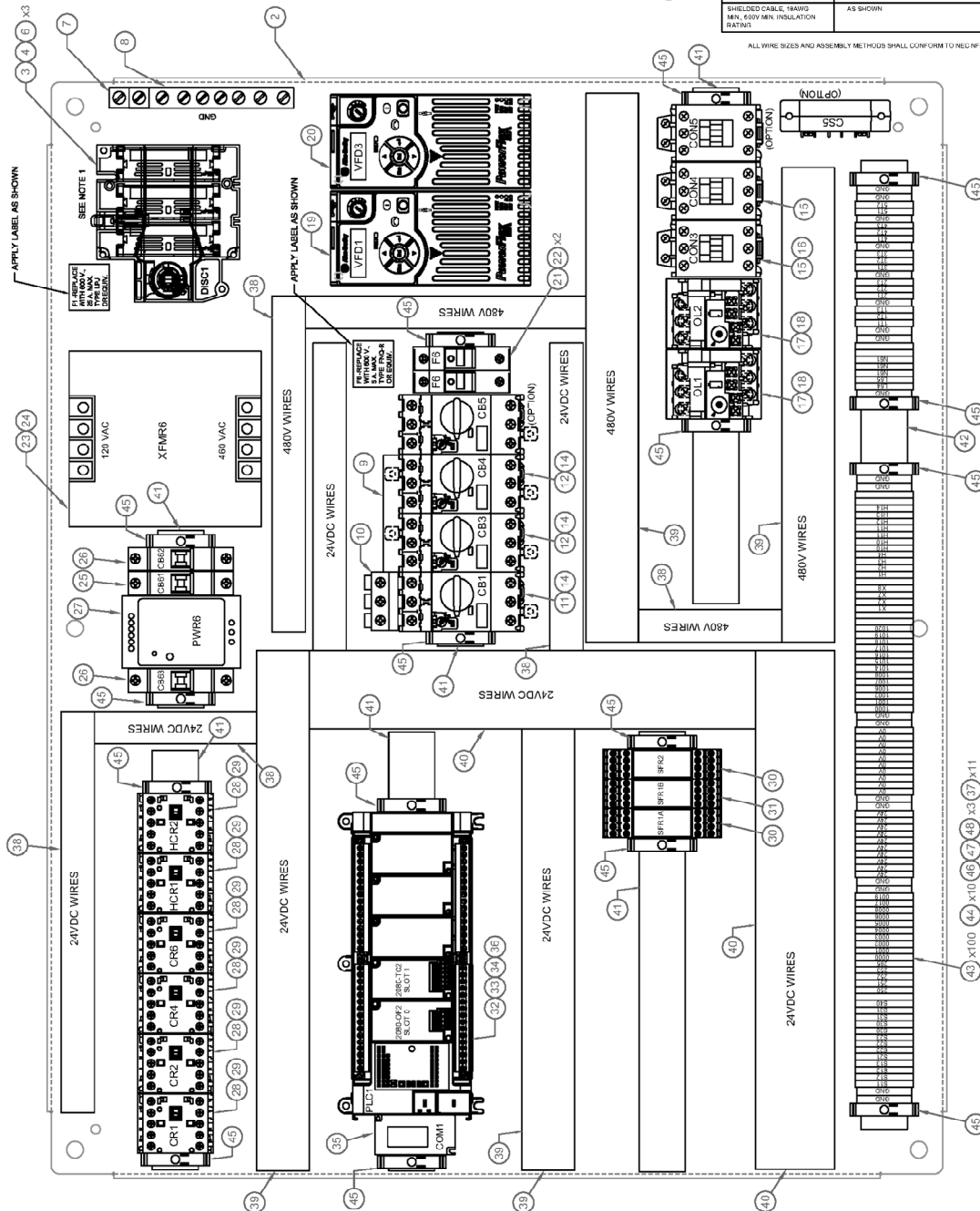
20RA23406 ASM, MAIN ELECTRICAL CONTROL 240V

NOTE 1: VERIFY ALIGNMENT WITH DOOR HANDLE BEFORE MOUNTING DISCONNECT SWITCH.
NOTE 7: APPLY ADHESIVE LABEL WITH PART IDENTIFIER TO BACKPANEL ABOVE OR NEAR EACH PART.

CONTROL PANEL AND OTHER ASSEMBLED COMPONENTS WIRING SPECIFICATIONS

BLACK, MTW, 16AWG MIN.	UNGROUND AC OR DC POWER AT 20V VOLTAGE LEVEL OR HIGHER
GREEN, OR GREEN WITH YELLOW STRIPE, MTW	EQUIPMENT GROUNDING CONDUCTORS
RED, MTW, 14AWG MIN.	UNGROUND AC CONTROL AT 120VAC
WHITE, MTW, 14AWG MIN.	GROUND AC CONTROL AT 120VAC
BLUE, MTW, 16AWG MIN.	UNGROUND DC CONTROL AT 24VDC OR LESS
WHITE WITH BLUE STRIPE, MTW, 16AWG MIN.	GROUND DC CONTROL AT 24VDC OR LESS
ORANGE, MTW, 16AWG MIN.	UNGROUND CONDUCTORS THAT MAY REMAIN ENERGIZED WHEN THE MAIN POWER DISCONNECT IS OFF
WHITE WITH ORANGE STRIPE, MTW, 16AWG MIN.	GROUND CONDUCTORS THAT MAY REMAIN ENERGIZED WHEN THE MAIN POWER DISCONNECT IS OFF
SHIELDED CABLE, 16AWG MIN., 600V MIN. INSULATION RATING	AS SHOWN

ALL WIRE SIZES AND ASSEMBLY METHODS SHALL CONFORM TO NEC/NFPA 70, NFPA 79, AND UL508A.



20RA23406 ASM, MAIN ELECTRICAL CONTROL 240V

Item Number	Part Number	Part Description	Quantity
1	20R23401	ENCLOSURE - MAIN CONTROL PANEL	1
2	20R23402	PANEL	1
3	20R23072	30 AMP DISCONNECT - J TYPE FUSE	1
4	20R23211	KIT - HANDLE	1
5	20R23212	HANDLE - DISCONNECT SWITCH	1
6	20R23533	FUSE	6
7	20R23184	CONNECTOR	1
8	20R23185	BAR - GROUND	1
9	20R23414	BUSBAR	1
10	20R23415	TERMINAL - BUS BAR FEEDER	1
11	20R23416	STARTER - MANUAL MOTOR	1
12	20R23534	STARTER - MANUAL MOTOR	2
14	20R23419	AUXILIARY CONTACT	3
15	20R23420	CONTACTOR	2
16	20R23421	CONTACT - AUXILIARY	1
17	20R23535	OVERLOAD - MOTOR	2
18	20R23423	BASE - MOUNTING	2
19	20R23536	DRIVE - MOTOR - VARIABLE SPEED	1
20	20R23537	DRIVE - MOTOR - VARIABLE SPEED	1
21	20R23425	HOLDER - FUSE	1
22	20R22486	FUSE	4
23	20R21862	TRANSFORMER - CONTROL	1
24	20R22485	KIT - COVER	1
25	20R23426	CIRCUIT BREAKER	1
26	20R23427	CIRCUIT BREAKER	2
27	20R23428	SUPPLY - POWER	1
28	20R23429	CONTACTOR	6

20RA23406 ASM, MAIN ELECTRICAL CONTROL 240V

Item Number	Part Number	Part Description	Quantity
29	20R23430	MODULE - SURGE SUPPRESSOR DIODE	6
30	20R23431	RELAY - SAFETY	2
31	20R23432	MODULE - SAFETY RELAY EXTENSION	1
32	20RA23412	CONTROLLER - PROGRAMMABLE LOGIC	1
33	20R23433	MODULE - PLUG IN	1
34	20R23434	MODULE - PLUG IN	1
35	20R23435	ADAPTER - COMMUNICATION	1
37	20R23437	DIODE	11
38	20R23438	WIRING DUCT	1
39	20R23439	WIRING DUCT	1
40	20R23440	WIRING DUCT	1
41	20R23441	RAIL-DIN MOUNTING	2
42	20R20667	ANGLED DIN RAIL	1
43	20R23442	BLOCK - TERMINAL	105
44	20R23443	BLOCK - GROUNDING	10
45	20R23444	ANCHOR - END	20
46	20R23461	MARKER SHEET	1
47	20R23446	COVER - END	10
48	20R23447	JUMPER - CENTER	3
49	20R23530	NAMEPLATE	1
50	20R10175	INHIBITOR - CORROSION	2
51	20R22185	SIGN - OSHA DANGER	1
52	20R23407	DIAGRAM - ELECTRICAL CIRCUIT	1

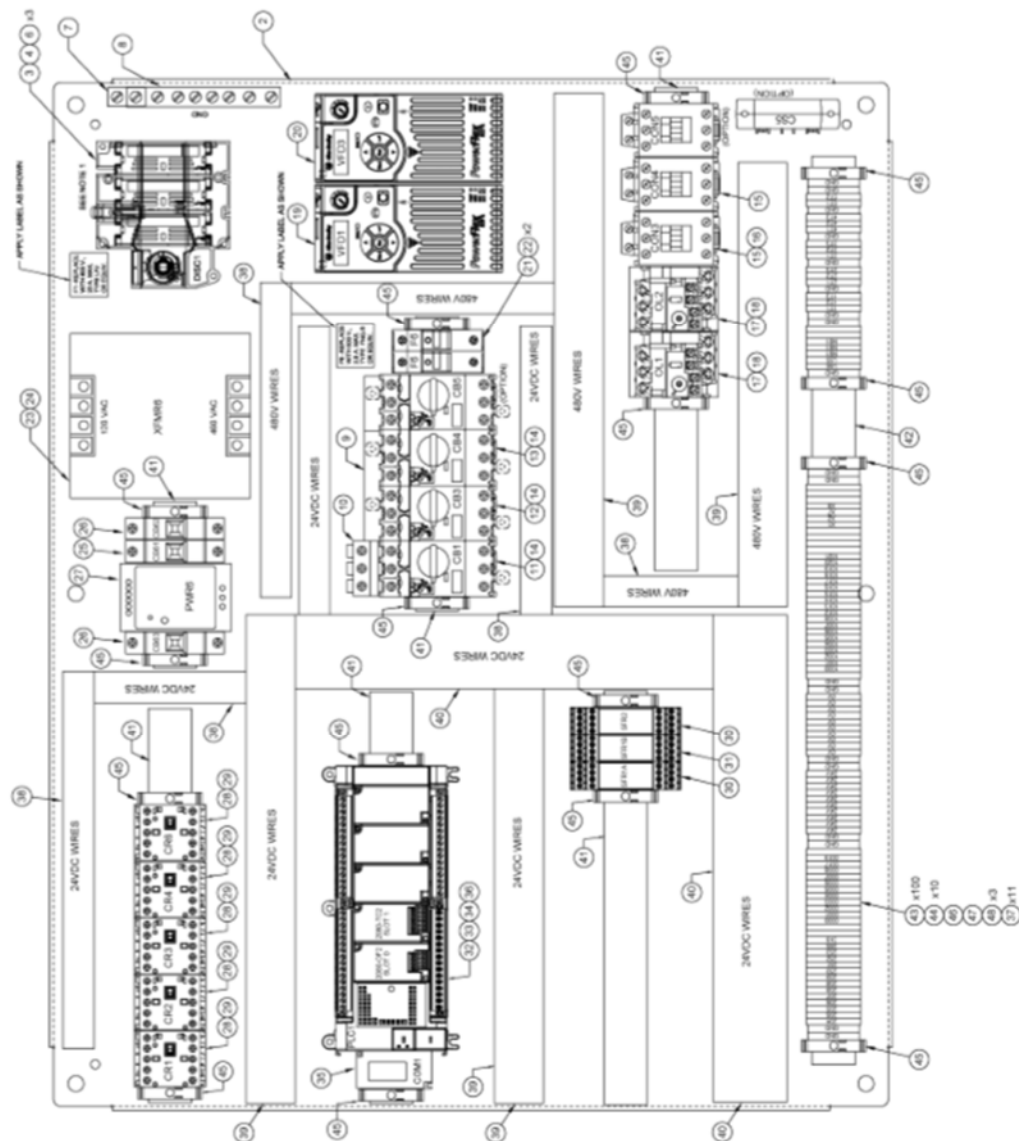
20RA23287 ASM, MACHINIE ELECTRICAL CONTROLS 480V

Item Number	Part Number	Part Description	Quantity
1	20RA23288	ASM-MAIN ELECTRICAL CONTROL	1
2	20RA23289	ASM-HMI STATION-WC200 CAPPER	1
3	20R23290	DIAGRAM-ELECTRICAL CIRCUIT-	1
4	50125725	SOLENOID VALVE FOR Y-VALVE	1
5	82002675	MUFFLER-AIR CYLINDER	1
6	20R23452	CABLE-CONNECTOR	1
7	20R11820	THERMOCOUPLE	1
8	20R22472	SWITCH-INTERLOCK SAFETY	1
9	6R5355	CABLE-CONNECTOR	1
10	20R23453	VALVE-SOLENOID OPERATED	1
11	20R23454	ADAPTER-PIPE	2
12	20R23455	CABLE-CONNECTOR	1
13	20R20455	WIRE-THERMOCOUPLE	25 FT
14	20R23456	CABLE-MULTICONDUCTOR	25 FT
15	20R23457	CABLE-COMMUNICATION	25 FT
16	20R23458	CONNECTOR-LIQUIDTIGHT	2
17	20R11863	CONNECTOR-LIQUIDTIGHT-PLASTIC	2
18	20R11862	CONNECTOR-LIQUIDTIGHT-PLASTIC	8
19	20R11859	FITTING-LIQUIDTIGHT-PLASTIC	1
20	20R22523	FITTING – LIQUIDTIGHT - PLASTI	1
21	20R11858	FITTING-LIQUIDTIGHT-PLASTIC	10
22	20R11856	FITTING-LIQUIDTIGHT-PLASTIC	4
23	20R11855	FITTING-LIQUIDTIGHT-PLASTIC	5
24	20R20677	CONDUIT-NON-METAIC	10 FT
25	20R11865	COUNDUIT-NONMETALIC-L	100 FT
26	20R20678	RING-SEALING-1.0"	4
27	20R11872	GASKET-SEALING-LIQUIDTIGHT	25

20RA23287 ASM, MACHINIE ELECTRICAL CONTROLS 480V

[illegible]

20RA23288 ASM, MAIN ELECTRICAL CONTROL ENCLOSURE 480V



NOTE 1: VERIFY ALL COMPONENTS IN THE 20RA23288 ASM ARE THE SAME AS SHOWN IN THE 20RA23288 ASM WIRING DIAGRAM.
NOTE 2: APPLY A ADDRESS LABEL WITH PART NUMBER TO EACH PANEL.
ADDRESS FOR EACH PANEL:

COMPONENT NAME	LINE	CONNECTIONS	COMPONENT'S ADDRESS	WIRING DIAGRAM
480V MAIN SWITCH	1	480V MAIN SWITCH	1	480V MAIN SWITCH
480V BUSBARS	2-10	480V BUSBARS	2-10	480V BUSBARS
24VDC CONTROL BUSBARS	101-110	24VDC CONTROL BUSBARS	101-110	24VDC CONTROL BUSBARS
24VDC CONTROL COMPONENTS	201-300	24VDC CONTROL COMPONENTS	201-300	24VDC CONTROL COMPONENTS
480V WIRE BUNDLES	401-410	480V WIRE BUNDLES	401-410	480V WIRE BUNDLES
24VDC WIRE BUNDLES	501-510	24VDC WIRE BUNDLES	501-510	24VDC WIRE BUNDLES
480V TERMINAL BLOCKS	601-610	480V TERMINAL BLOCKS	601-610	480V TERMINAL BLOCKS
24VDC TERMINAL BLOCKS	701-710	24VDC TERMINAL BLOCKS	701-710	24VDC TERMINAL BLOCKS
480V ADDRESS LABELS	801-810	480V ADDRESS LABELS	801-810	480V ADDRESS LABELS
24VDC ADDRESS LABELS	901-910	24VDC ADDRESS LABELS	901-910	24VDC ADDRESS LABELS

ALL 480V WIRE AND ADDRESS 1 MUST BE SMALL COMPARED TO THE 480V WIRE AND ADDRESS.

20RA23288 ASM, MAIN ELECTRICAL CONTROL ENCLOSURE 480V

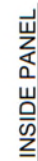
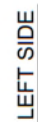
Item Number	Part Number	Part Description	Quantity
1	20R23401	ENCLOSURE-MAIN CONTROL PANEL	1
2	20R23402	PANEL	1
3	20R23072	SWITCH- DISCONNECT	1
4	20R23211	KIT-HANDLE	1
5	20R23212	HANDLE-DISCONNECT SWITCH	1
6	20R23183	FUSE	6
7	20R23184	CONNECTOR	1
8	20R23185	BAR, GROUND	1
9	20R23414	BUSBAR	1
10	20R23415	TERMINAL-BUSBAR FEEDER	1
11	20R23416	STARTER-MANUAL MOTOR	1
12	20R23417	STARTER-MANUAL MOTOR	1
13	20R23418	STARTER-MANUAL MOTOR	1
14	20R23419	CONTACT-AUXILIARY	3
15	20R23420	CONTACTOR	2
16	20R23421	CONTACT-AUXILIARY	1
17	20R23422	OVERLOAD-MOTOR	2
18	20R23423	BASE-MOUNTING	2
19	1454916	DRIVE-MOTOR-VARIABLE SPEED	1
20	20R23424	DRIVE-MOTOR-VARIABLE SPEED	1
21	20R23425	HOLDER-FUSE	1
22	6R10224	FUSE - 2.5 AMP	4
23	20R21862	TRANSFORMER-CONTROL	1
24	20R22485	COVERS-TERMINAL	1
25	20R23426	BREAKER-CIRCUIT	1
26	20R23427	BREAKER-CIRCUIT	2
27	20R23428	SUPPLY-POWER	1

20RA23288 ASM, MAIN ELECTRICAL CONTROL ENCLOSURE 480V

Item Number	Part Number	Part Description	Quantity
28	20R23429	CONTACTOR	5
29	20R23430	MODULE-SURGE SUPPRESSOR DIODE	5
30	20R23431	RELAY-SAFETY	2
31	20R23432	MODULE-SAFETY RELAY EXTENSION	1
32	20RA23412	ASM-WC200 CAPPER PROCESSOR	1
33	20R23433	MODULE-PLUG IN	1
34	20R23434	MODULE-PLUG IN	1
35	20R23435	ADAPTER-COMMUNICATION	1
36	20R23436	THERMISTOR	1
37	20R23437	DIODE	11
38	20R23438	DUCT-WIRING	1
39	20R23439	DUCT-WIRING	1
40	20R23440	DUCT-WIRING	1
41	20R23441	RAIL-DIN MOUNTING	2
42	20R20667	ANGLED DIN RAIL	1000 MM
43	20R23442	BLOCK-TERMINAL	100
44	20R23443	BLOCK-GROUNDING	10
45	20R23444	ANCHOR-END	20
46	20R23461	SHEET-MARKER	1
47	20R23446	COVER-END	10
48	20R23447	JUMPER-CENTER	3
49	20R23408	NAMEPLATE	1
50	20R10175	INHIBITOR-CORROSION	2
51	20R22185	SIGN-OSHA DANGER 4.5"x2.25"	1
52	20R23290	DIAGRAM-ELECTRICAL CIRCUIT-	1

NOTE 1) WIRE 146, 147 AND 148 USE A CONNECTION SCHEDULE TABLE IN THIS WIRING DO NOT IGNORE THESE.

NOTE 2) WIRE CONNECTIONS BETWEEN PUMP/VALVES AND TERMINAL BLOCKS ACCORDING TO CIRCUIT DIAGRAM PROVIDED (SEE Y CONTROL)



10-11, 17-18, 20-21, 23-24, 26-27, 29-30, 32-33, 35-36, 38-39, 41-42, 44-45, 47-48, 50-51, 53-54, 56-57, 59-60, 62-63, 65-66, 68-69, 71-72, 74-75, 77-78, 80-81, 83-84, 86-87, 89-90, 92-93, 95-96, 98-99, 101-102, 104-105, 107-108, 110-111, 113-114, 116-117, 119-120, 122-123, 125-126, 128-129, 131-132, 134-135, 137-138, 140-141, 143-144, 146-147, 149-150, 152-153, 155-156, 158-159, 161-162, 164-165, 167-168, 170-171, 173-174, 176-177, 179-180, 182-183, 185-186, 188-189, 191-192, 194-195, 197-198, 200-201, 203-204, 206-207, 209-210, 212-213, 215-216, 218-219, 221-222, 224-225, 227-228, 230-231, 233-234, 236-237, 239-240, 242-243, 245-246, 248-249, 251-252, 254-255, 257-258, 260-261, 263-264, 266-267, 269-270, 272-273, 275-276, 278-279, 281-282, 284-285, 287-288, 290-291, 293-294, 296-297, 299-300, 302-303, 305-306, 308-309, 311-312, 314-315, 317-318, 320-321, 323-324, 326-327, 329-330, 332-333, 335-336, 338-339, 341-342, 344-345, 347-348, 350-351, 353-354, 356-357, 359-360, 362-363, 365-366, 368-369, 371-372, 374-375, 377-378, 380-381, 383-384, 386-387, 389-390, 392-393, 395-396, 398-399, 401-402, 404-405, 407-408, 410-411, 413-414, 416-417, 419-420, 422-423, 425-426, 428-429, 431-432, 434-435, 437-438, 440-441, 443-444, 446-447, 449-450, 452-453, 455-456, 458-459, 461-462, 464-465, 467-468, 470-471, 473-474, 476-477, 479-480, 482-483, 485-486, 488-489, 491-492, 494-495, 497-498, 500-501, 503-504, 506-507, 509-510, 512-513, 515-516, 518-519, 521-522, 524-525, 527-528, 530-531, 533-534, 536-537, 539-540, 542-543, 545-546, 548-549, 551-552, 554-555, 557-558, 560-561, 563-564, 566-567, 569-570, 572-573, 575-576, 578-579, 581-582, 584-585, 587-588, 590-591, 593-594, 596-597, 599-600, 602-603, 605-606, 608-609, 611-612, 614-615, 617-618, 620-621, 623-624, 626-627, 629-630, 632-633, 635-636, 638-639, 641-642, 644-645, 647-648, 650-651, 653-654, 656-657, 659-660, 662-663, 665-666, 668-669, 671-672, 674-675, 677-678, 680-681, 683-684, 686-687, 689-690, 692-693, 695-696, 698-699, 701-702, 704-705, 707-708, 710-711, 713-714, 716-717, 719-720, 722-723, 725-726, 728-729, 731-732, 734-735, 737-738, 740-741, 743-744, 746-747, 749-750, 752-753, 755-756, 758-759, 761-762, 764-765, 767-768, 770-771, 773-774, 776-777, 779-780, 782-783, 785-786, 788-789, 791-792, 794-795, 797-798, 800-801, 803-804, 806-807, 809-810, 812-813, 815-816, 818-819, 821-822, 824-825, 827-828, 830-831, 833-834, 836-837, 839-840, 842-843, 845-846, 848-849, 851-852, 854-855, 857-858, 860-861, 863-864, 866-867, 869-870, 872-873, 875-876, 878-879, 881-882, 884-885, 887-888, 890-891, 893-894, 896-897, 899-900, 902-903, 905-906, 908-909, 911-912, 914-915, 917-918, 920-921, 923-924, 926-927, 929-930, 932-933, 935-936, 938-939, 941-942, 944-945, 947-948, 950-951, 953-954, 956-957, 959-960, 962-963, 965-966, 968-969, 971-972, 974-975, 977-978, 980-981, 983-984, 986-987, 989-990, 992-993, 995-996, 998-999, 1001-1002, 1004-1005, 1007-1008, 1010-1011, 1013-1014, 1016-1017, 1019-1020, 1022-1023, 1025-1026, 1028-1029, 1031-1032, 1034-1035, 1037-1038, 1040-1041, 1043-1044, 1046-1047, 1049-1050, 1052-1053, 1055-1056, 1058-1059, 1061-1062, 1064-1065, 1067-1068, 1070-1071, 1073-1074, 1076-1077, 1079-1080, 1082-1083, 1085-1086, 1088-1089, 1091-1092, 1094-1095, 1097-1098, 1100-1101, 1103-1104, 1106-1107, 1109-1110, 1112-1113, 1115-1116, 1118-1119, 1121-1122, 1124-1125, 1127-1128, 1130-1131, 1133-1134, 1136-1137, 1139-1140, 1142-1143, 1145-1146, 1148-1149, 1151-1152, 1154-1155, 1157-1158, 1160-1161, 1163-1164, 1166-1167, 1169-1170, 1172-1173, 1175-1176, 1178-1179, 1181-1182, 1184-1185, 1187-1188, 1190-1191, 1193-1194, 1196-1197, 1199-1200, 1202-1203, 1205-1206, 1208-1209, 1211-1212, 1214-1215, 1217-1218, 1220-1221, 1223-1224, 1226-1227, 1229-1230, 1232-1233, 1235-1236, 1238-1239, 1241-1242, 1244-1245, 1247-1248, 1250-1251, 1253-1254, 1256-1257, 1259-1260, 1262-1263, 1265-1266, 1268-1269, 1271-1272, 1274-1275, 1277-1278, 1280-1281, 1283-1284, 1286-1287, 1289-1290, 1292-1293, 1295-1296, 1298-1299, 1301-1302, 1304-1305, 1307-1308, 1310-1311, 1313-1314, 1316-1317, 1319-1320, 1322-

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20RA23289 ASM, HMI STATION

Item Number	Part Number	Part Description	Quantity
1	20R23403	ENCLOSURE-HMI CONTROLS	1
2	20R23404	PANEL	1
3	20RA24437	ASM-WC200 CAPPER HMI DISPLAY	1
4	20R21794	PUSHBUTTON OPERATOR-GREEN	3
5	20R21800	POWER MODULE W/LATCH, GREEN	3
6	20R21795	PUSHBUTTON OPERATOR-RED	3
7	20R21804	CONTACT BLOCK-SELF-MONITORING	2
8	20R21830	PUSHBUTTON OPERATOR	1
9	20R21832	MODULE-POWER	1
10	20R23201	OPERATOR-PUSHBUTTON	1
11	6R10284	MODULE-POWER WITH LATCH	1
12	20R21796	PUSHBUTTON OPERATOR-BLACK	1
13	6R10250	OPERATOR-SELECTOR SWITCH	2
14	20R21801	LATCH	6
15	20R21802	CONTACT BLOCK-N.O.	8
16	20R21803	CONTACT BLOCK-N.C.	3
17	20R21805	LEGEND PLATE-EMERG STOP,	1
18	20R21817	PLATE-LEGEND	1
19	20R21818	PLATE-LEGEND	1
20	20R21819	LEGEND PLATE-WHITE BACKGROUND,	1
21	20R21820	PLATE-LEGEND	1
22	20R21807	LEGEND PLATE-WHITE BACKGROUND,	1
23	20R21808	LEGEND PLATE-WHITE BACKGROUND,	1
24	20R23203	PLATE-LEGEND	1
25	20R23448	PLATE-LEGEND	1
26	20R23449	PLATE-LEGEND	1
27	20R23450	PLATE-LEGEND	1

20RA23289 ASM, HMI STATION

[illegible]



SECTION E

RECOMMENDED SPARE PARTS

Assembly Number	Description	Page Number
	CAP CHUTE & TRACK ASSEMBLY (38-53 RTO)	1
	SEALING SHOE ASSEMBLY (38-110 RTO)	2
	CAP CHUTE & TRACK ASSEMBLY (53-110 RTO)	3
	STEAM SUPPLY ASSEMBLY (300-205-000)	5
	SIDE BELT BRACKET FRONT/REAR ASSEMBLY	6
	HEAD DRIVE ASSEMBLY (200-202-000)	7
	STEP SEALING PULLEY	8
	R/K ADJ SIDE BELT BRACKETS	9
	ELECTRICAL SPARE PARTS - 240V	10
	ELECTRICAL SPARE PARTS - 480V	12

CAP CHUTE & TRACK ASSEMBLY (38-53 RTO)

[illegible]

SEALING SHOE ASSEMBLY (38-110 RTO)

[illegible]

CAP CHUTE & TRACK ASSEMBLY (53-110 RTO)

Item Number	Part Number	Part Description	Quantity
	* 97R158	REPAIR KIT FOR CAP CHUTE & TRACK ASSEMBLY CONSISTS THE OF FOLLOWING PARTS:	
	50101565	GUIDE STUD FOR CAP TRACK 110mm	1
	50102051	SC STUD FOR CAP TRACK LONG	1
	88396385	PIN-UPPER TRACK ADJUSTING	2
	50502191	Use Part# CS175	4
	50502408	OBS.-SC LEAF SPRING CAP TRACK	4
	50102204	SC THREADED BUSHING	1
	50102001	SCREW-LOCK	1
	50101198	SCREW-SLOTTED CHEESE HEAD	2
	50100408	RING-SC RETAINING	2
	50100441	BUSHING CAP TRACK SUPPORT	2
	50100892	USE: 82001766	1
	50501203	SPRING COMPRESSION	2
	50100501	SPRING COMPRESSION	2
	50101144	OBS - USE 82002713	2
	50102208	OBS - USE 88396415	1
	50501198	CLIP-DUCK BILL PIN RH	1
	50501199	CLIP-DUCK BILL PIN LH	1
	50502506	PIN - STOP	2
	50100886	LOWER TRACK FRONT 53-110	1
	50100889	TRACK-LOWER REAR 53-110MM/V 92	1
		PIN, 2MM X 20MM ROLL SS	2
		RING, A14 X 1 RET DIN 471 SS	1
		SCR, 1/4-20 X 3/4 SHC SS	1
		SCR, M5 X 10 CHS HD DIN 84 SS	2
		SCR, M10 X 55 HEX HD DIN931 SS	1
		WSHR, M10 FLT DIN 125 SS	1

CAP CHUTE & TRACK ASSEMBLY (53-110 RTO)

[illegible]

STEAM SUPPLY ASSEMBLY (300-205-000)

[illegible]

SIDE BELT BRACKET FRONT/REAR ASSEMBLY

[illegible]

HEAD DRIVE ASSEMBLY (200-202-000)

[illegible]

STEP SEALING PULLEY

[illegible]

R/K ADJ SIDE BELT BRACKETS

[illegible]

ELECTRICAL SPARE PARTS - 240V

Item Number	Part Number	Part Description	Quantity
	20R23536	DRIVE-MOTOR-VARIABLE SPEED	1
	50125725	SOLENOID VALVE FOR Y-VALVE	1
	20R21794	PUSHBUTTON OPERATOR-GREEN	1
	20R21795	PUSHBUTTON OPERATOR-RED	1
	20R21796	PUSHBUTTON OPERATOR-BLACK	1
	20R21801	LATCH	2
	20R21802	CONTACT BLOCK-N.O.	2
	20R21803	CONTACT BLOCK-N.C.	1
	20R21804	CONTACT BLOCK-SELF-MONITORING	1
	20R21830	PUSHBUTTON OPERATOR	1
	20R21832	MODULE-POWER	1
	20R22472	SWITCH-INTERLOCK SAFETY	1
	20R23201	OPERATOR-PUSHBUTTON	1
	6R10284	MODULE-POWER WITH LATCH	1
	20R23419	CONTACT-AUXILIARY	1
	20R23420	CONTACTOR	1
	20R23421	CONTACT-AUXILIARY	1
	20R23422	OVERLOAD-MOTOR	1
	20R23537	DRIVE-MOTOR-VARIABLE SPEED	1
	20R23428	SUPPLY-POWER	1
	20R23429	CONTACTOR	1
	20R23431	RELAY-SAFETY	1
	20R23432	MODULE-SAFETY RELAY EXTENSION	1
	20R23433	MODULE-PLUG IN	1
	20R23434	MODULE-PLUG IN	1
	20R23435	ADAPTER-COMMUNICATION	1
	20R23452	CABLE-CONNECTOR	1

ELECTRICAL SPARE PARTS - 240V

[illegible]

ELECTRICAL SPARE PARTS - 480V

Item Number	Part Number	Part Description	Quantity
	1454916	DRIVE-MOTOR-VARIABLE SPEED	1
	50125725	SOLENOID VALVE FOR Y-VALVE	1
	20R21794	PUSHBUTTON OPERATOR-GREEN	1
	20R21795	PUSHBUTTON OPERATOR-RED	1
	20R21796	PUSHBUTTON OPERATOR-BLACK	1
	20R21801	LATCH	2
	20R21802	CONTACT BLOCK-N.O.	2
	20R21803	CONTACT BLOCK-N.C.	1
	20R21804	CONTACT BLOCK-SELF-MONITORING	1
	20R21830	PUSHBUTTON OPERATOR	1
	20R21832	MODULE-POWER	1
	20R22472	SWITCH-INTERLOCK SAFETY	1
	20R23201	OPERATOR-PUSHBUTTON	1
	6R10284	MODULE-POWER WITH LATCH	1
	20R23419	CONTACT-AUXILIARY	1
	20R23420	CONTACTOR	1
	20R23421	CONTACT-AUXILIARY	1
	20R23422	OVERLOAD-MOTOR	1
	20R23424	DRIVE-MOTOR-VARIABLE SPEED	1
	20R23428	SUPPLY-POWER	1
	20R23429	CONTACTOR	1
	20R23431	RELAY-SAFETY	1
	20R23432	MODULE-SAFETY RELAY EXTENSION	1
	20R23433	MODULE-PLUG IN	1
	20R23434	MODULE-PLUG IN	1
	20R23435	ADAPTER-COMMUNICATION	1
	20R23452	CABLE-CONNECTOR	1

ELECTRICAL SPARE PARTS - 480V

[illegible]