



**ME5
MAGNETIC CAP ELEVATOR
PARTS CATALOG**

FEBRUARY 2023

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BASIC MACHINE ASSEMBLIES

SECTION B

EXTENSION KITS

SECTION C

ELECTRICALS

SECTION D

RECOMMENDED SPARE PARTS

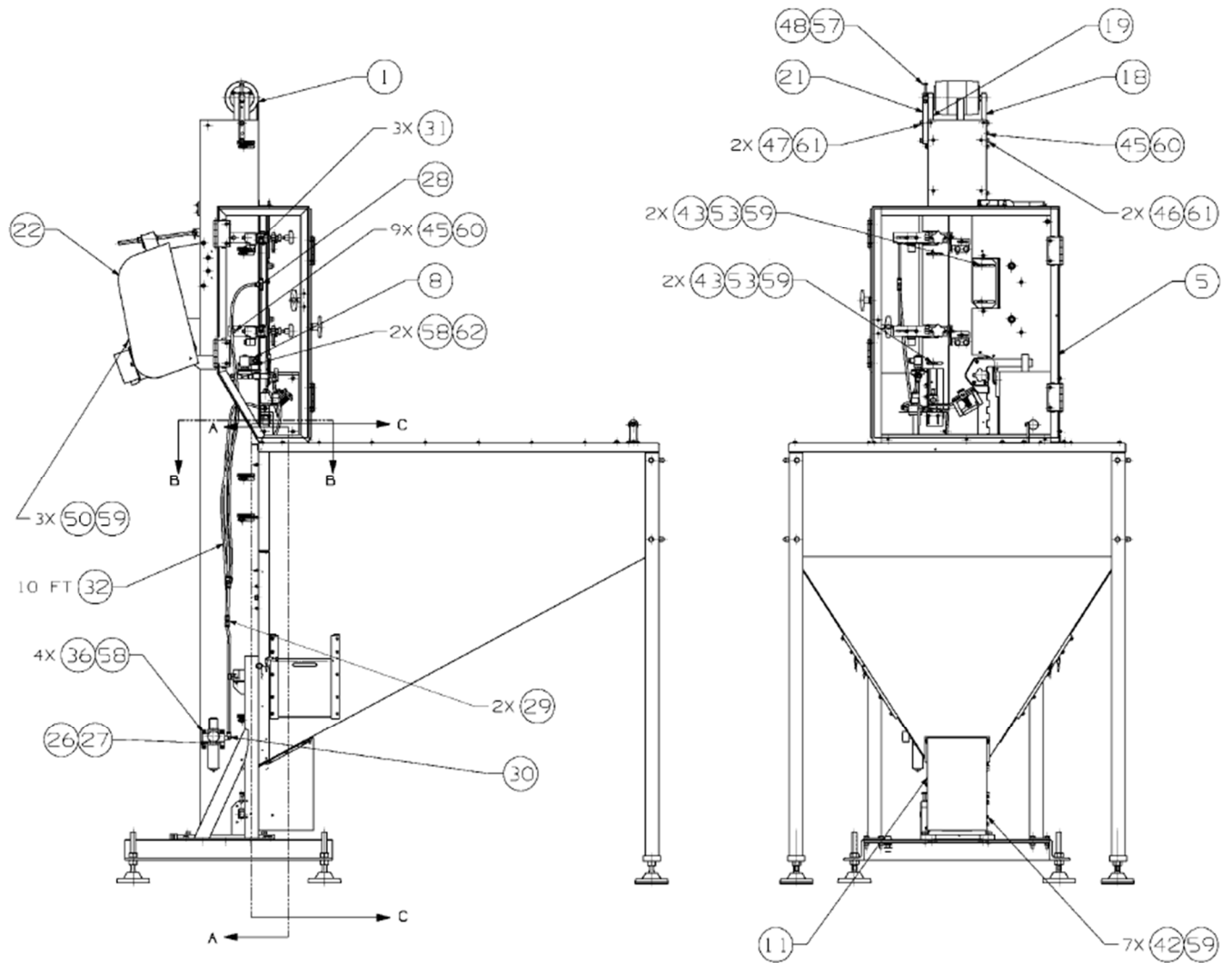


SECTION A

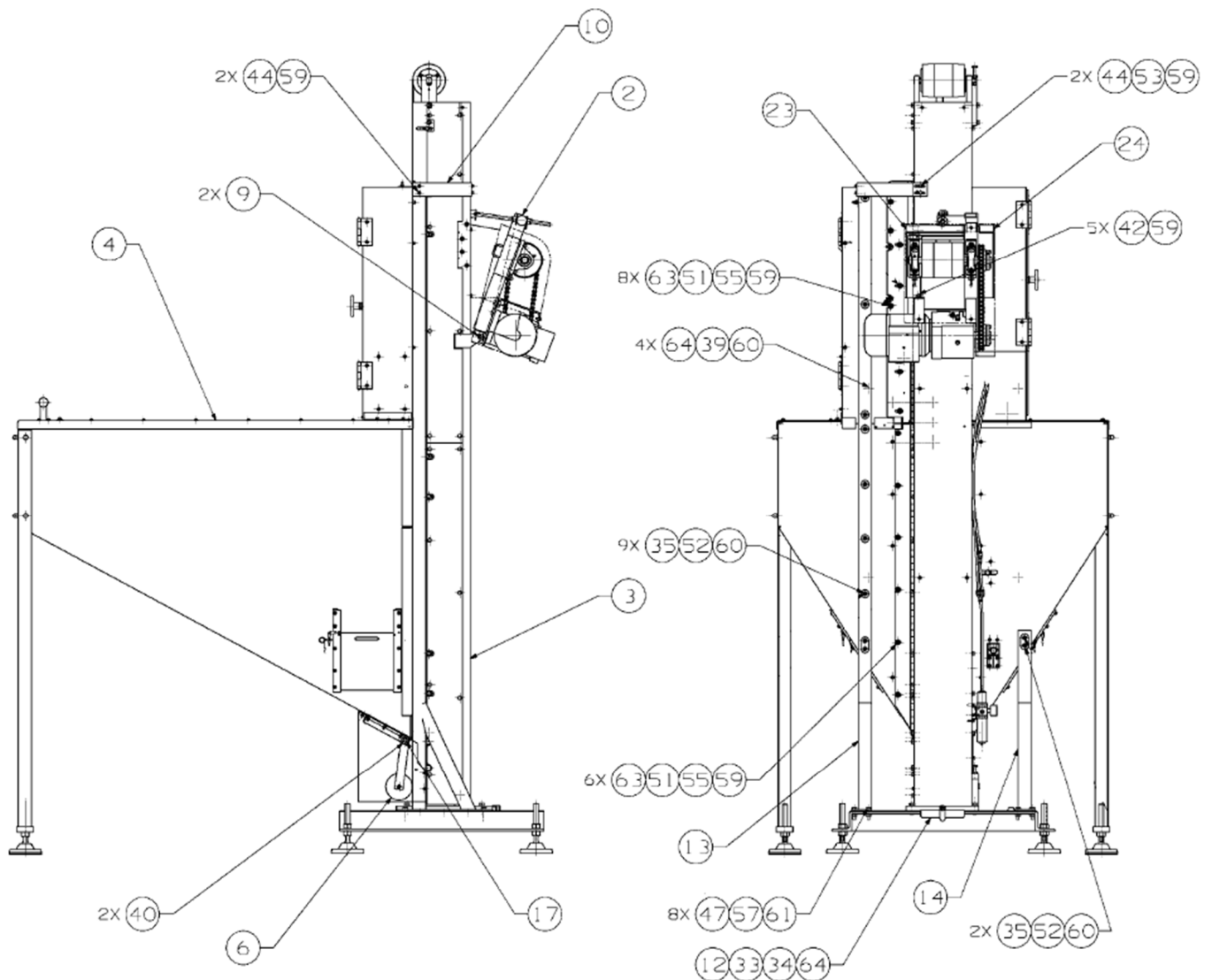
BASIC MACHINE ASSEMBLIES

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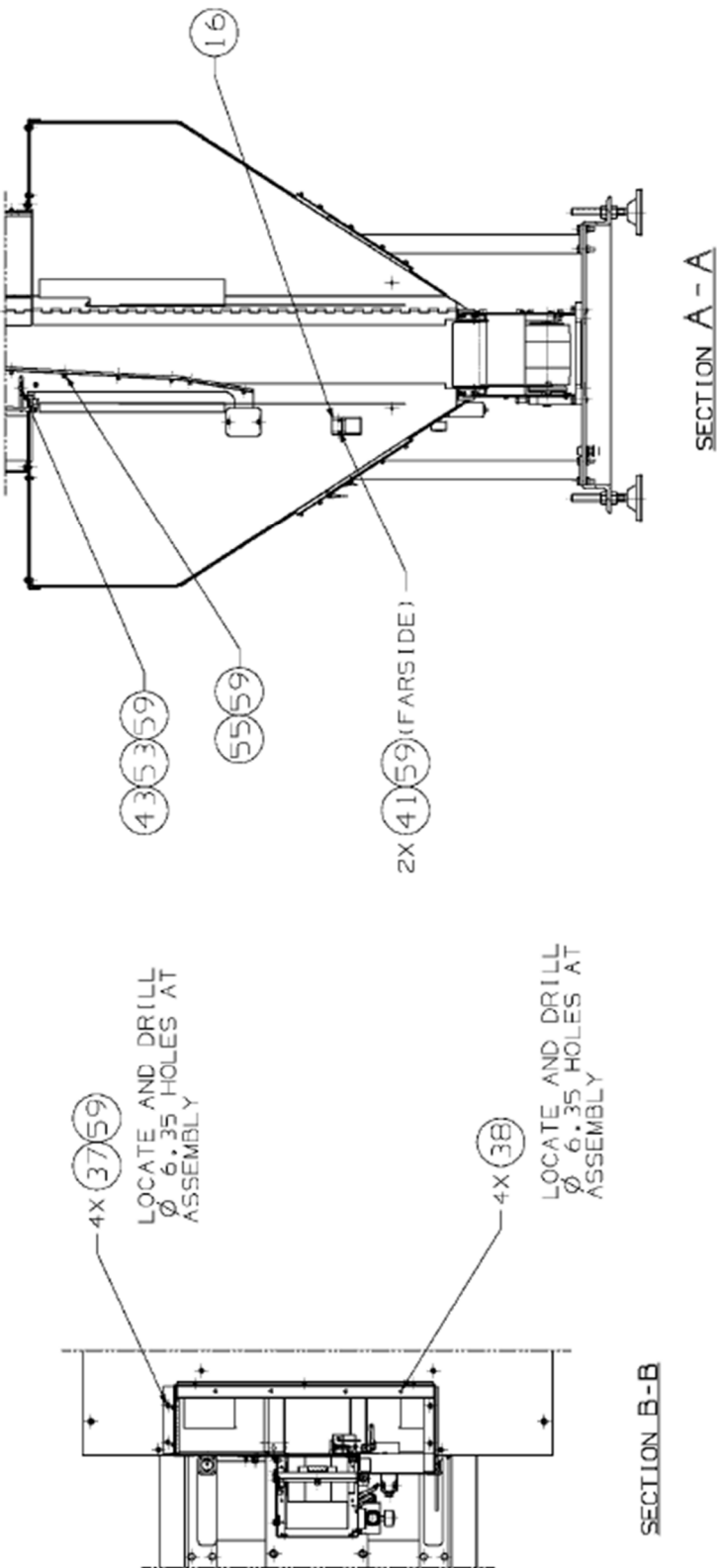
6RA4395 ASM, BASIC MACHINE



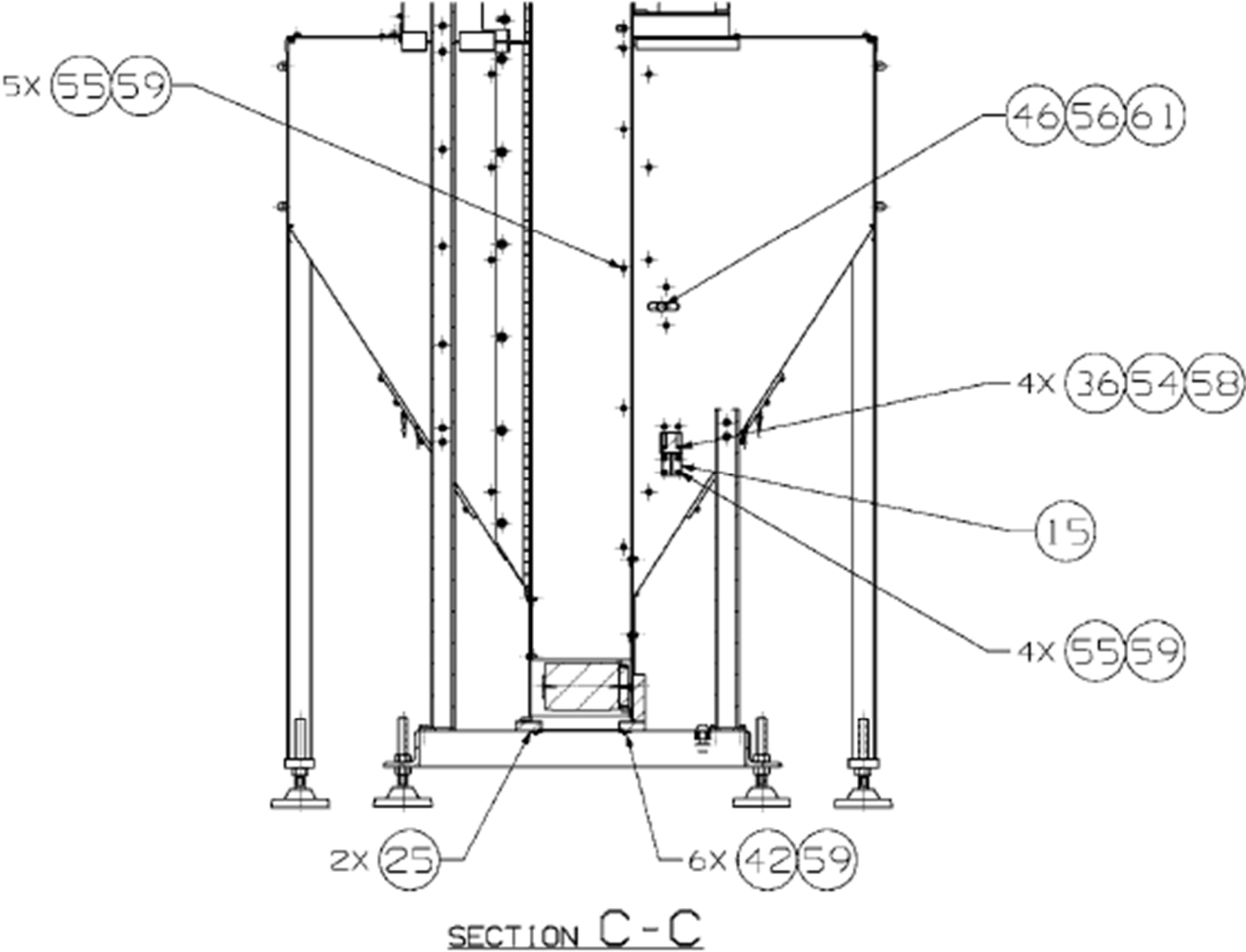
6RA4395 ASM, BASIC MACHINE



6RA4395 ASM, BASIC MACHINE



6RA4395 ASM, BASIC MACHINE



6RA4395 ASM, BASIC MACHINE

Item Number	Part Number	Quantity	Part Description
1	6RA4336	1	ASM-TOP PULLEY
2	6RA4390	1	ASM-BELT DRIVE UNIT
3	6RA4396	1	ASM-COLUMN LOWER
4	6RA5026	1	ASM - ME5 HOPPER BIN
5	6RA4398	1	ASM-SORTATION CABINET
6	6RA4400	1	ASM-AGITATOR
8	6RA5014	1	ASM-NOZZLE SOLENOID
9	6R4180	2	SCREW-SHOULDER
10	6R4297	1	BRACE-CABINET
11	6R5273	1	GUARD-AGITATOR
12	6R5328	1	DOOR - CLEAN OUT
13	6R4337	1	STABILIZER-BIN RIGHT
14	6R4338	1	STABILIZER-BIN LEFT
15	6R4339	1	BRACKET-SENSOR MOUNTING
16	6R4340	1	SHIELD-SENSOR
17	6R4403	1	SHAFT-AGITATOR
18	6R4410D	1	BRACKET-TOP PULLEY PIVOT
19	6R4411	1	BRACKET-TOP PULLEY ADJUSTING
21	6R4480	1	BRACKET-PULLEY ADJUSTING
22	6R4491	1	GUARD-MOTOR
23	6R5000	1	GUARD-BELT RIGHT
24	6R5001	1	GUARD-BELT LEFT
25	6R5329	2	RAIL - CLEAN OUT DOOR
26	6R5017	1	BRACKET-FILTER/REGULATOR UNIT
27	6R3964	1	FILTER-REGULATOR UNIT
28	650SP1	1	FITTING - TEE
29	651SP1	2	FITTING - Y

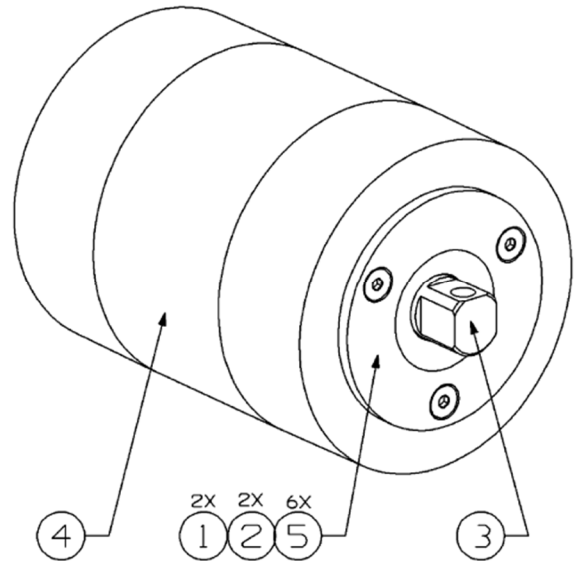
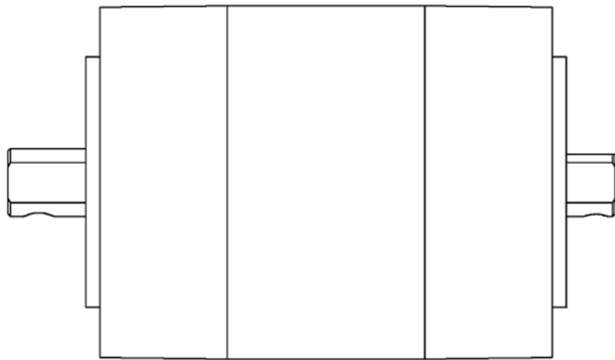
6RA4395 ASM, BASIC MACHINE

Item Number	Part Number	Quantity	Part Description
30	654SP1	1	FITTING - MALE 90DEGREE
31	657SP1	3	FITTING - 90DEG. ELBOW - MALE
32	427SP10	10 FT	TUBING-PLASTIC
33	6R10625	1	PAWL - CLEAN OUT DOOR
34	19SP7-4	1	SCREW-SHOULDER
35		11	M8 DIN934-A4 HEX NUT
36		8	M5 X 20 DIN912-A4 SOCKET HD. SCR.
37		4	M6 X 16 DIN912-A4 SOCKET HD. SCR.
38		4	M6 X 25 DIN912-A4 SOCKET HD. SCR.
39		4	M8 DIN125A-A4 FLAT WASHER
40		2	M6 X 6 DIN916-A4 CUP POINT SOC. SET SCR.
41		2	M6 X 12 DIN933-A4 HEX HD. SCR.
42		18	M6 X 16 DIN933-A4 HEX HD. SCR.
43		5	M6 X 20 DIN933-A4 HEX HD. SCR.
44		4	M6 X 25 DIN933-A4 HEX HD. SCR.
45		10	M8 X 20 DIN933-A4 HEX HD. SCR.
46		3	M10 X 25 DIN933-A4 HEX HD. SCR.
47		10	M10 X 40 DIN933-A4 HEX HD. SCR.
48		1	M10 X 65 DIN933-A4 HEX HD. SCR.
49		4	M8 X 20 DIN963-A4 FLAT HD. SCR.
50		3	M6 X 16 ISO7380 HEX BUTTON HD. SCR.
51		14	M6 X 20 WELD STUD 316SST
52		11	M8 X 25 WELD STUD 316SST
53		7	M6 DIN125A-A4 FLAT WASHER
54		4	M5 DIN934-A4 HEX NUT
55		24	M6 DIN934-A4 HEX NUT
56		1	M10 DIN125A-A4 FLAT WASHER

6RA4395 ASM, BASIC MACHINE

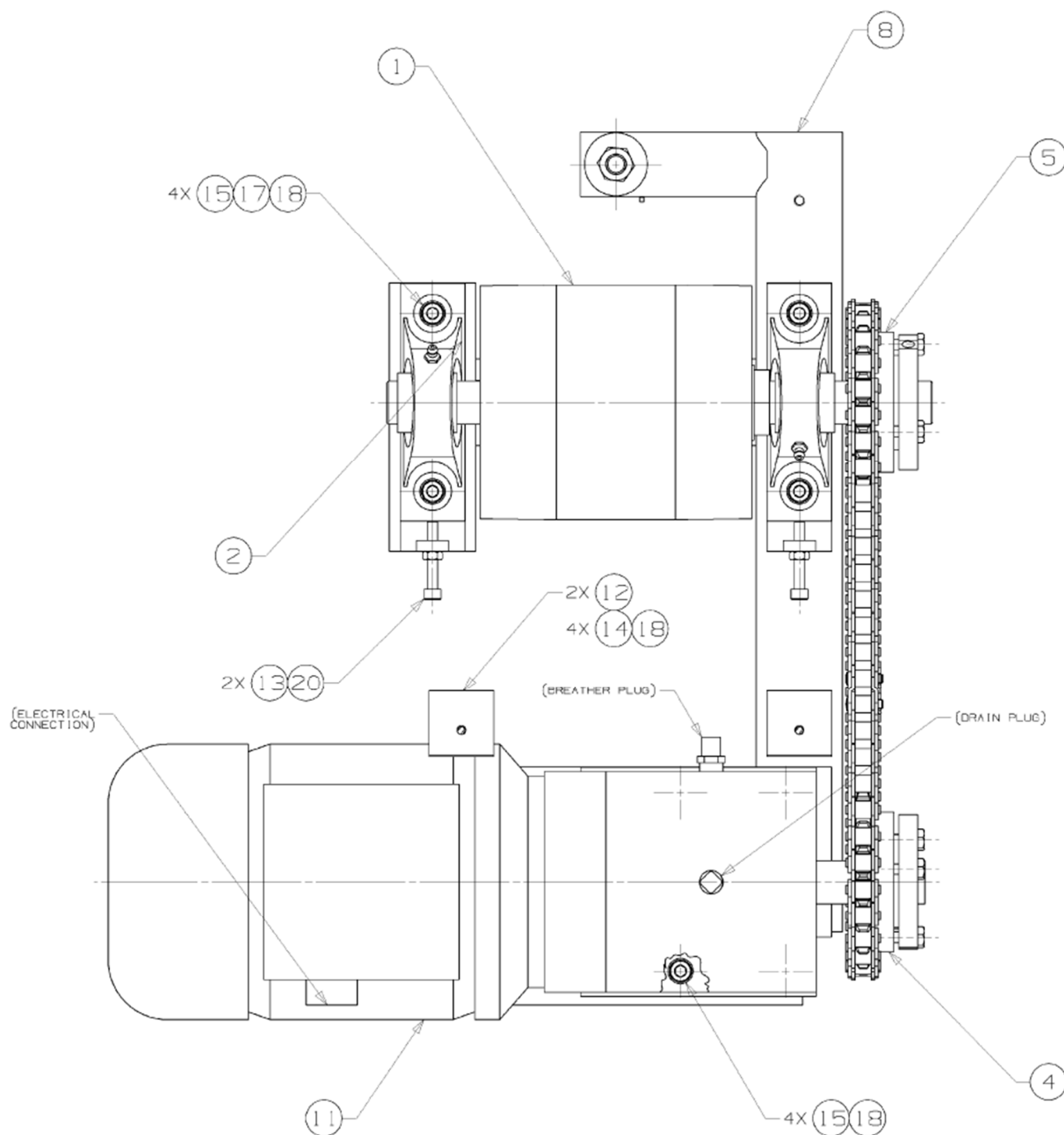
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6RA4336 ASM, TOP PULLEY

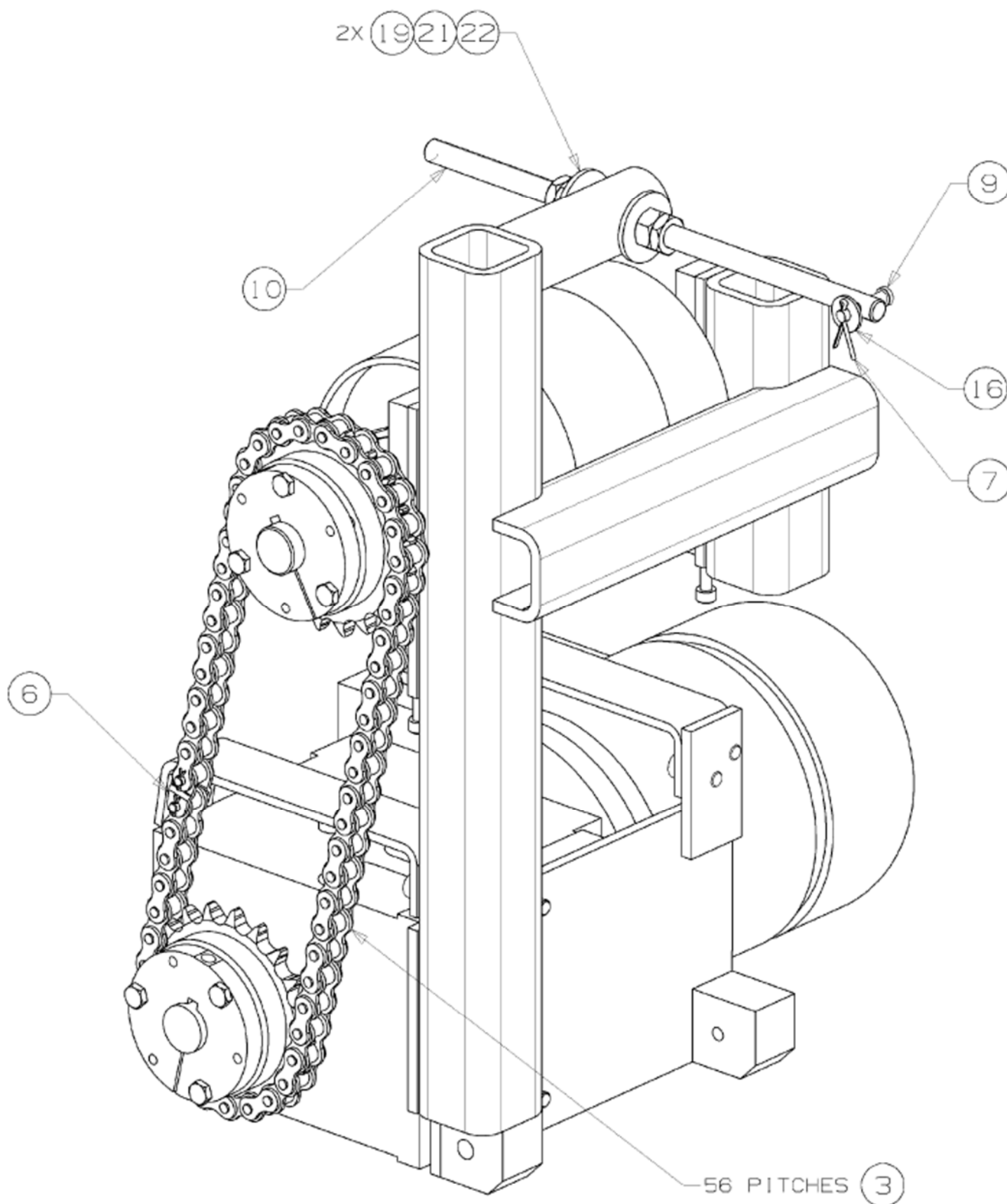


Item Number	Part Number	Quantity	Part Description
1	11SP8-12	2	BEARING-BALL
2	6R4024	2	RETAINER-BEARING
3	6R4427	1	SHAFT-UPPER PULLEY
4	6R4367	1	BODY-PULLEY
5		6	DIN7991-A4 M6 X 20 FLAT SOC. HD. SCR.

6RA4390 ASM, BELT DRIVE UNIT



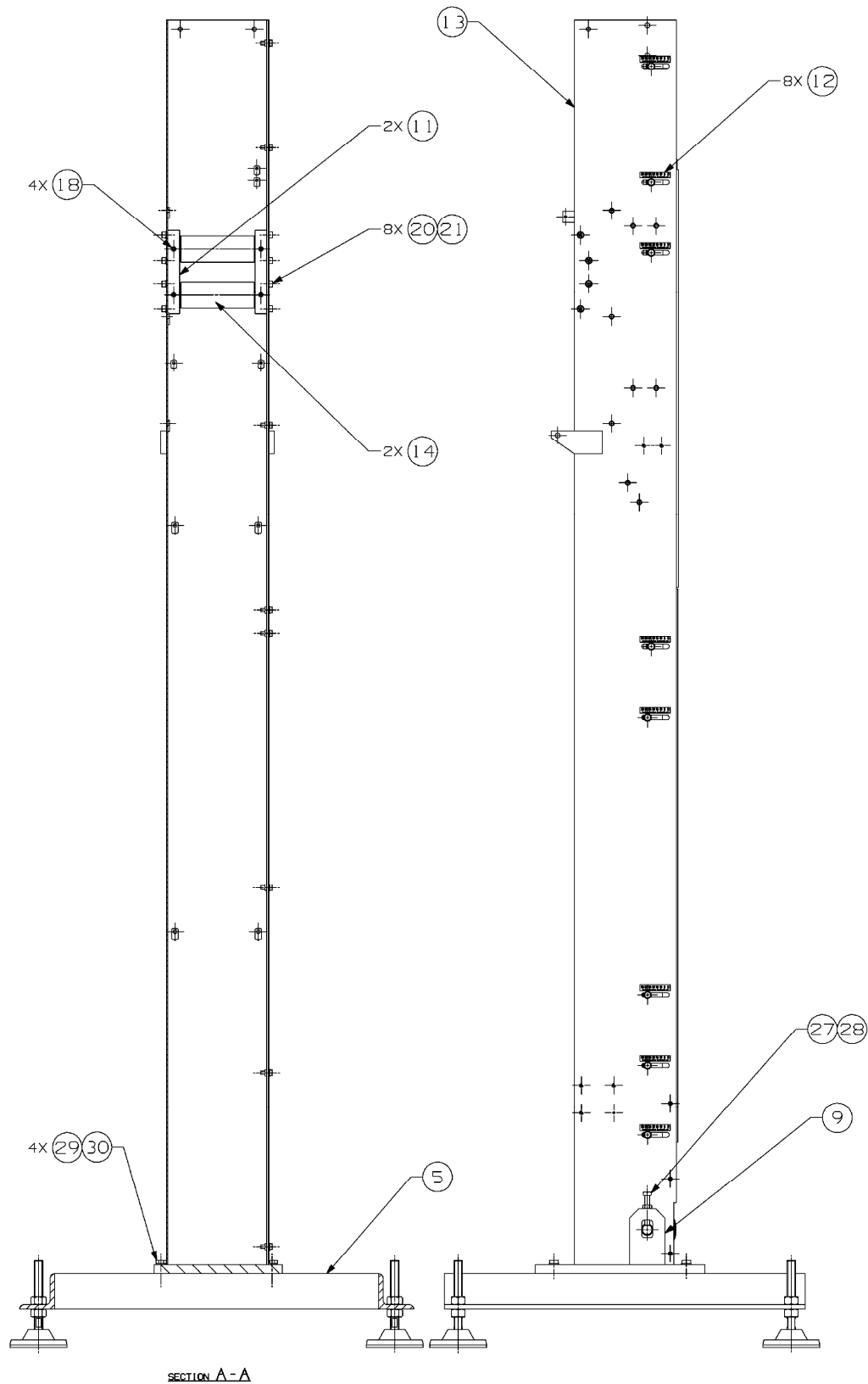
6RA4390 ASM, BELT DRIVE UNIT



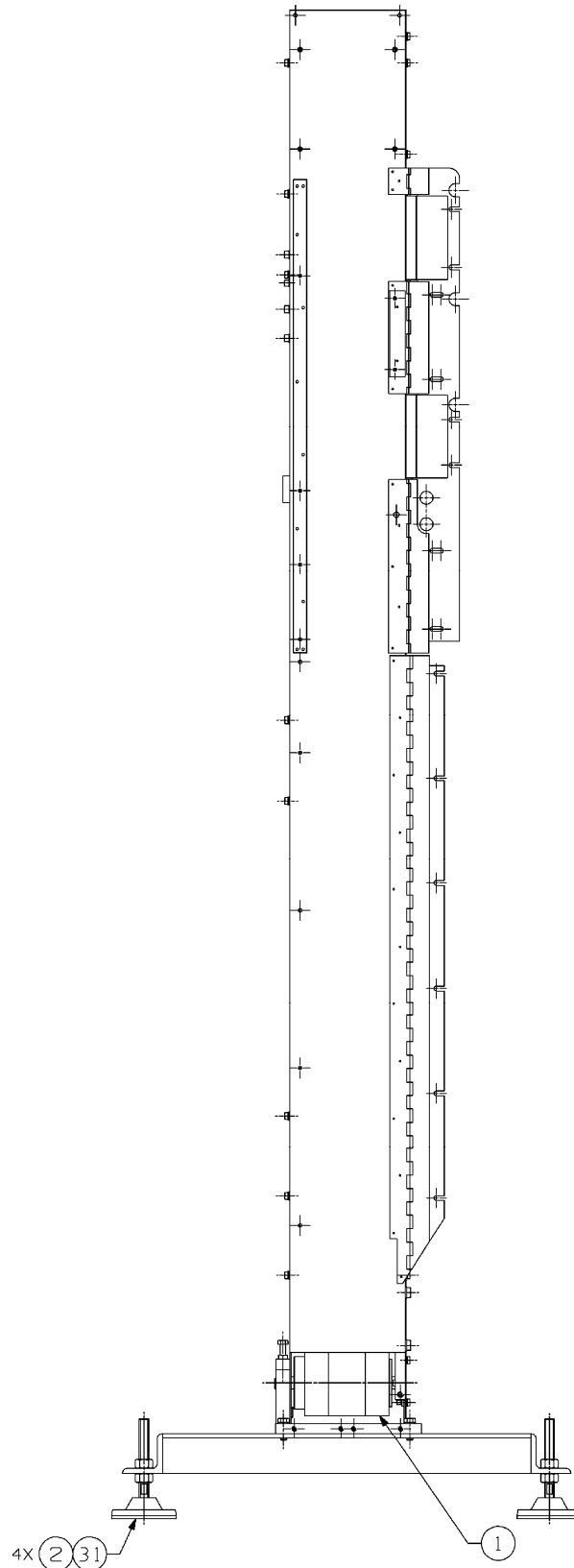
6RA4390 ASM, BELT DRIVE UNIT

Item Number	Part Number	Quantity	Part Description
1	6RA4039	1	ASM-DRIVE PULLEY
2	26SP8-2	2	BEARING
3	50SP1	3 FT	CHAIN, ROLLER - 5/8 PITCH
4	50SP10	1	SPROCKET
5	50SP11	1	SPROCKET
6	50SP9	1	LINK
7	399SP3-3	1	PIN
8	6R4386	1	BASE-BELT DRIVE
9	559SP2-3	1	CLEVIS
10	6R4389	1	STUD-BELT DRIVE
11	6R10004	1	GEARMOTOR
12	6R4492	2	BRACKET-REAR GUARD
17	14SP3-15	4	WASHER
13		2	M6 X 40 DIN912-A4 SOC.HD.SCR.
14		4	M8 X 20 DIN912-A4 SOC.HD.SCR.
15		8	M8 X 30 DIN912-A4 SOC.HD.SCR.
16		1	UNC 1/4 SIZE FLAT WASHER
18		12	M8 DIN127B-A4 LOCKWASHER
19		2	M12 DIN9021-A4 FLAT WASHER
20		2	M6 DIN934-A4 HEX NUT
21		2	M12 DIN934-A4 HEX NUT
22		2	M12 DIN439B-A4 HEX JAM NUT

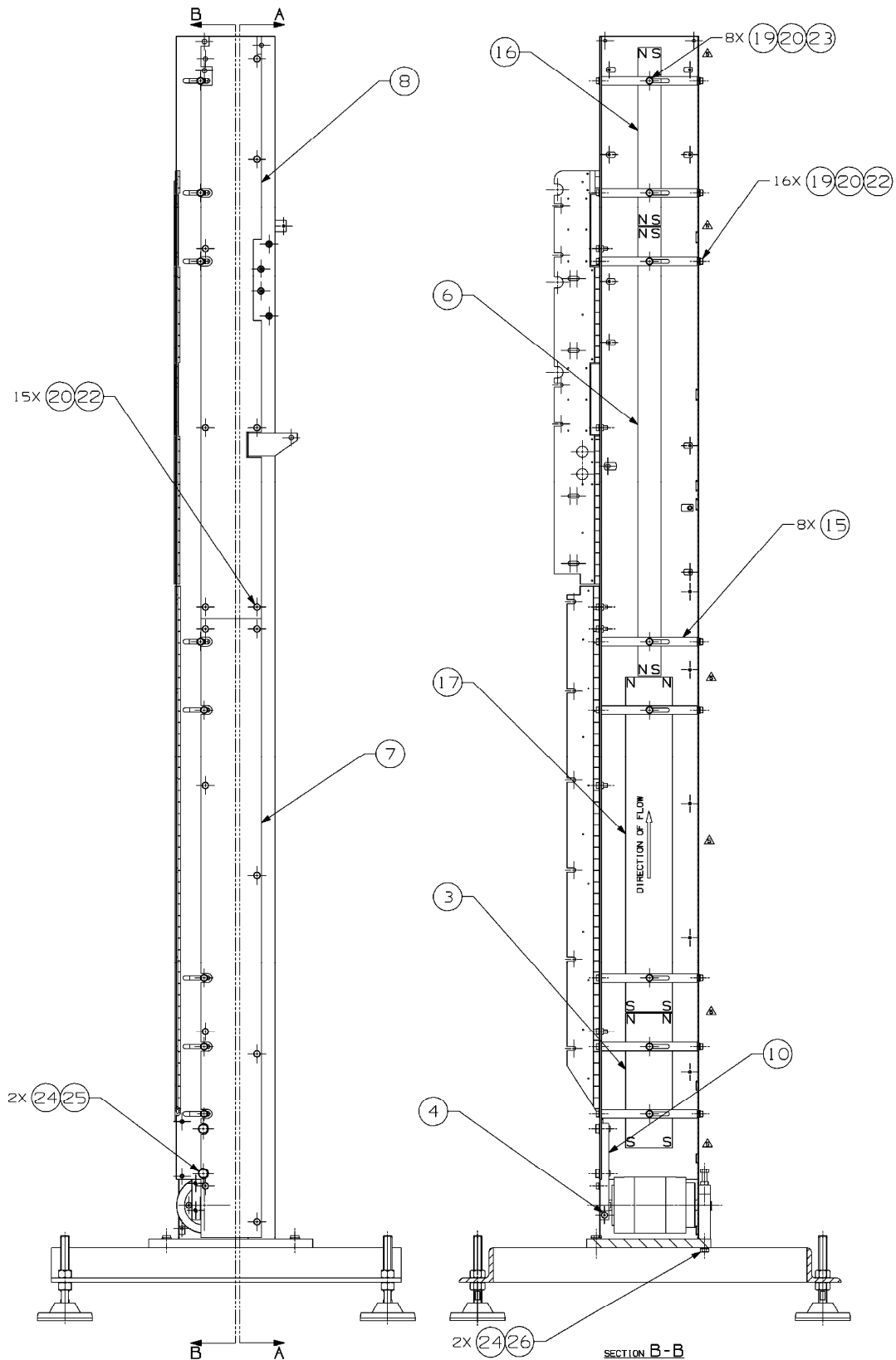
6RA4396 ASM, LOWER COLUMN



6RA4396 ASM, LOWER COLUMN



6RA4396 ASM, LOWER COLUMN



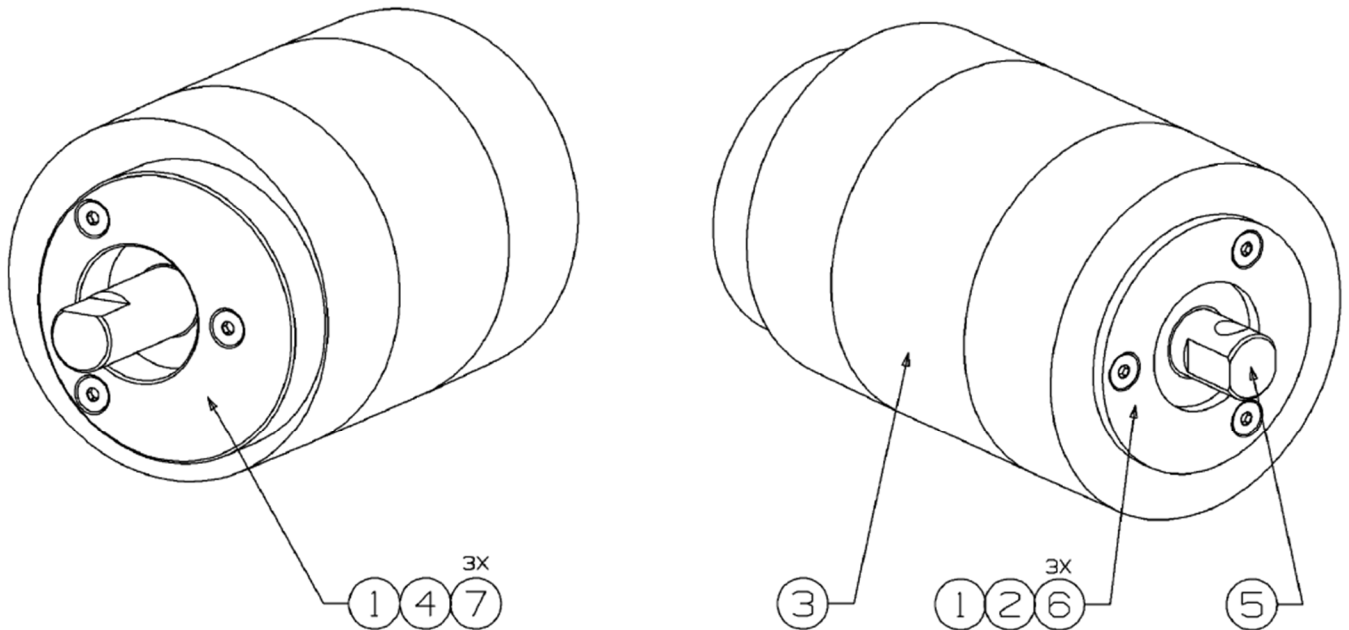
6RA4396 ASM, LOWER COLUMN

Item Number	Part Number	Quantity	Part Description
1	6RA4379	1	ASM-PULLEY BOTTOM
2	6R10197	4	PAD-LEVELING
3	6R4066	1	MAGNET
4	6R4181	1	SCREW-SHOULDER
5	6R4232	1	BASE
6	6R4309	1	MAGNET-1000 X 52MM
7	6R4347	1	PLATE-LOWER COVER
8	6R4348	1	PLATE-UPPER COVER
9	6R4358	1	BRACKET-PULLEY ADJUSTING
10	6R4359D	1	BRACKET-PULLEY LOCATING
11	6R4487	2	BAR - GUIDE ROLLER
12	6R4499	8	GAUGE-MAGNET ADJUSTING
13	6R4408	1	COLUMN-HOPPER
14	6RA4488	2	ASM - IDLER PULLEY
15	6R4413	8	BAR-MAGNET ADJUSTING
16	6R4424	1	MAGNET-400 X 52MM
17	6R4425	1	MAGNET-750 X 104MM
18		4	M6 X 16 DIN912-A4 SOC. HEAD SCREW
19		24	M8 DIN125A-A4 FLAT WASHER
20		47	M8 DIN127B-A4 LOCKWASHER
21		8	M8 X 20 DIN912-A4 SOC. HEAD SCREW
22		31	M8 X 20 DIN933-A4 HEX HEAD SCREW
23		8	M8 X 25 DIN933-A4 HEX HEAD SCREW
24		4	M12 DIN127B-A4 LOCKWASHER
25		2	M12 X 25 DIN933-A4 HEX HEAD SCREW
26		2	M10 X 40 DIN933-A4 HEX HEAD SCREW
27		1	M10 X 65 DIN933-A4 HEX HEAD SCREW

6RA4396 ASM, LOWER COLUMN

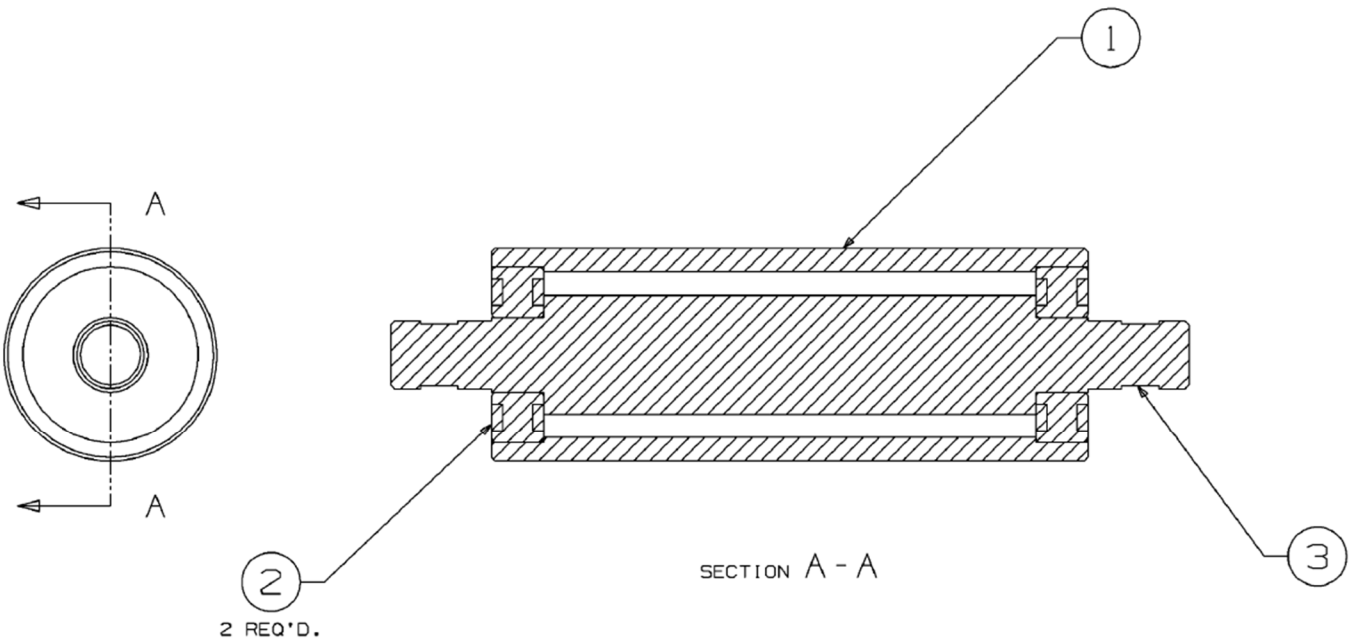
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6RA4379 ASM, BOTTOM PULLEY



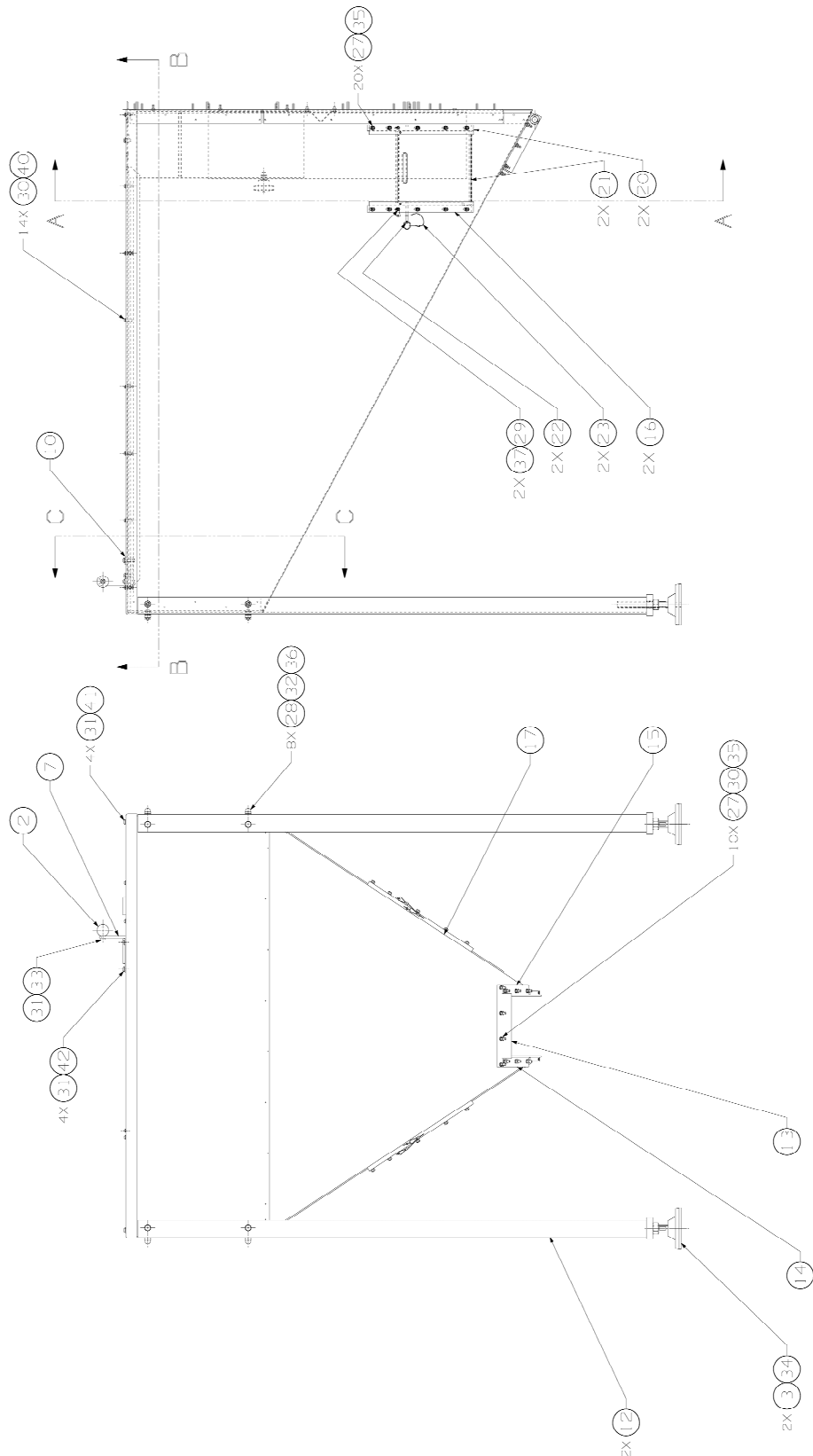
Item Number	Part Number	Quantity	Part Description
1	11SP8-35	2	BEARING-BALL
2	6R4024	1	RETAINER-BEARING
3	6R4367	1	BODY-PULLEY
4	6R4378	1	ECCENTRIC-AGITATOR
5	6R4380	1	SHAFT-BOTTOM PULLEY
6		3	M6 X 20 DIN7991-A4 FLAT SOC. HD. SCR.
7		3	M6 X 35 DIN7991-A4 FLAT SOC. HD. SCR.

6RA4488 ASM, IDLER PULLEY

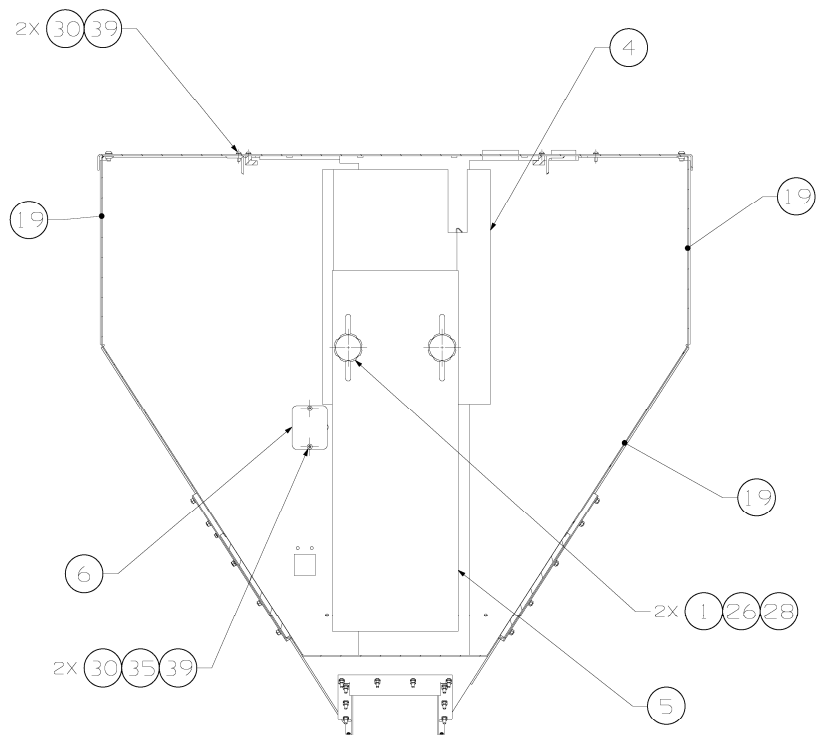


Item Number	Part Number	Quantity	Part Description
1	6R4059	1	PULLEY-SHELL
2	11SP7-8	2	BALL BEARING
3	6R4486	1	SHAFT - IDLER ROLLER

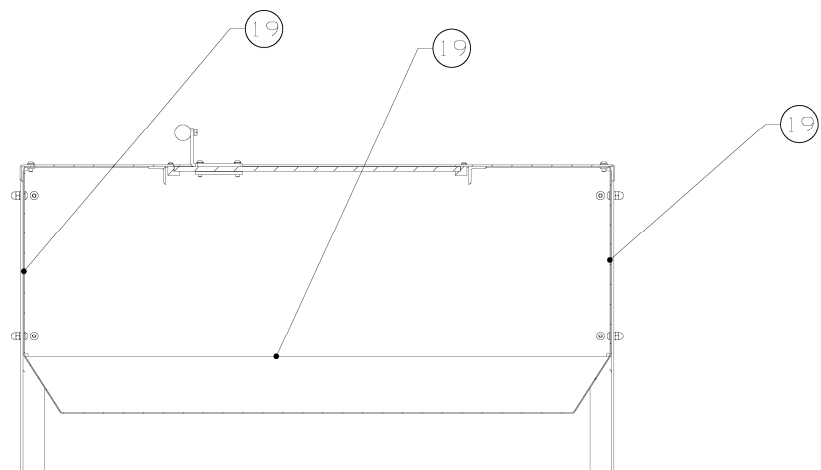
6RA5026 ASM, HOPPER BIN



6RA5026 ASM, HOPPER BIN

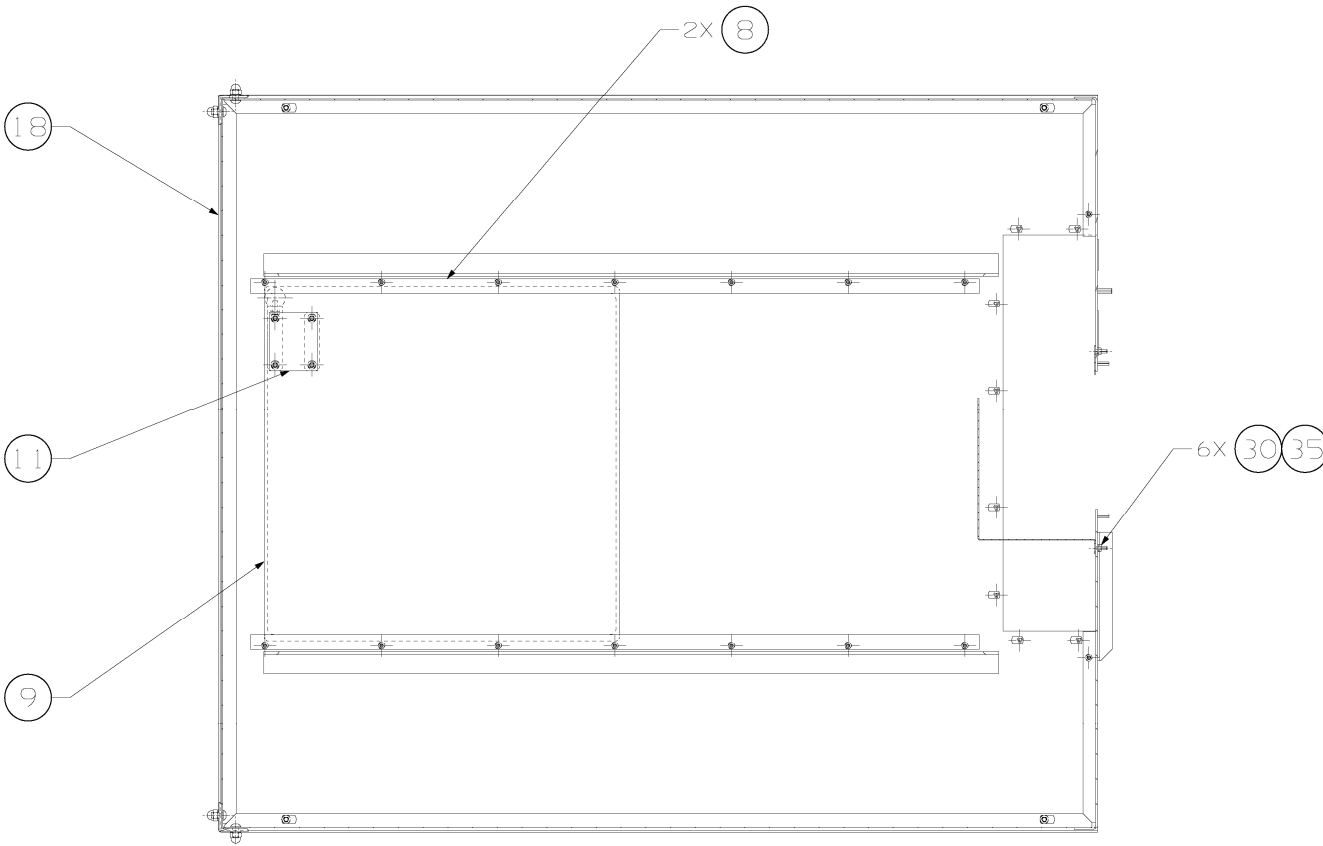


SECTION A - A



SECTION C - C

6RA5026 ASM, HOPPER BIN



SECTION B-B

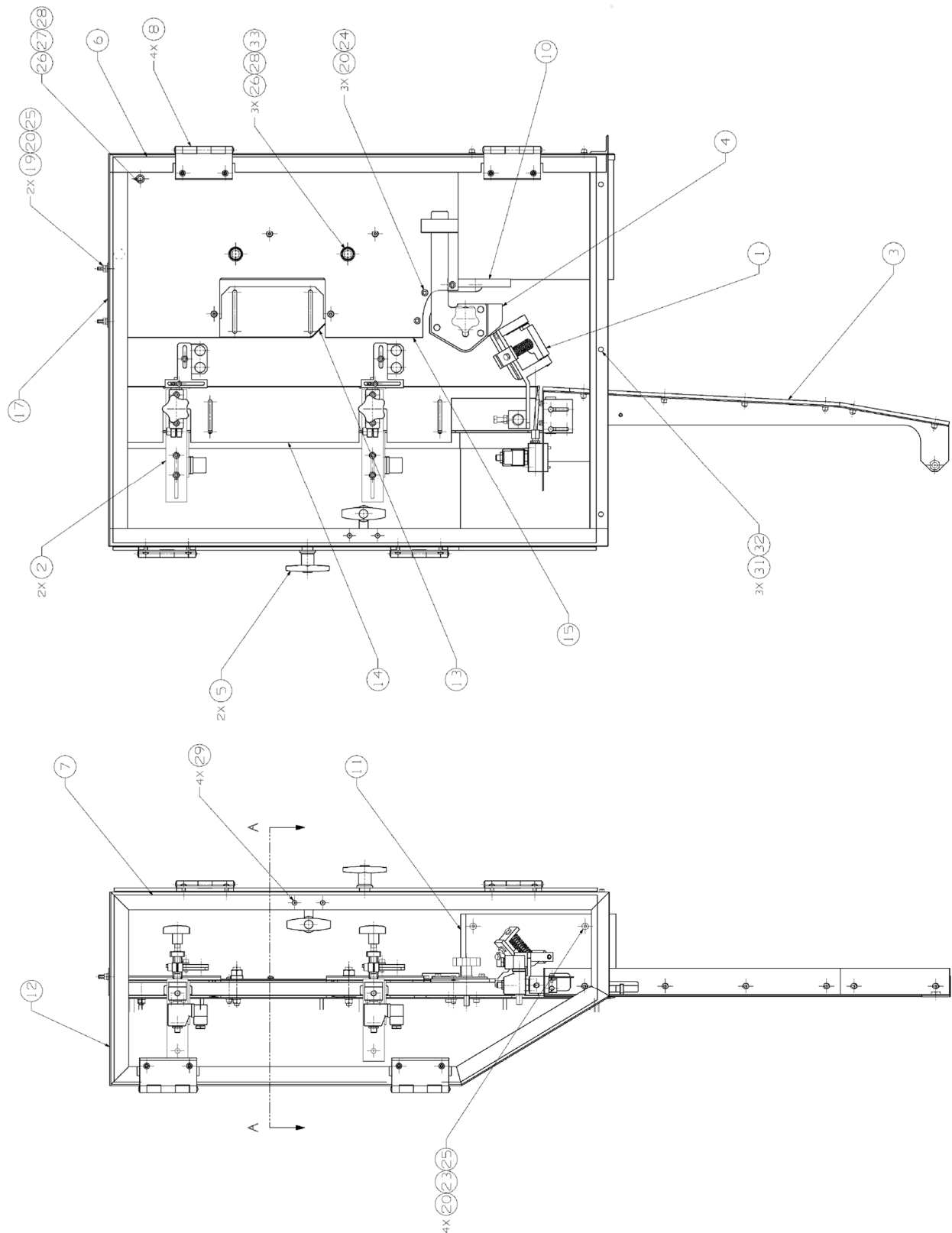
6RA5026 ASM, HOPPER BIN

Item Number	Part Number	Quantity	Part Description
1	25SP45	2	KNOB-FLUTED
2	25SP47	1	KNOB
3	6R10197	2	PAD-LEVELING
4	6R4117	1	RESTRICTOR-INLET FIXED
5	6R4118	1	RESTRICTOR-INLET
6	6R4231	1	COVER-CAP GUIDE
7	6R4282	1	HAND - SLIDE DOOR
8	6R4292	2	RAIL-DOOR GUIDE
9	6R4293	1	DOOR-HOPPER BIN
10	6R4294	1	STOP-DOOR
11	6R4300	1	PLATE-BIN COVER
12	6R4351	2	LEG-HOPPER
13	6R4404	1	BRACE-AGITATOR FRONT
14	6R4405D	1	BRACE-AGITATOR LEFT
15	6R4406D	1	BRACE-AGITATOR RIGHT
16	6R5509	2	GUIDE-LEFT, BIN SIDE DOOR ME5
17	6R5025D	1	BIN - ME5 HOPPER
18	6R5027	1	COVER - HOPPER BIN
19	660SP1	15 FT	TAPE - SELF-ADHERING
20	6R5510	2	GUIDE-RIGHT, BIN SIDE DOOR ME5
21	6R5511	2	DOOR, SLIDE, ME5 BIN
22	6R5512	2	PIN-QUICK RELEASE DIA 6 MM
23	6R5517	2	LANYARD - 6" LONG
26		2	DIN125A-A4 M10 FLAT WASHER
27		30	DIN125A-A4 M6 FLAT WASHER
28		10	DIN127B-A4 M10 LOCKWASHER
29		2	DIN127B-A4 M5 LOCKWASHER

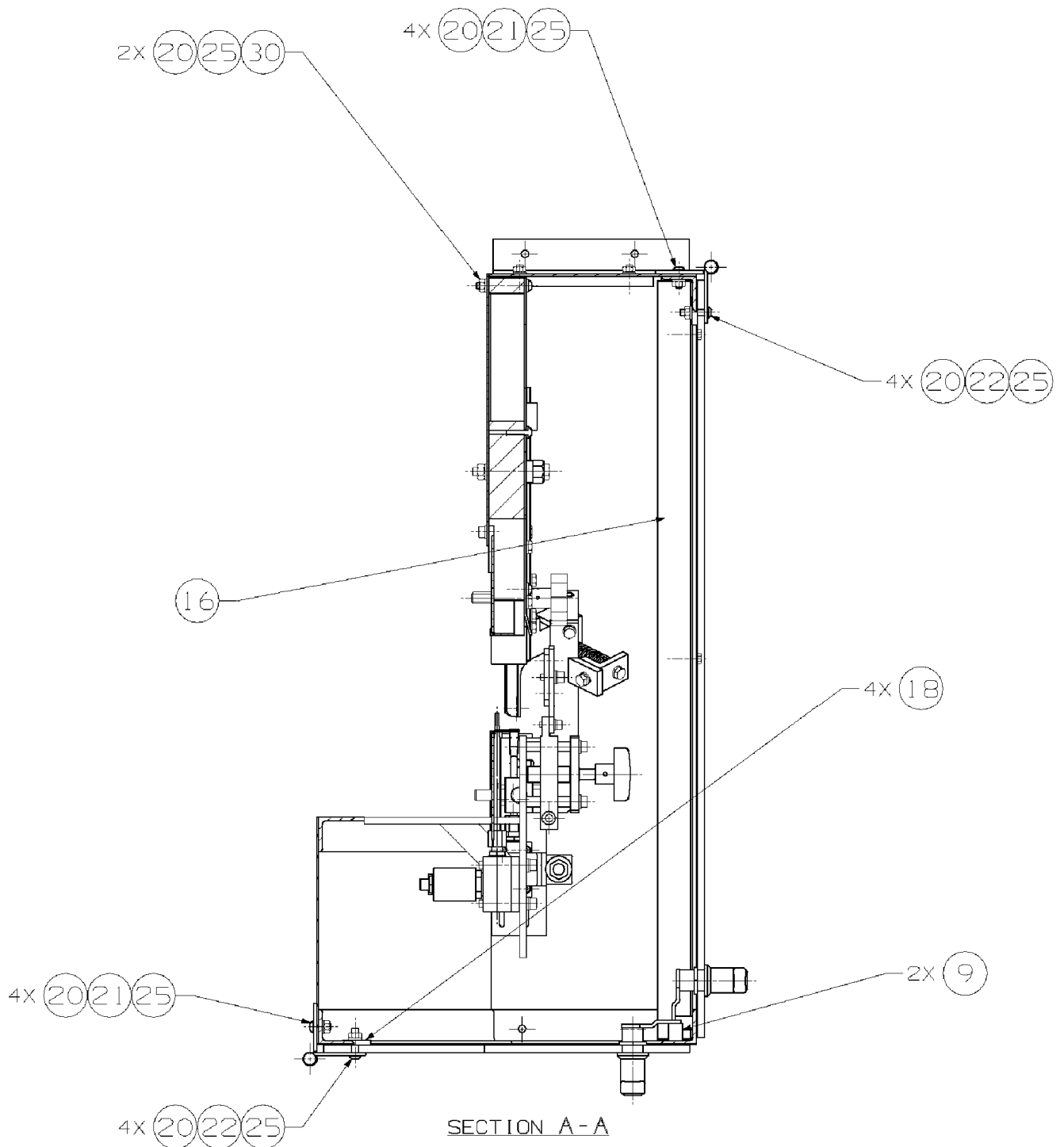
6RA5026 ASM, HOPPER BIN

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6RA4398 ASM, SORTATION CABINET



6RA4398 ASM, SORTATION CABINET



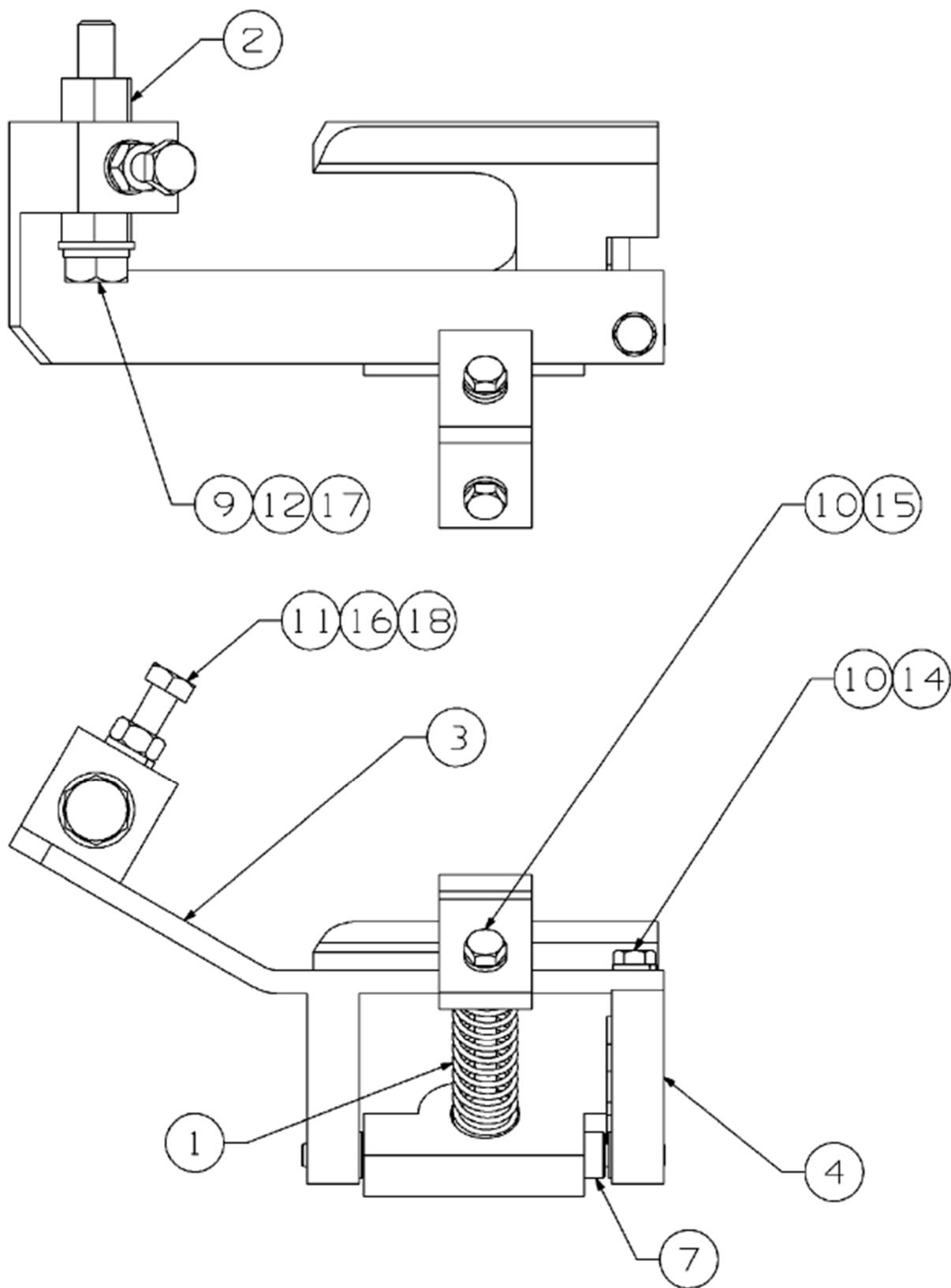
6RA4398 ASM, SORTATION CABINET

Item Number	Part Number	Quantity	Part Description
1	6RA5234	1	ASM-DOUBLE CAP DEFLECTOR
2	6RA4329	2	ASM-BLOWOFF MODULE
3	6RA4330	1	ASM-ADJUSTABLE CAP GUIDE
4	6RA5331	1	ASM-CAP DIVERTER
5	521SP4	2	LATCH
6	6R4126	1	DOOR-FRONT R.H.
7	6R4127	1	DOOR-L.H.
8	6R4136	4	HINGE-DOOR
9	6R4137	2	BLOCK-STRIKER
10	6R5261	1	BAR - DEFLECTOR
11	6R4270	1	PLATE-IMPACT
12	6R4353	1	CABINET
13	6R4354	1	GUIDE-RIGHT LATERAL
14	6R4355	1	GUIDE-LEFT LATERAL
15	6RA4494	1	ASM-RECIRCULATING DIVERTER
16	6R5022	1	FILLER - LONG
17	6R10657	1	PLATE-FILLER
18	6R4498	4	PLATE-HINGE
19		2	M6 DIN125A-A4 FLAT WASHER
20		27	M6 DIN127B-A4 LOCKWASHER
21		8	M6 X 16 ISO7380-A4 HEX BUTTON HEAD SCREW
22		8	M6 X 25 ISO7380-A4 HEX BUTTON HEAD SCREW
23		4	M6 X 20 DIN7991-A4 FLAT SOC. HEAD SCREW
24		3	M6 X 25 DIN912-A4 SOC. HEAD SCREW
25		24	M6 DIN934-A4 HEX NUT
26		4	M8 DIN127B-A4 LOCKWASHER
27		1	M8 X 30 DIN912-A4 SOCKET HEAD SCREW

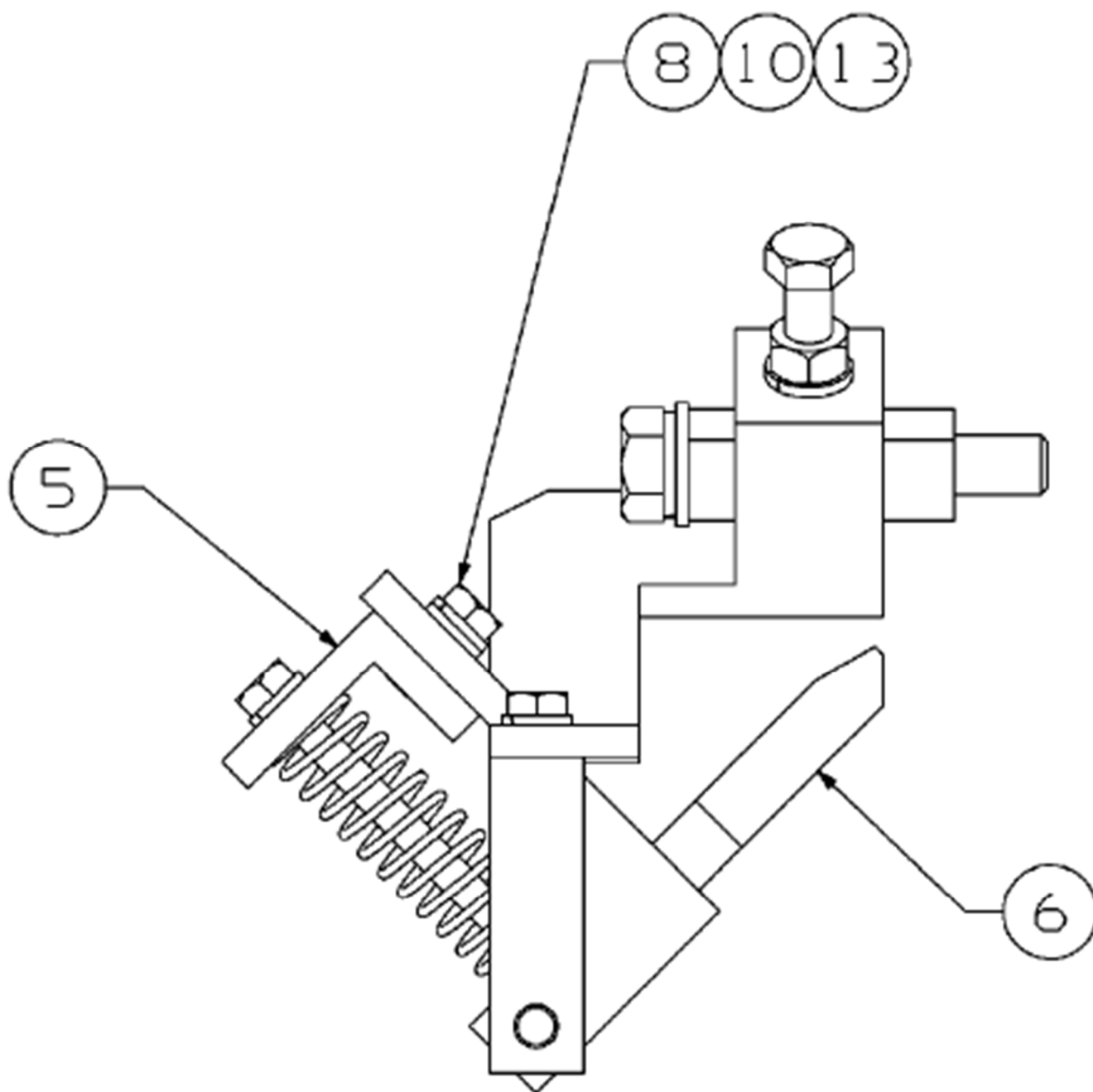
6RA4398 ASM, SORTATION CABINET

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6RA5234 ASM, DOUBLE CAP DEFLECTOR



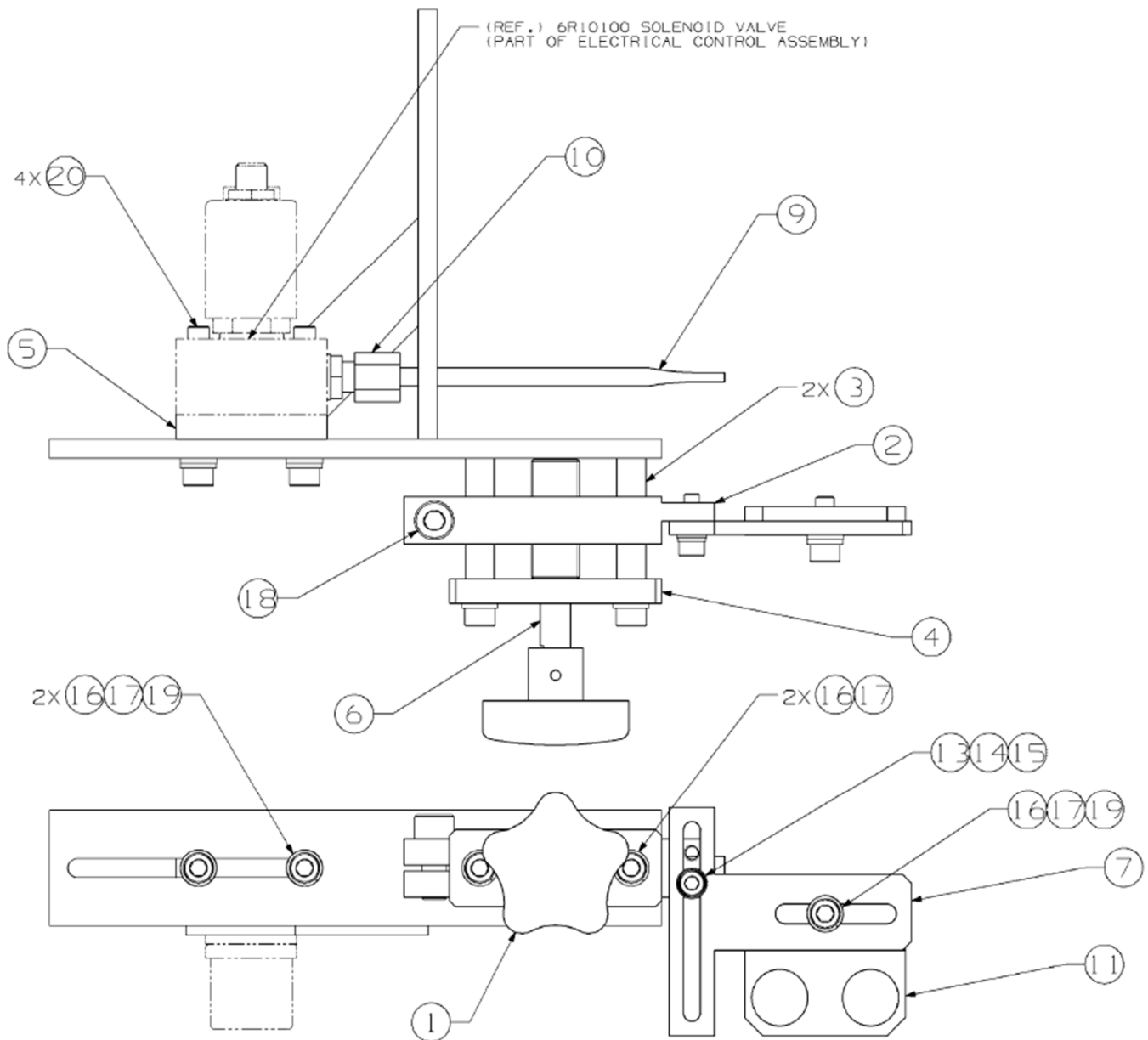
6RA5234 ASM, DOUBLE CAP DEFLECTOR



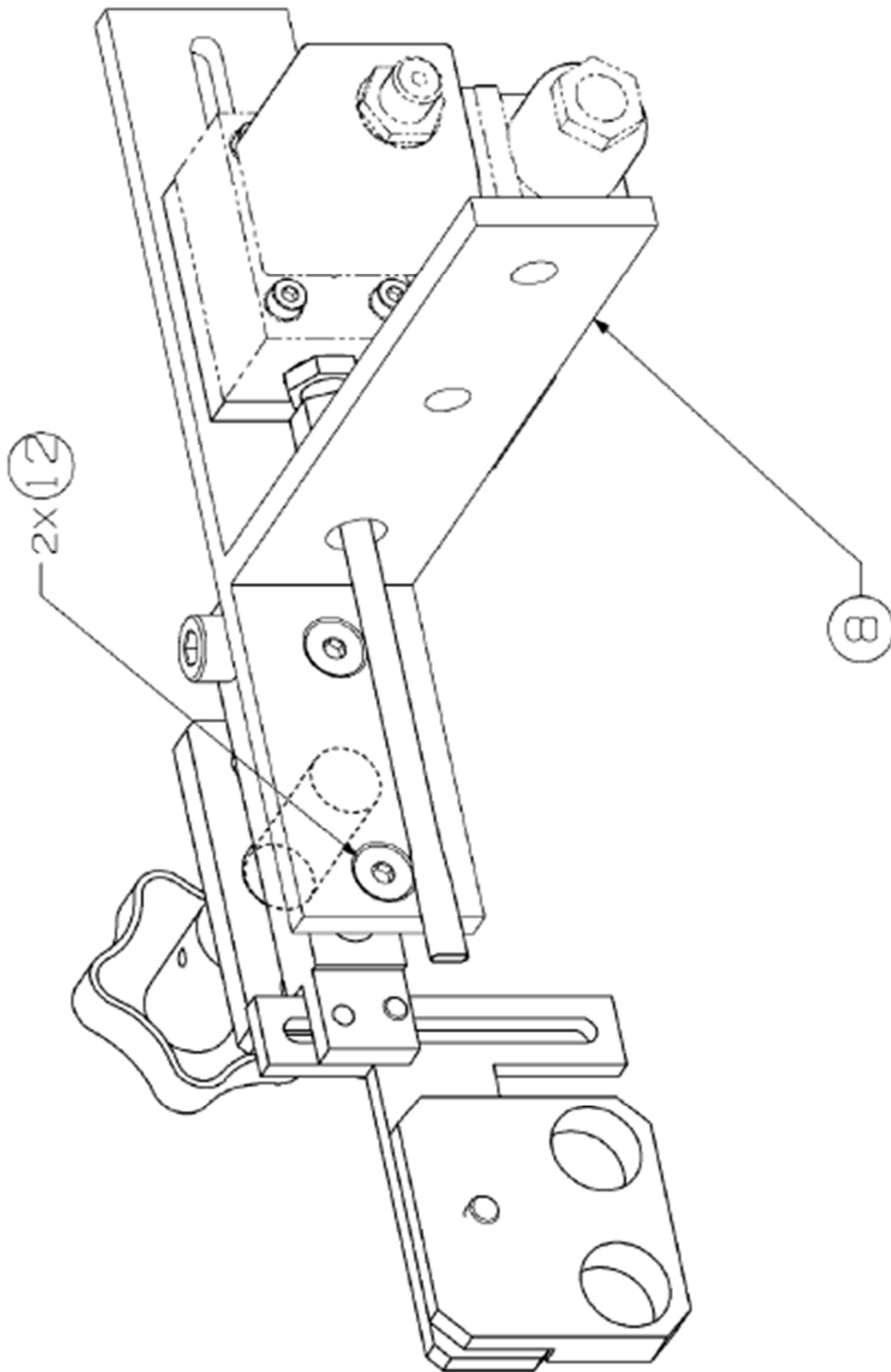
6RA5234 ASM, DOUBLE CAP DEFLECTOR

Item Number	Part Number	Quantity	Part Description
1	15SP5-23	1	SPRING-COMPRESSION
2	6R4428	1	BUSHING-DEFLECTOR
3	6R5235D	1	BRACKET-DOUBLE CAP DEFLECTOR
4	6R5238D	1	BAR-PIVOT MOUNTING
5	6R5239	1	BRACKET-SPRING
6	6R5244	1	GAUGE-CAP
7	6R5245	1	SHAFT-CAP GAUGE
8		1	DIN125A-A4 M6 FLAT WASHER
9		1	DIN125A-A4 M10 FLAT WASHER
10		1	DIN127B-A4 M6 LOCKWASHER
11		1	DIN127B-A4 M8 LOCKWASHER
12		1	DIN127B-A4 M10 LOCKWASHER
13		3	DIN933-A4 M6 X 16 HEX HD. SCR.
14		1	DIN933-A4 M6 X 25 HEX HD. SCR.
15		1	DIN933-A4 M6 X 55 HEX HD. SCR.
16		1	DIN933-A4 M8 X 30 HEX HD. SCR.
17		1	DIN933-A4 M10 X 60 HEX HD. SCR.
18		1	DIN934-A4 M8 HEXNUT

6RA4329 ASM, BLOWOFF MODULE



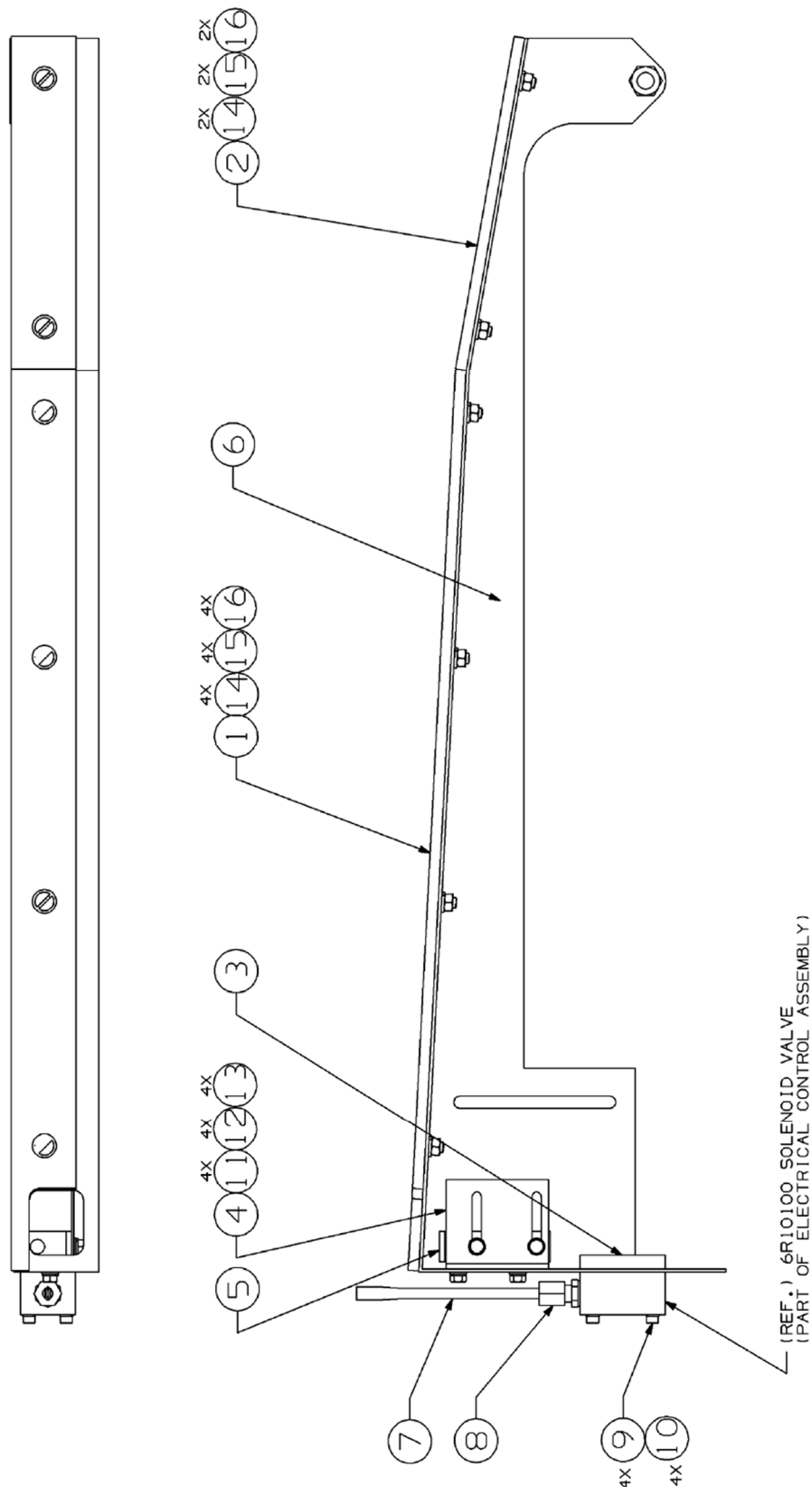
6RA4329 ASM, BLOWOFF MODULE



6RA4329 ASM, BLOWOFF MODULE

Item Number	Part Number	Quantity	Part Description
1	20R11954D	1	KNOB-HAND
2	6R4141	1	BRACKET-SENSOR MOUNTING
3	6R4144	2	ROD-GUIDE
4	6R4145	1	YOKE
5	6R4252	1	PLATE-MOUNTING
6	6R4361	1	SCREW-ADJUSTING
7	6R5024	1	BRACKET-SENSOR ADJUSTMENT
8	6R4383	1	BRACKET-BLOW OFF
9	6R4420	1	TUBING-6MM
10	80309227	1	CONNECTOR-MALE
11	6R5023	1	BRACKET - SENSOR
12		2	M6 X 16 DIN7991-A4 FLAT SOC. HD. SCR.
13		1	M5 X 16 DIN912-A4 SOC. HD. SCR.
14		1	M5 DIN125A-A4 FLAT WASHER
15		1	M5 DIN127B-A4 LOCKWASHER
16		5	M6 X 16 DIN912-A4 SOC. HD. SCR.
17		5	M6 DIN127B-A4 LOCKWASHER
18		1	M8 X 20 DIN912-A4 SOC. HD. SCR.
19		3	M6 DIN125A-A4 FLAT WASHER
20		4	M4 X 25 DIN912-A4 SOC.HD. SCR.

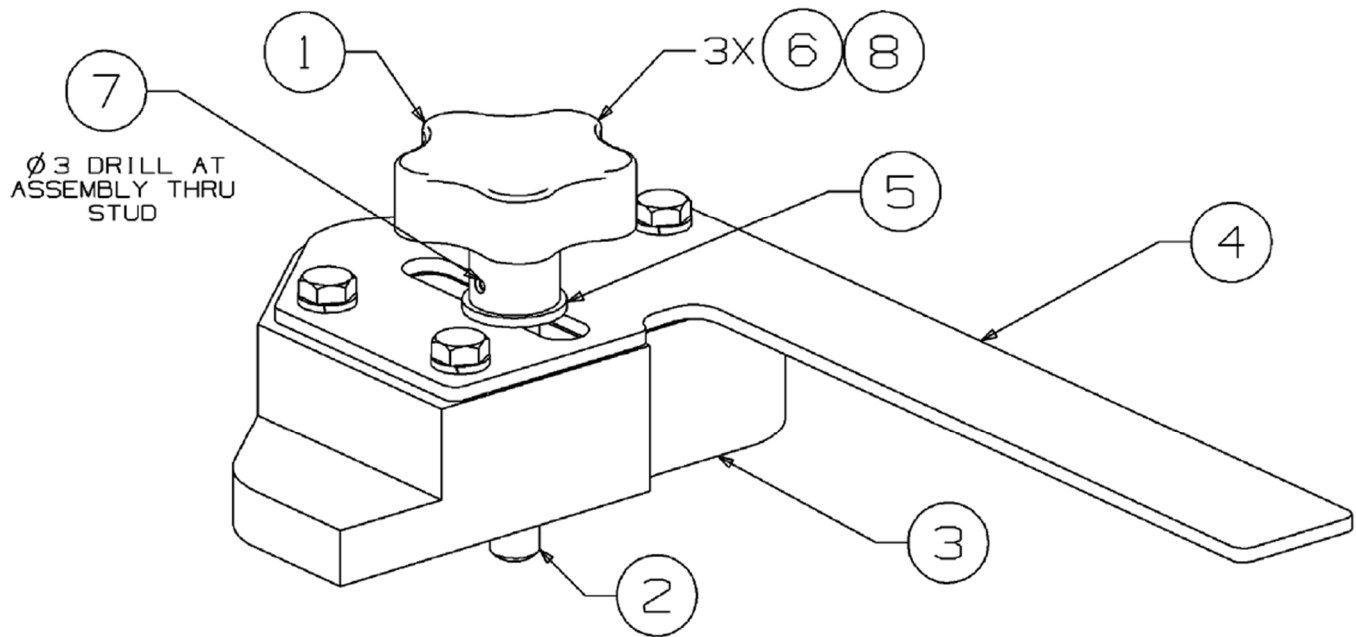
6RA4330 ASM, ADJUSTABLE CAP GUIDE



6RA4330 ASM, ADJUSTABLE CAP GUIDE

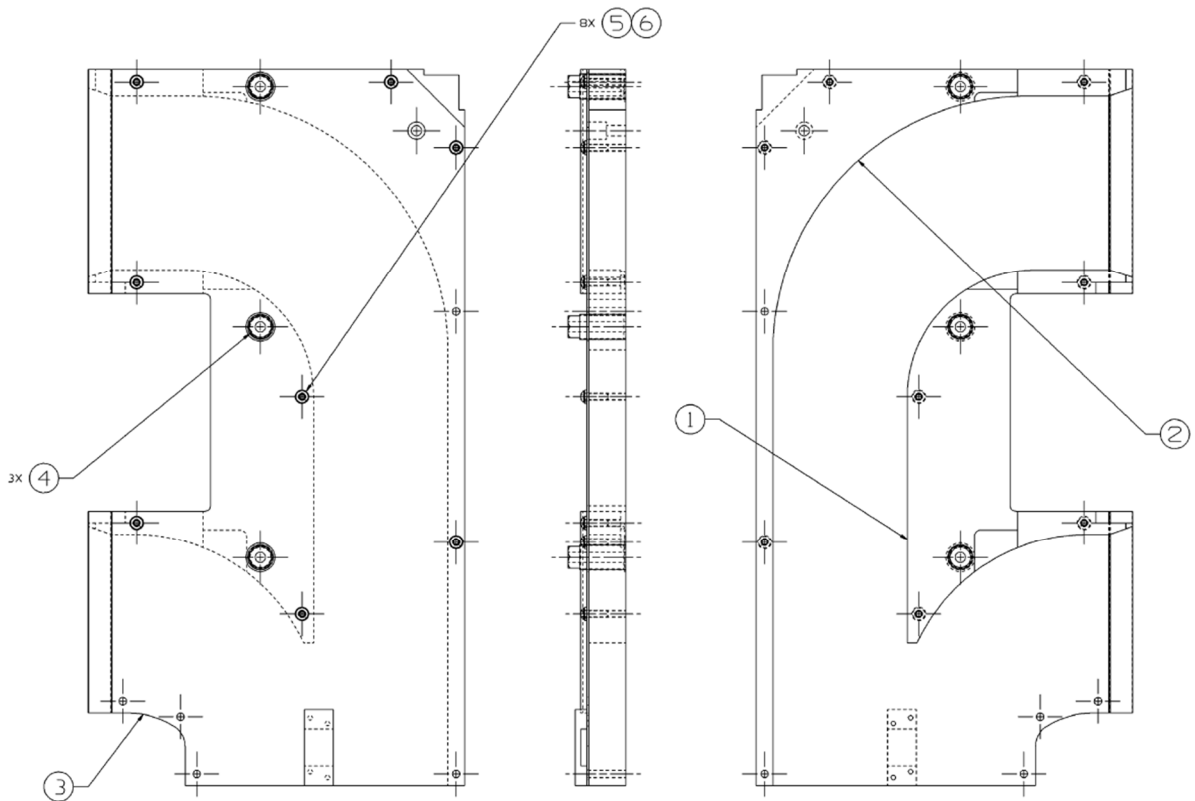
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6RA5331 ASM, CAP DEFLECTOR



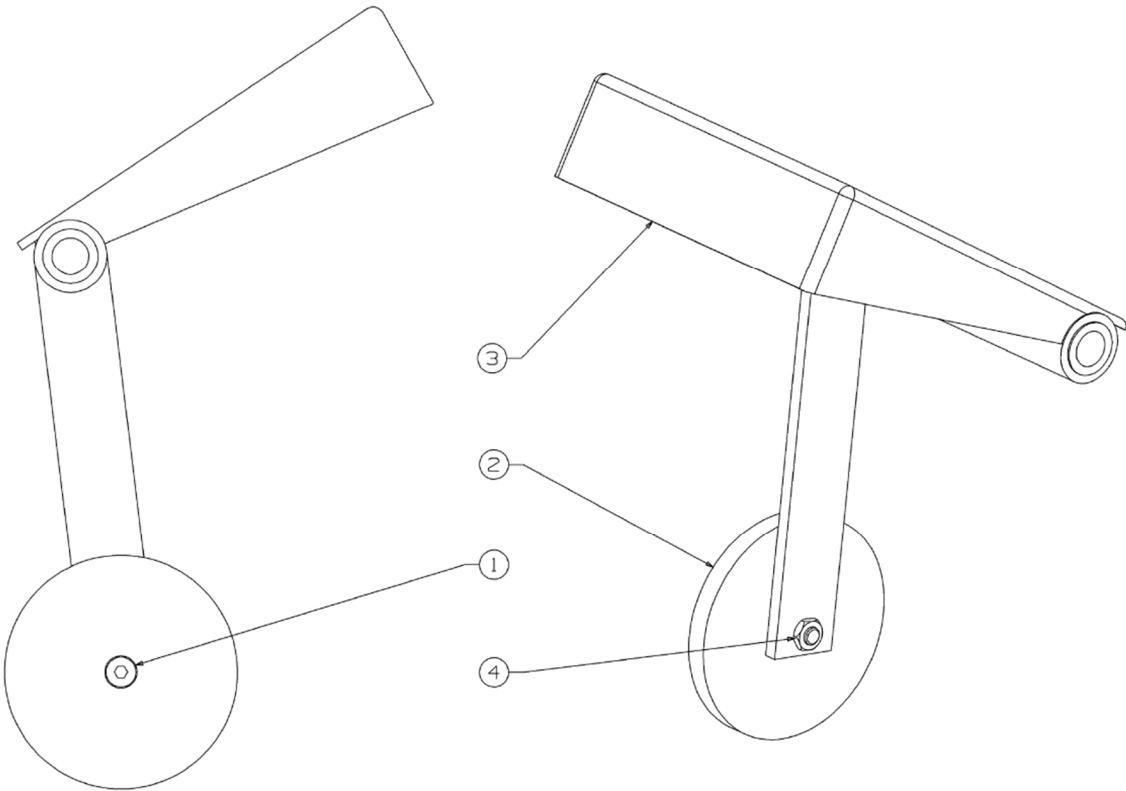
Item Number	Part Number	Quantity	Part Description
1	25SP44	1	KNOB
2	6R4416	1	STUD-DIVERTER
3	6R5263	1	DIVERTOR - CAP
4	6R5264	1	PLATE - CAP DIVERTOR
5		1	DIN125A-A4 M10 FLAT WASHER
6		3	DIN127B-A4 M6 LOCKWASHER
7		1	DIN1481-A2 DIA 3 X 16 ROLL PIN
8		3	DIN933-A4 M6 X 20 HEX HD. SCR.

6RA4494 ASM, RECIRCULATING DIVERter



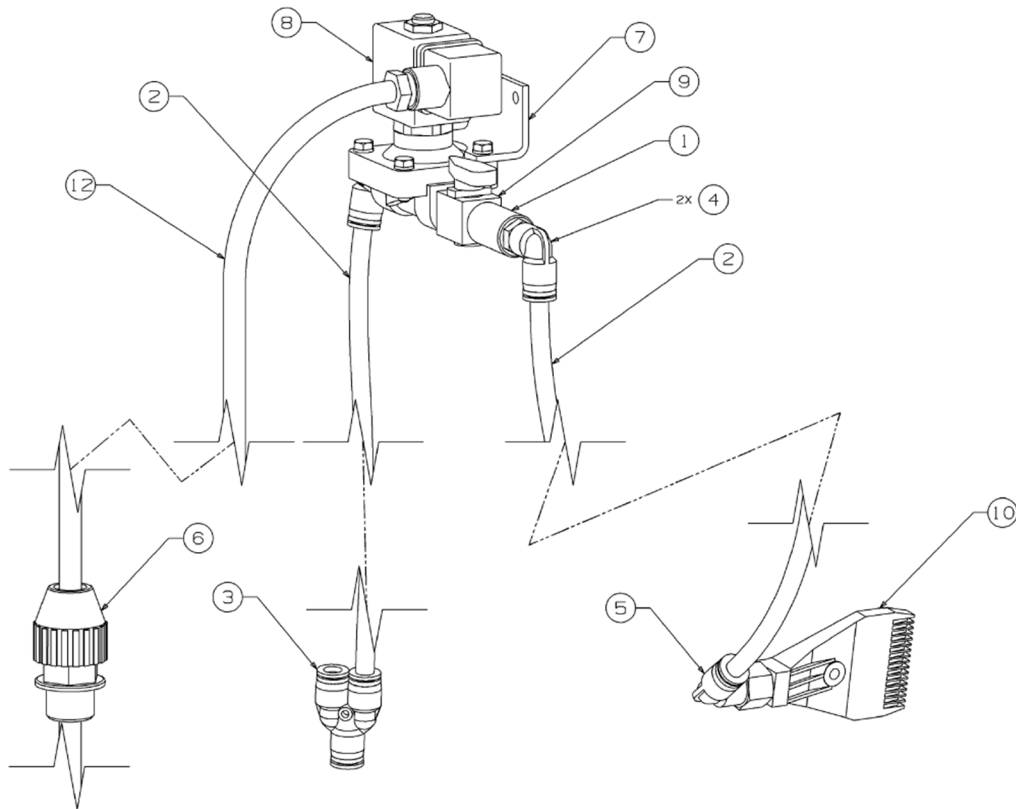
Item Number	Part Number	Quantity	Part Description
1	6R4495	1	GUIDE-INNER
2	6R4496	1	GUIDE-OUTER
3	6R5262	1	COVER - DIVERTOR
4	6R5021	3	SCREW - ADJUSTING
5		8	M6 X 20 ISO7380-A4 HEX BUTTON HD. SCR.
6		8	M6 DIN127B-A4 LOCKWASHER

6RA4400 ASM, AGITATOR



Item Number	Part Number	Quantity	Part Description
1	19SP7-2	1	SCREW-SHOULDER-METRIC
2	6R4401	1	FOLLOWER-CAM
3	6R4402D	1	AGITATOR
4		1	M8 DIN439B-A4 HEX JAM NUT

6RA5014 ASM, NOZZLE SOLENOID



Item Number	Part Number	Quantity	Part Description
1	283SP2-8	1	COUPLING
2	427SP10	4 FT	TUBING-PLASTIC
3	651SP1	1	FITTING - "Y"
4	654SP1	2	FITTING - MALE 90DEGREE
5	655SP1	1	FITTING - FEMALE 90DEGREE
7	6R5011	1	BRACKET - SOLENOID
8	6R5436	1	VALVE - SOLENOID (24VDC)
9	6R5013	1	VALVE - PLUG
10	6R5015	1	NOZZLE - FLAT NOSE
13		1	DIN127B-A4 M5 LOCKWASHER
14		1	ISO7380-A4 M5 X 16 HEX BUTTON HD. SCR.
15		1	DIN1587-A4 M5 CAP NUT

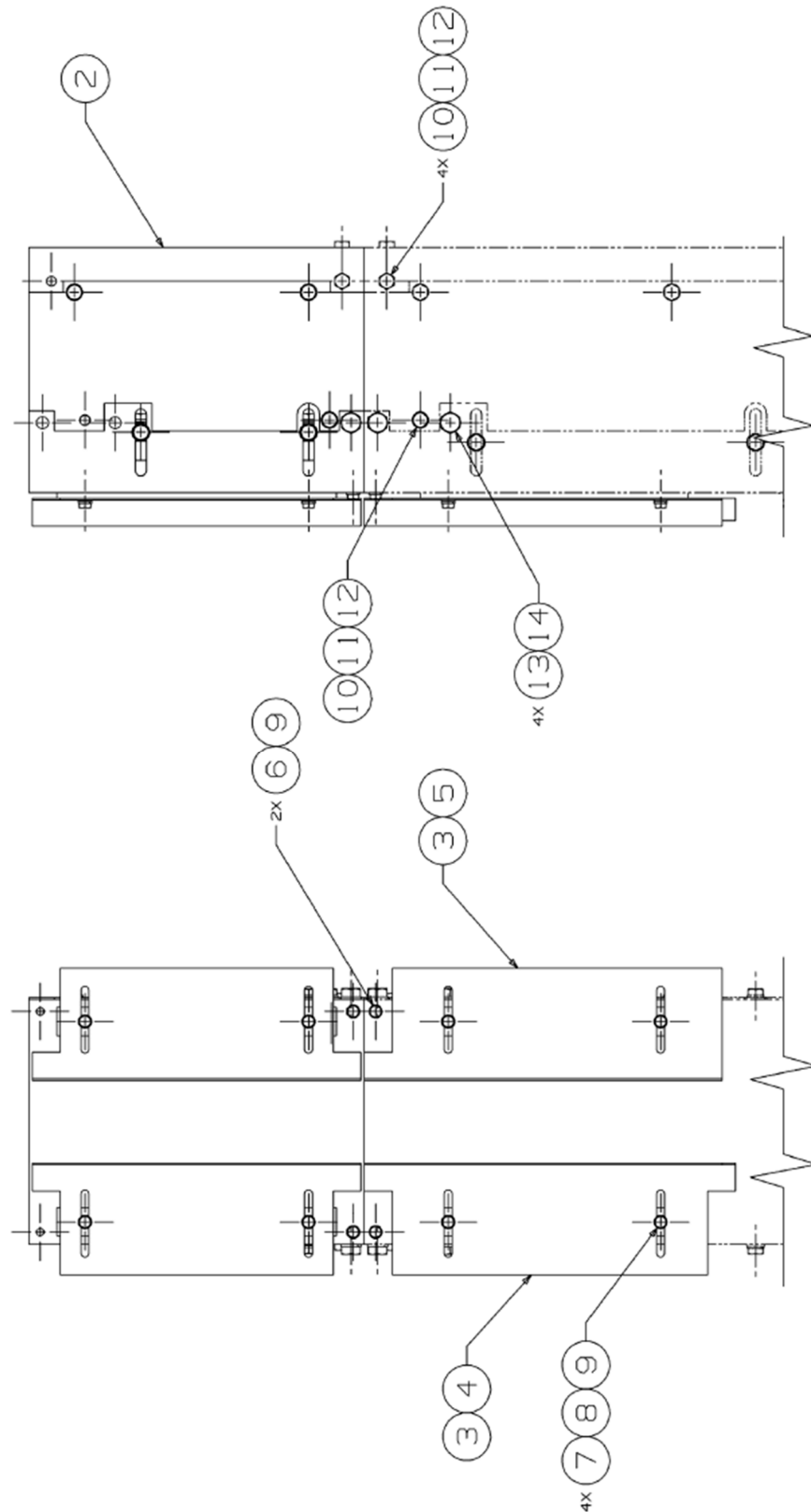


SECTION B

EXTENSION KITS

Assembly Number	Description	Page Number
6RA10158	ASM, EXTENTION KIT 300MM	1
6RA10159	ASM, EXTENTION KIT 600MM	3
6RA10160	ASM, EXTENTION KIT 900MM	5
6RA10161	ASM, EXTENTION KIT 1300MM	7
6RA10162	ASM, EXTENTION KIT 1600MM	9
6RA10163	ASM, EXTENTION KIT 1900MM	11
6RA10164	ASM, EXTENTION KIT 2300MM	13
6RA10165	ASM, EXTENTION KIT 2600MM	15
6RA10166	ASM, EXTENTION KIT 2900MM	17
6RA10167	ASM, EXTENTION KIT 1200MM	19
6RA10194	ASM, EXTENTION KIT 1800MM	21
6RA4449	ASM, MODULE 300MM	23
6RA4450	ASM, MODULE 600MM	25
6RA4451	ASM, MODULE 1000MM	27

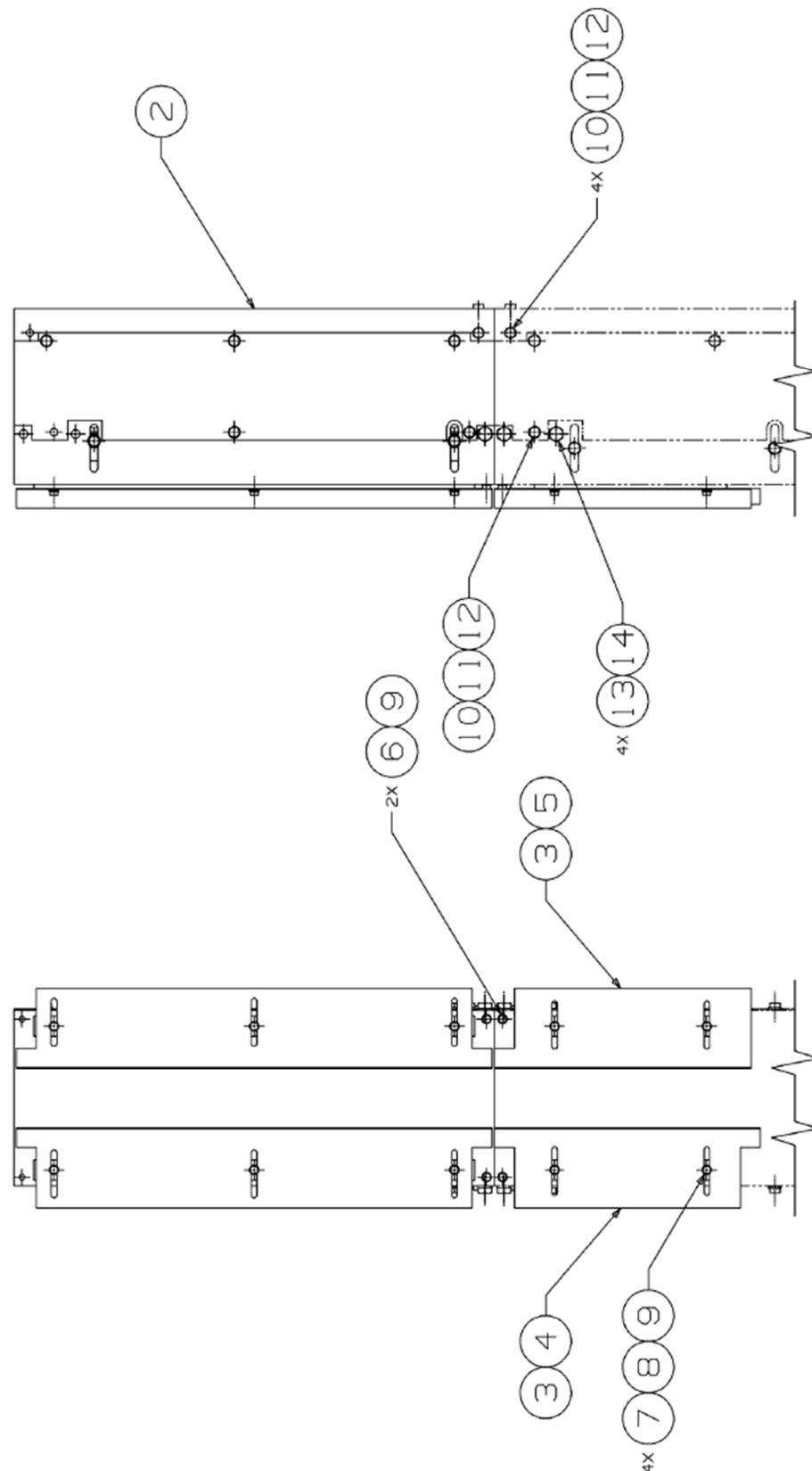
6RA10158 ASM, EXTENTION KIT 300MM



6RA10158 ASM, EXTENTION KIT 300MM

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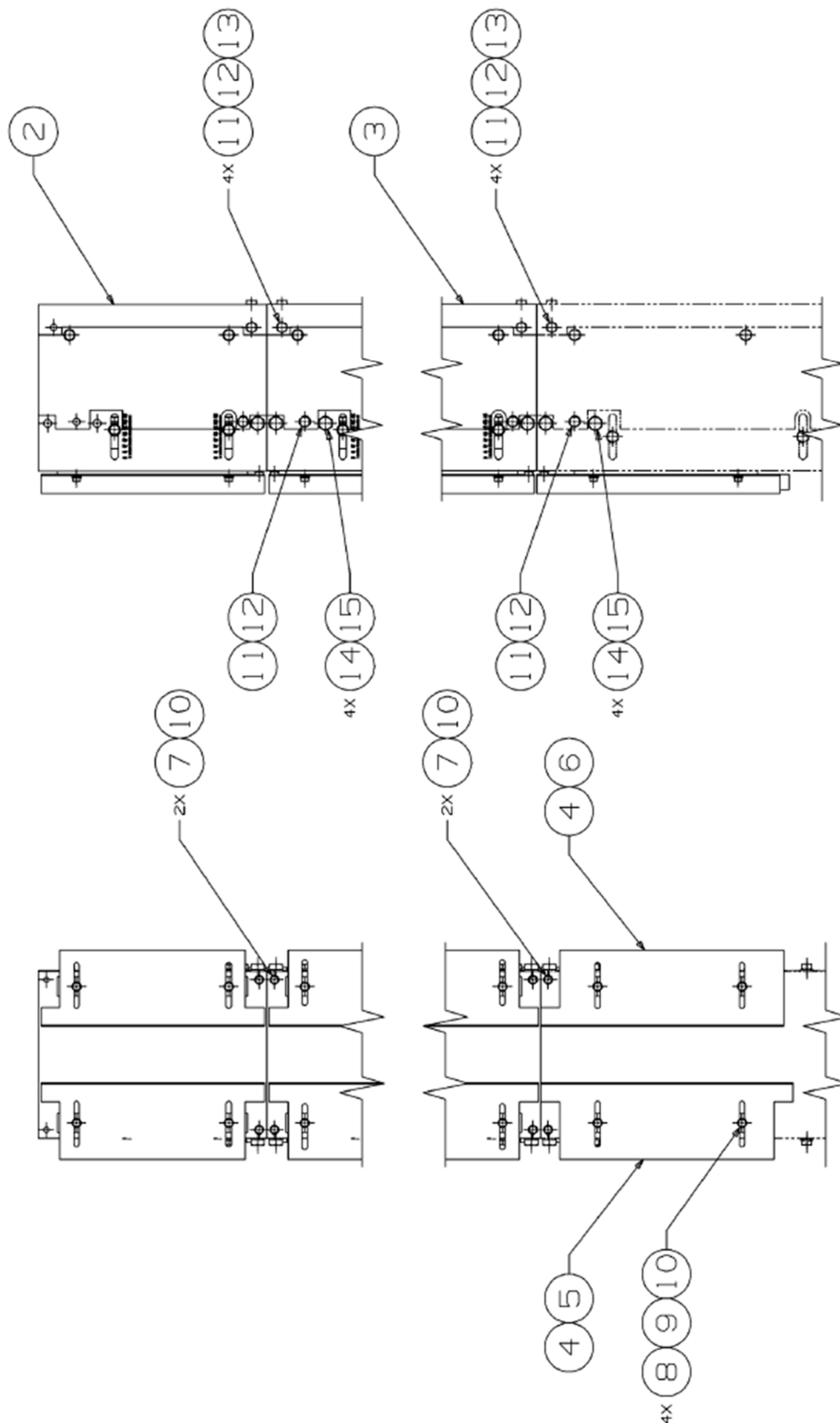
6RA10159 ASM, EXTENTION KIT 600MM



6RA10159 ASM, EXTENTION KIT 600MM

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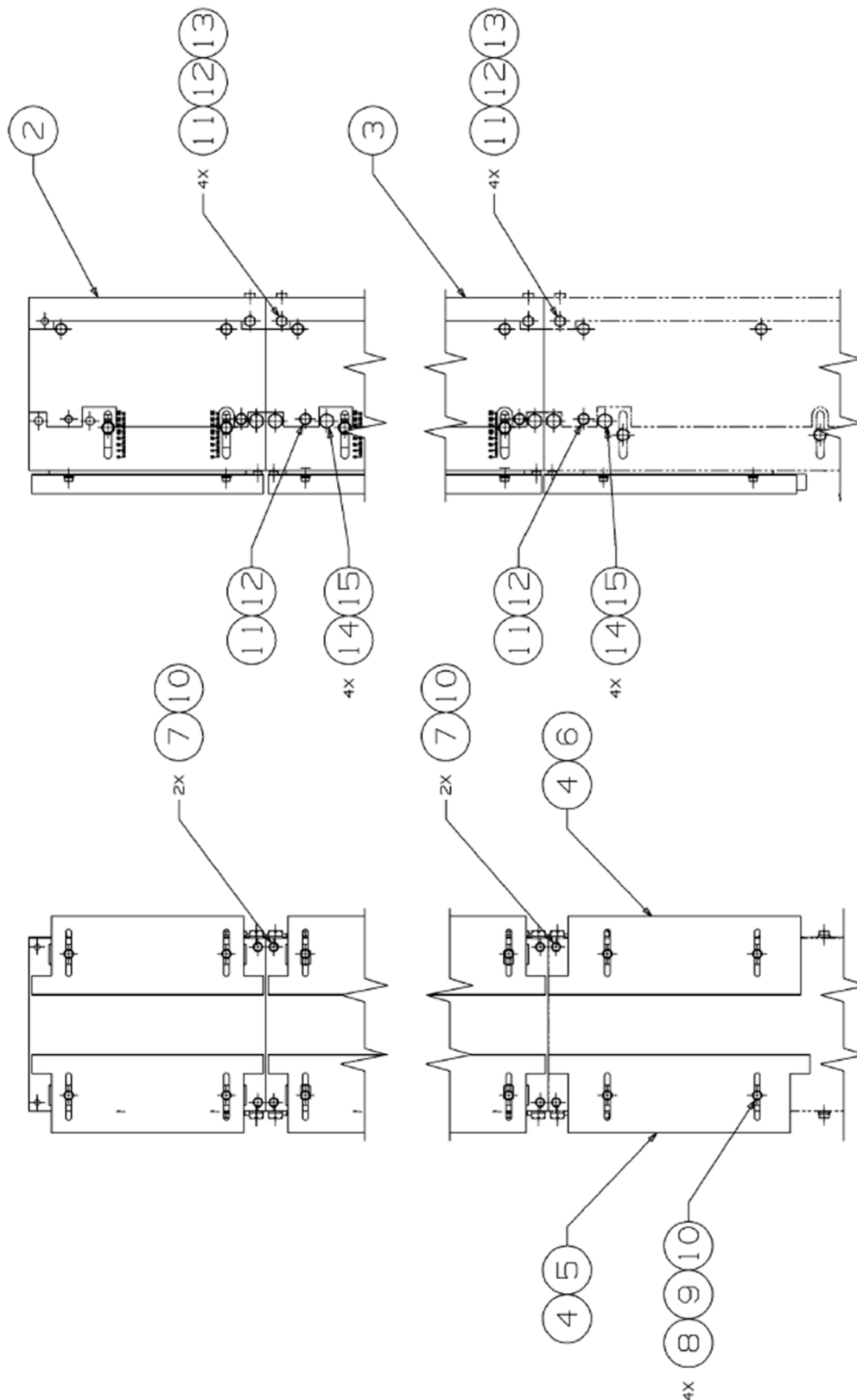
6RA10160 ASM, EXTENTION KIT 900MM



6RA10160 ASM, EXTENTION KIT 900MM

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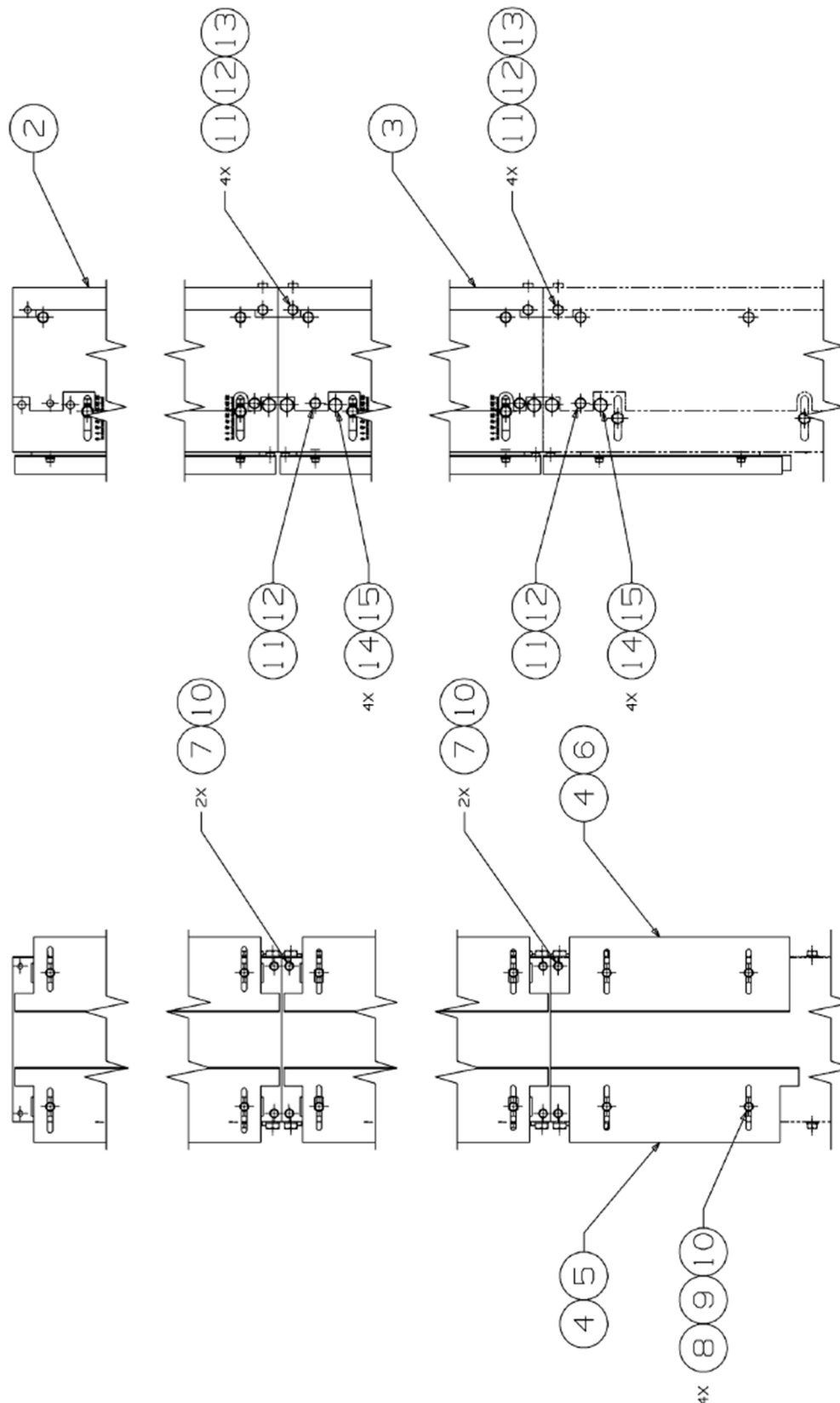
6RA10161 ASM, EXTENTION KIT 1300MM



6RA10161 ASM, EXTENTION KIT 1300MM

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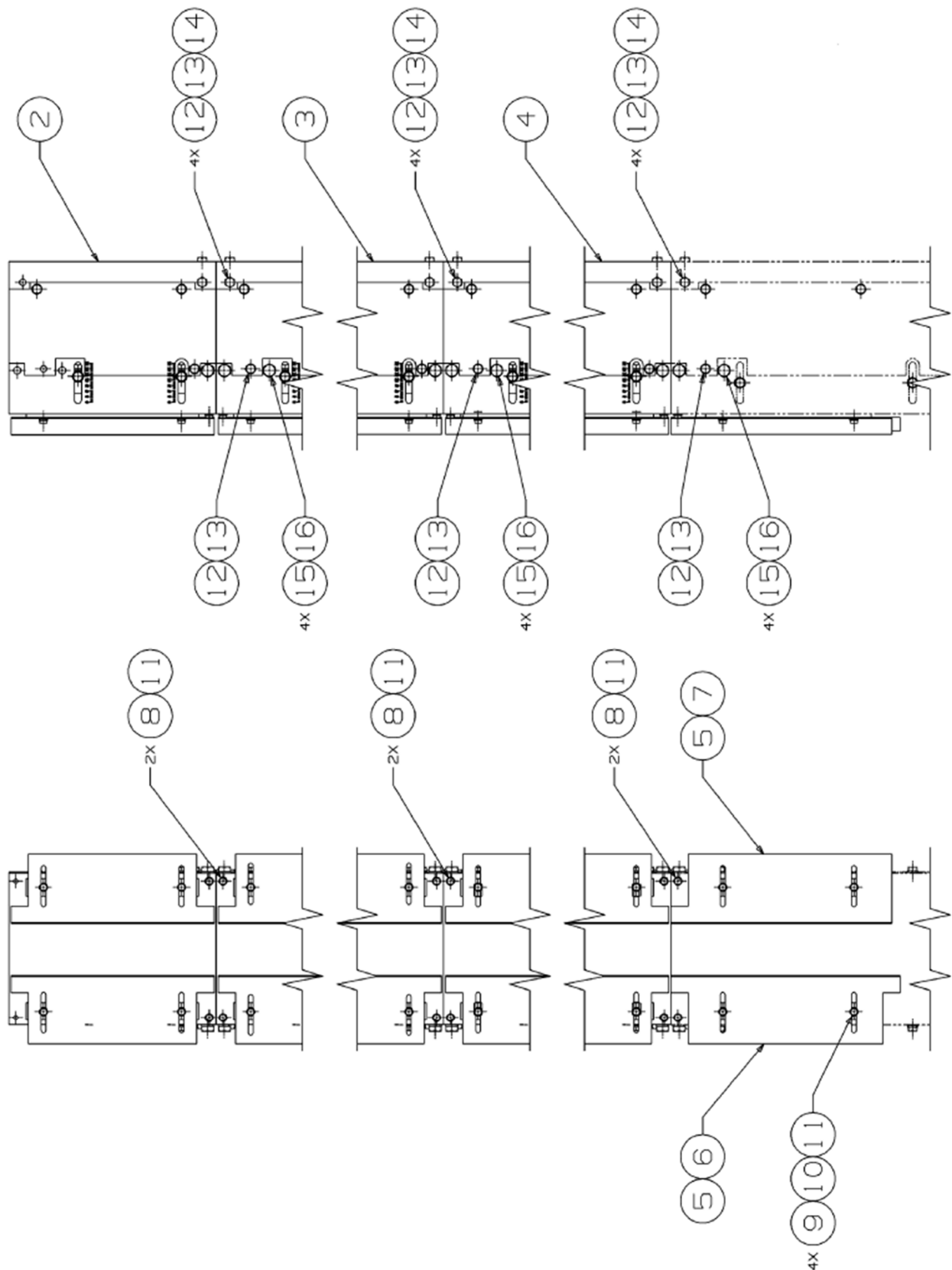
6RA10162 ASM, EXTENTION KIT 1600MM



6RA10162 ASM, EXTENTION KIT 1600MM

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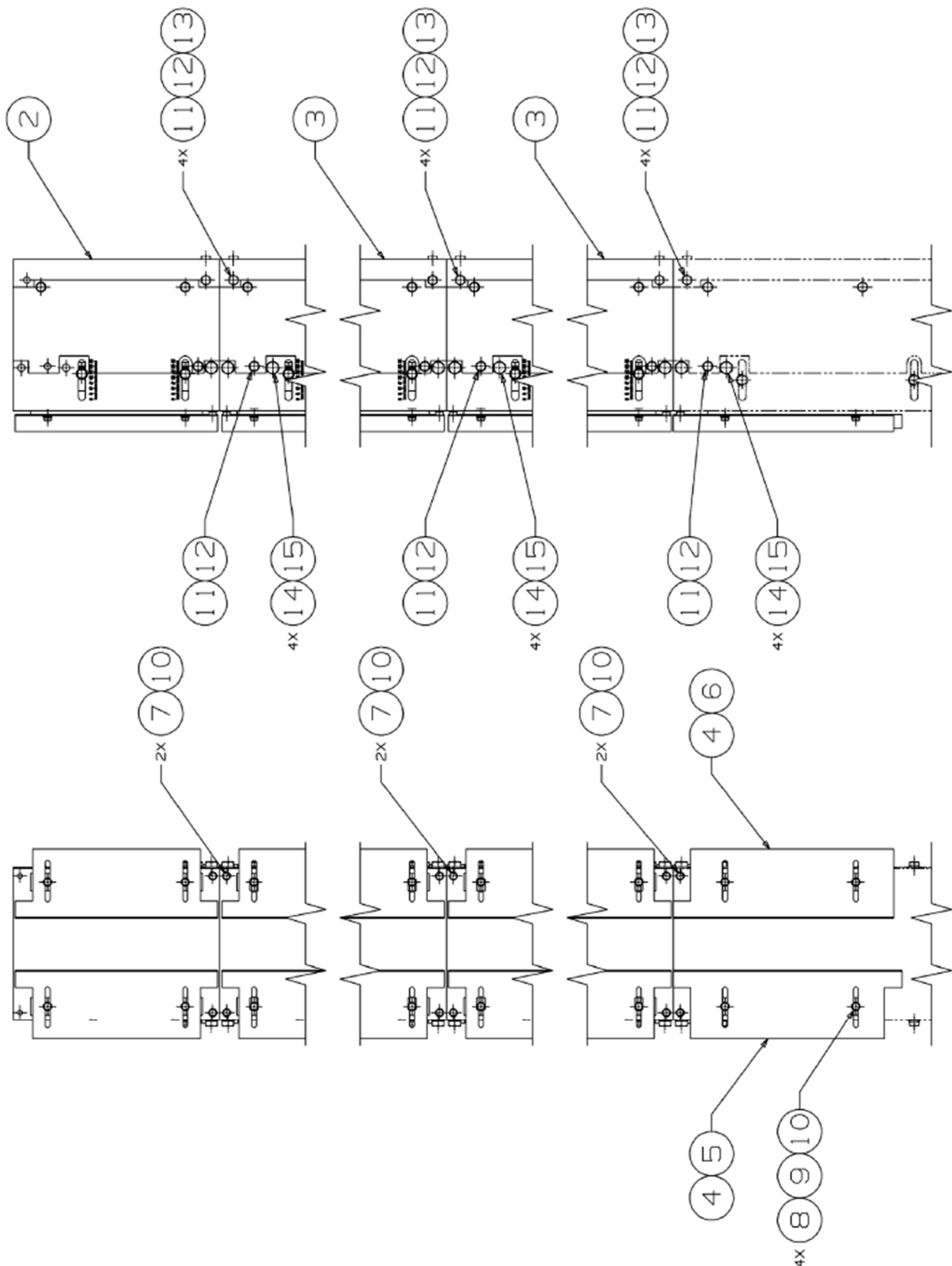
6RA10163 ASM, EXTENTION KIT 1900 MM



6RA10163 ASM, EXTENTION KIT 1900 MM

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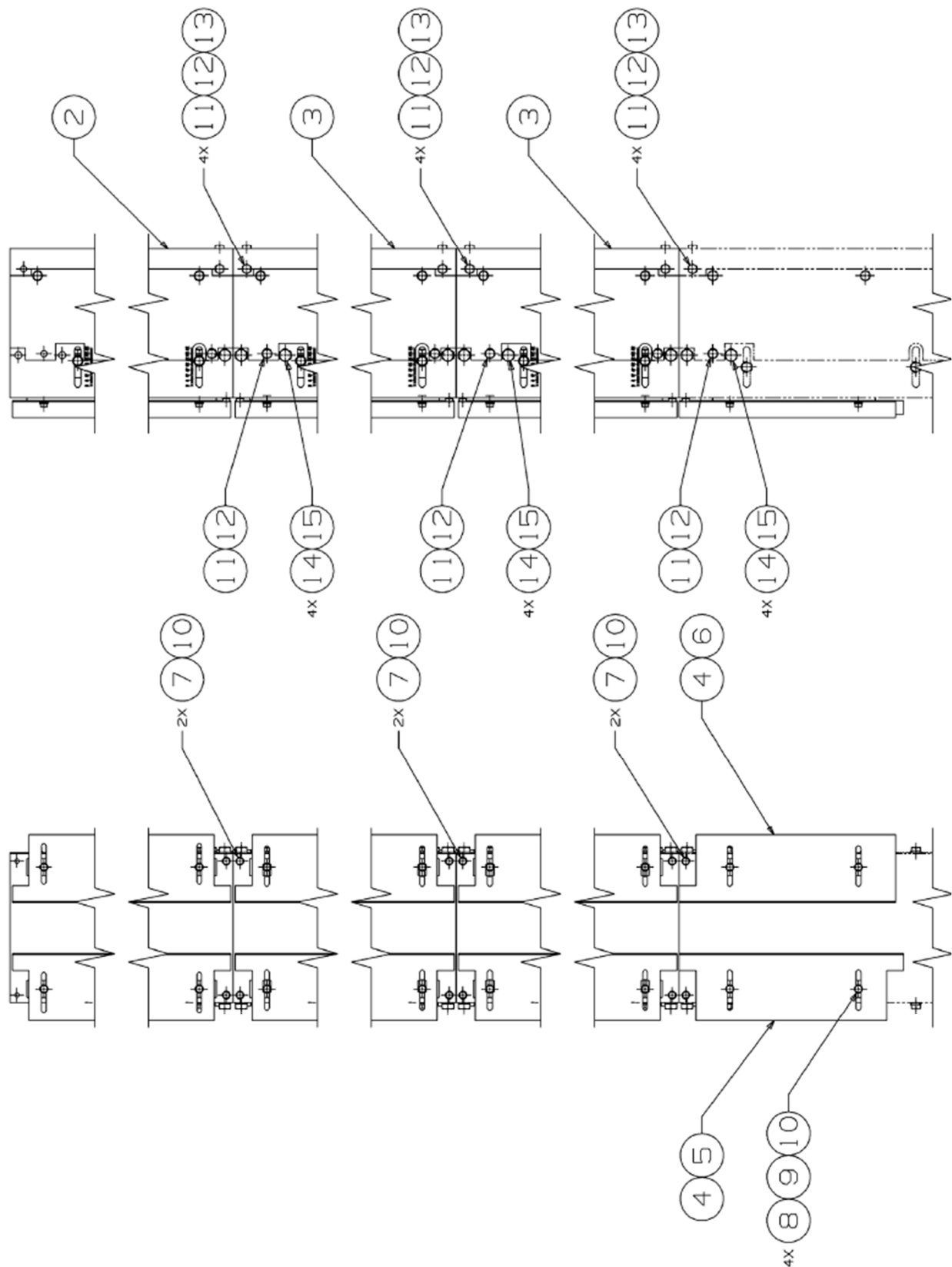
6RA10164 ASM, EXTENTION KIT 2300 MM



6RA10164 ASM, EXTENTION KIT 2300 MM

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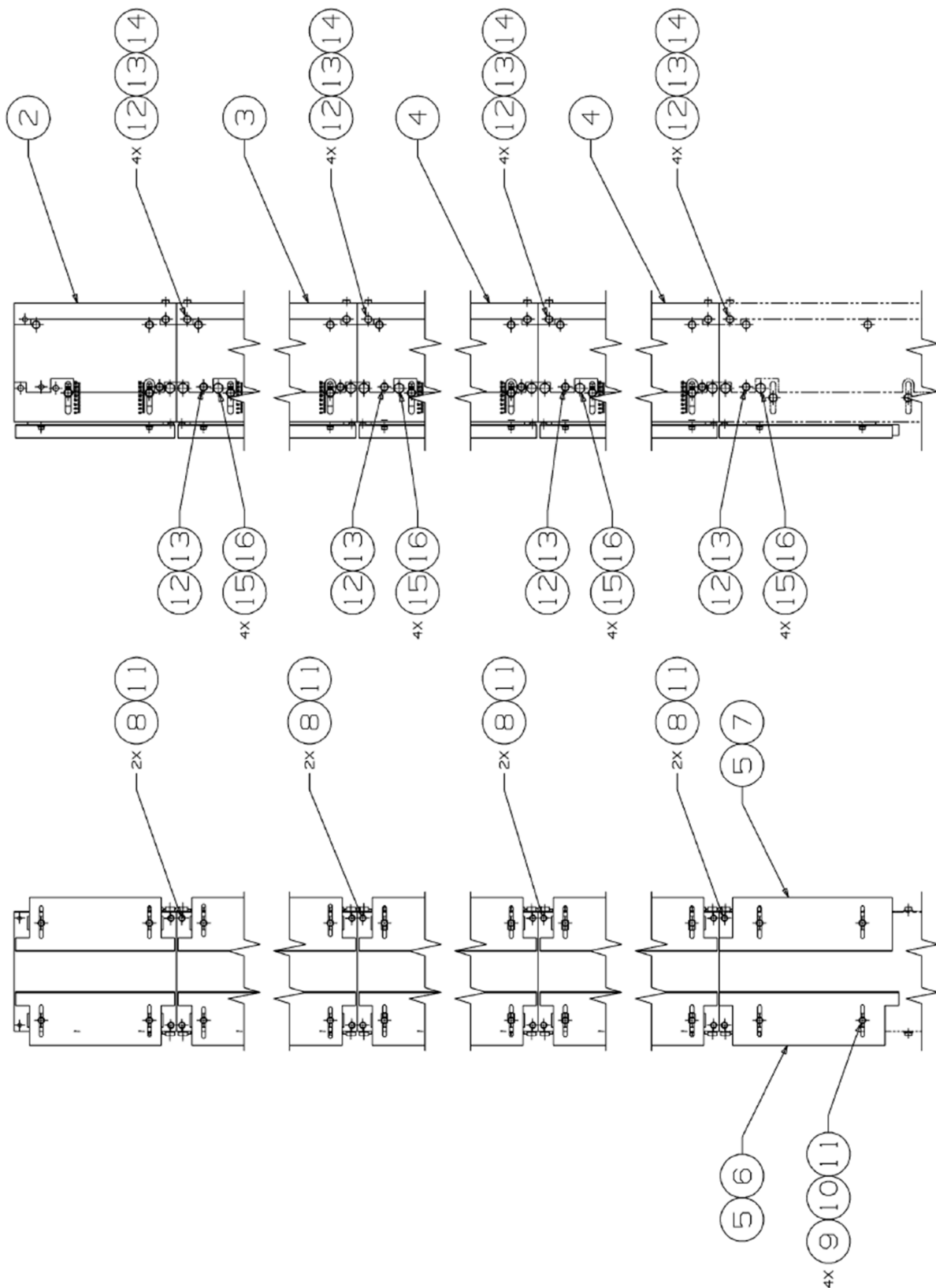
6RA10165 ASM, EXTENTION KIT 2600 MM



6RA10165 ASM, EXTENTION KIT 2600 MM

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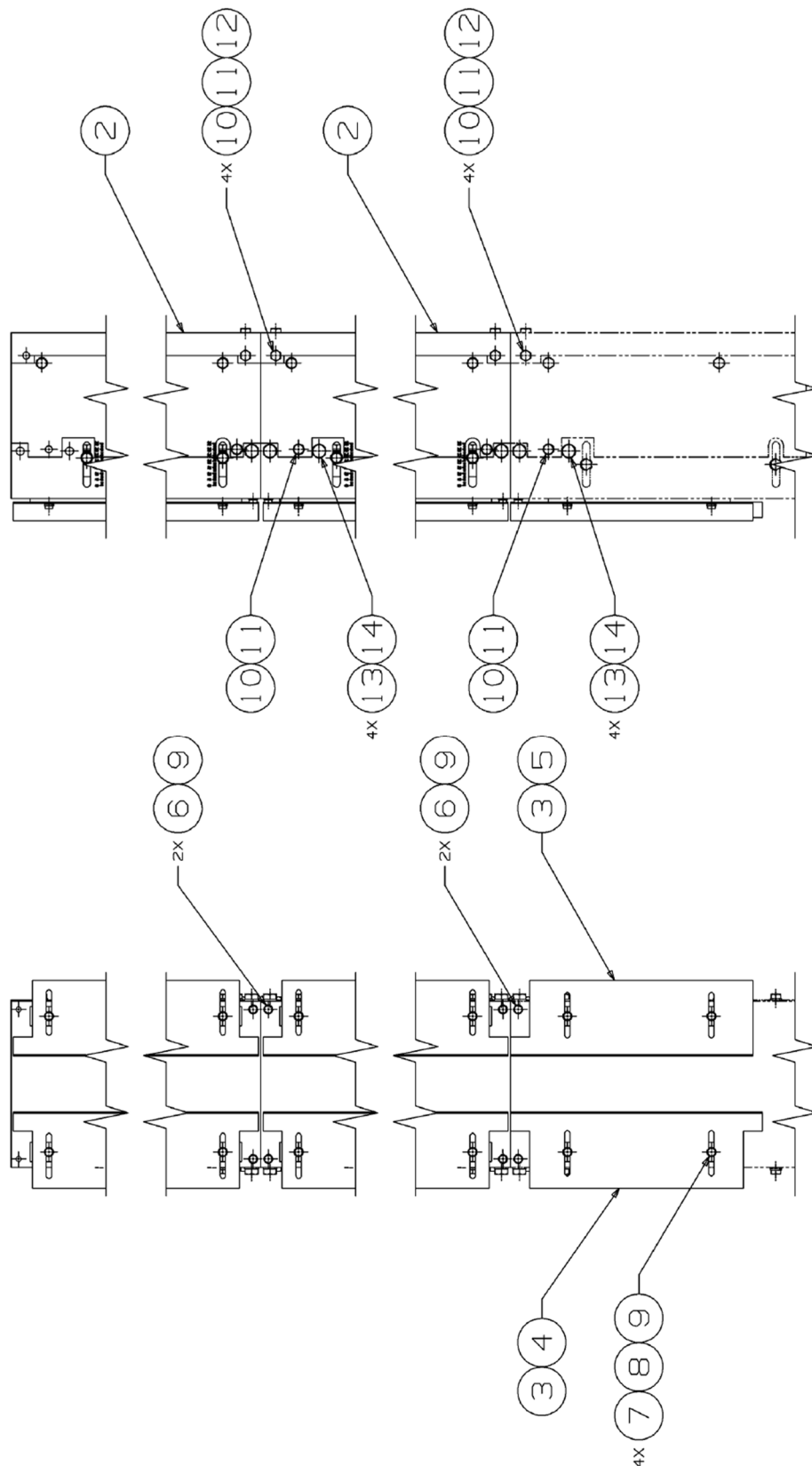
6RA10166 ASM, EXTENTION KIT 2900 MM



6RA10166 ASM, EXTENTION KIT 2900 MM

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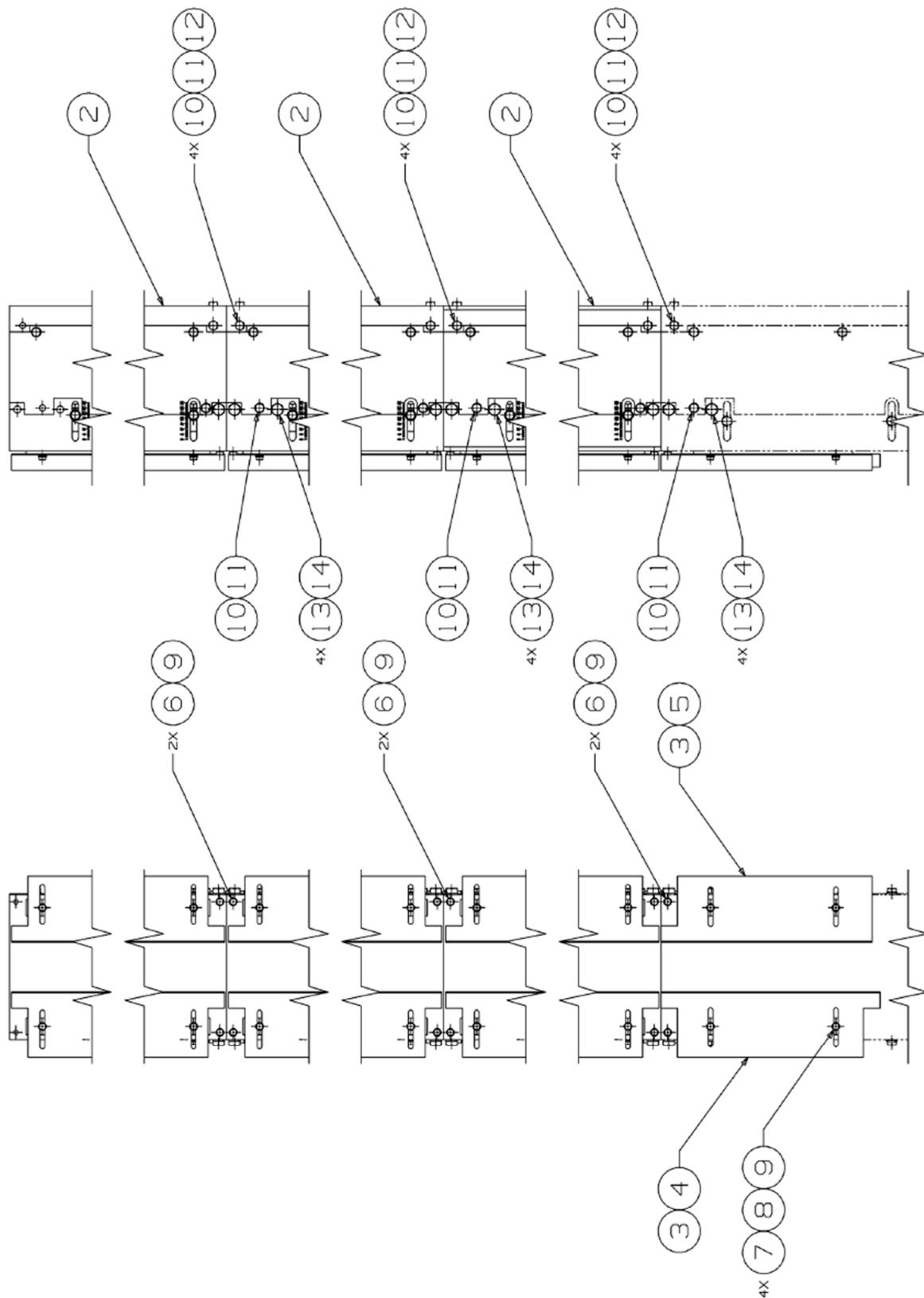
6RA10167 ASM, EXTENTION KIT 1200 MM



6RA10167 ASM, EXTENTION KIT 1200 MM

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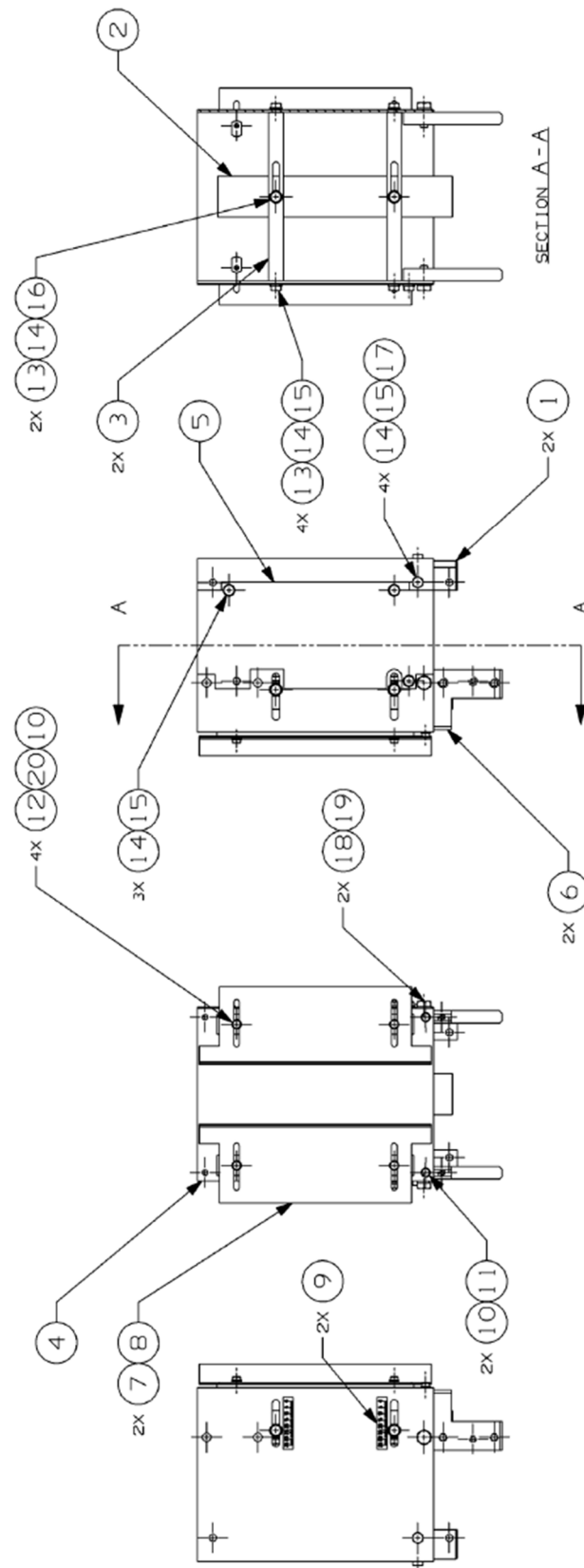
6RA10194 ASM, EXTENTION KIT 1800 MM



6RA10194 ASM, EXTENTION KIT 1800 MM

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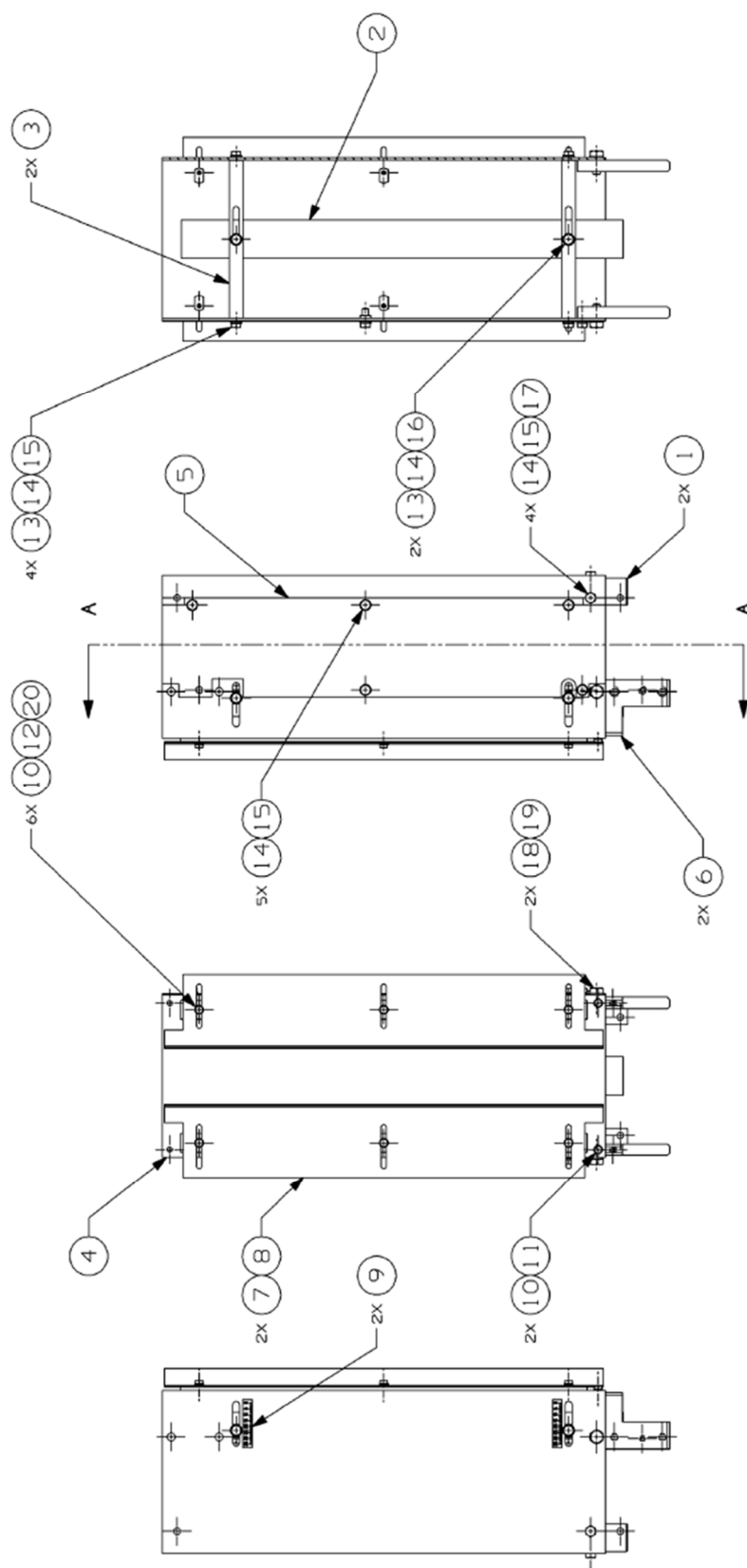
6RA4449 ASM, MODULE 300 MM



6RA4449 ASM, MODULE 300 MM

Item Number	Part Number	Quantity	Part Description
1	6R4051	2	SPLICE-ANGLE
2	6R4100	1	MAGNET
3	6R4413	2	BAR-MAGNET ADJUSTING
4	6R4433	1	CHANNEL-EXTENSION 300MM
5	6R4436	1	PLATE-COVER 300MM
6	6R4452	2	SPLICE-CHANNEL
7	6R5005	2	SPACER - 300MM GUIDE
8	6R5008	2	GUIDE - 300MM
9	6R4499	2	GAUGE-MAGNET ADJUSTING
10		6	M6 DIN127B-A4 LOCKWASHER
11		2	M6 X 16 DIN933-A4 HEX HD. SCR.
12		4	M6 X 20 DIN933-A4 HEX HD. SCR
13		6	M8 DIN125A-A4 FLAT WASHER
14		13	M8 DIN127B-A4 LOCKWASHER
15		11	M8 X 20 DIN933-A4 HEX HD. SCR.
16		2	M8 X 30 DIN933-A4 HEX HD. SCR.
17		4	M8 DIN934-A4 HEX NUT
18		2	M10 DIN127B-A4 LOCKWASHER
19		2	M10 X 25 DIN933-A4 HEX HD. SCR.
20		4	M6 DIN125A-A4 FLAT WASHER

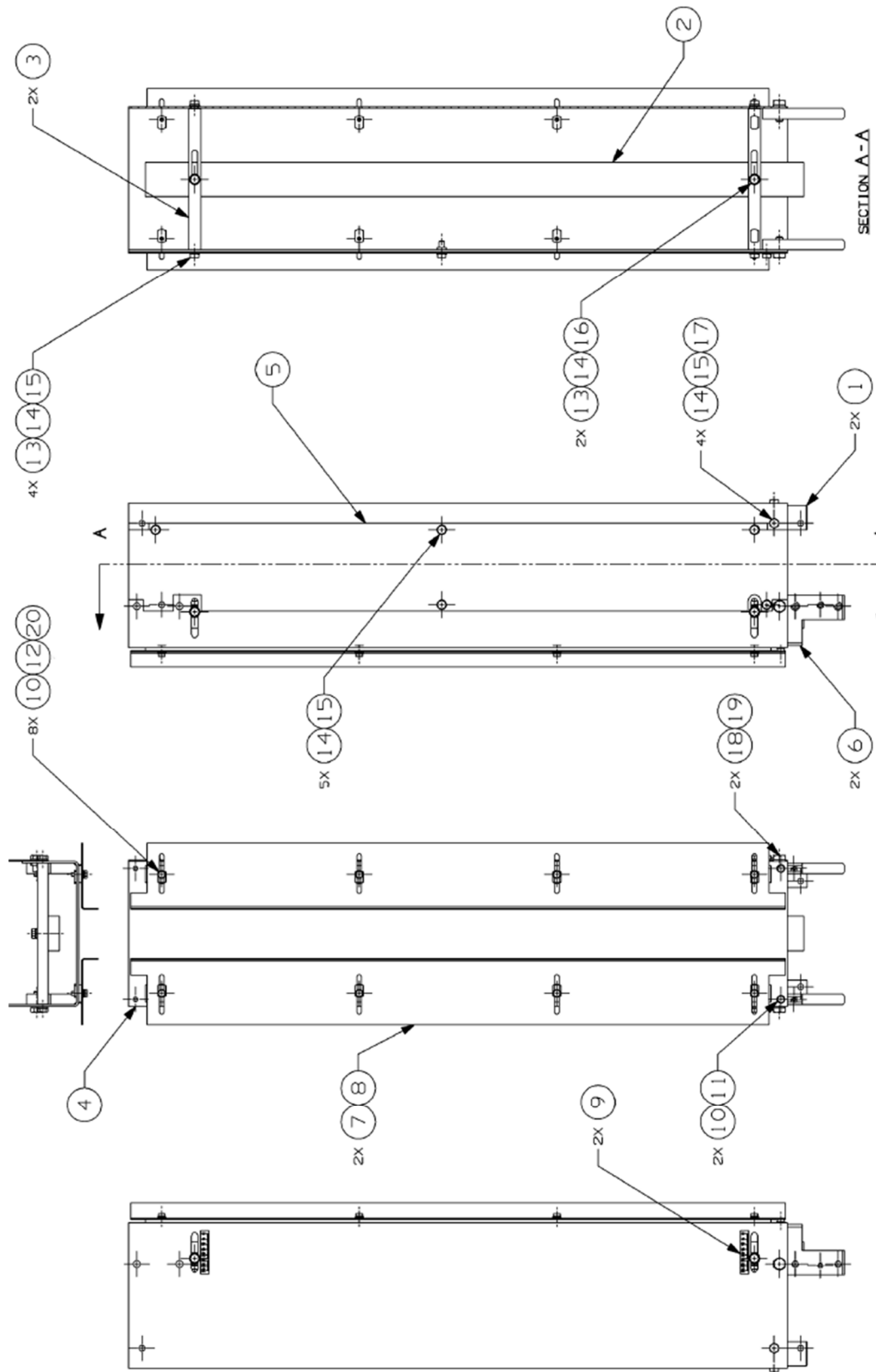
6RA4450 ASM, MODULE 600 MM



6RA4450 ASM, MODULE 600 MM

Item Number	Part Number	Quantity	Part Description
1	6R4051	2	SPLICE-ANGLE
2	6R4090	1	MAGNET
3	6R4413	2	BAR-MAGNET ADJUSTING
4	6R4434	1	CHANNEL-EXTENSION 600MM
5	6R4437	1	PLATE-COVER 600MM
6	6R4452	2	SPLICE-CHANNEL
7	6R5006	2	SPACER - 600MM GUIDE
8	6R5009	2	GUIDE - 600MM
9	6R4499	2	GAUGE-MAGNET ADJUSTING
10		8	M6 DIN127B-A4 LOCKWASHER
11		2	M6 X 16 DIN933-A4 HEX HD. SCR.
12		6	M6 X 20 DIN933-A4 HEX HD. SCR.
13		6	M8 DIN125A-A4 FLAT WASHER
14		15	M8 DIN127B-A4 LOCKWASHER
15		13	M8 X 20 DIN933-A4 HEX HD. SCR.
16		2	M8 X 30 DIN933-A4 HEX HD. SCR.
17		4	M8 DIN934-A4 HEX NUT
18		2	M10 DIN127B-A4 LOCKWASHER
19		2	M10 X 25 DIN933-A4 HEX HD. SCR.
20		6	M6 DIN125A-A4 FLAT WASHER

6RA4451 ASM, MODULE 1000 MM



6RA4451 ASM, MODULE 1000 MM

Item Number	Part Number	Quantity	Part Description
1	6R4051	2	SPLICE-ANGLE
2	6R4309	1	MAGNET-1000 X 52MM
3	6R4413	2	BAR-MAGNET ADJUSTING
4	6R4435	1	CHANNEL-EXTENSION 1000MM
5	6R4438	1	PLATE-COVER 1000MM
6	6R4452	2	SPLICE-CHANNEL
7	6R5007	2	SPACER - 1000MM GUIDE
8	6R5010	2	GUIDE - 1000MM
9	6R4499	2	GAUGE-MAGNET ADJUSTING
10		10	M6 DIN127B-A4 LOCKWASHER
11		2	M6 X 16 DIN933-A4 HEX HD. SCR.
12		8	M6 X 20 DIN933-A4 HEX HD. SCR.
13		6	M8 DIN125A-A4 FLAT WASHER
14		15	M8 DIN127B-A4 LOCKWASHER
15		13	M8 X 20 DIN933-A4 HEX HD. SCR.
16		2	M8 X 30 DIN933-A4 HEX HD. SCR.
17		4	M8 DIN934-A4 HEX NUT
18		2	M10 DIN127B-A4 LOCKWASHER
19		2	M10 X 25 DIN933-A4 HEX HD. SCR.
20		8	M6 DIN125A-A4 FLAT WASHER



SECTION C

ELECTRICALS

Assembly Number	Description	Page Number
6RA10915	ASM, ELECTRICAL CONTROLS	1
6RA10898	ASM, CONTROL CABINET	4
6RA10698	ASM, PENDANT CONTROL UNIT	6
6R10905	DIAGRAM, CIRCUIT	7



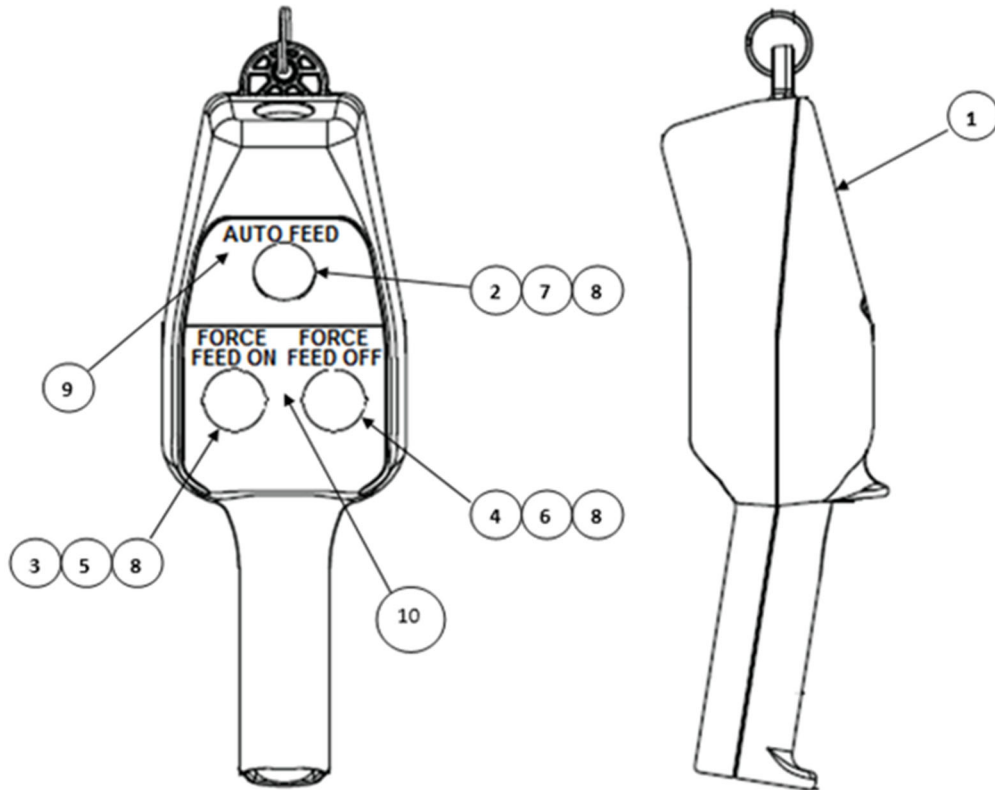
6RA10915 ASM, ELECTRICAL CONTROLS

Item Number	Part Number	Quantity	Part Description
1	6RA10898	1	ASM-CONTROL CABINET-
3	6R10905	1	DIAGRAM-ELECTRICAL CIRCUIT-
4	6RA10665	3	ASM-INSPECTION POINT CONTROL
5	6RA10698	1	ASM-PENDANT CONTROL UNIT
6	6R10814	4	CABLE - DIN CONNECTOR
7	6R10278	3	SENSOR-PROXIMITY
8	6R10688	2	CABLE-CONNECTOR
9	6R10061	1	SENSOR-LOW LEVEL CAP
10	6R10103	1	CABLE-12 FT. DISCONNECT
11	6R10690	20 FT	CABLE-MULTICONDUCTOR
12	20R11864	1	CONNECTOR-LIQUIDTIGHT-PLASTIC
13	6R10292	1	LIGHT-WARNING
14	6R10692	1	CONNECTOR-LIQUIDTIGHT-PLASTIC
15	20R22519	1	HUB - MYERS 1/2" NPT
16	6R10044	50 FT	CABLE
17	20R11865	10 FT	CONDUIT-NONMETALIC-L
19	20R11858	2	FITTING-LIQUIDTIGHT-PLASTIC
21	20R11863	4	CONNECTOR-LIQUIDTIGHT-PLASTIC
22	20R11862	4	CONNECTOR-LIQUIDTIGHT, PLASTIC
23	20R11872	20	GASKET - SEALING, LIQUIDTIGHT
24	20R11874	3	SEAL-HOLE
25	6R10693	1	SEAL-HOLE
26	6R10721	1	LABEL
27	6R10100	3	VALVE-SOLENOID
28	6R10029	3	COIL-SOLENOID VALVE
29	6R10298	1	RESISTOR
30	6R10815	1	CABLE - CONNECTOR

6RA10915 ASM, ELECTRICAL CONTROLS

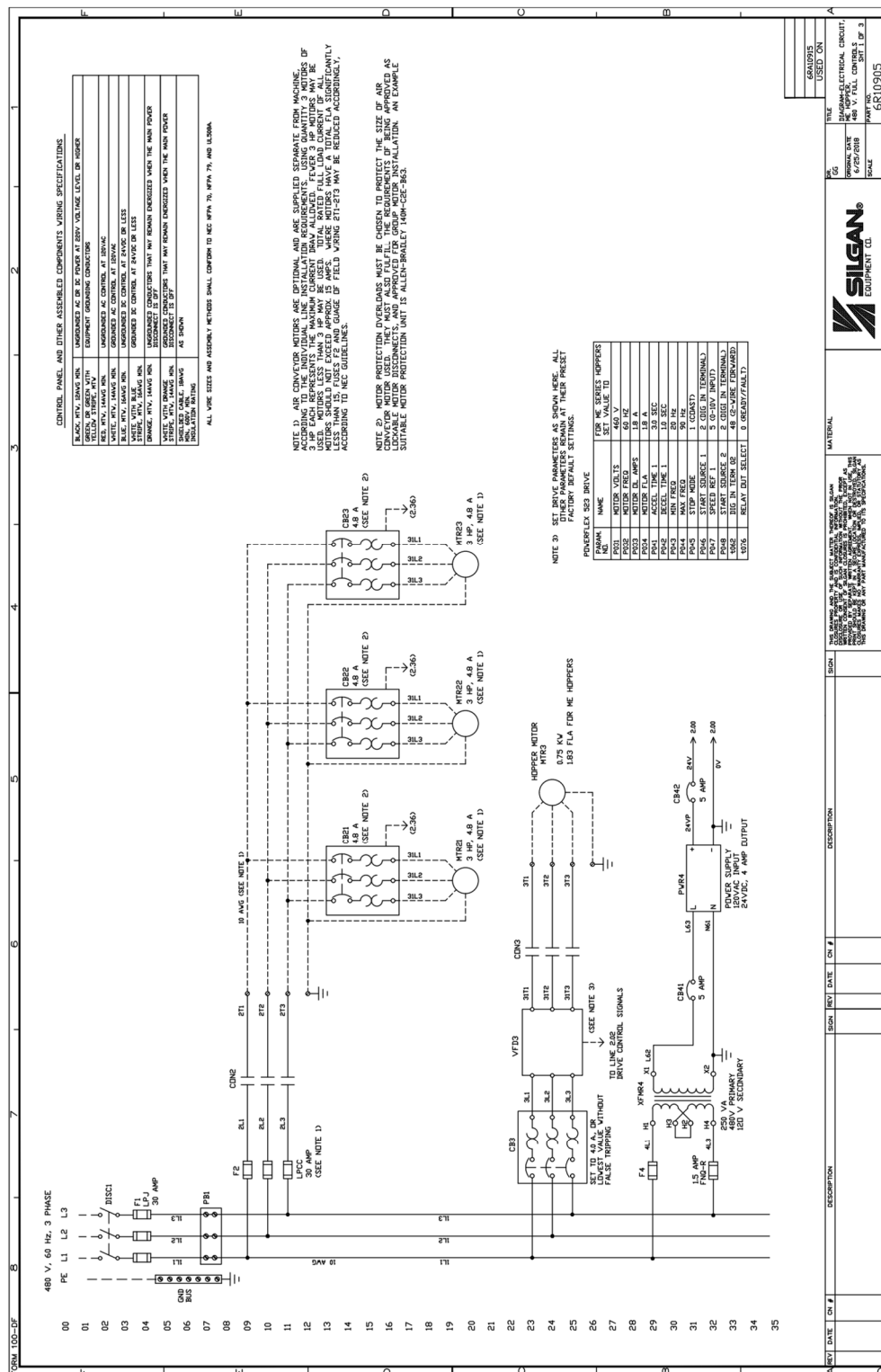
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6RA10698 ASM, PENDANT CONTROL UNIT

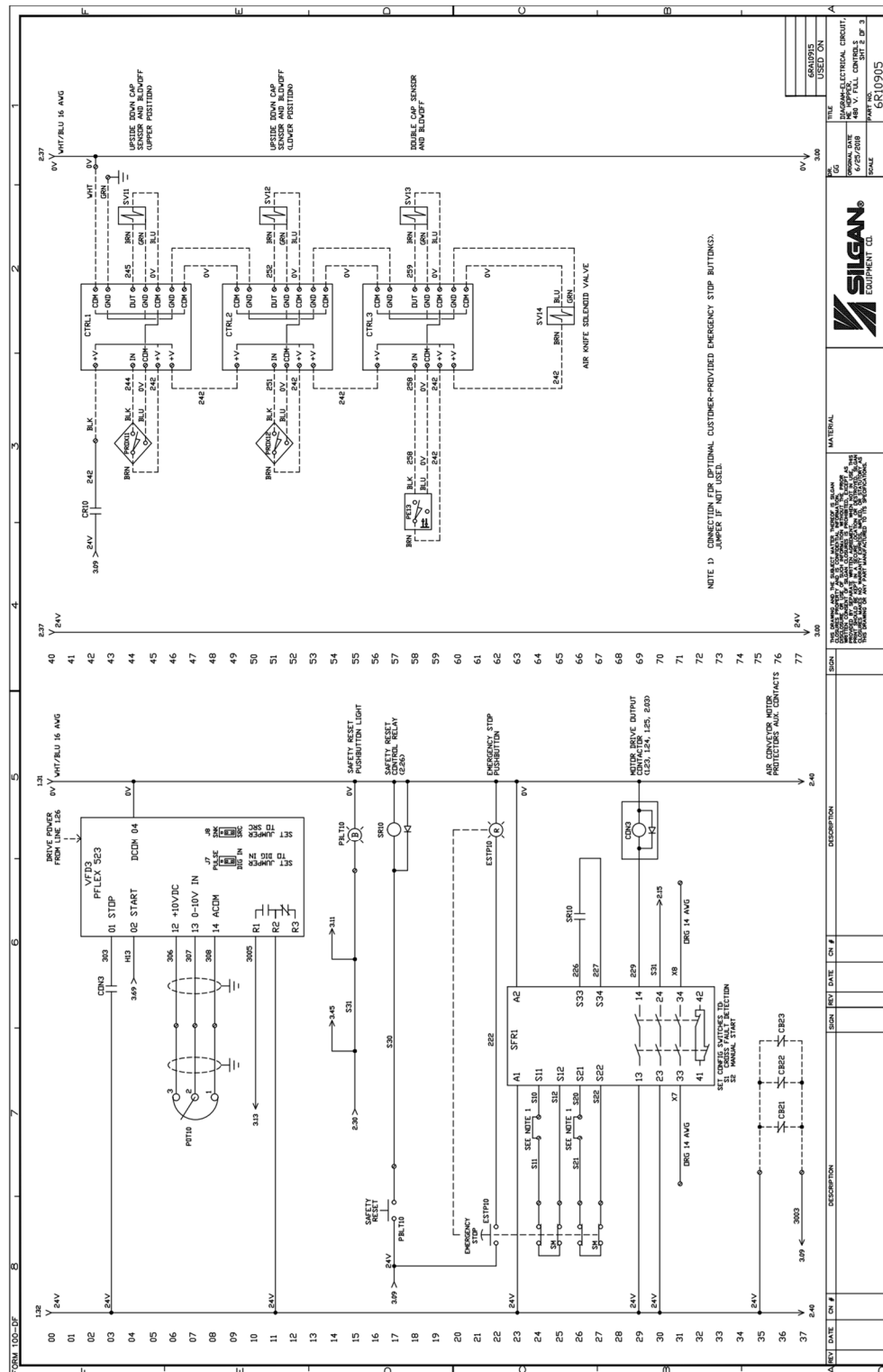


Item Number	Part Number	Part Description	Quantity
1	6R10218	HOUSING - PENDANT	1
2	6R10681	OPERATOR-PUSHBUTTON	1
3	6R10284	MODULE-POWER WITH LATCH	1
4	20R22193	OPERATOR - PUSHBUTTON	1
5	6R10675	OPERATOR-PUSHBUTTON	1
6	20R21832	MODULE-POWER	1
7	20R21800	POWER MODULE W/LATCH, GREEN	1
8	20R21802	CONTACT BLOCK-N.O.	3
9	6R10722	LABEL-UPPER SECTION	1
10	6R10723	LABEL-LOWER SECTION	1

6R10905 DIAGRAM, CIRCUIT



6R10905 DIAGRAM, CIRCUIT





SECTION D

RECOMMENDED SPARE PARTS

Assembly Number	Description	Page Number
6R5231	MECHANICAL SPARE PARTS LIST	1

6R5231 MECHANICAL SPARE PARTS LIST

[illegible]