



CSE CAP SORTING ELEVATOR PARTS CATALOG

NOVEMBER 2023



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SECTION A
MECHANICAL PARTS CATALOG

SECTION B
ELECTRICALS

SECTION C
RECOMMENDED SPARE PARTS



SECTION A

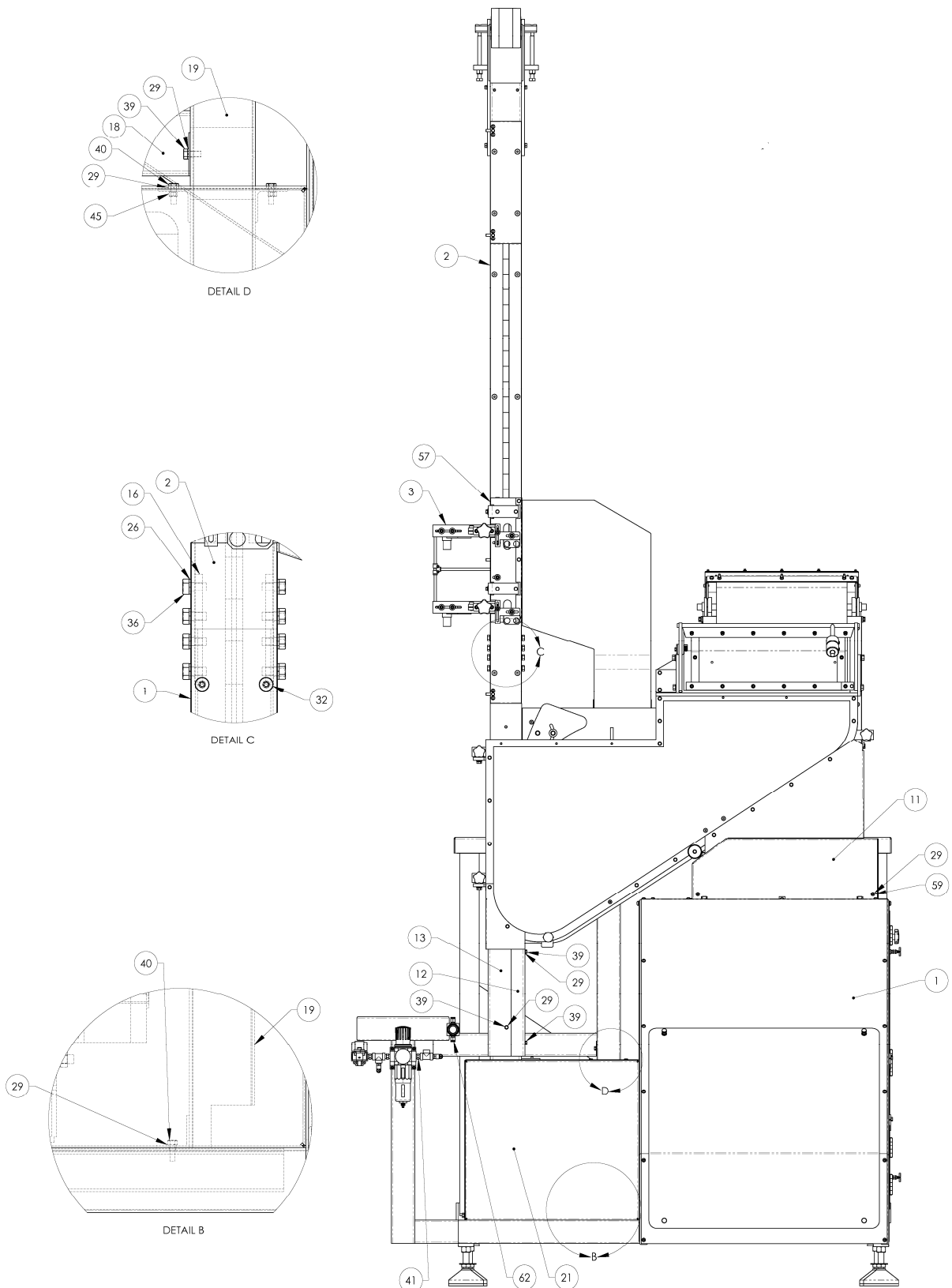
MECHANICAL PARTS CATALOG

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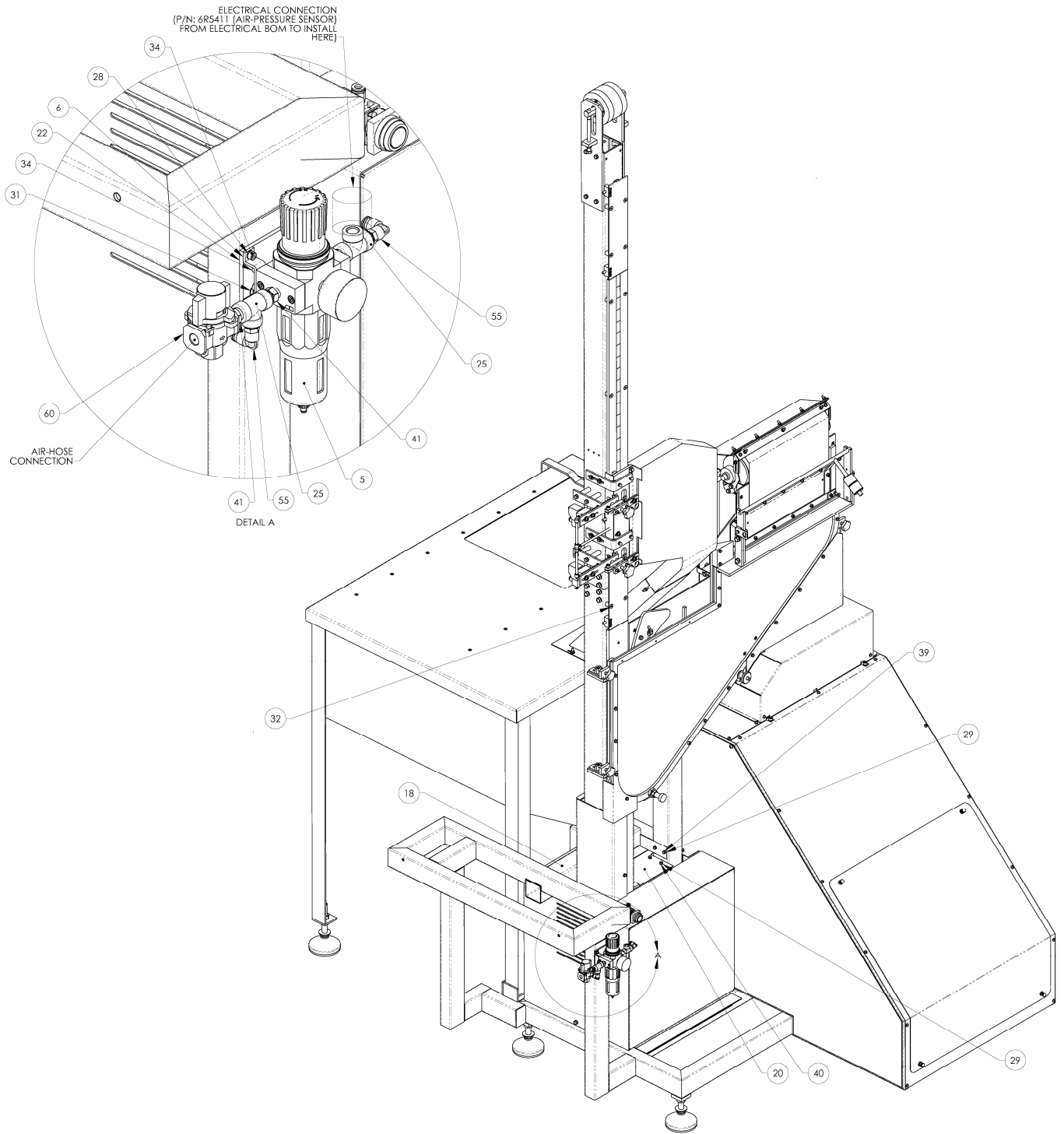


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6RA5597 ASM, BASIC CSE HOPPER

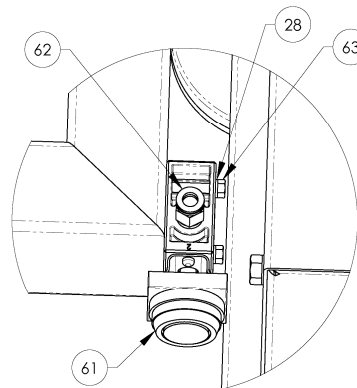
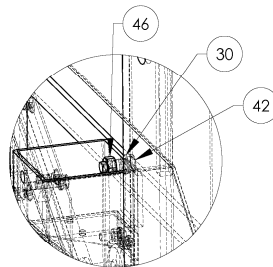
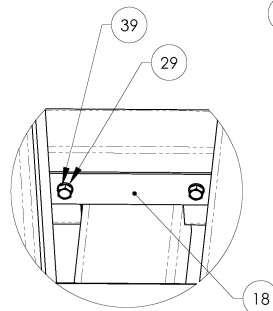
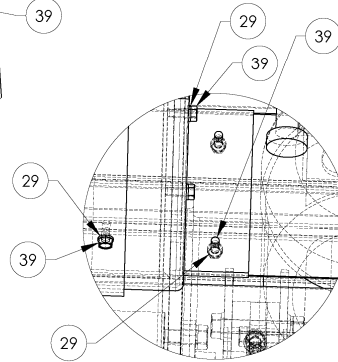
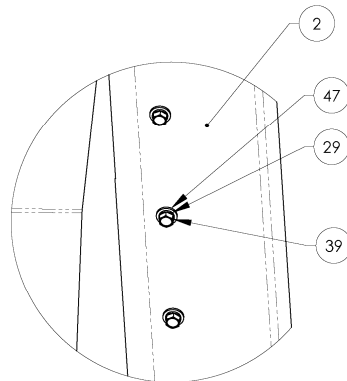


6RA5597 ASM, BASIC CSE HOPPER



This technical drawing is an exploded view of a mechanical assembly, likely a large-scale testing or manufacturing machine. The main assembly consists of a base frame (21) with leveling feet (43), a vertical column (27), and a horizontal arm (30) with a sliding carriage (19). A large rectangular component (23) is positioned below the arm. A long, angled beam (29) is attached to the side of the column. Two detail insets are provided: 'DETAIL F' shows a close-up of a bracket assembly (15, 30, 44, 53, 54, 56, 57, 58) with multiple fasteners (40). 'DETAIL K' shows a close-up of a bracket (19) with a pin (20) and a screw (29). Various other components are labeled with numbers: 15, 19, 20, 23, 27, 29, 30, 39, 40, 43, 44, 53, 54, 56, 57, and 58.

6RA5597 ASM, BASIC CSE HOPPER



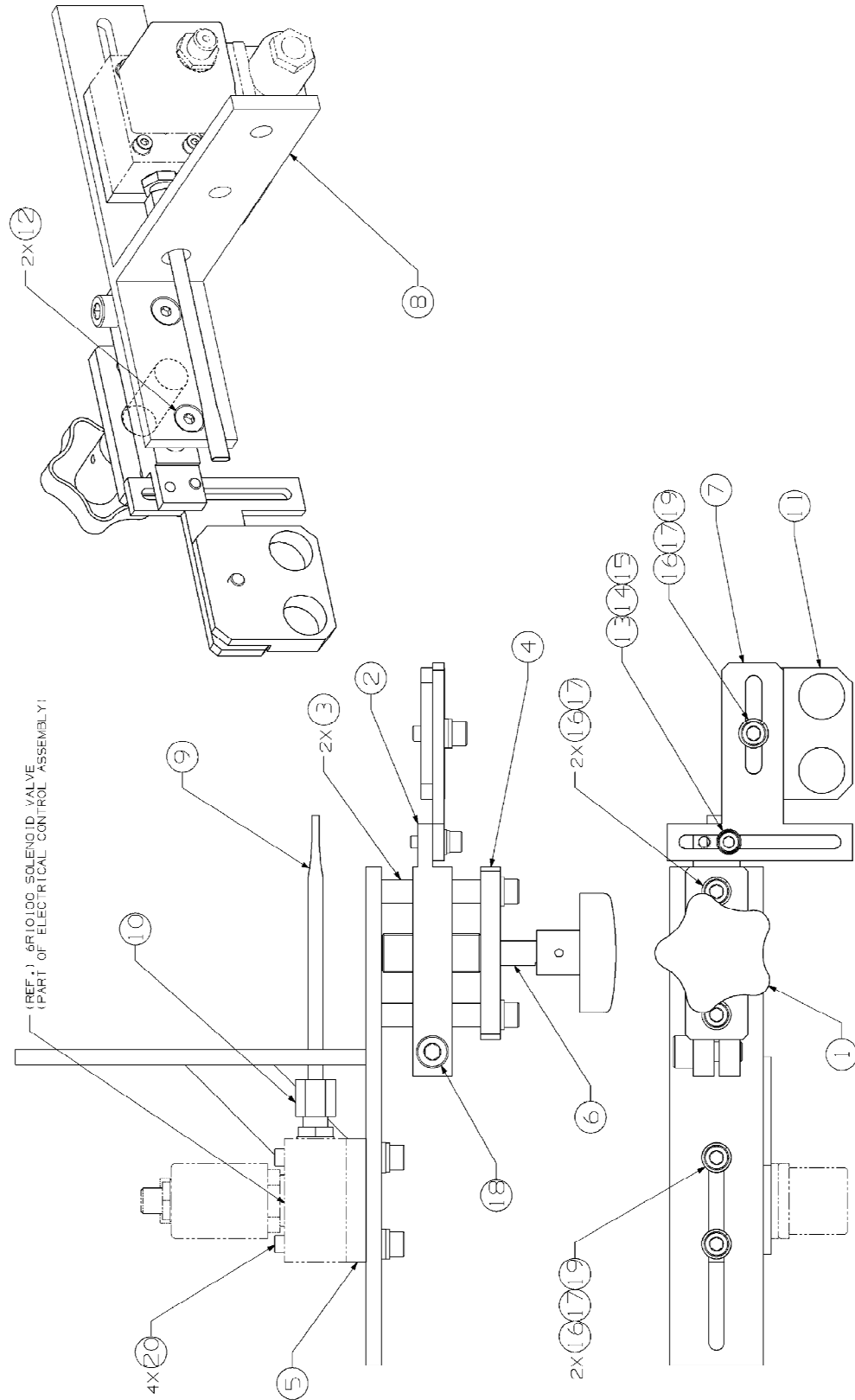
6RA5597 ASM, BASIC CSE HOPPER

Item Number	Part Number	Part Description	Quantity
1	6RA5596	HOPPER BASE ASSY, CSE	1
2	6RA5134	ASM-IDLER BELT NO. 4	1
3	6RA4329	ASM-BLOWOFF MODULE	2
5	6R3964	FILTER-REGULATOR UNIT	1
6	6R5017	BRACKET-FILTER/REGULATOR UNIT	1
7	6R5076	BAR-STABILIZER	1
11	6R5644	GUARD-PULLEY	1
12	6R5124	GUARD-LEFT	1
13	6R5125	GUARD-RIGHT	1
15	6R5213	SPACER	4
16	6R5226	BLOCK-SPLICE	2
18	6R5592	TUBE - HORIZONTAL	1
19	6R5593	TUBE - VERTICAL	1
20	6R5594	PLATE - COVER	1
21	6R10994	GUARD - MOTOR, CSE	1
22	6R5617	PLATE - AIR REGULATOR MOUNTING	1
23	6R5624	GUARD - PULLEY	1
25	260SP2-8	TEE - 1/4" SS	2
28		LOCKWASHER - M5	10
41	20R24586	CONNECTOR, 1/4"NPT X 1/4"NPT	3
53	427SP10	TUBING-PLASTIC	8 FT
54	650SP1	FITTING - TEE	1
55	654SP1	FITTING - MALE 90DEGREE	2
56	657SP1	FITTING - 90DEG. ELBOW - MALE	2
57	6RA5666	ASM - EJECT COVER	1
59		SCREW - M6X12, BHCS	2
60	20R22458	VALVE-RELIEF AIR PRESSURE SUPL	1

6RA5597 ASM, BASIC CSE HOPPER

Item Number	Part Number	Part Description	Quantity
61	6R10752	VALVE, BLOW-OFF CAP	1
62	652SP1	FITTING - MALE STRAIGHT	2
63		SCREW - M5 X 40, HEX	2
64	20R11095	NAMEPLATE-LARGE	1
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
26		DIN127B-A4 M10 LOCKWASHER	16
27		DIN933-A4 M8 X 25 HEX HD. SCR.	2
29		DIN127B-A4 M6 LOCKWASHER	28
30		DIN127B-A4 M8 LOCKWASHER	8
31		DIN7991-A4 M6 X 16 FLAT SOC. HD. SCR.	2
32		DIN7991-A4 M8 X 30 FLAT HD. SCR.	2
34		DIN912-A4 M5 X 10 HEX SOC. HD. SCR.	8
36		DIN933-A4 M10 X 20 HEX HD. SCR.	16
39		DIN933-A4 M6 X 16 HEX HD. SCR.	17
40		DIN933-A4 M6 X 20 HEX HD. SCR.	9
42		DIN933-A4 M8 X 20 HEX HD. SCR.	1
43		DIN933-A4 M8 X 45 HEX HD. SCR.	1
44		DIN933-A4 M8 X 80 HEX HD. SCR.	4
45		DIN934-A4 M6 HEX NUT	4
46		DIN934-A4 M8 HEX NUT	1
47		UNC 1/4 SIZE FLAT WASHER	3
58		DIN125A M6 FLAT WASHER	4

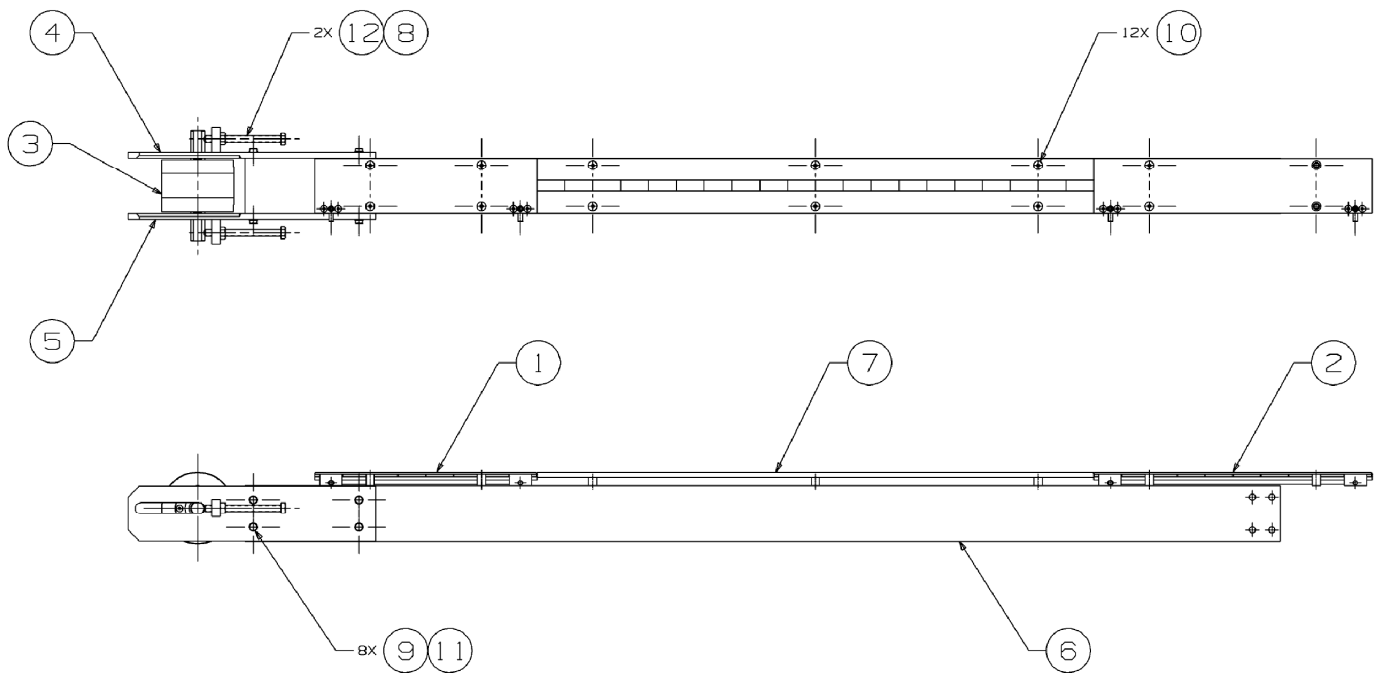
6RA4329 ASM, BLOW OFF MODULE



6RA4329 ASM, BLOW OFF MODULE

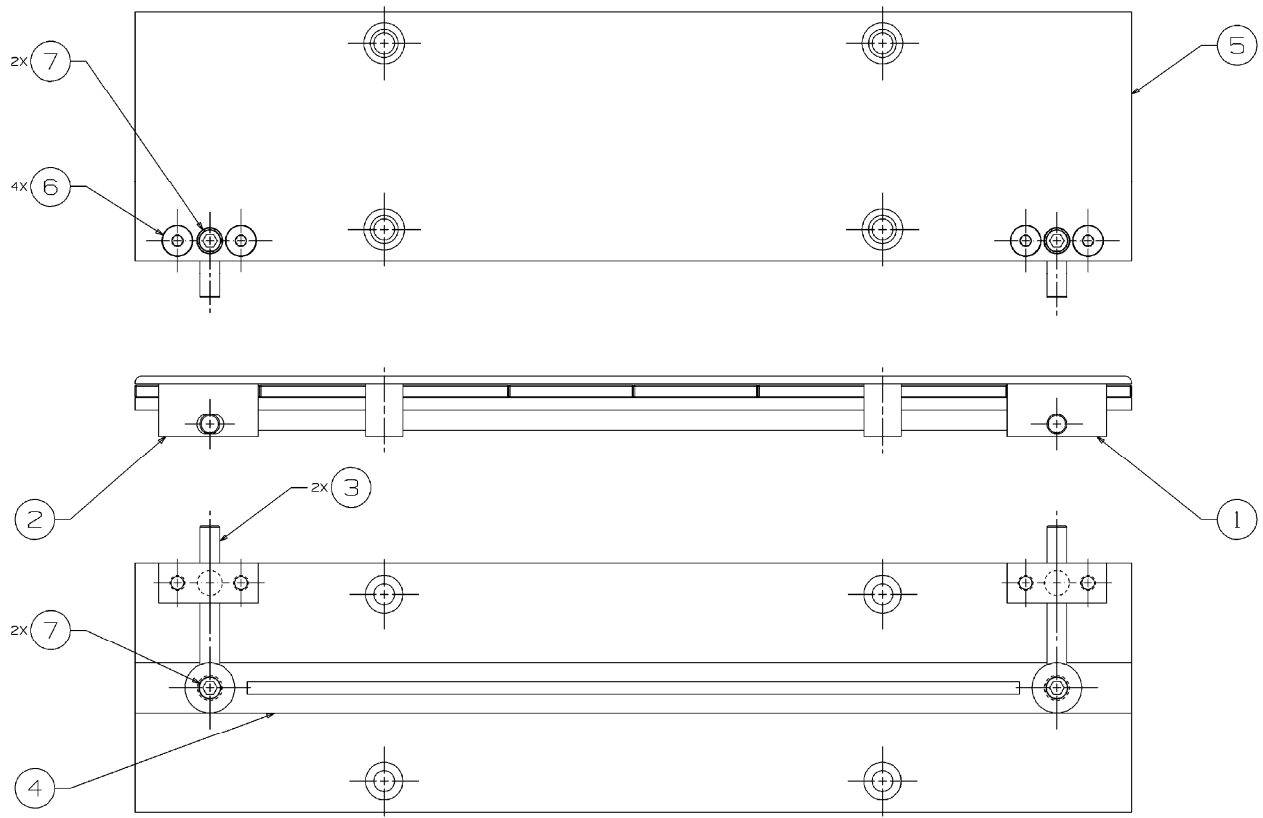
Item Number	Part Number	Part Description	Quantity
1	20R11954D	KNOB-HAND	1
2	6R4141	BRACKET-SENSOR MOUNTING	1
3	6R4144	ROD-GUIDE	2
4	6R4145	YOKE	1
5	6R4252	PLATE-MOUNTING	1
6	6R4361	SCREW-ADJUSTING	1
7	6R5024	BRACKET-SENSOR ADJUSTMENT	1
8	6R4383	BRACKET-BLOW OFF	1
9	6R4420	TUBING-6MM	1
10	80309227	CONNECTOR-MALE - 6L X 1/8BSP	1
11	6R5023	BRACKET - SENSOR	1
12		M6 X 16 DIN7991-A4 FLAT SOC. HD. SCR.	2
13		M5 X 16 DIN912-A4 SOC. HD. SCR.	1
14		M5 DIN125A-A4 FLAT WASHER	1
15		M5 DIN127B-A4 LOCKWASHER	1
16		M6 X 16 DIN912-A4 SOC. HD. SCR.	5
17		M6 DIN127B-A4 LOCKWASHER	5
18		M8 X 20 DIN912-A4 SOC. HD. SCR.	1
19		M6 DIN125A-A4 FLAT WASHER	3
20		M4 X 25 DIN912-A4 SOC.HD. SCR.	4

6RA5134 ASM, IDLER BELT NO. 4



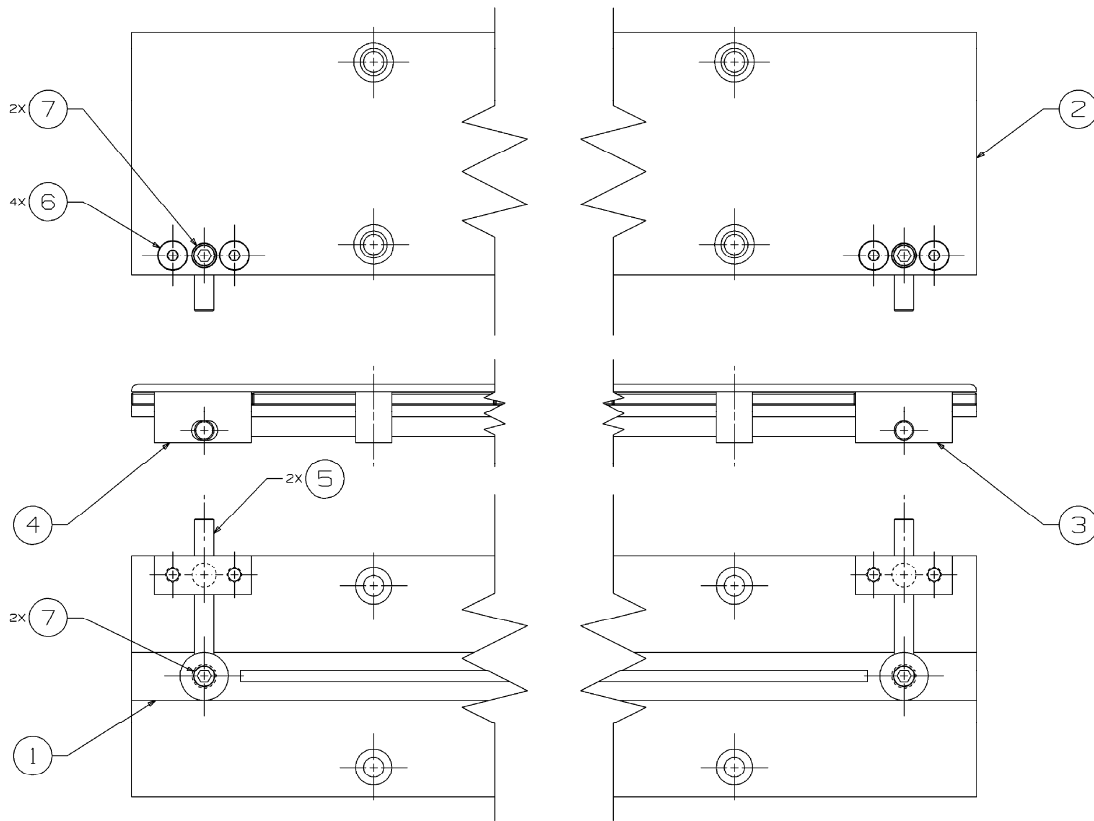
Item Number	Part Number	Part Description	Quantity
1	6RA5141	ASM-ADJUSTABLE MAGNETIC RAIL-	1
2	6RA5142	ASM-ADJUSTABLE MAGNETIC RAIL-	1
3	6RA5225	ASM-PULLEY	1
4	6R5138	SUPPORT-RIGHT	1
5	6R5139	SUPPORT-LEFT	1
6	6R5140	COLUMN-UPPER (1860MM)	1
7	6R5143D	RAIL-MAGNETIC (1000MM)	1
8	6R5211	SCREW-ADJUSTING	2
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
9		DIN933-A4 M8 X 30 HEX HD. SCR.	8
10		DIN7991-A4 M8 X 30 FLAT SOC. HD. SCR.	12
11		DIN127B-A4 M8 LOCKWASHER	8
12		DIN934-A4 M12 HEX NUT	2

6RA5141 ASM, ADJUSTABLE MAGNETIC RAIL



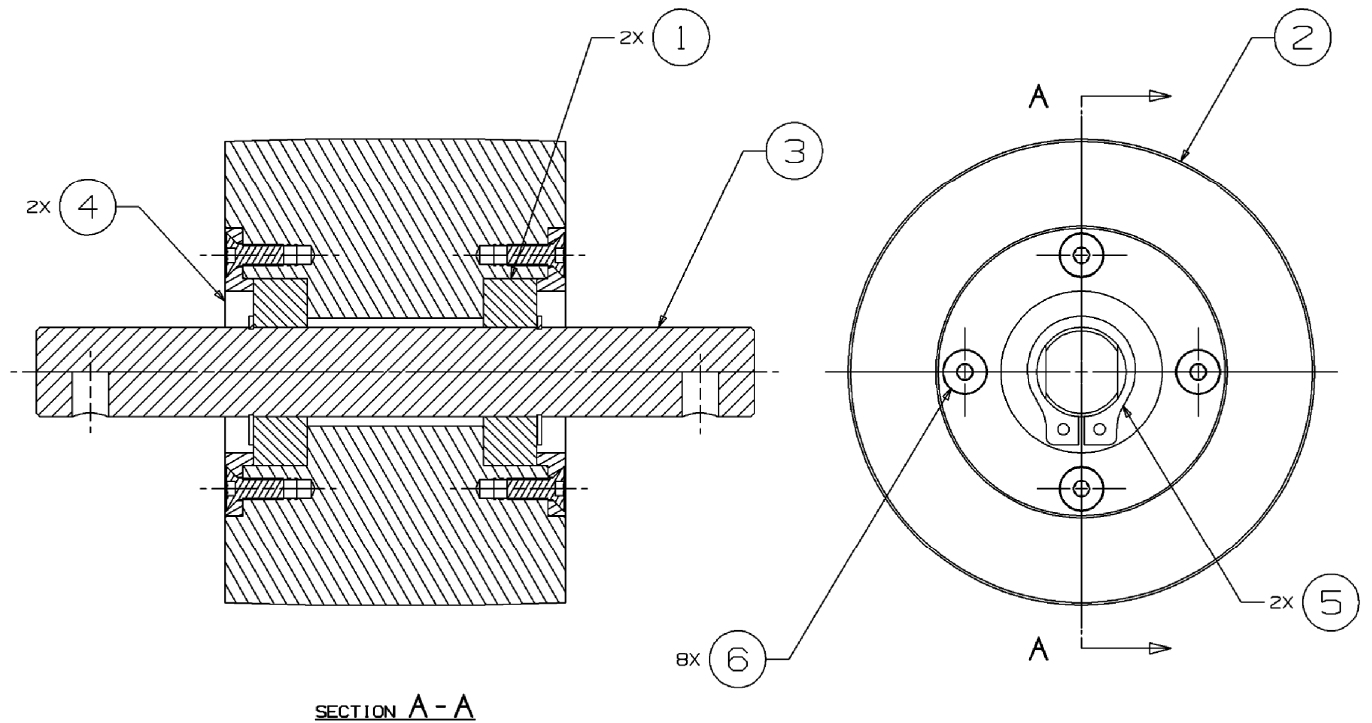
Item Number	Part Number	Part Description	Quantity
1	6R5217	BRACKET-WITH HOLE	1
2	6R5218	BRACKET-SLOTTED ADJUSTED	1
3	6R5219	BAR WITH EYE-ADJUSTING	2
4	6R5220D	RAIL-MAGNETIC (400MM)	1
5	6R5221	PLATE-SLIDE 400MM	1
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
6		DIN7991-A4 M6 X 20 FLAT SOC. HD. SCR.	4
7		DIN916-A4 M10 X 12 SOC. SET SCR.	4

6RA5142 ASM, ADJUSTABLE MAGNETIC RAIL



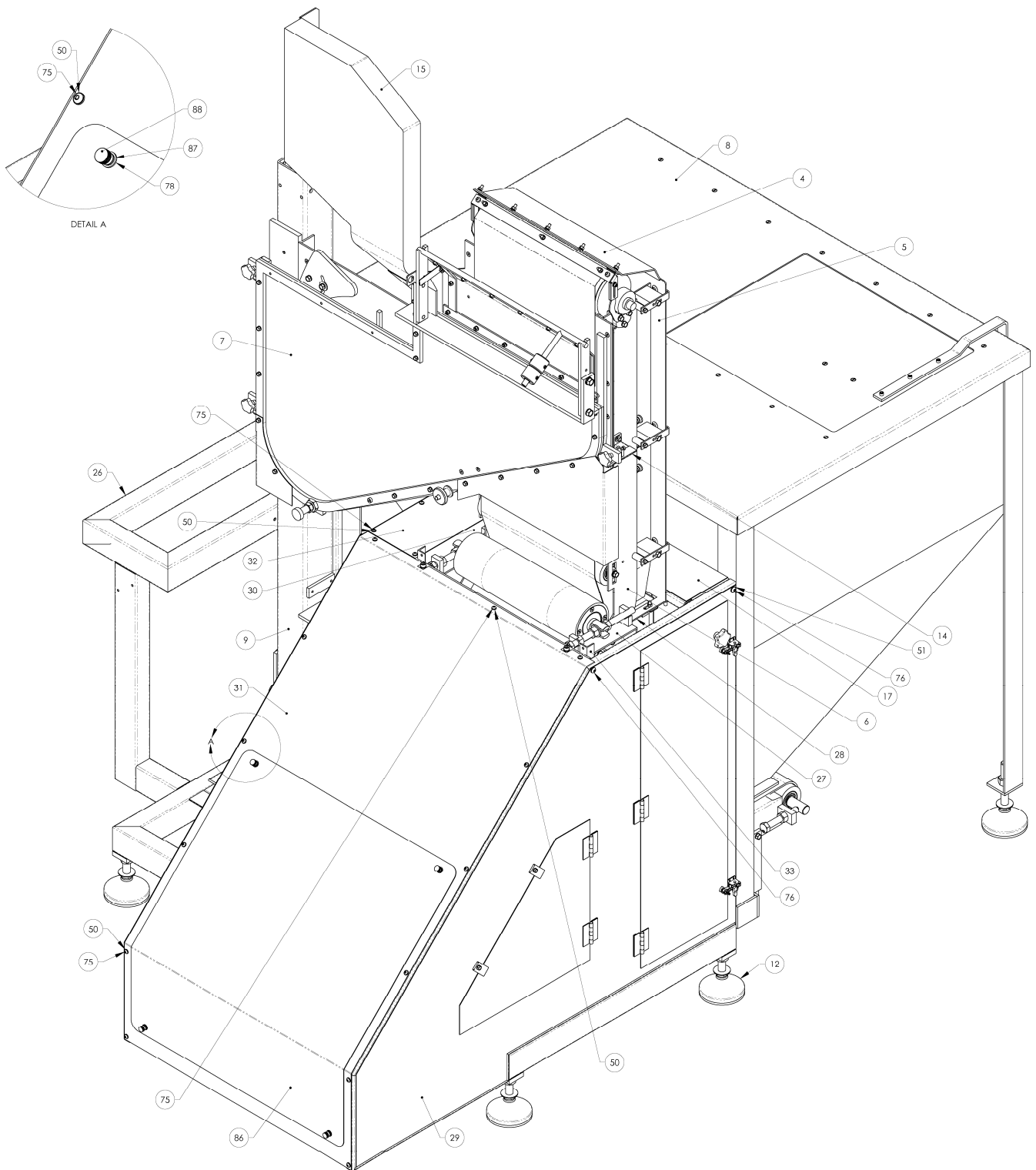
Item Number	Part Number	Part Description	Quantity
1	6R5215D	RAIL-MAGNETIC (500MM)	1
2	6R5216	PLATE-SLIDE 500MM	1
3	6R5217	BRACKET-WITH HOLE	1
4	6R5218	BRACKET-SLOTTED ADJUSTED	1
5	6R5219	BAR WITH EYE-ADJUSTING	2
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
6		DIN7991-A4 M6 X 20 FLAT SOC. HD. SCR.	4
7		DIN916-A4 M10 X 12 SOC. SET SCR.	4

6RA5225 ASM, PULLEY

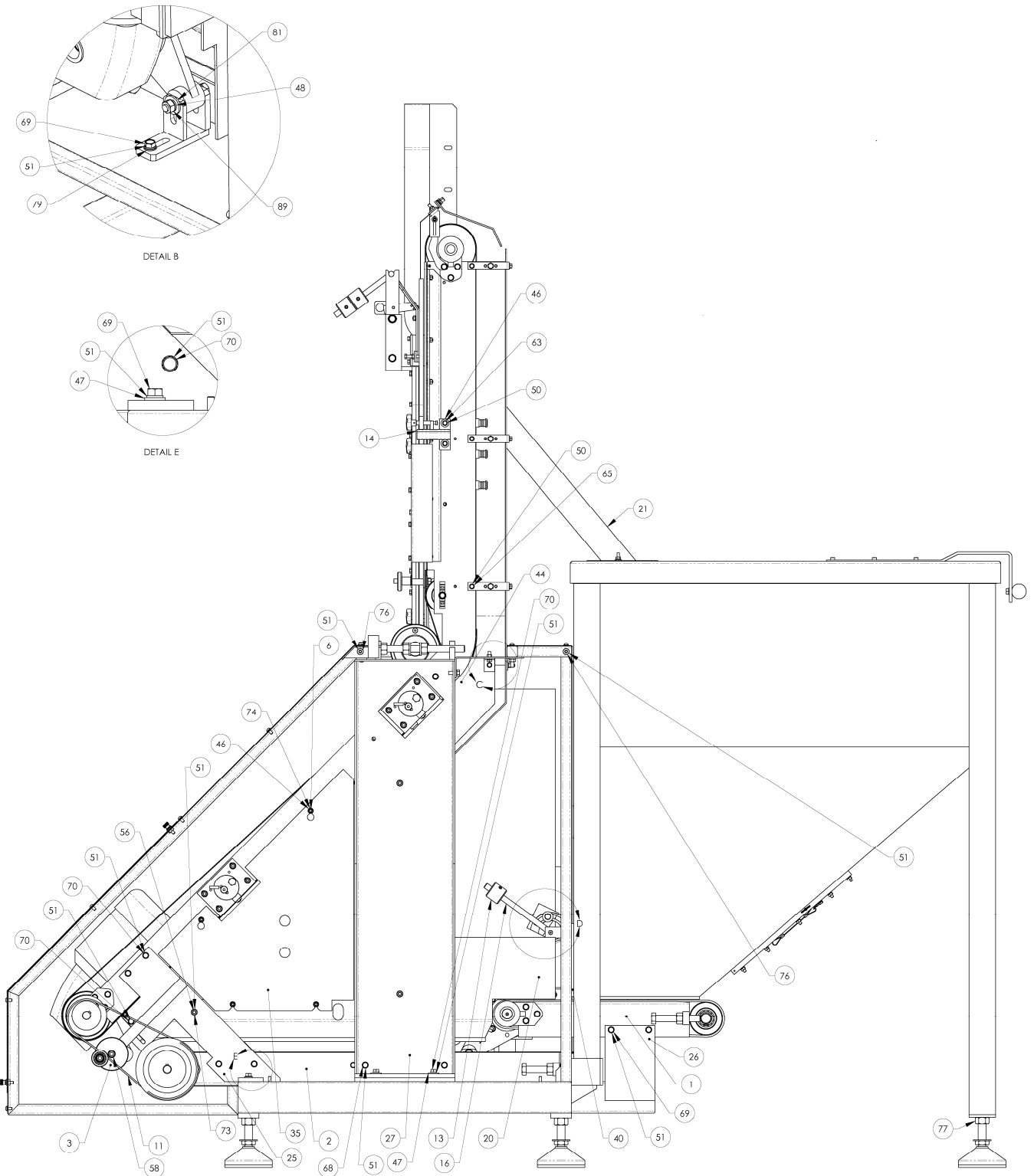


Item Number	Part Number	Part Description	Quantity
1	11SP8-5	BEARING-BALL	2
2	6R5135	ROLLER-IDLER	1
3	6R5136	SHAFT	1
4	6R5137	RETAINER-BEARING	2
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
5		7IN471-A4 25 X 1.2 EXTERNAL RETAINING RING	2
6		DIN7991-A4 M6 X 16 FLAT SOC. HD. SCR.	8

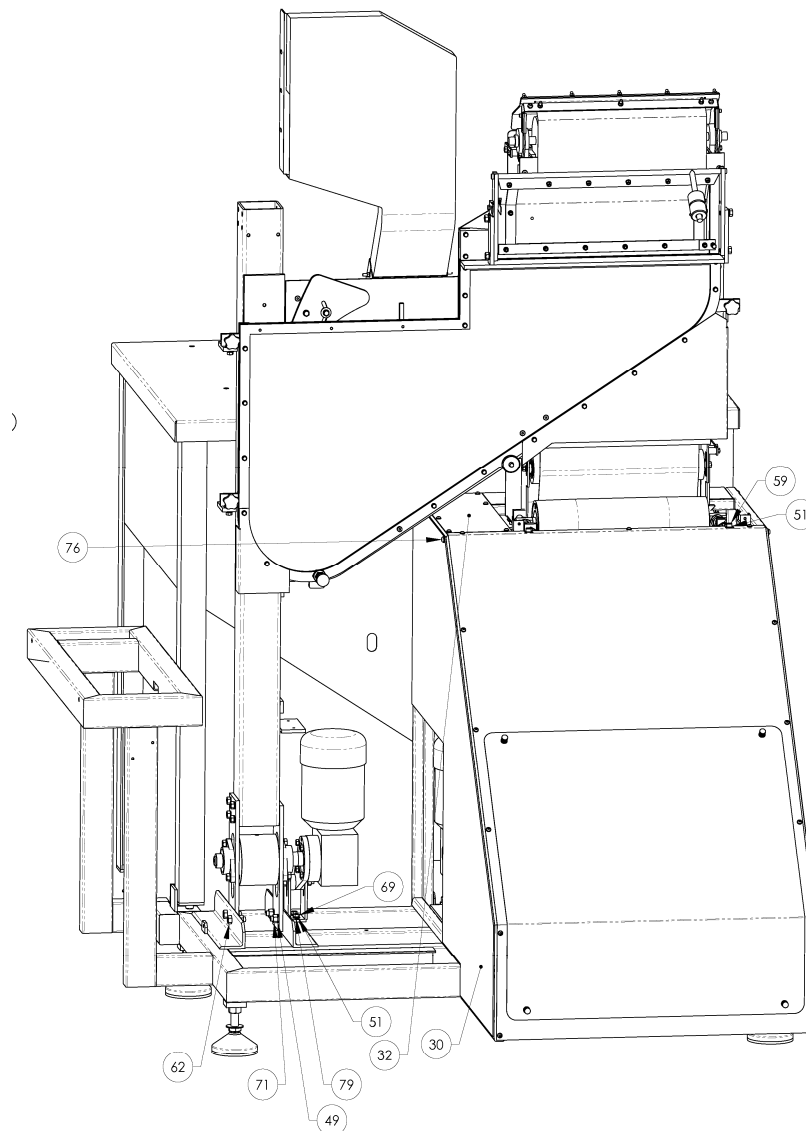
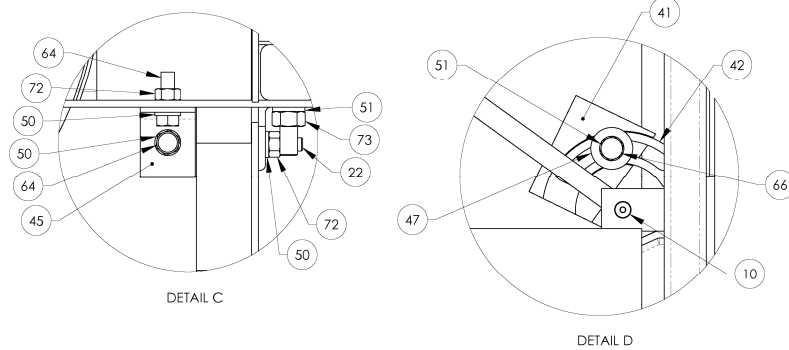
6RA5596 ASM, CSE HOPPER BASE



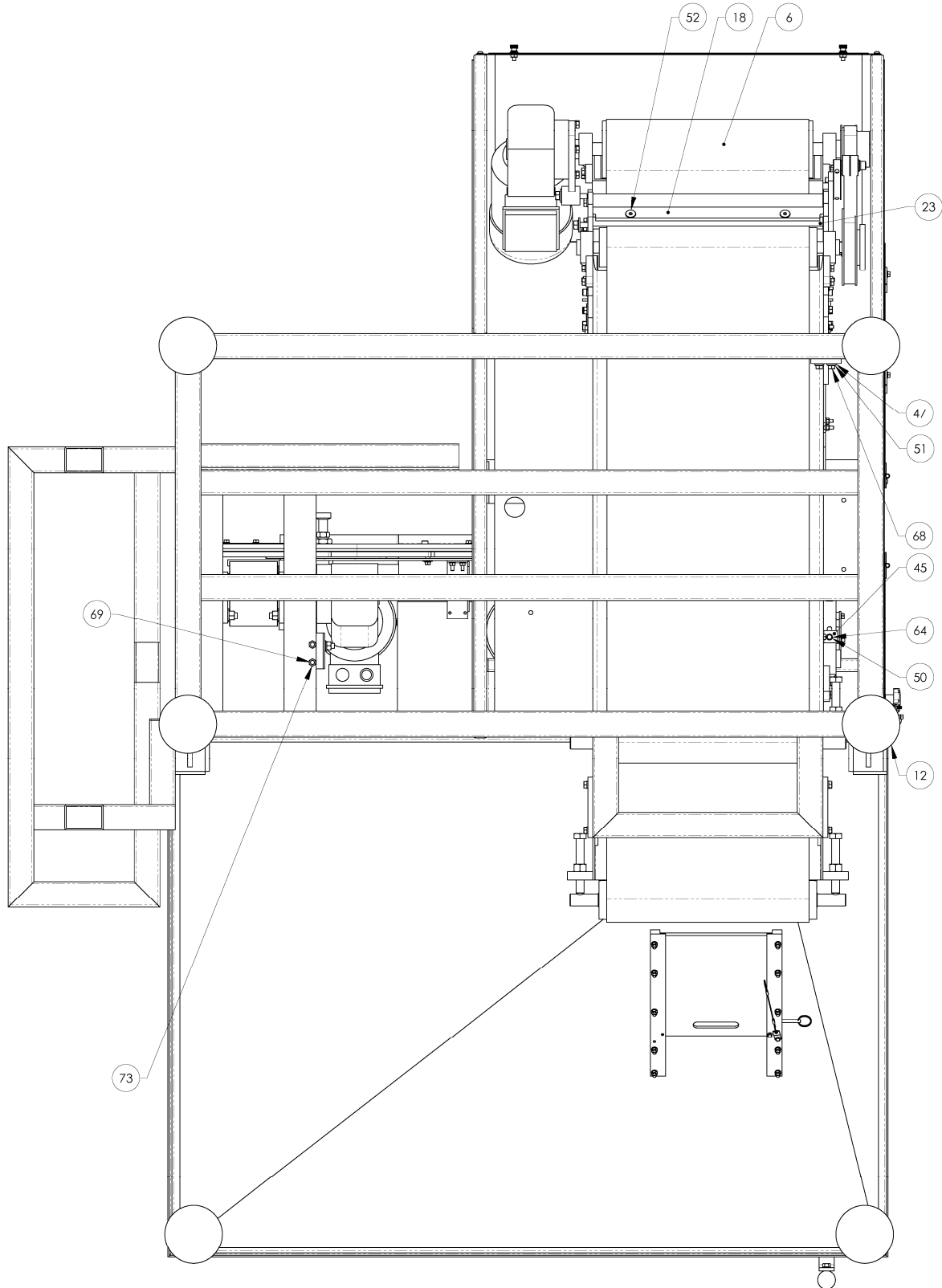
6RA5596 ASM, CSE HOPPER BASE



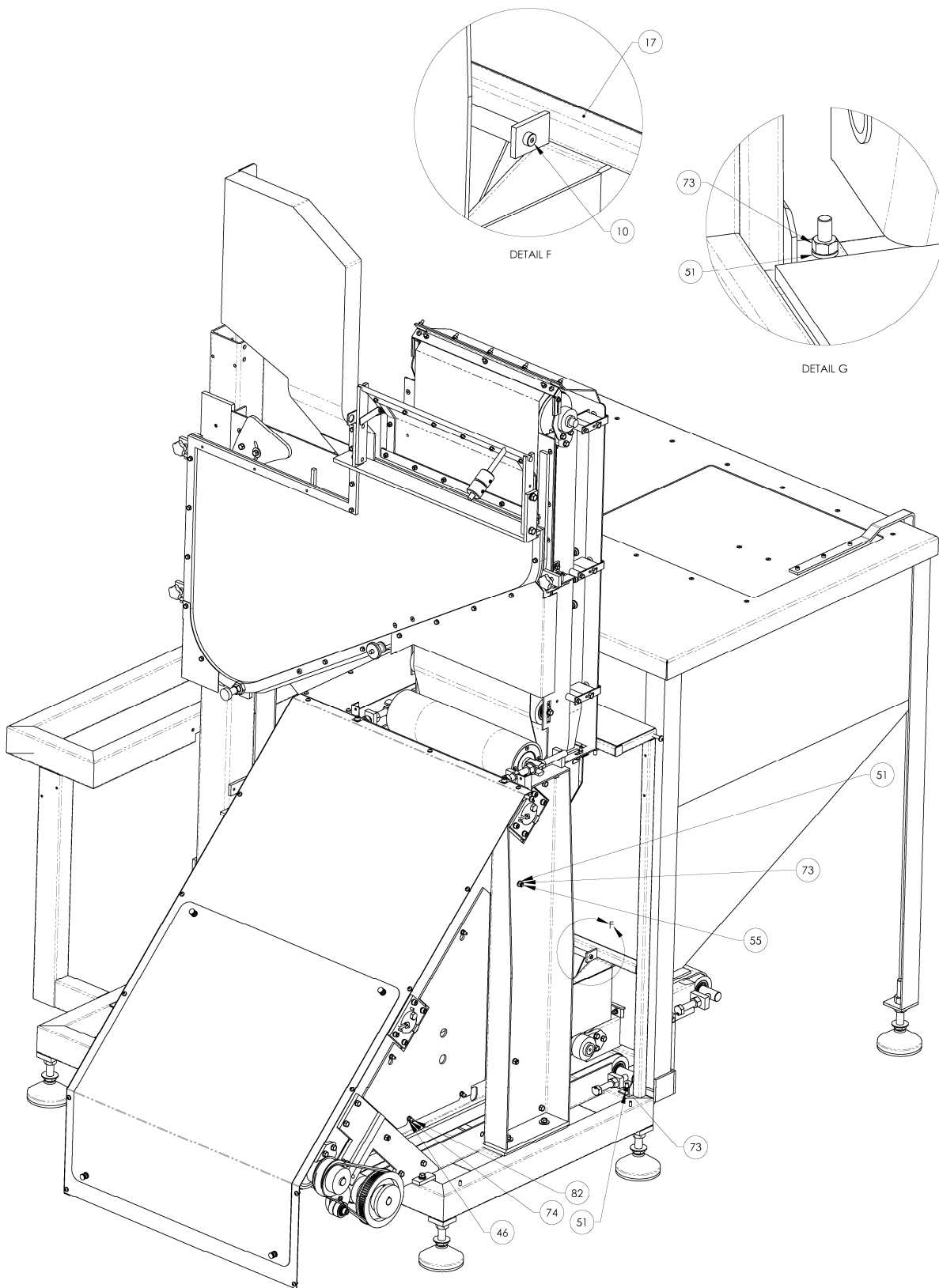
6RA5596 ASM, CSE HOPPER BASE



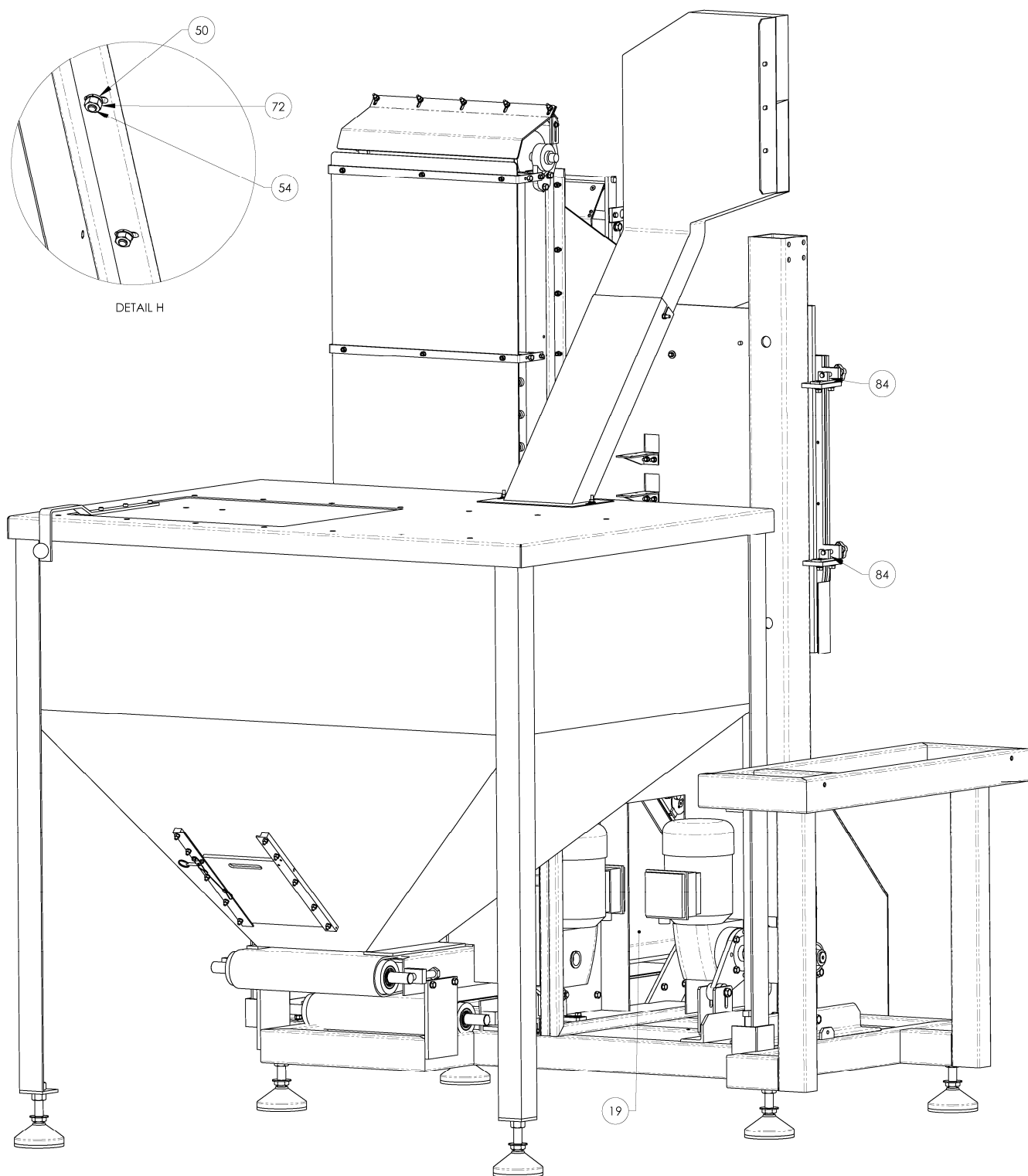
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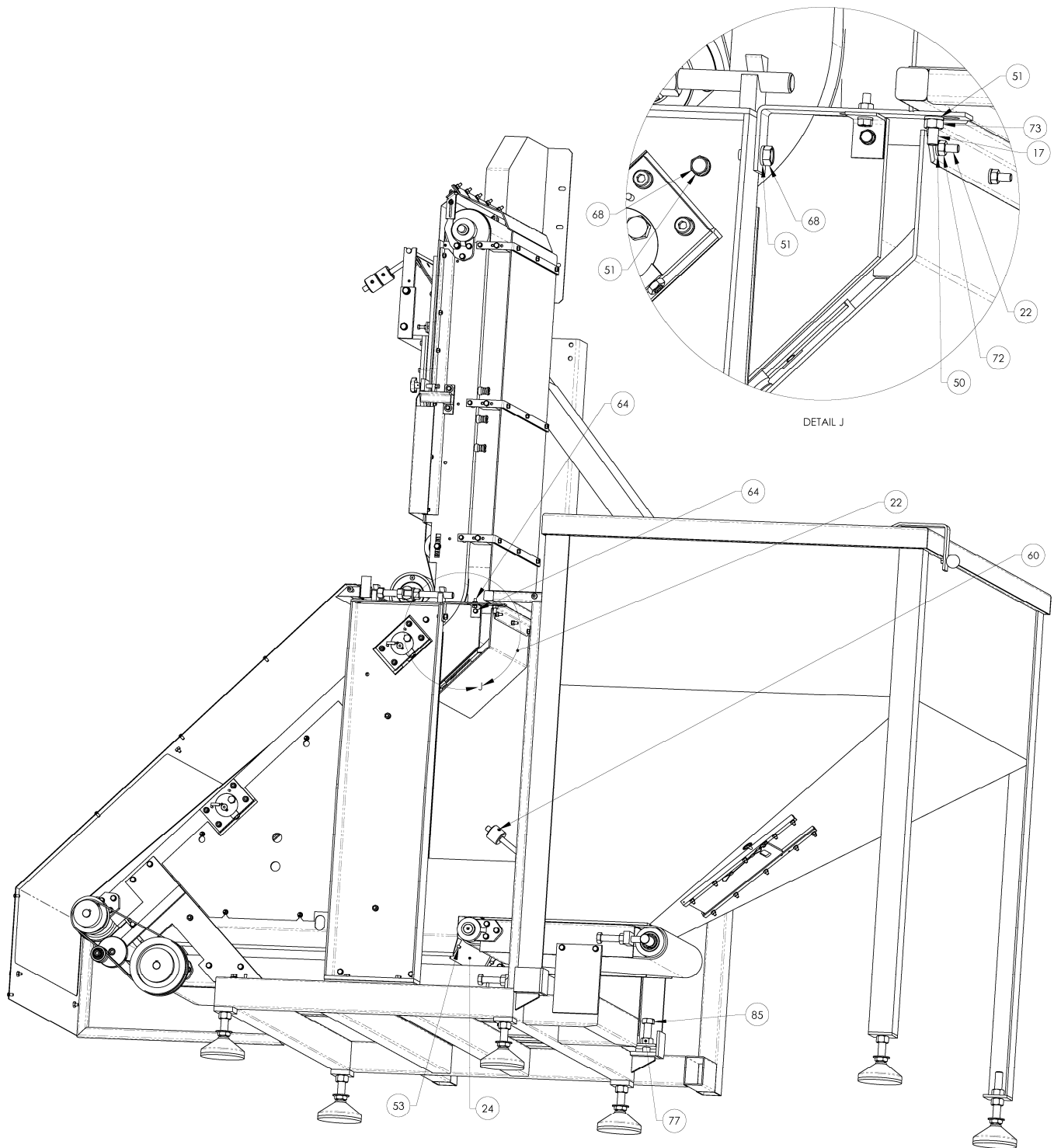
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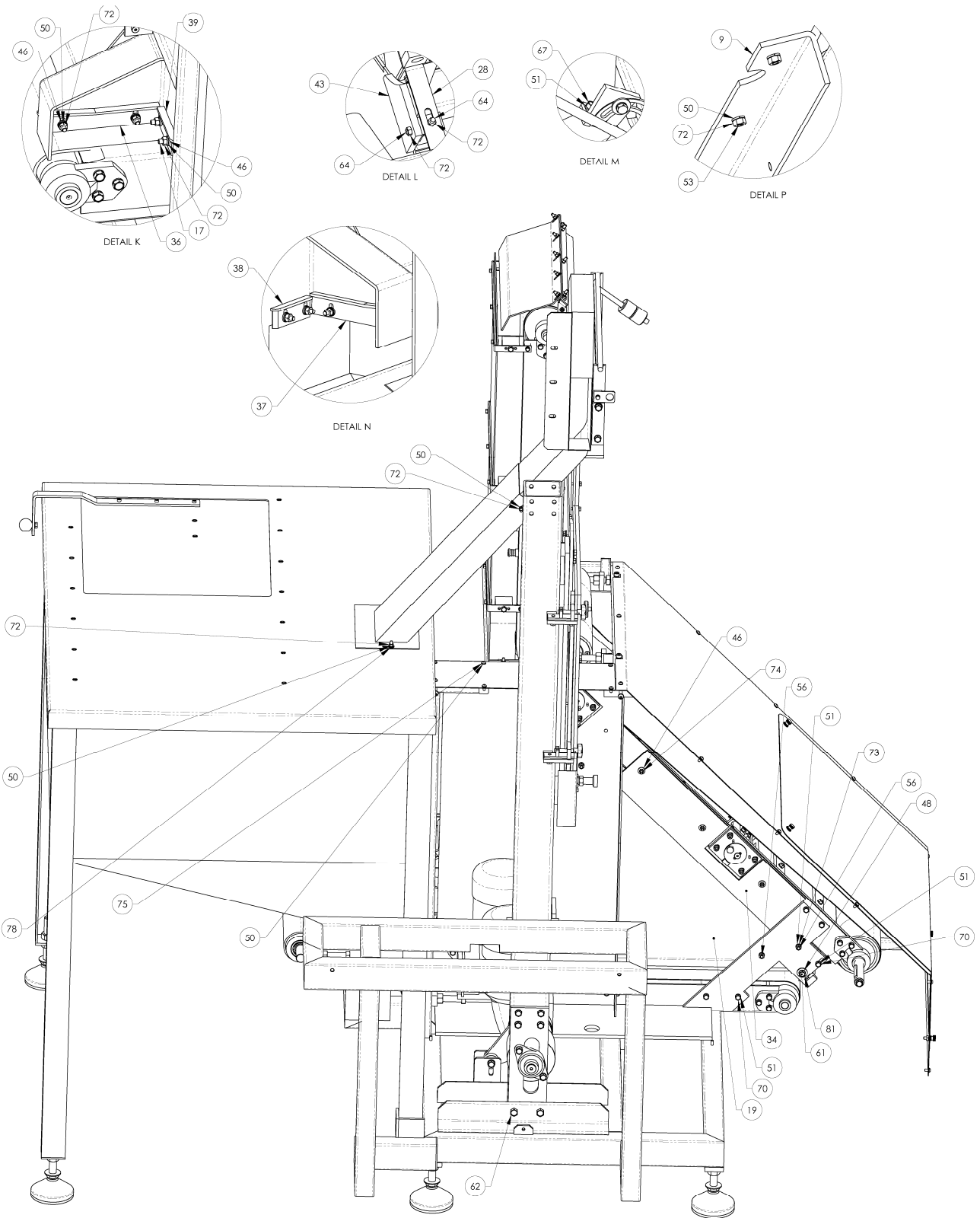
6RA5596 ASM, CSE HOPPER BASE



6RA5596 ASM, CSE HOPPER BASE



6RA5596 ASM, CSE HOPPER BASE



6RA5596 ASM, CSE HOPPER BASE

Item Number	Part Number	Part Description	Quantity
1	6RA5038	ASM-BELT NO.1	1
2	6RA5045	ASM-BELT NO.2	1
3	6RA5064	ASM-BELT TENSIONER	1
4	6RA11018	CAP STABILIZER ASSY	1
5	6RA11008	GUARD ASSY, CSE	1
6	6RA5587	ASM-CAP SORTER - CSE4L	1
7	6RA5586	ACCUMULATOR ASSY, CSE	1
8	6RA5625	ASM - BIN - CSE4L HOPPER	1
9	6RA5636	ASM - LOWER COLUMN CSE5L	1
10	19SP7-5	SCREW-SHOULDER	2
11	356SP36-2	BELT	1
12	6R10197	PAD-LEVELING	6
13	6R5090	COUNTERWEIGHT	1
14	6R5104	BRACKET-KNOB RIGHT	1
15	6R5110	CHUTE-RECIRCULATION	1
16	6R5112	DOOR-REGULATING	1
17	6R5648	METER-CAP	1
18	6R5119	RAIL-BARRIER	1
19	6R5645	COVER-REAR	1
20	6R5646	COVER-FRONT	1
21	6R5166	CHUTE-CAP RETURN	1
22	6R5173	PLATE-DEFLECTION	1
23	6R5176	PLATE-TRANSITION	1
24	6R5224	PLATE-TRANSITION	1
25	6R5545	BRACKET-CONVEYOR, BELT NO.3	1
26	6R5546	BASE WELDMENT-CSE HOPPER	1
27	6R5547	SUPPORT - CONVEYOR	1

6RA5596 ASM, CSE HOPPER BASE

Item Number	Part Number	Part Description	Quantity
28	6R5550	BRACKET - CAP METER	2
29	6R5559D	HOOD - RIGHT SIDE	1
30	6R5560	HOOD - LEFT SIDE	1
31	6R10995	HOOD - FRONT PANEL	1
32	6R5562	HOOD - TOP PANEL	1
33	6R5563	BAR - SUPPORT	1
34	6R5571	SHIELD - LEFT	1
35	6R5595	SHIELD - RIGHT	1
36	6R5619	GUARD - CAP RIGHT	1
37	6R5620	GUARD - CAP LEFT	1
38	6R5621	GUARD - RIGHT ENTRANCE	1
39	6R5622	GUARD - LEFT ENTRANCE	1
40	6R5647	SPACER - BIN	1
41	6R5786	BRACKET - BIN DOOR STOP	1
42	6R5787	STOP - BIN DOOR	1
43	6R5795	SHIELD - LEFT	1
44	6R5796	SHIELD - RIGHT	1
45	6R5797	ANGLE - SHIELD MOUNTING	2
58		SCREW - M10 X 20, SHCS	1
84	6R5817	SUPPORT - ACCUMULATOR	2
85		SCREW - 3/4-10 X 3, HEX	2
86	6R10996	ACCESS PANEL - FRONT HOOD	1
87		LOCKWASHER - 1/4	4
88	6R10997	KNOB - 1/4-20 X 3/4	4
89		NUT - HEX, M10	1
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	

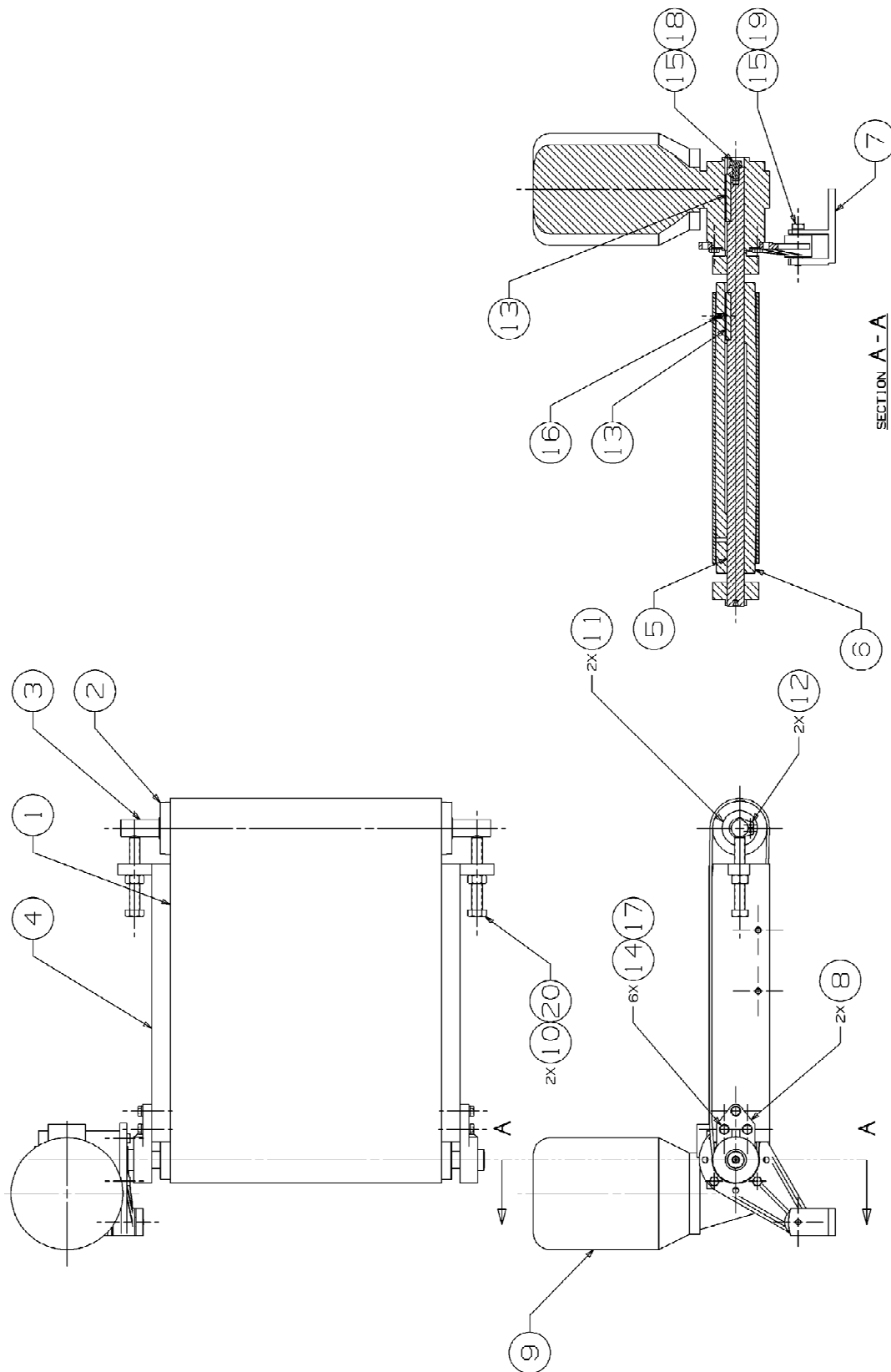
6RA5596 ASM, CSE HOPPER BASE

Item Number	Part Number	Part Description	Quantity
46		DIN125A-A4 M6 FLAT WASHER	17
47		DIN125A-A4 M8 FLAT WASHER	10
48		DIN127B-A4 M10 LOCKWASHER	2
49		DIN127B-A4 M12 LOCKWASHER	4
50		DIN127B-A4 M6 LOCKWASHER	63
51		DIN127B-A4 M8 LOCKWASHER	54
52		DIN7991-A4 M10 X 25 FLAT SOC. HD. SCR.	2
53		DIN7991-A4 M6 X 16 FLAT SOC. HD. SCR.	6
54		DIN7991-A4 M6 X 20 FLAT SOC. HD. SCR.	12
55		DIN7991-A4 M8 X 20 FLAT SOC. HD. SCR.	4
56		DIN7991-A4 M8 X 25 FLAT SOC. HD. SCR.	3
59		DIN912-A4 M8 X 40 HEX SOC. HD. SCR.	2
60		DIN916-A4 M8 X 16 SOC. SET SCR. CUP PT.	1
61		DIN933-A4 M10 X 30 HEX HD. SCR.	1
62		DIN933-A4 M12 X 35 HEX HD. SCR.	4
63		DIN933-A4 M6 X 16 HEX HD. SCR.	2
64		DIN933-A4 M6 X 20 HEX HD. SCR.	4
65		DIN933-A4 M6 X 45 HEX HD. SCR.	6
66		DIN933-A4 M8 X 12 HEX HD. SCR.	1
67		DIN933-A4 M8 X 16 HEX HD. SCR.	2
68		DIN933-A4 M8 X 20 HEX HD. SCR.	14
69		DIN933-A4 M8 X 25 HEX HD. SCR.	8
70		DIN933-A4 M8 X 30 HEX HD. SCR.	12
71		DIN934-A4 M12 HEX NUT	4
72		DIN934-A4 M6 HEX NUT	35
73		DIN934-A4 M8 HEX NUT	15
74		DIN985-A4 M6 HEX LOCKNUT	7

6RA5596 ASM, CSE HOPPER BASE

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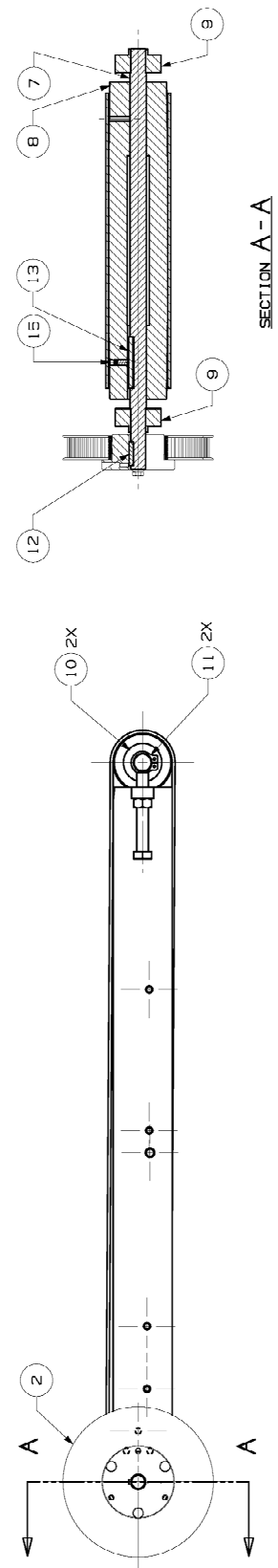
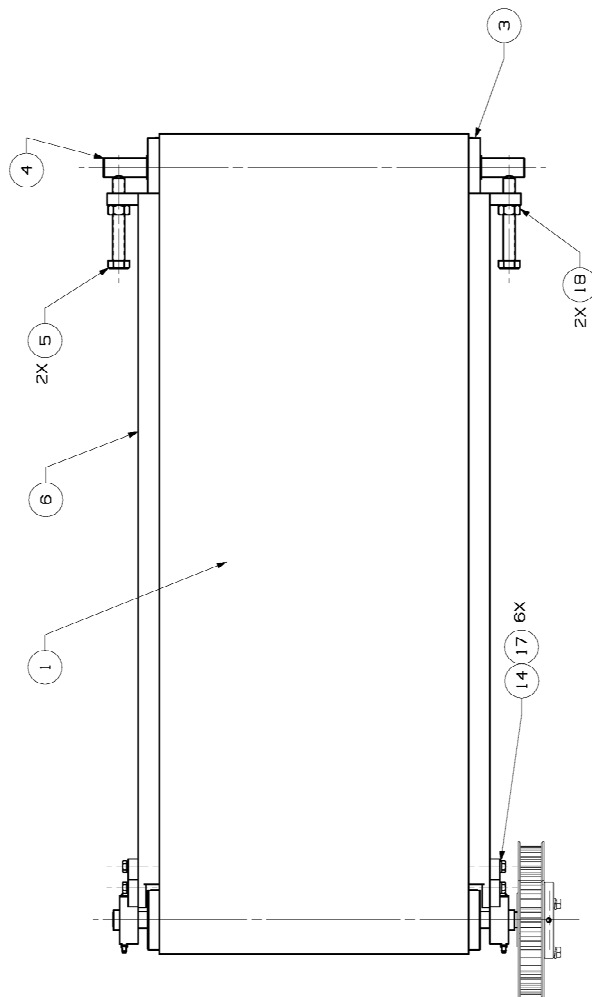
6RA5038 ASM, BELT NO. 1



6RA5038 ASM, BELT NO. 1

Item Number	Part Number	Part Description	Quantity
1	6R4444	BELT-CAP SUPPLY, CSE HOPPER	1
2	6R5039	ROLLER-IDLER	1
3	6R5040	SHAFT-IDLER	1
4	6R5041	FRAME-CONVEYOR	1
5	6R5042	SHAFT-MOTOR	1
6	6R5043	ROLLER-DRIVE FIRST BELT	1
7	6R5044	BRACE-TORQUE	1
8	6R5164	BEARING-FLANGE HOUSING UNIT	2
9	6RA10787	GEARMOTOR ASSY - FEEDER, CSE	1
10	6R5210	SCREW-ADJUSTING	2
11	11SP8-5	BEARING-BALL	2
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
12		DIN471 25 X 1.2 EXTERNAL RETAINING RING	2
13		DIN6885A-A4 8 X 7 X 70 PARALLEL KEY	2
14		DIN127B-A4 M8 LOCKWASHER	6
15		DIN127B-A4 M10 LOCKWASHER	2
16		DIN916-A4 M8 X 12 SOC. SET SCR.	1
17		DIN933-A4 M8 X 25 HEX HD. SCR.	6
18		DIN933-A4 M10 X 20 HEX HD SCR.	1
19		DIN933-A4 M10 X 75 HEX HD. SCR.	1
20		DIN934-A4 M16 HEX NUT	2

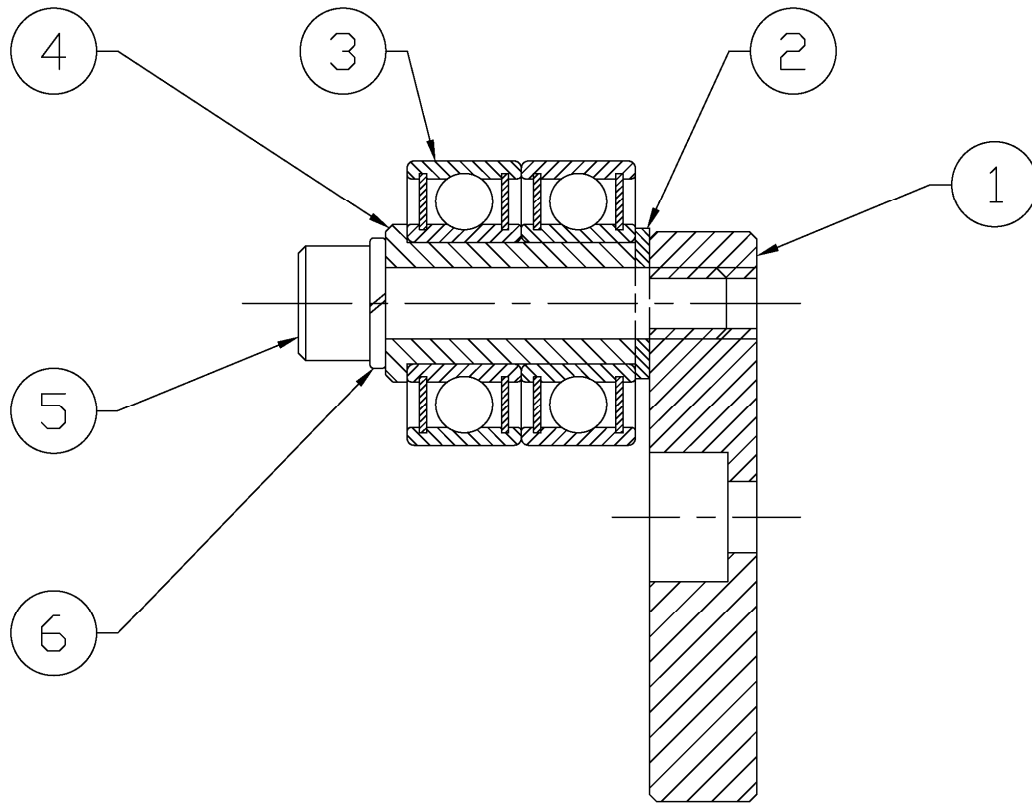
6RA5045 ASM, BELT NO. 2



6RA5045 ASM, BELT NO. 2

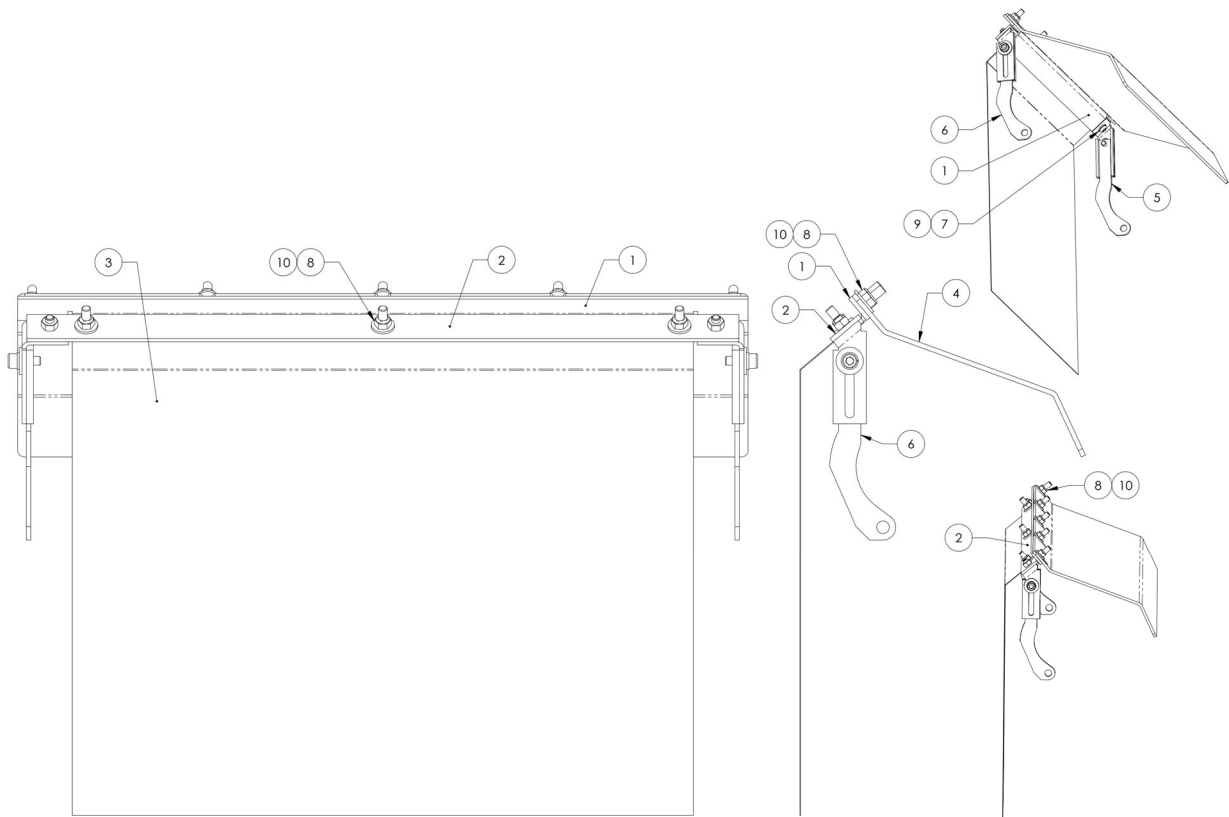
Item Number	Part Number	Part Description	Quantity
1	6R4443	BELT, CSE HORIZONTAL	1
2	6R4478	PULLEY, TIMING BELT	1
3	6R5039	ROLLER-IDLER	1
4	6R5040	SHAFT-IDLER	1
5	6R5210	SCREW-ADJUSTING	2
6	6R5046	FRAME-CONVEYOR	1
7	6R5047	SHAFT-MOTOR	1
8	6R5048	ROLLER-DRIVE	1
9	6R5163	BEARING-FLANGE HOUSING UNIT	2
10	11SP8-5	BEARING-BALL	2
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
11		DIN471 25 X 1.2 EXTRNAL RETAINING RING	2
12		DIN6885A-A4 6 X 6 X 32 PARALLEL KEY	1
13		DIN6885A-A4 8 X 7 X 70 PARALLEL KEY	1
14		DIN127B-A4 M8 LOCKWASHER	6
15		DIN916-A4 M8 X 20 SOC. SET SCR.	1
17		DIN933-A4 M8 X 25 HEX HD. SCR.	6
18		DIN934-A4 M16 HEX NUT	2

6RA5064 ASM, BELT TENSIONER



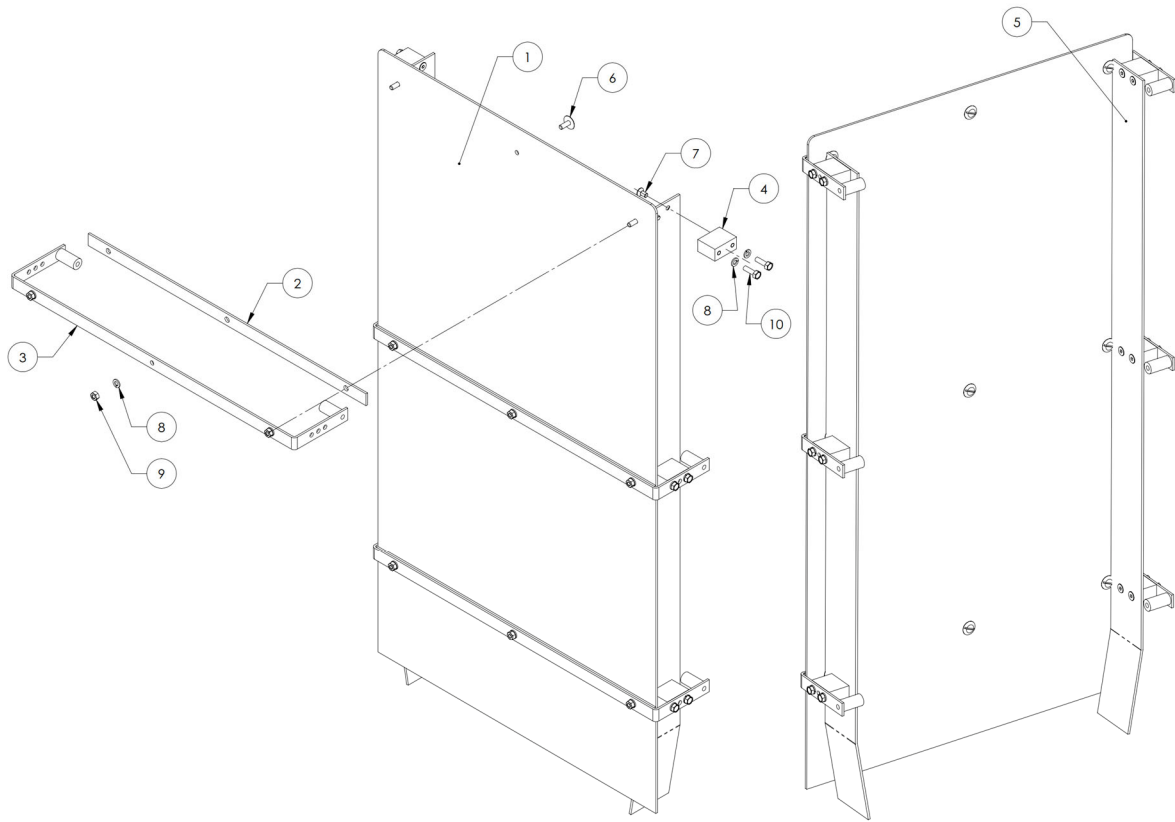
Item Number	Part Number	Part Description	Quantity
1	6R5065	BRACKET-BELT TENSIONER	1
3	11SP6-37	BEARING-BALL	2
4	6R5066	BUSHING-SHOULDER	1
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
2		DIN440R-A4 M10 FLAT WASHER	1
5		DIN912-A4 M10 X 50 SOCKET HEAD SCREW	1
6		DIN127B-A4 M10 LOCKWASHER	1

6RA11018 ASM, CAP STABILIZER



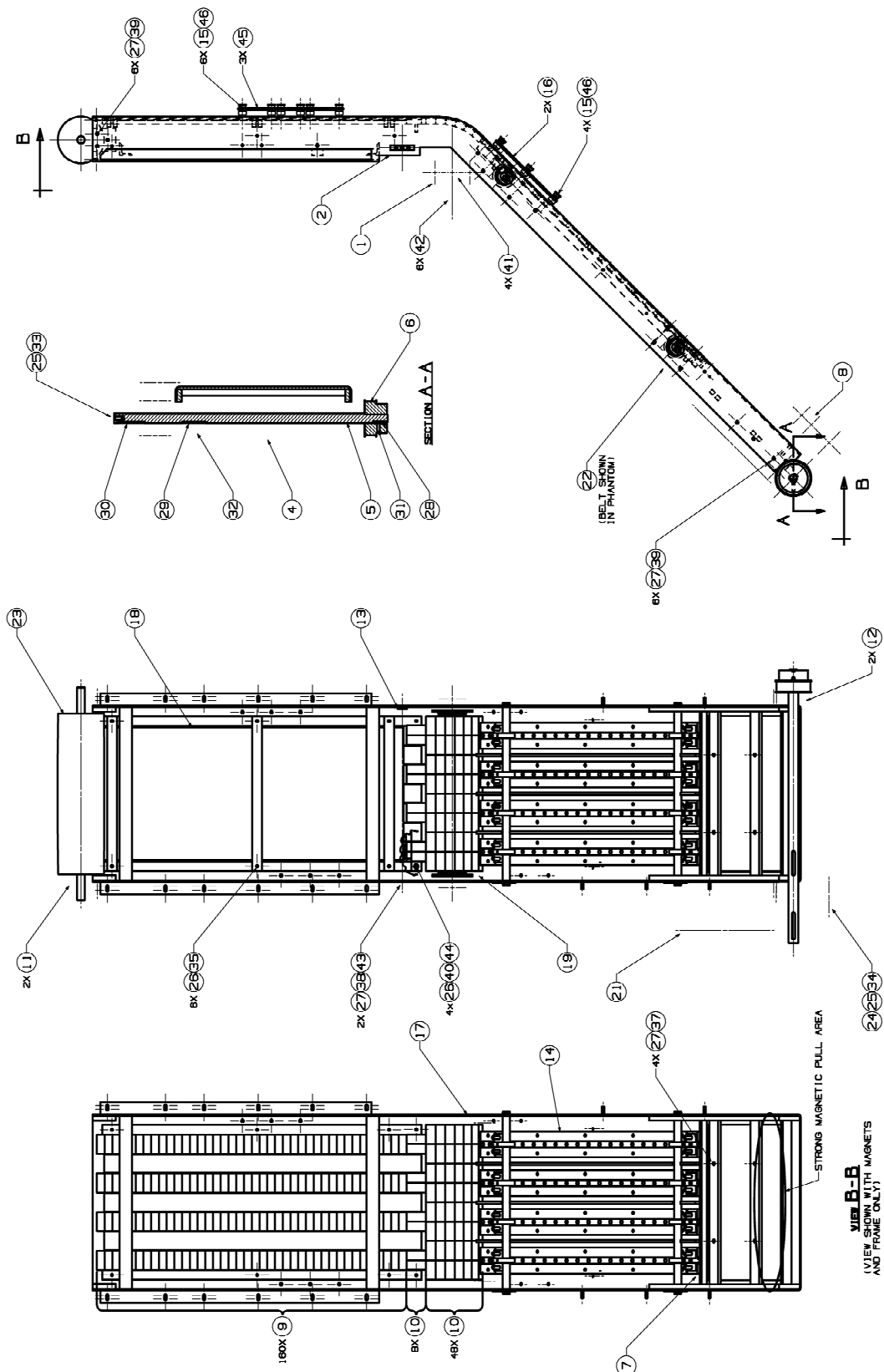
Item Number	Part Number	Part Description	Quantity
1	6R10998	SUPPORT, CAP STABILIZER	1
2	6R5580	RETAINER, CAP STABILIZER	1
3	6R5581	CAP, STABILIZER	1
4	6R10999	GUIDE, CAP CEILING	1
5	6RA11020	ASM, LEFT BRACKET	1
6	6RA11021	ASM, RIGHT BRACKET	1
7		WSHR, M6 LOCK SS	2
8		NUT, M6 LOCK SS	8
9		SCR, M6 X 16 RND HD SS	2
10		WSHR, 1/4, SS	8

6RA11008 ASM, GUARD



Item Number	Part Number	Part Description	Quantity
1	6R11007	GUARD, CSE	1
2	6R10944	GASKET, CSE GUARD	3
3	6R5098	BRACKET, TOP FRONT	3
4	6R5100	SPACER, GUARD	6
5	6R5590	GUARD, SIDE	2
6	24SP35-4	SCR, M6 X 16 TRS HD SS	9
7		SCR, M6 X 12 FLT HD SS	12
8		WSHR, M6 LOCK SS	21
9		NUT, M6 SS	9
10		SCR, M6 X 20 HEX HD SS	12

6RA5587 ASM, CAP SORTER CSE



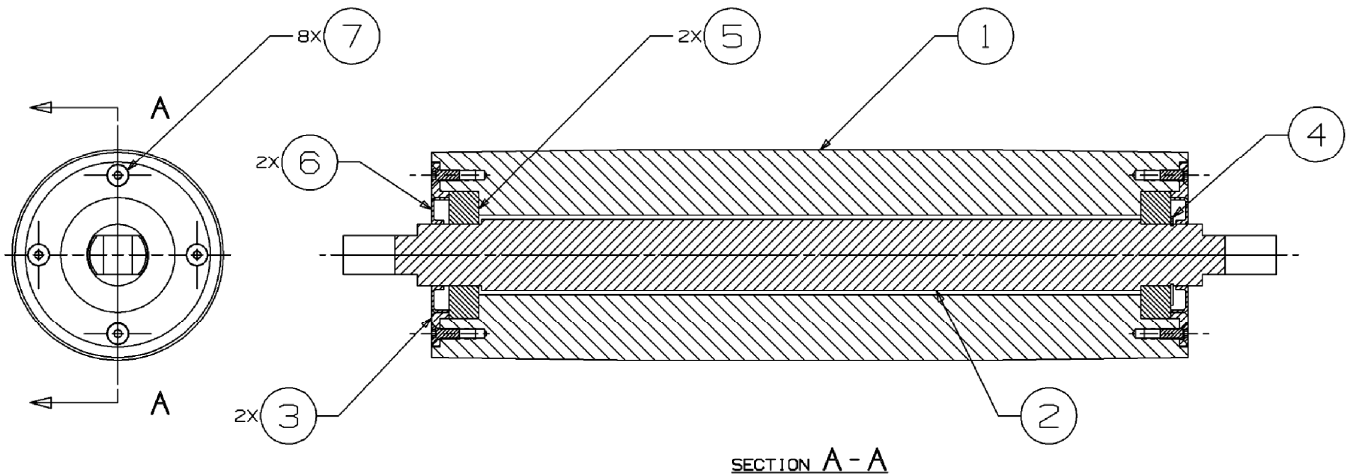
6RA5587 ASM, CAP SORTER CSE

Item Number	Part Number	Part Description	Quantity
1	6RA5068	ASM-IDLER PULLEY	1
2	6RA5227	ASM-ROLLER	1
3	6R5054	SCREW-ADJUSTING	2
4	6R5794	ROLLER, DRIVE	1
5	6R5059	SHAFT-DRIVE	1
6	6R5060	PULLEY-TIMING	1
7	6R5061	PLATE-MAGNETIC	1
8	6R5063	BRACKET-TENSIONER	1
9	6R5152	MAGNET-50 X 20 X 5	168
10	6R5153	MAGNET-50 X 25 X 15	56
11	6R5163	BEARING-FLANGE HOUSING UNIT	2
12	6R5164	BEARING-FLANGE HOUSING UNIT	2
13	6R5568	KEY - ADJUSTING	1
14	6RA5801	ASM-MAG. RAIL - CSE4L 2-POS.	1
15	6R10600	STUD - WIPE RING	10
16	6R5604	O-RING	2
17	6R5811	FRAME - CSE4L SORTER	1
18	6R5610	COVER - UPPER MAGNET	1
19	6R10601	COVER - LOWER MAGNET CSE4L	1
21	6RA10785	GEARMOTOR ASSY - SORTER, CSE	1
22	6R5637	BELT - INCLINED CAP SORTER FNB	1
23	6R5051	ROLLER-MAGNETIC	1
45	6R5716	O-RING	3
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
24		DIN125A-A4 M10 FLAT WASHER	1
25		DIN127B-A4 M10 LOCKWASHER	2
26		DIN127B-A4 M6 LOCKWASHER	10

6RA5587 ASM, CAP SORTER CSE

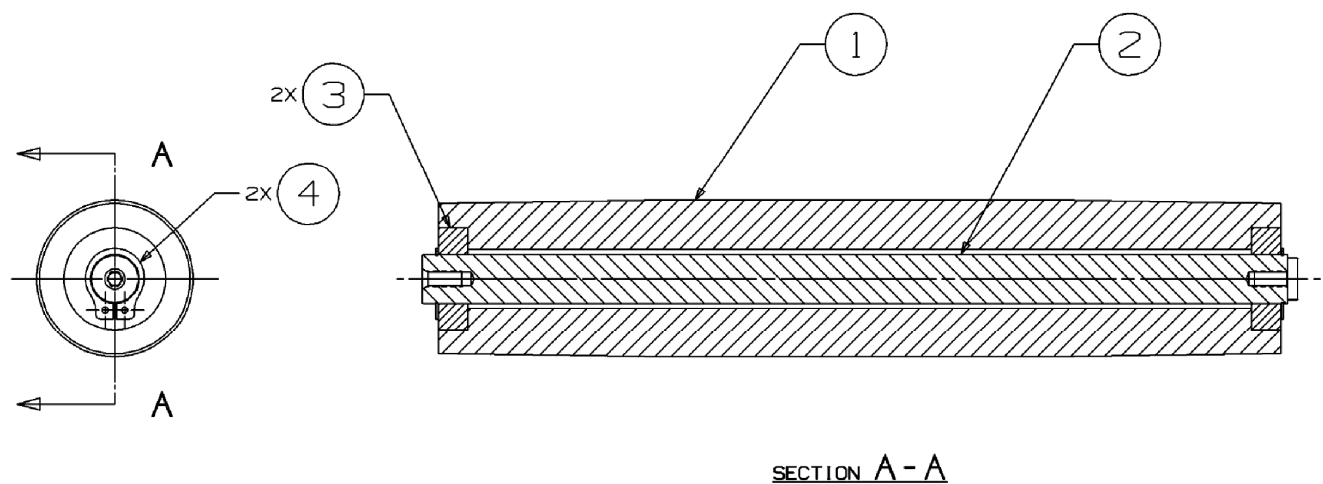
Item Number	Part Number	Part Description	Quantity
27		DIN127B-A4 M8 LOCKWASHER	18
28		DIN6885A-A4 6 X 6 X 32MM KEY	1
29		DIN6885A-A4 8 X 7 X 63MM KEY	1
30		DIN6885A-A4 8 X 7 X 70MM KEY	1
32		DIN916-A4 M8 X 35 SOC. SET SCR. CUP PT.	1
33		DIN933-A4 M10 X 20 HEX HD. SCR.	1
34		DIN933-A4 M10 X 55 HEX HD. SCR.	1
35		DIN933-A4 M6 X 20 HEX HD. SCR.	6
36		DIN933-A4 M6 X 45 HEX HD. SCR.	2
37		DIN933-A4 M8 X 20 HEX HD. SCR.	4
38		DIN933-A4 M8 X 25 HEX HD. SCR.	2
39		DIN933-A4 M8 X 30 HEX HD. SCR.	12
40		DIN934-A4 M6 HEX NUT	4
41		DIN125A-A4 M16 FLAT WASHER	4
42		DIN934-A4 M16 HEX NUT	6
43		UNC 5/16 SIZE FLAT WASHER	2
44		M6 X 20 WELD STUD	4
46		M8 X 40 LG. FLT. HD. SOC. SCREW	10

6RA5068 ASM, IDLER PULLEY



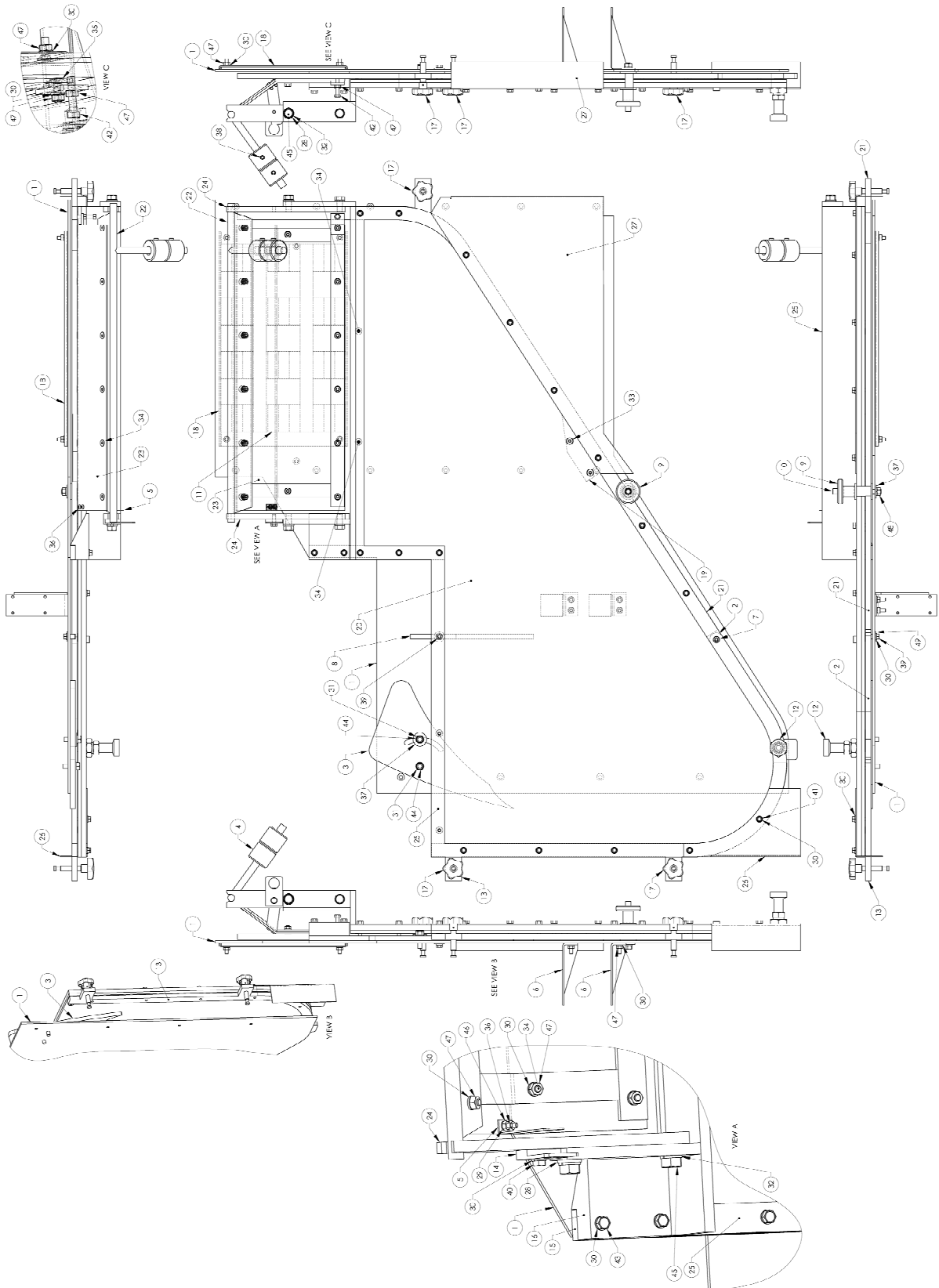
Item Number	Part Number	Part Description	Quantity
1	6R5053	ROLLER-IDLER	1
2	6R5055	SHAFT-IDLER	1
3	6R5067	RETAINER-BEARING	2
5	12SP11-5	BEARING-ROLLER	2
6	20SP13-10	SEAL-OIL	2
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
4		DIN471 35 X 1.5 EXTERNAL RETAINING RING	1
7		DIN7991-A4 M6 X 16 FLAT SOC. HD. SCR.	8

6RA5227 ASM, ROLLER



Item Number	Part Number	Part Description	Quantity
1	6R5039	ROLLER-IDLER	1
2	6R5052	SHAFT-IDLER	1
3	11SP8-5	BEARING-BALL	2
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
4		DIN471 25 X 1.25 EXTERNAL RETAINING RING	2

6RA5586 ASM, ACCUMULATOR CSE



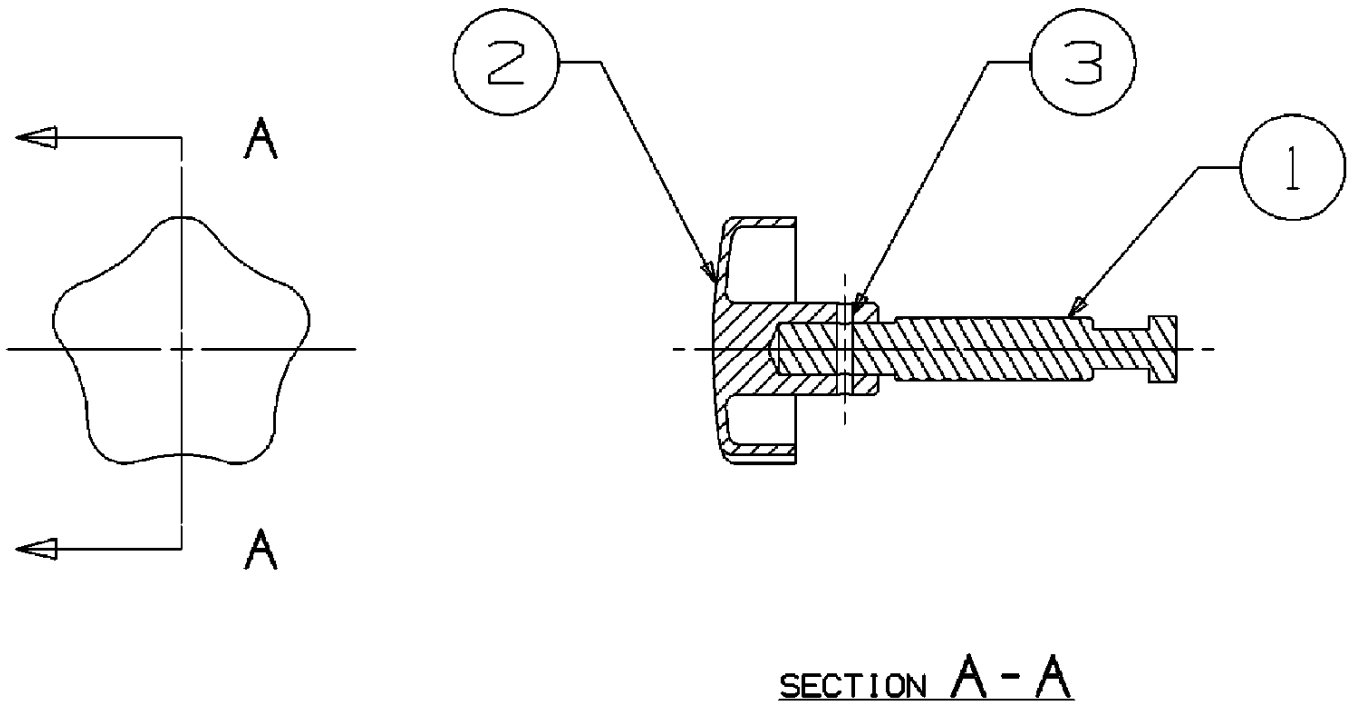
6RA5586 ASM, ACCUMULATOR CSE

Item Number	Part Number	Part Description	Quantity
1	6R5606	PLATE - SIDE	1
2	6R5088	RAIL-CLEAN OUT	1
3	6R5089	BLADE-CAP GUIDE	1
4	6R5090	COUNTERWEIGHT	2
5	6R5092	BRACKET-SENSOR	1
6	6R5101	BRACKET-SENSOR	2
7	6R5102	SCREW-SHOULDER	1
8	6R5103	RAIL-SENSOR	1
9	6R5105	KNOB	1
10	6R5106	SHAFT	1
11	6R5152	MAGNET-50 X 20 X 5	36
12	6R5157	PLUNGER-INDEXING	1
13	6R5223	RAIL-LEFT INNER	1
14	6R5228	BRACKET-SENSOR	1
15	6R5584	BAR - CAP RETURN	1
16	6R5585	BLOCK - CAP RETURN	1
17	6RA5107	ASM-KNOB	3
18	6R5605	COVER - MAGNET - CSE4L	1
19	6R5616	DEFLECTOR - CAP	1
20	6R5639	COVER - ACCUMULATOR	1
21	6R5640	RAIL - RIGHT INNER	1
22	6R5642	BAR - PIVOT	1
23	6R5643	DOOR - PIVOTING	1
24	6R5667	BAR - CAP GAUGE	2
25	6R5668	RAIL - LOWER FRAME CSE HOPPER	1
26	6R5707	GUARD-DISCHARGE FRONT	1
27	6R5708	GUARD-SORTER FRONT	1

6RA5586 ASM, ACCUMULATOR CSE

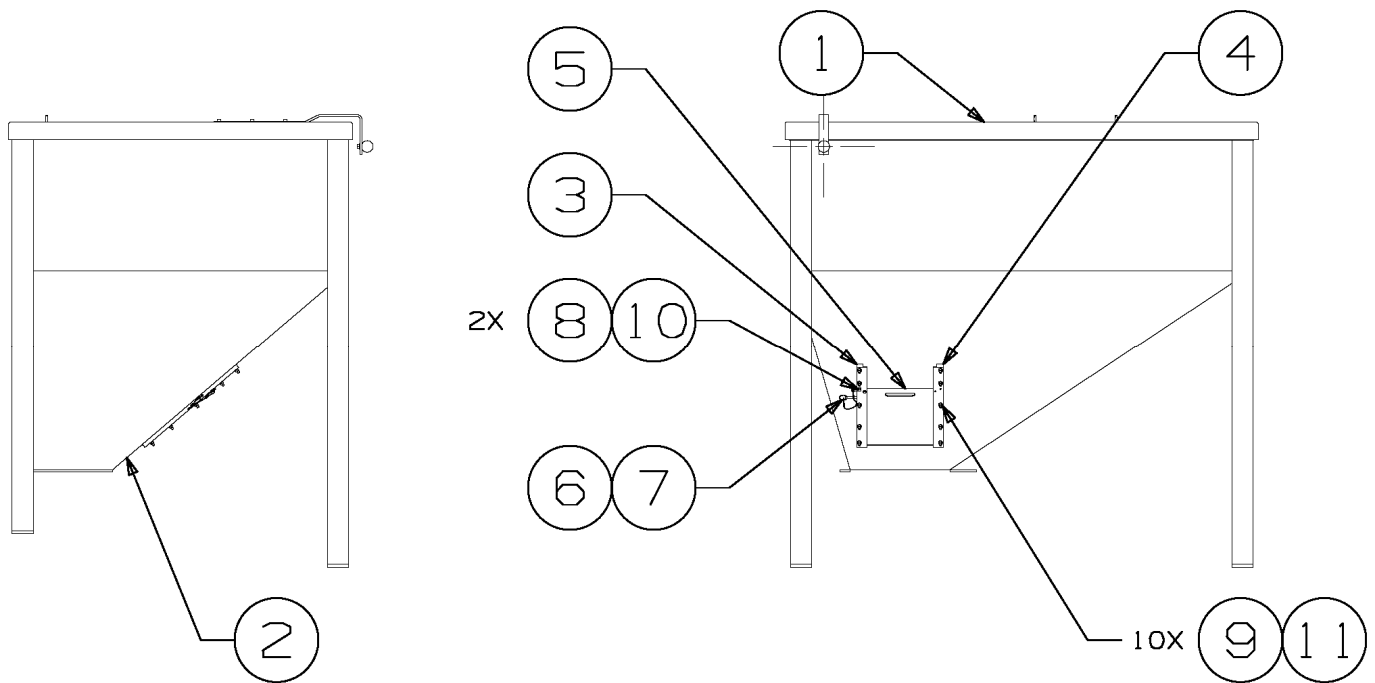
Item Number	Part Number	Part Description	Quantity
49		WASHER - M6, FLAT	1
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
28		DIN125A-A4 M10 FLAT WASHER	2
29		DIN127B-A4 M4 LOCKWASHER	2
30		DIN127B-A4 M6 LOCKWASHER	42
31		DIN127B-A4 M8 LOCKWASHER	3
32		DIN127B-A4 M10 LOCKWASHER	4
33		DIN7991-A4 M6 X 12 FLAT SOC. HD. SCR.	2
34		DIN7991-A4 M6 X 16 FLAT SOC. HD. SCR.	18
35		DIN7991-A4 M6 X 20 FLAT SOC. HD. SCR.	1
36		ISO7380-A4 M4 X 12 HEX BUTTON HD. SCR.	2
37		DIN9021-A4 M8 FLAT WASHER	2
38		DIN916-A4 M8 X 16 SOC. SET SCR. CUP PT.	2
39		DIN933-A4 M6 X 16 HEX HD. SCR.	1
40		DIN933-A4 M6 X 18 HEX HD. SCR.	1
41		DIN933-A4 M6 X 25 HEX HD. SCR.	16
42		DIN933-A4 M6 X 30 HEX HD. SCR.	1
43		DIN933-A4 M6 X 35 HEX HD. SCR.	2
44		DIN933-A4 M8 X 25 HEX HD. SCR.	2
45		DIN933-A4 M10 X 20 HEX HD. SCR.	4
46		DIN934-A4 M4 HEX NUT	2
47		DIN934-A4 M6 HEX NUT	23
48		DIN933-A4 M8 HEX NUT	1

6RA5107 ASM, KNOB



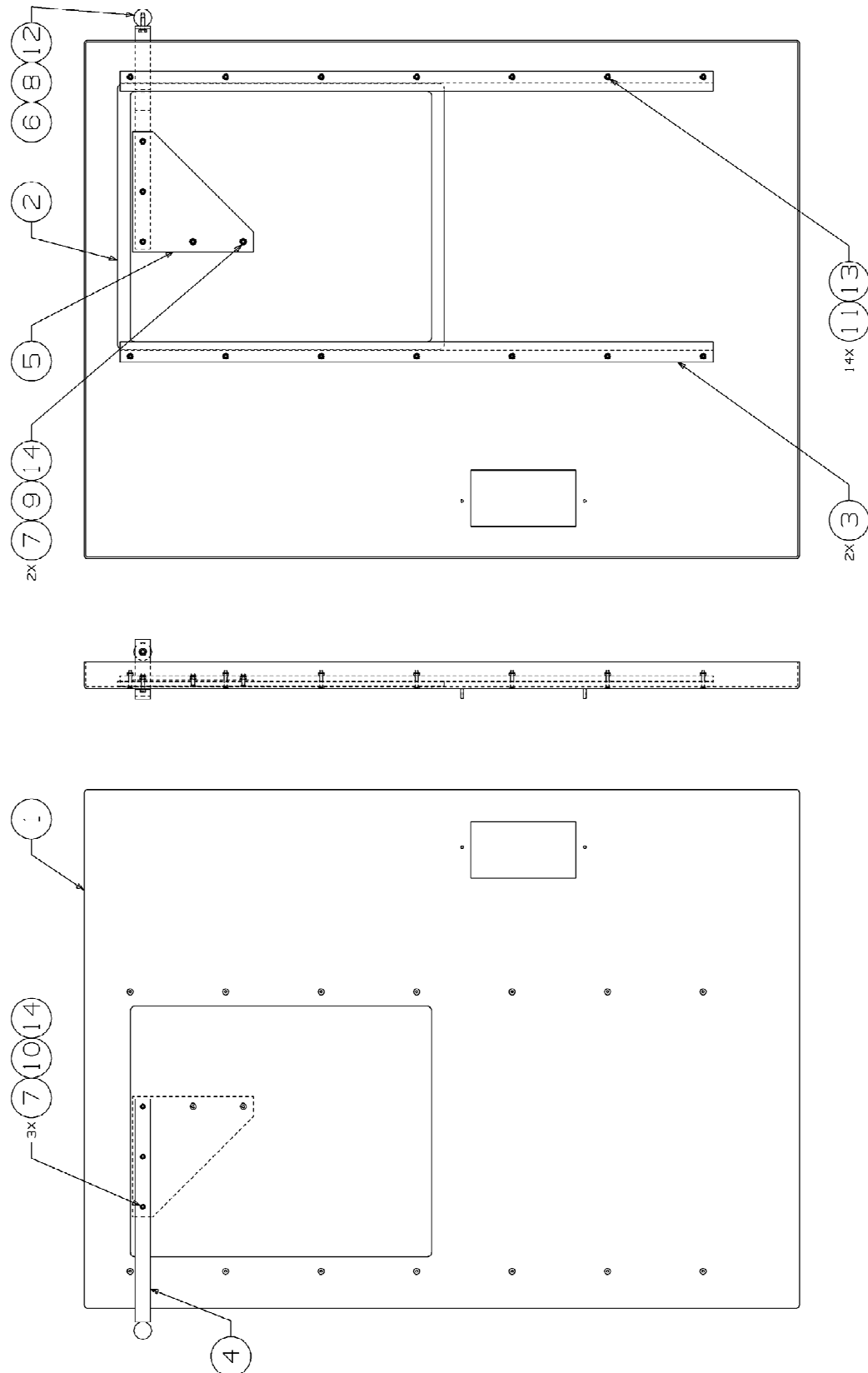
Item Number	Part Number	Part Description	Quantity
1	6R5108	SHAFT-KNOB	1
2	25SP43	KNOB	2
3	342SP6-4	ROLL PIN (3/32 x 9/16 SST)	3

6RA5625 ASM, BIN CSE HOPPER



Item Number	Part Number	Part Description	Quantity
1	6RA5115	ASM-BIN COVER	1
2	6R5113	BIN-HOPPER	1
3	6R5509	GUIDE-LEFT, BIN SIDE DOOR ME5	1
4	6R5510	GUIDE-RIGHT, BIN SIDE DOOR ME5	1
5	6R5511	DOOR, SLIDE, ME5 BIN	1
6	6R5512	PIN-QUICK RELEASE DIA 6 MM	1
7	6R5517	LANYARD - 6" LONG	1
8		DIN127B-A4 M5 LOCKWASHER	2
9		DIN127B-A4 M6 LOCKWASHER	10
10		DIN933-A4 M5 X 12 HEX HD. SCR.	2
11		DIN934-A4 M6 HEX NUT	10

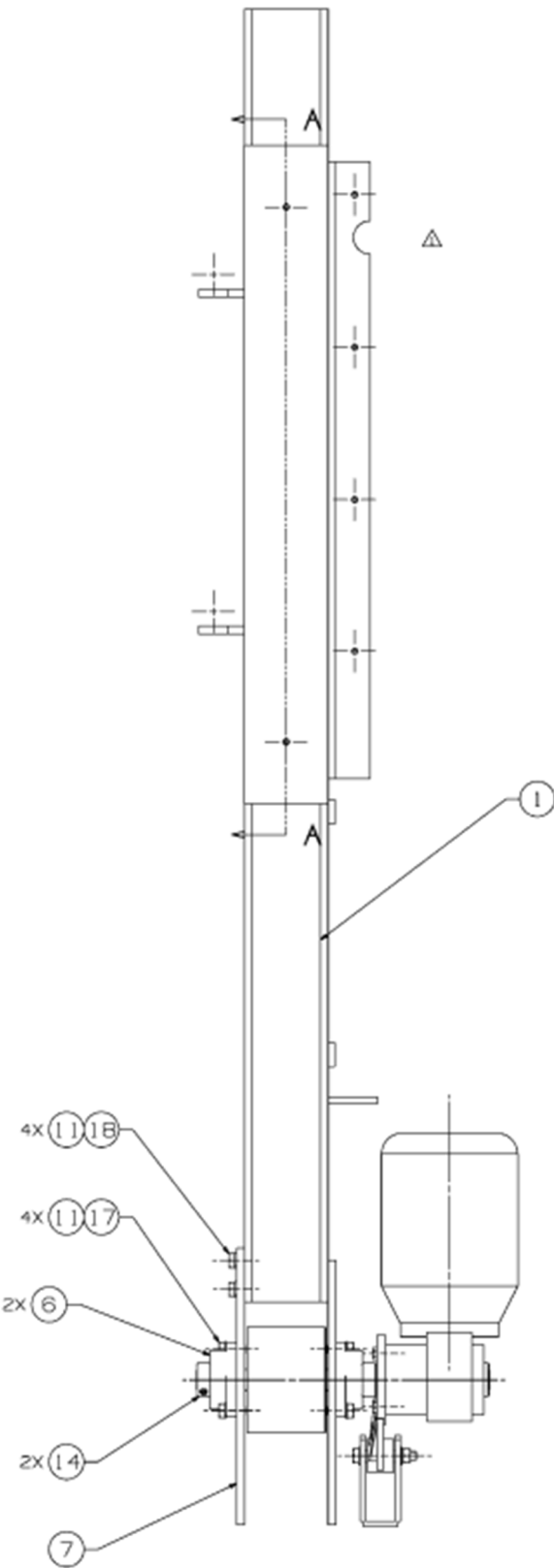
6RA5115 ASM, BIN COVER



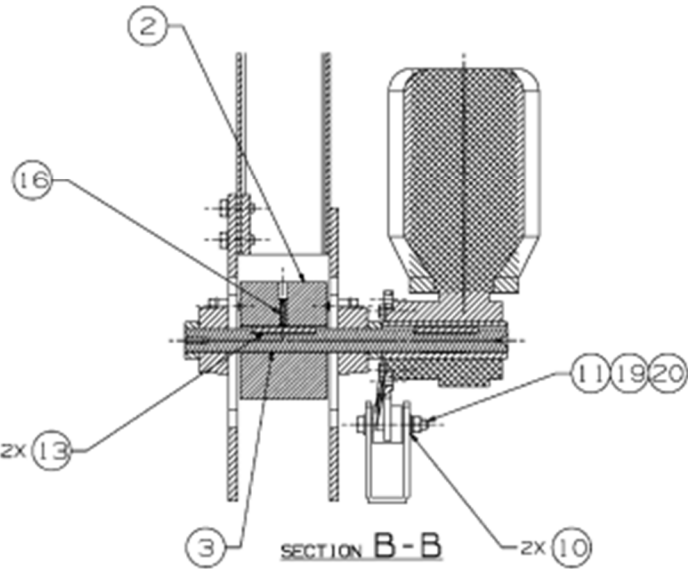
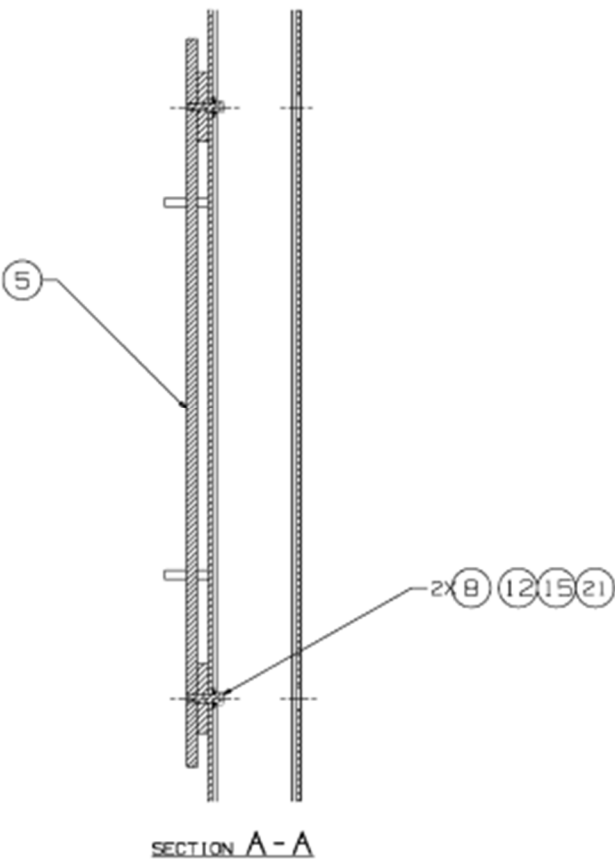
6RA5115 ASM, BIN COVER

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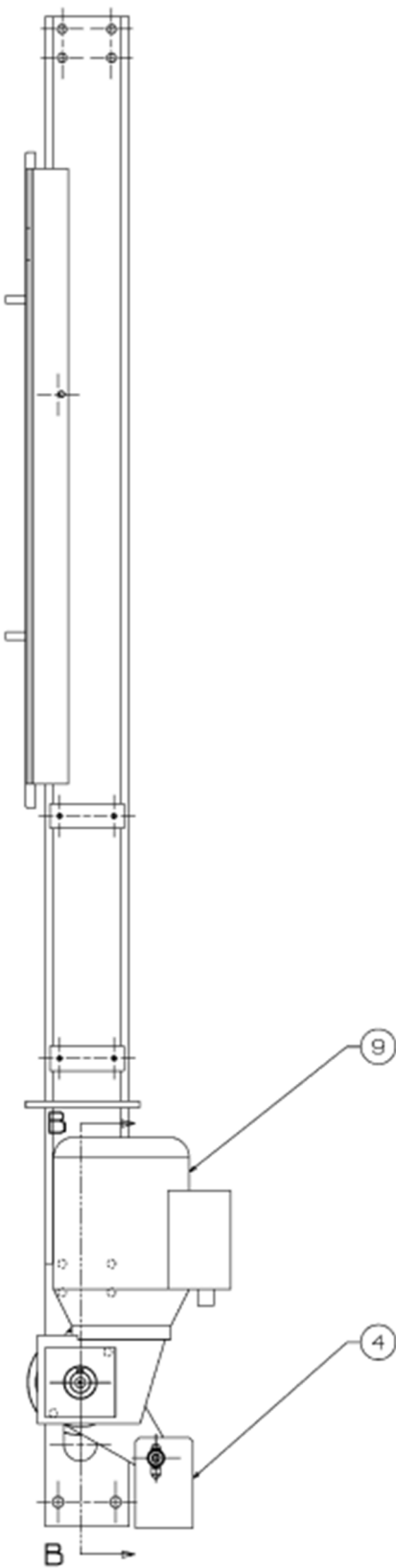
6RA5636 ASM, LOWER COLUMN



6RA5636 ASM, LOWER COLUMN



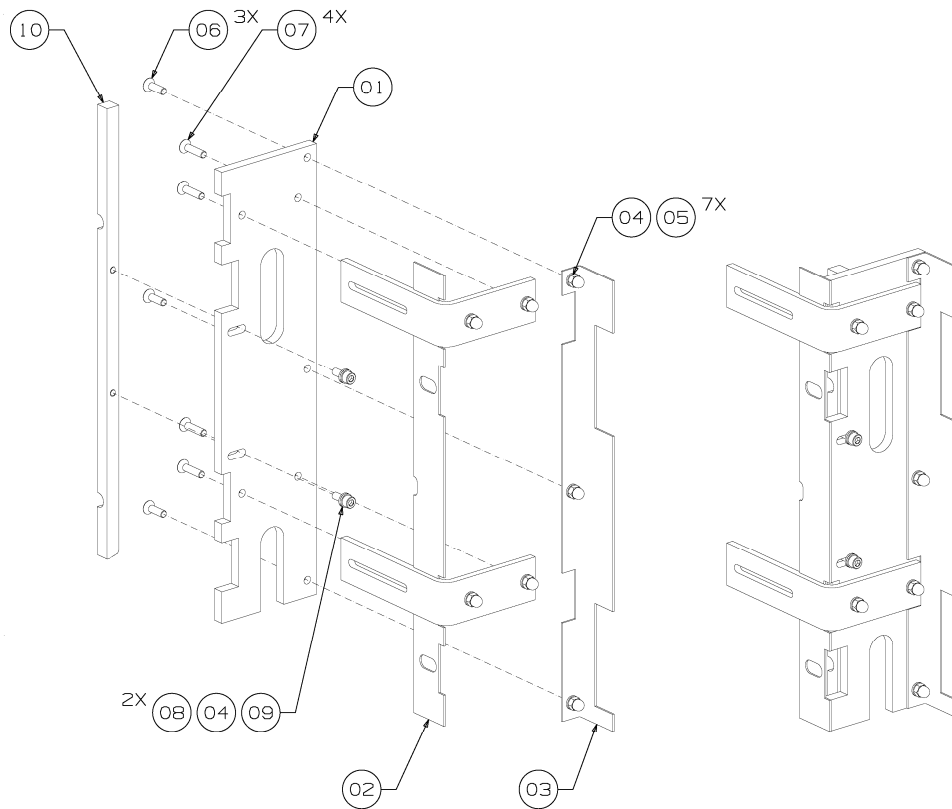
6RA5636 ASM, LOWER COLUMN



6RA5636 ASM, LOWER COLUMN

Item Number	Part Number	Part Description	Quantity
1	6R5070	COLUMN-LOWER, BELT NO. 4, CSE	1
2	6R5071	ROLLER-DRIVE	1
3	6R5072	SHAFT-DRIVE	1
4	6R5073	BRACKET-TENSIONER	1
5	6R5151	MAGNET-800 x 102 x 12	1
6	6R5165	BEARING-FLANGE HOUSING UNIT	2
7	6R5536	PLATE - COLUMN MOUNTING	1
8	6R5567	SPACER-MAGNET, CSE, BELT #4	2
9	6RA10786	GEARMOTOR ASSY - BELT#4, CSE	1
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
10		DIN125A-A4 M10 FLAT WASHER	2
11		DIN127B-A4 M10 LOCKWASHER	9
12		DIN127B-A4 M8 LOCKWASHER	2
13		DIN6885A-A4 8 X 7 X 70MM KEY	2
14		DIN705A-A4 DIA. 25 COLLAR	2
15		DIN912-A4 M8 X 30 HEX SOC. HD. SCR.	2
16		DIN916-A4 M6 X 30 SOC. SET SCR. CUP PT.	1
17		DIN933-A4 M10 X 25 HEX HD. SCR.	4
18		DIN933-A4 M10 X 30 HEX HD. SCR.	4
19		DIN933-A4 M10 X 70 HEX HD. SCR.	1
20		DIN934-A4 M10 HEX NUT	1
21		UNC 5/16 SIZE FLAT WASHER	2

6RA5666 ASM, EJECT COVER



Item Number	Part Number	Part Description	Quantity
1	6R5663	COVER - EJECT	1
2	6R5664	BRACKET - EJECTOR COVER	1
3	6R5665	SHIELD - CAP	1
10	6R10941	RAIL - CAP GUIDE	1
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
4		DIN127B-A4 M6 LOCKWASHER	9
5		DIN1587-A4 M6 CAP NUT	7
6		DIN7991-A4 M6 X 20 FLAT SOC. HD. SCR.	3
7		DIN7991-A4 M6 X 25 FLAT SOC. HD. SCR.	4
8		M6 X 16 SHCS, SS	2
9		M6 FLAT WASHER, SS	2



SECTION B

ELECTRICALS

Assembly Number	Description	Page Number
6RA11256	ASM, ELECTRICAL CONTROLS	1
6R5813	DRAWING, CSE BASIC ELECTRICAL MOUNTING	3
6R11255	DIAGRAM, ELECTRICAL CIRCUIT	4
6RA11257	ASM, CONTROL ENCLOSURE	10
6RA11258	ASM, HMI STATION	15
6RA10447	ASM, STANDARD ELECTRICAL MOUNTING BRACKETS	19

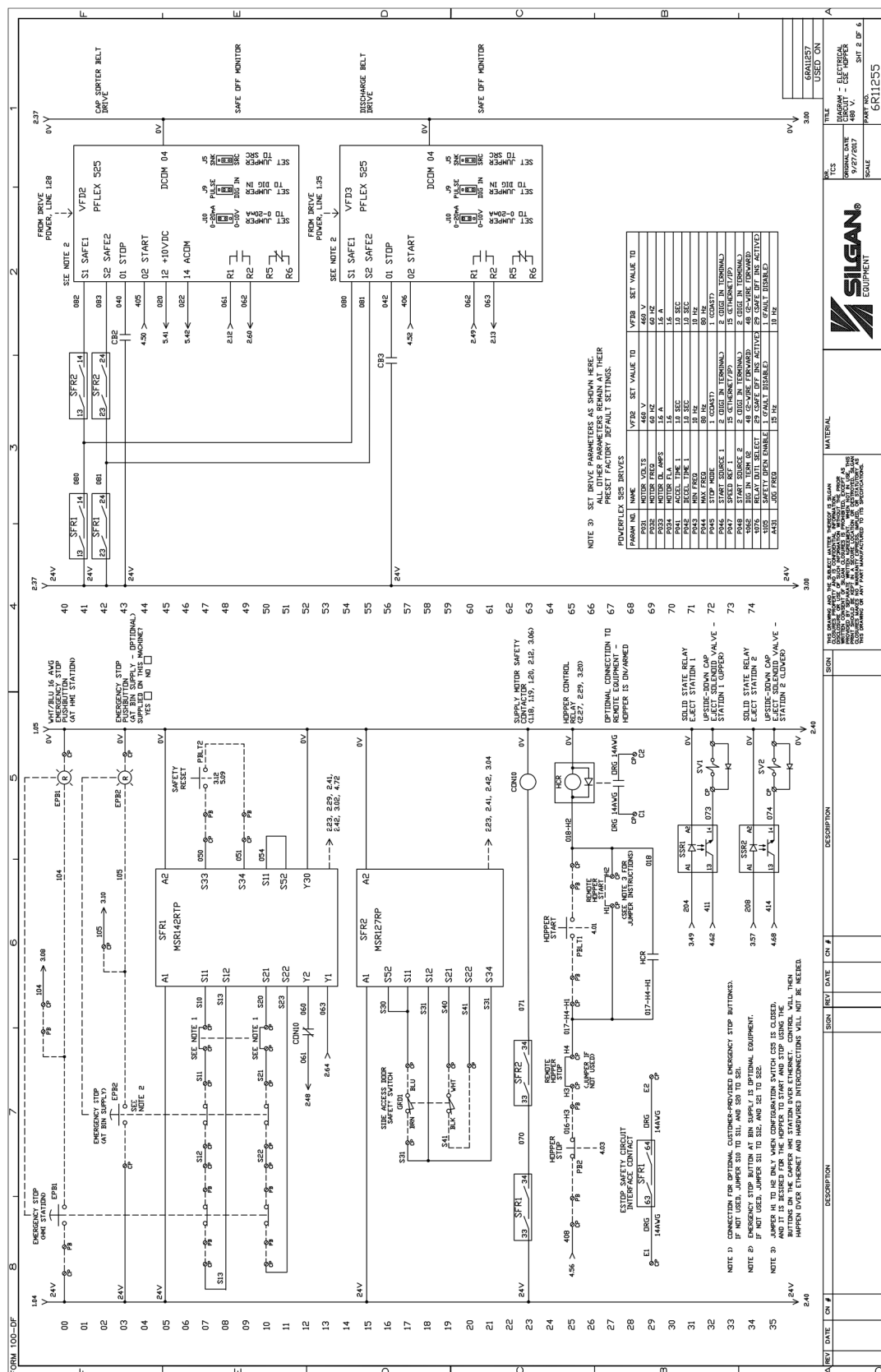
6RA11256 ASM, ELECTRICAL CONTROLS

Item Number	Part Number	Part Description	Quantity
1	6RA10447	ASM-BRACKETS-STD.CSE ELECTRICAL	1
2	6RA11213	INSTRUCT: HMI TO MAIN ENC MTG	1
21	6RA11257	ASM-MAIN CONTROL ENCLOSURE-	1
22	6R11255	DIAGRAM-ELECTRICAL CIRCUIT-	1
23	6R10100	VALVE-SOLENOID	2
24	6R10029	COIL-SOLENOID VALVE	2
25	6R10278	SENSOR-PROXIMITY	5
26	6R10031	SENSOR-PROXIMITY	2
27	6R10277	CABLE-CONNECTOR	3
28	6R10033	PHOTOSENSOR	1
29	6R10034	PHOTOSENSOR	1
30	20R11855	FITTING-LIQUIDTIGHT-PLASTIC	4
31	20R11858	FITTING-LIQUIDTIGHT-PLASTIC	1
33	20R11865	CONDUIT-NONMETALIC-L	50 FT
34	20R11872	GASKET - SEALING, LIQUIDTIGHT	22
35	20R10710	LOCKNUT - 1/2"	13
36	6R5355	CABLE-CONNECTOR	4
37	6R10048	REFLECTOR	1
38	6R10814	CABLE - DIN CONNECTOR	2
39	20R11862	CONNECTOR-LIQUIDTIGHT,PLASTIC	13
40	6R10276	CABLE-QUICK DISCONNECT	3
41	6RA11258	ASM - HMI STATION - CSE HOPPER	1
42	20R11859	FITTING-LIQUIDTIGHT-PLASTIC	1
43	20R20677	CONDUIT-NON-METALIC	3 FT
44	20R20644	HOLE SEAL	3
45	20R11874	SEAL-HOLE	3
46	20R11249	CLIP-JIFFY (1/2")	2

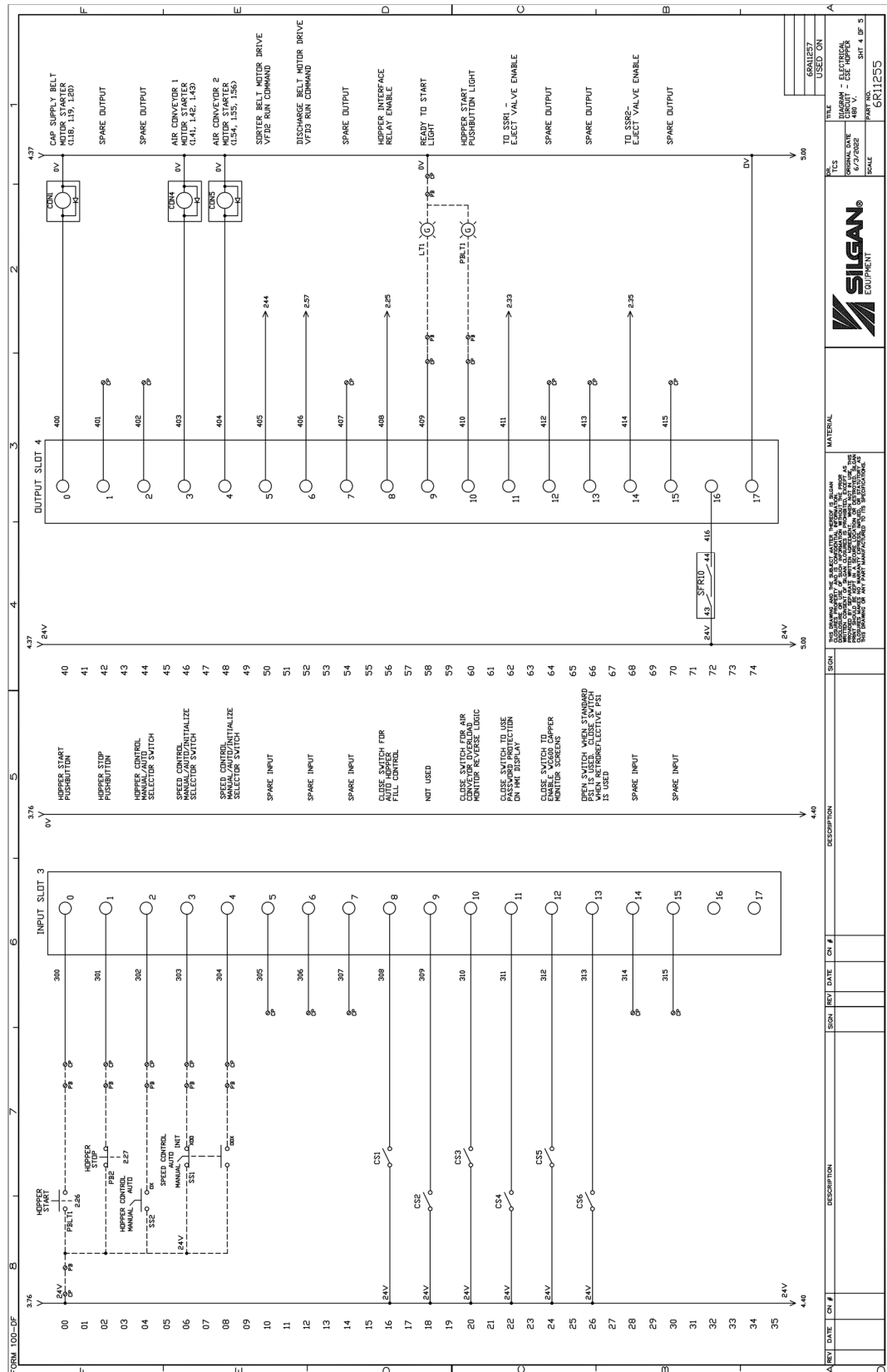
6RA11256 ASM, ELECTRICAL CONTROLS

Item Number	Part Number	Part Description	Quantity
47	20RA24539	ASM, SENSOR - FIBER OPTIC	1
48	20R11225	BRACKET-MOUNTING	1
50	6R10858	CABLE - FIBER OPTIC	2
52	6R5411	SENSOR - AIR PRESSURE	1
53	6R5409	FITTING-LIQUIDTIGHT-PLASTIC	1
55	20R22521	HUB - MYERS 1" NPT	1
56	20R22519	HUB - MYERS 1/2" NPT	1
57	20R11856	FITTING-LIQUIDTIGHT-PLASTIC	6
58	20R20678	RING-SEALING-1.0"	2
59	6R10815	CABLE - CONNECTOR	2
60	20R22472	SWITCH-INTERLOCK SAFETY	1
61	6R10818	CABLE - ETHERNET PATCH	1
62	20R23524	ENCLOSURE-PUSHBUTTON	1
63	20R21830	PUSHBUTTON OPERATOR	1
64	20R21832	MODULE-POWER	1
65	20R21804	CONTACT BLOCK-SELF-MONITORING	2
66	20R21802	CONTACT BLOCK-N.O.	1
67	20R21805	LEGEND PLATE-EMERG STOP,	1
68	6R11295	BRACKET-JOG BOX MOUNTING	1
69	6R10690	CABLE-MULTICONDUCTOR	20 FT
70	6R11297	CORD GRIP - LIQUIDTIGHT	2

[illegible]



6R11255 DIAGRAM, ELECTRICAL CIRCUIT



[illegible]

6RA11257 ASM, CONTROL ENCLOSURE

6RA11257 ASM, CONTROL ENCLOSURE

Item Number	Part Number	Part Description	Quantity
1	6R10884	ENCLOSURE - ELEC CTRL CABINET	1
2	6R10866	PANEL	1
3	6R10883	SWITCH - DISCONNECT, FLANGE	1
4	20R23185	BAR, GROUND	1
5	6R5338	HOLDER-FUSE - 2 POLE	1
6	6R10804	TRANSFORMER	1
7	6R5340	HOLDER-FUSE - 3 POLE	2
8	20R22397	CIRCUIT BREAKER, MOTOR	2
9	6R10296	FUSE	6
10	6R10176	FUSE, J-TYPE, 30 AMP, 600 VAC	12
11	20R23184	CONNECTOR	1
12	6R10229	CIRCUIT BREAKER, MOTOR	1
13	20R22485	COVERS-TERMINAL	1
14	6R10805	FUSE	4
15	20R23499	CONTACT, AUXILIARY	3
16	20R23190	CONTACTOR	1
17	6R10282	CONTACTOR	2
18	20R24079	CIRCUIT BREAKER	2
19	20R23193	CIRCUIT BREAKER	1
20	20R24078	CIRCUIT BREAKER	1
21	20R22490	RELAY-SAFETY	1
22	6R5432	SUPPLY-POWER	1
23	6R10808	SUPPLY - POWER	1
24	6R10903	COVER - PROTECTIVE	1
25	20R23965	PORT - ACCESS	1
26	20R23231	RELAY - SAFETY	1
27	20R20198	SOCKET-RELAY	2

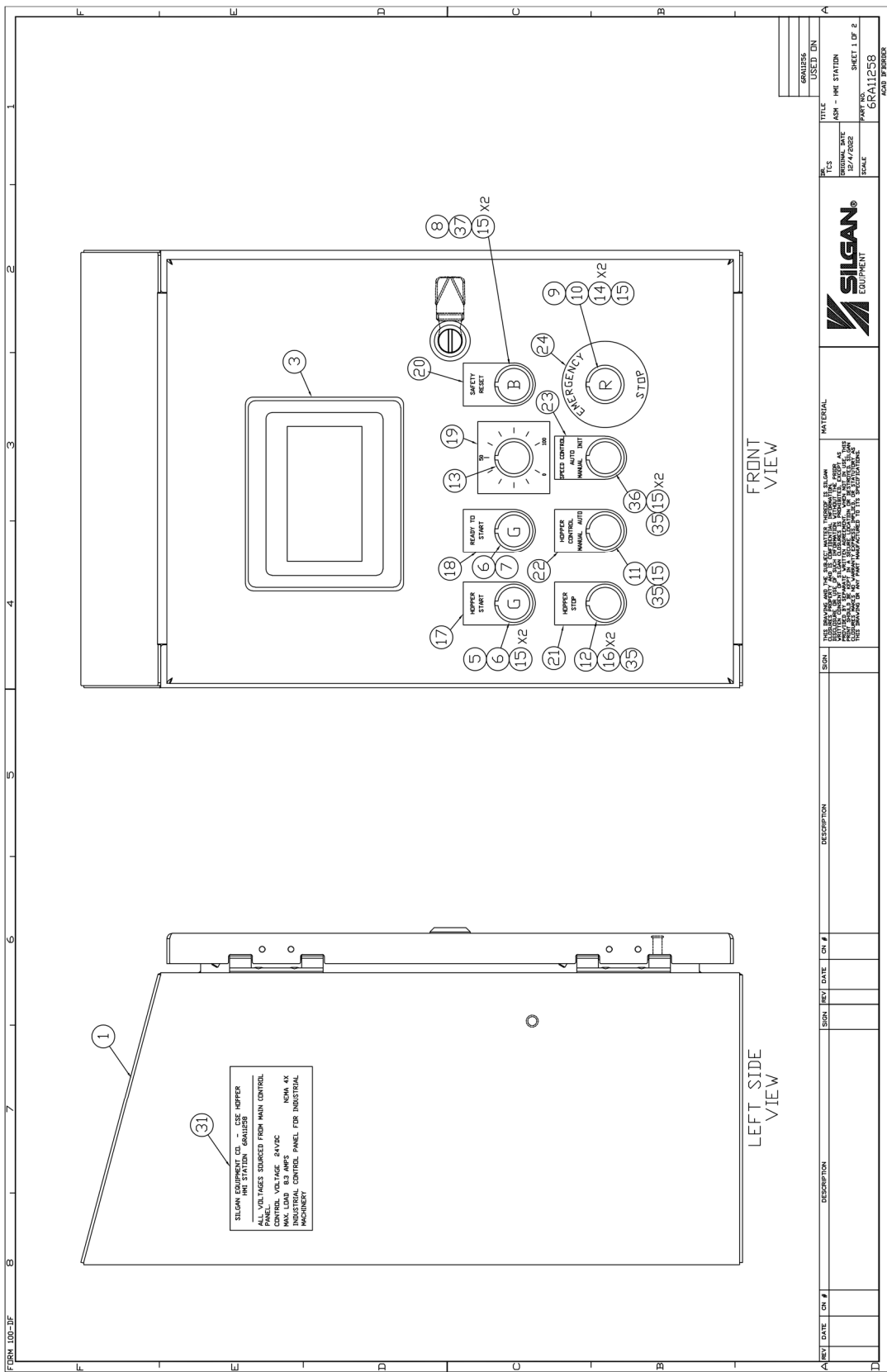
6RA11257 ASM, CONTROL ENCLOSURE

Item Number	Part Number	Part Description	Quantity
28	20R20195	RELAY	2
29	51R2439	RAIL, 35MM DIN	2500 MM
30	1454928	DUCT-WIRING	1
31	20R11296	DUCT-WIRING	2
32	20R11297	DUCT-WIRING	1
33	51R2553	COVER-WIRE WAY	1 IN
34	20R11302	COVER-DUCT	2
35	20R11303	COVER-DUCT	1
37	6R10241	BLOCK-TERMINAL	2
38	6R10803	DRIVE-MOTOR VARIABLE SPEED	2
39	6RA11259	ASM - PLC PROCESSOR	1
40	20R24095	MODULE-INPUT	3
41	20R24096	MODULE-OUTPUT	2
42	20R24097	MODULE-ANALOG INPUT	1
44	20R24099	STRIP - TERMINAL	6
46	20R24080	SWITCH- ETHERNET	1
47	20R21823	JUMPER-CENTER	1
48	6R10203	BLOCK - TERMINAL	131
49	51R2443	TERMINAL BLOCK	18
50	20R21829	BLOCK-TERMINAL-KNIFE DISCONN	6
51	6R10283	BLOCK, GROUNDING	5
52	51R2440	ANCHOR END, 35MM DIN RAIL	30
53	6R10209	MARKER SHEET	2
54	6R10242	CARD-MARKER	1
55	6R10204	BLOCK - GROUNDING	5
56	20R21822	JUMPER-SIDE	1
57	6R10210	BARRIER - END	10

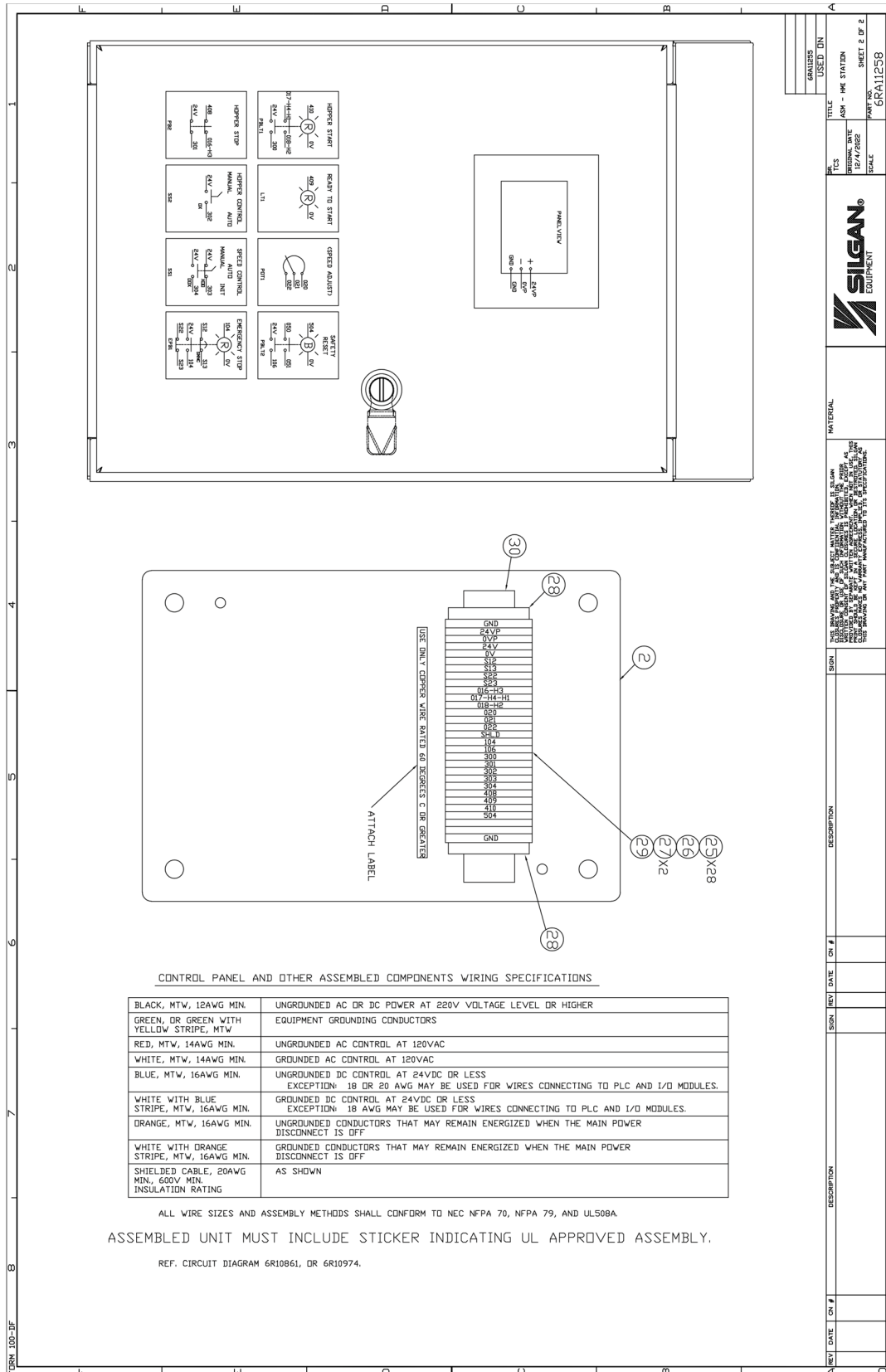
6RA11257 ASM, CONTROL ENCLOSURE

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6RA11258 ASM, HMI STATION



6RA11258 ASM, HMI STATION



6RA11258 ASM, HMI STATION

Item Number	Part Number	Part Description	Quantity
1	6R10868	ENCLOSURE - HMI STATION	1
2	6R10869	PANEL	1
3	6RA11260	ASM - HMI DISPLAY	1
5	20R21794	PUSHBUTTON OPERATOR-GREEN	1
6	20R21800	POWER MODULE W/LATCH, GREEN	2
7	6R10253	OPERATOR - PILOT LIGHT	1
8	20R23201	OPERATOR-PUSHBUTTON	1
9	20R21832	MODULE-POWER	1
10	20R21830	PUSHBUTTON OPERATOR	1
11	6R10250	OPERATOR-SELECTOR SWITCH	1
12	6R10248	OPERATOR - PUSHBUTTON	1
13	20R21797	POTENTIOMETER OPERATOR	1
14	20R21804	CONTACT BLOCK-SELF-MONITORING	2
15	20R21802	CONTACT BLOCK-N.O.	8
16	20R21803	CONTACT BLOCK-N.C.	2
17	6R10259	PLATE - LEGEND	1
18	6R5346	PLATE - LEGEND	1
19	6R10299	LEGEND PLATE	1
20	20R23203	PLATE-LEGEND	1
21	6R10258	PLATE - LEGEND	1
22	6R10260	PLATE - LEGEND	1
23	6R5345	PLATE - LEGEND	1
24	20R21805	LEGEND PLATE-EMERG STOP,	1
25	6R10203	BLOCK - TERMINAL	28
26	6R10210	BARRIER - END	1
27	6R10204	BLOCK - GROUNDING	2

6RA11258 ASM, HMI STATION

[illegible]

6RA10447 ASM, STANDARD ELECTRICAL MOUNTING BRACKETS

Item Number	Part Number	Part Description	Quantity
1	6R5813	DRAWING-CSE BASIC ELECTRICALS	1
2	6R5077	BRACKET-BIN LEVEL SENSOR	1
3	6R5079	BRACKET-MIRROR	1
4	6R5080	BRACKET-SENSOR	1
5	6R5172	BLOCK-SPACER	1
6	6R11214	BRACKET - ELECTRICAL ENCLOSURE	1
7	6R10878	BRACKET-SAFETY SWITCH	1
8	6R11216	ANGLE BRKT - ENCLOSURE MTG	2
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	0
80		WSHR, M6 SS	3
81		WSHR, M10 SS	4
82		WSHR, #6 SS	4
83		WSHR, #10 SS	2
84		WSHR, M5 LOCK SS	12
85		WSHR, M6 LOCK SS	8
86		WSHR, M10 LOCK SS	5
87		WSHR, #6 LOCK SS	4
88		SCR, M5 X 16 HEX HD SS	4
89		SCR, M5 X 16 SHC SS	8
90		SCR, M6 X 16 SHC SS	2
91		SCR, M6 X 20 HEX HD SS	6
92		SCR, M10 X 20 HEX HD SS	5
93		SCR, 6-32 X 1 RND HD SS	4
94		NUT, #6-32 SS	4
95		SCR, M16 X 16 HEX HD SS	2
96		WSHR, M20 LOCK SS	2
97		WSHR, M20 LOCK SS	2

6RA10447 ASM, STANDARD ELECTRICAL MOUNTING BRACKETS

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SECTION C

RECOMMENDED SPARE PARTS

Assembly Number	Description	Page Number
	RECOMMENDED MECHANICAL SPARE PARTS	1
	RECOMMENDED ELECTRICAL SPARE PARTS	2
6RA5631	ASM, CSE ACCESSORIES	4
6RA5542	ASM, 600MM EXTENSION	5
6RA5540	ASM, ADJUSTABLE MAGNETIC RAIL (600MM)	6
6RA5801	ASM, TWO POSITION CSE MAGNETIC RAIL	7
6RA5805	ASM, TWO POSITION MAGNETIC RAIL	9

RECOMMENDED MECHANICAL SPARE PARTS

Item Number	Part Number	Part Description	Quantity
	11SP6-37	BEARING – BALL	2
	11SP8-5	BEARING – BALL	4
	12SP11-5	BEARING – ROLLER	2
	20SP13-10	SEAL – OIL	2
	356SP36-2	BELT	1
	6R4443	BELT, CAP SORTER, HORIZONTAL	1
	6R3969	BELT – HORIZONTAL CAP SORTER – EMERGENCY REPLACEMENT	1
	6R4444	BELT, CAP SUPPLY, CSE HOPPER	1
	6R3971	BELT – CAP SUPPLY – EMERGENCY REPLACEMENT	1
	6R5159	GEARMOTOR – BELT NO. 1	1
	6R5163	BEARING – FLANGE HOUSING UNIT	2
	6R5164	BEARING – FLANGE HOUSING UNIT	2
	6R5165	BEARING – FLANGE HOUSING UNIT	2
	6R5604	O-RING	2
	6R5634	GEARMOTOR – SORTER	1
	6R5635	GEARMOTOR – BELT NO. 4	1
	6R5637	BELT – INCLINED CAP SORTER	1
	6R5677	BELT – INCLINED CAP SORTER – EMERGENCY REPLACEMENT	1

RECOMMENDED ELECTRICAL SPARE PARTS

Item Number	Part Number	Part Description	Quantity
	6R10100	VALVE - SOLENOID	1
	6R10029	COIL - SOLENOID VALVE	1
	6R10278	SENSOR - PROXIMITY	1
	6R10031	SENSOR - PROXIMITY	1
	6R10033	PHOTOSENSOR	1
	6R10034	PHOTOSENSOR	1
	6R10048	REFLECTOR	1
	20RA24539	ASM - SENSOR, FIBER OPTIC	1
	6R10858	CABLE - FIBER OPTIC	2
	6R5411	SENSOR - AIR PRESSURE	1
	20R22472	SWITCH - INTERLOCK	1
	20R22397	STARTER - MANUAL MOTOR	1
	6R10296	FUSE	6
	6R10176	FUSE	6
	20R23184	CONNECTOR	1
	6R10229	STARTER - MANUAL MOTOR	1
	6R10805	FUSE	4
	20R23499	AUXILIARY CONTACT	1
	20R23190	CONTACTOR, MOTOR	1
	6R10282	CONTACTOR	1
	20R24079	CIRCUIT BREAKER	1
	20R23193	CIRCUIT BREAKER	1
	20R24078	CIRCUIT BREAKER	1
	20R22490	RELAY - SAFETY	1
	6R5432	SUPPLY - POWER	1
	6R10808	SUPPLY - POWER	1
	20R23231	RELAY - SAFETY	1

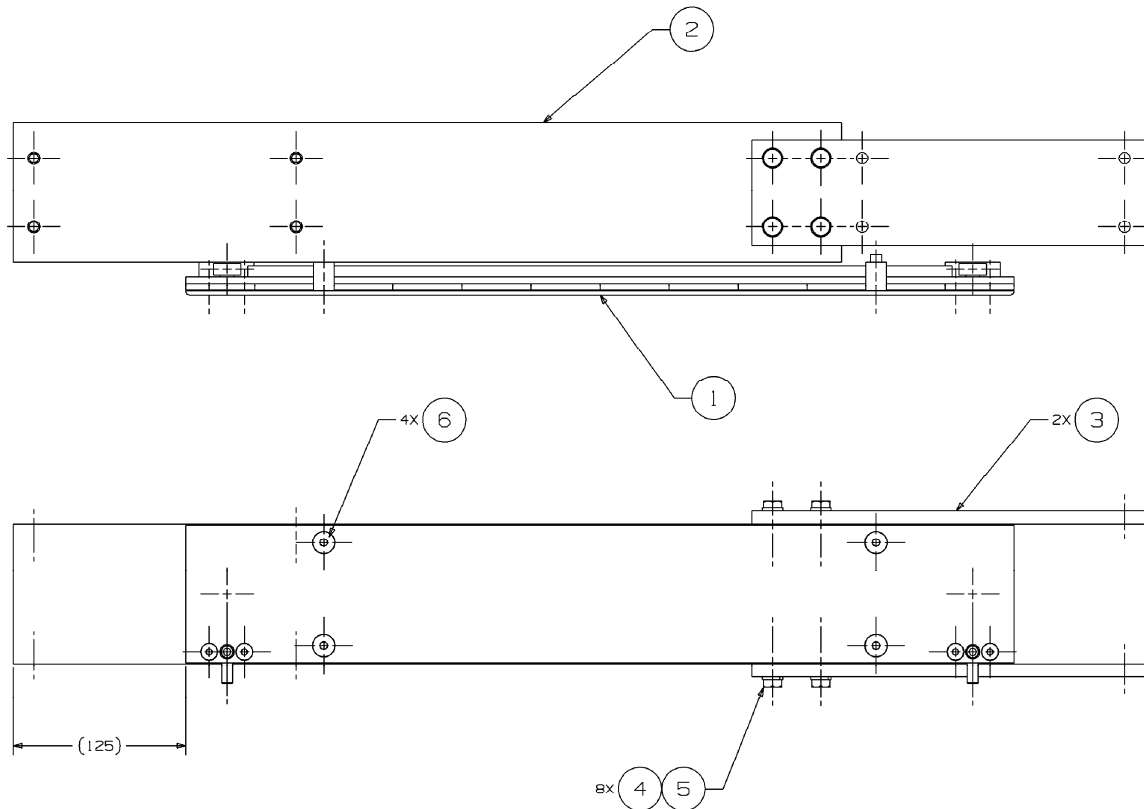
RECOMMENDED ELECTRICAL SPARE PARTS

Item Number	Part Number	Part Description	Quantity
	20R20198	SOCKET - RELAY	1
	20R20195	RELAY	1
	6R10803	DRIVE - MOTOR - VARIABLE SPEED	1
	6RA11259	ASM - PLC PROCESSOR	1
	20R24095	MODULE - INPUT	1
	20R24096	MODULE - OUTPUT	1
	20R24097	MODULE - ANALOG INPUT	1
	20R24080	SWITCH - ETHERNET	1
	6RA11260	ASM - HMI DISPLAY	1
	20R21794	PUSHBUTTON OPERATOR - GREEN	1
	20R21800	POWER MODULE	1
	6R10253	OPERATOR - PILOT LIGHT	1
	20R23201	PUSHBUTTON OPERATOR - BLUE	1
	20R21832	POWER MODULE	1
	20R21830	PUSHBUTTON OPERATOR	1
	6R10250	OPERATOR - SELECTOR SWITCH	1
	6R10248	PUSHBUTTON OPERATOR	1
	20R21797	POTENTIOMETER OPERATOR	1
	20R21804	CONTACT BLOCK - SELF MONITORING	2
	20R21802	CONTACT BLOCK - N.O.	4
	20R21803	CONTACT BLOCK - N.C.	2
	20R21801	LATCH	2
	6R5377	OPERATOR - SELECTOR SWITCH	1
	6R10284	MODULE - POWER	1

6RA5631 ASM, CSE ACCESSORIES

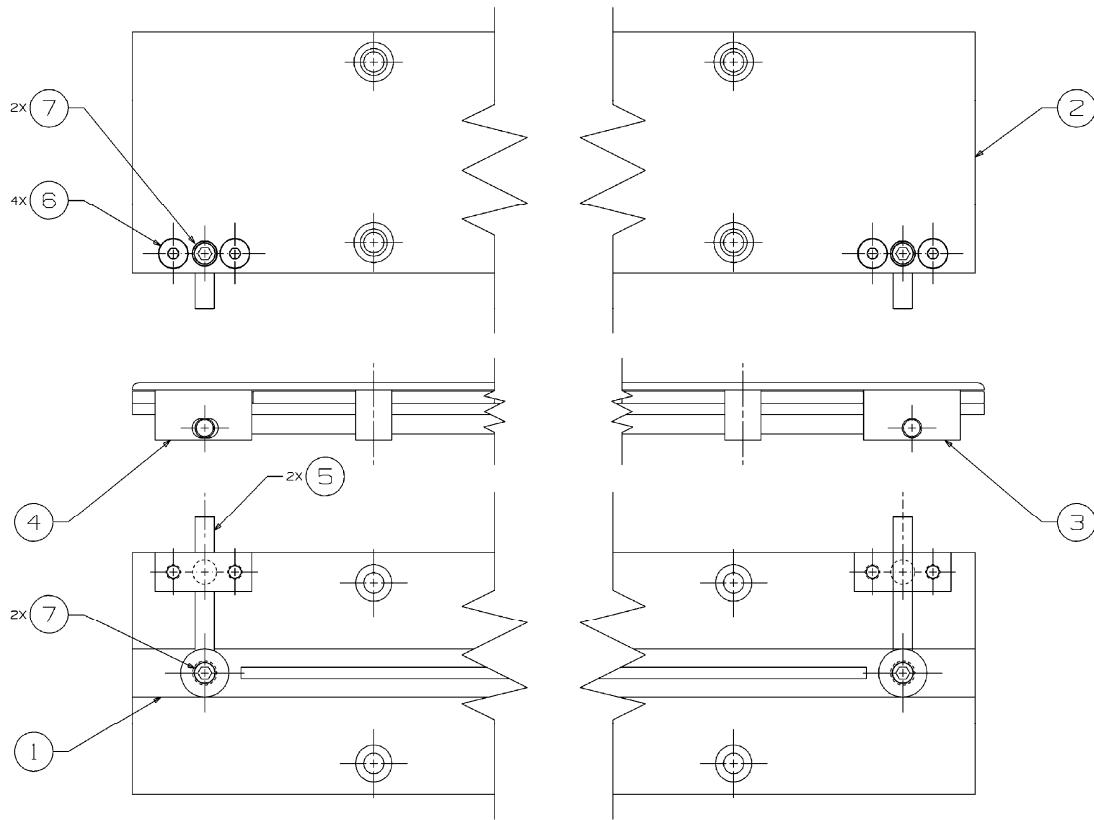
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6RA5542 ASM, 600MM EXTENSION



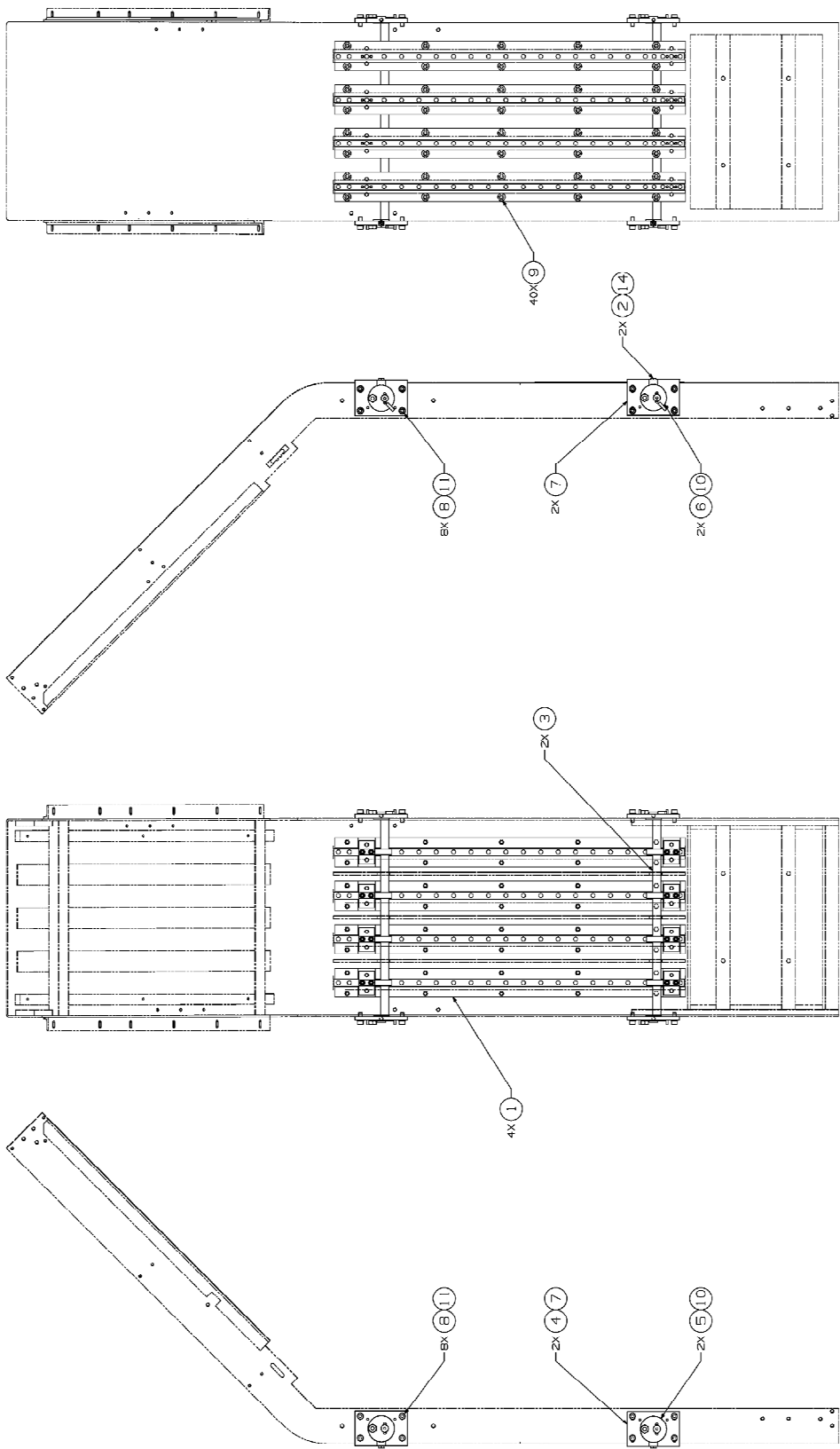
Item Number	Part Number	Part Description	Quantity
1	6RA5540	ASM-ADJUSTABLE MAGNETIC RAIL-	1
2	6R5537	CHANNEL - EXTENSION, 60MM, CSE	1
3	6R5541	PLATE-CONNECTING	2
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
4		DIN127B-A4 M8 LOCKWASHER	4
5		DIN933-A4 M8 X 30 HEX HD. SCR.	4
6		DIN7991-A4 M8 X 30 FLAT SOC. HD. SCR.	1

6RA5540 ASM, ADJUSTABLE MAGNETIC RAIL (600MM)



Item Number	Part Number	Part Description	Quantity
1	6R5538D	RAIL-MAGNETIC (600MM)	1
2	6R5539	PLATE-SLIDE 600MM	1
3	6R5217	BRACKET-WITH HOLE	1
4	6R5218	BRACKET-SLOTTED ADJUSTED	1
5	6R5219	BAR WITH EYE-ADJUSTING	2
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
6		DIN7991-A4 M6 X 20 FLAT SOC. HD. SCR.	4
7		DIN916-A4 M10 X 12 SOC. SET SCR.	4

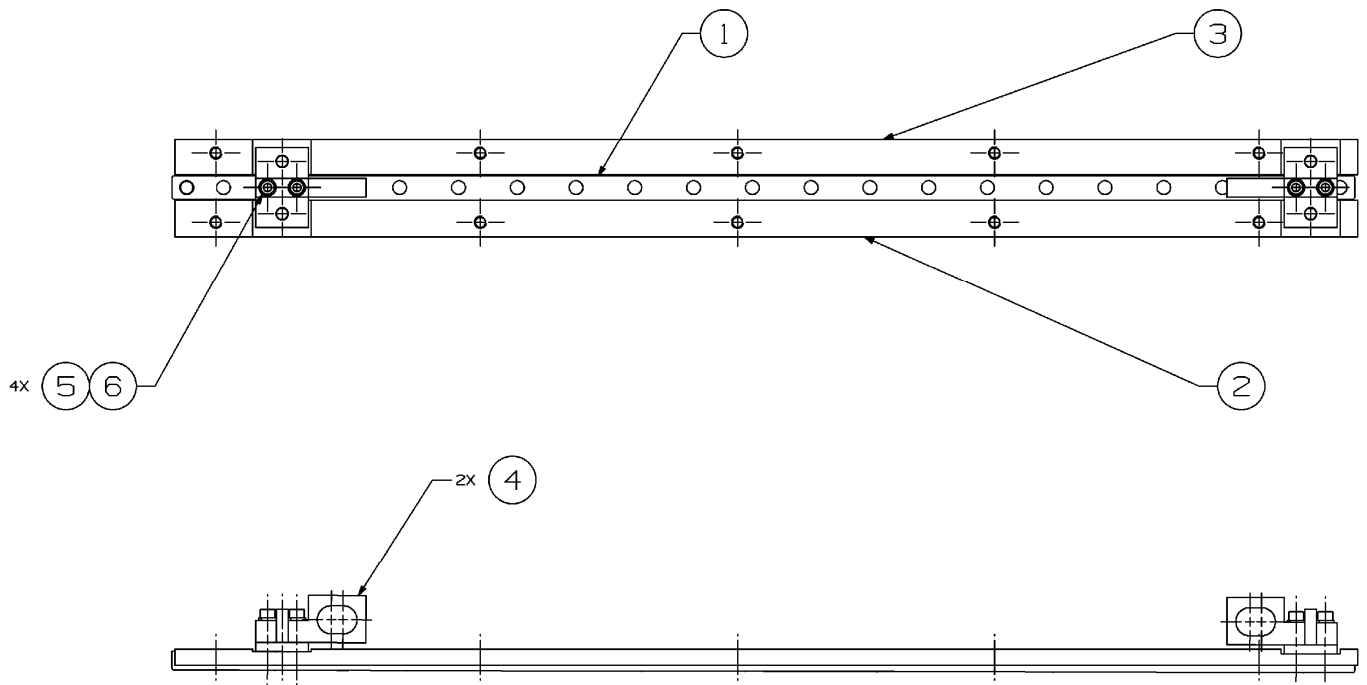
6RA5801 ASM, TWO POSITION CSE MAGNETIC RAIL



6RA5801 ASM, TWO POSITION CSE MAGNETIC RAIL

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6RA5805 ASM, 2 POSITION MAGNETIC RAIL



Item Number	Part Number	Part Description	Quantity
1	6R5802D	RAIL-MAGNETIC	1
2	6R5803	BAR-LEFT MAGNETIC RAIL SUPPORT	1
3	6R5804	BAR-RIGHT MAGNETIC RAIL SUPPOR	1
4	6R5806	FOLLOWER	2
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
5		DIN127B-A4 M6 LOCKWASHER	4
6		DIN912-A4 M6 X 30 SOC. HD. SCR.	4