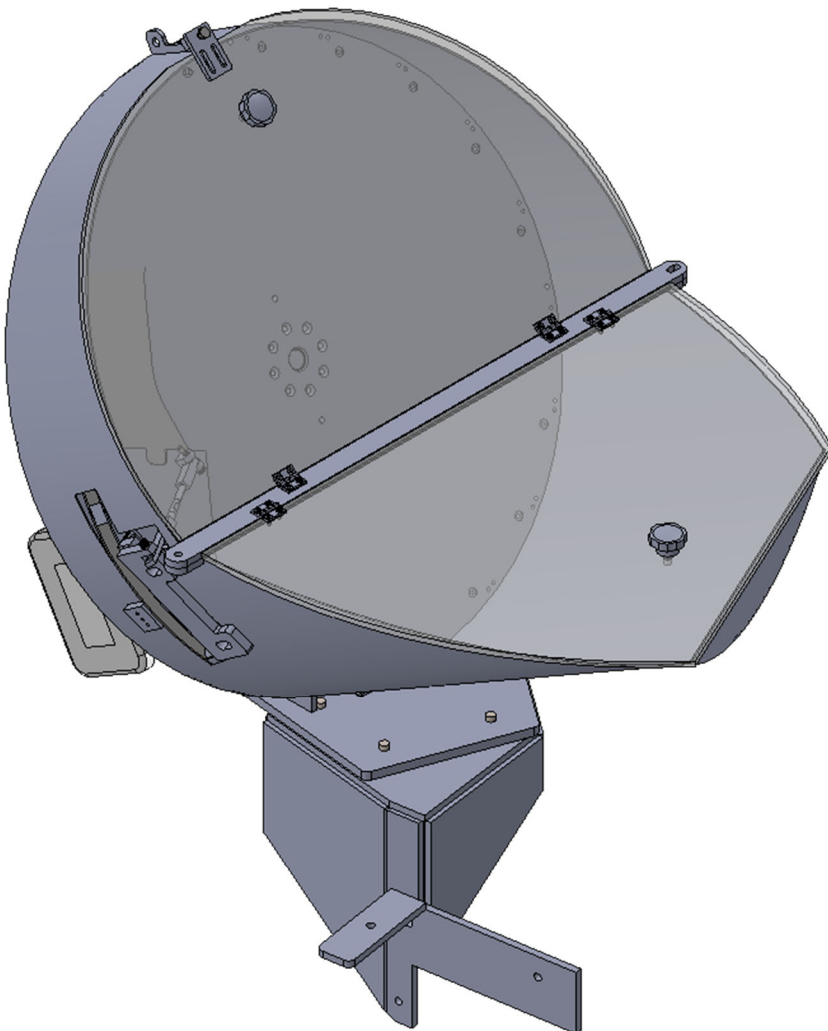




6R18 STAINLESS STEEL HOPPER PARTS CATALOG

APRIL 2022



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SECTION A
HOPPER ASSEMBLIES

SECTION B
MOUNT ASSEMBLIES

SECTION C
ELECTRICAL ASSEMBLIES

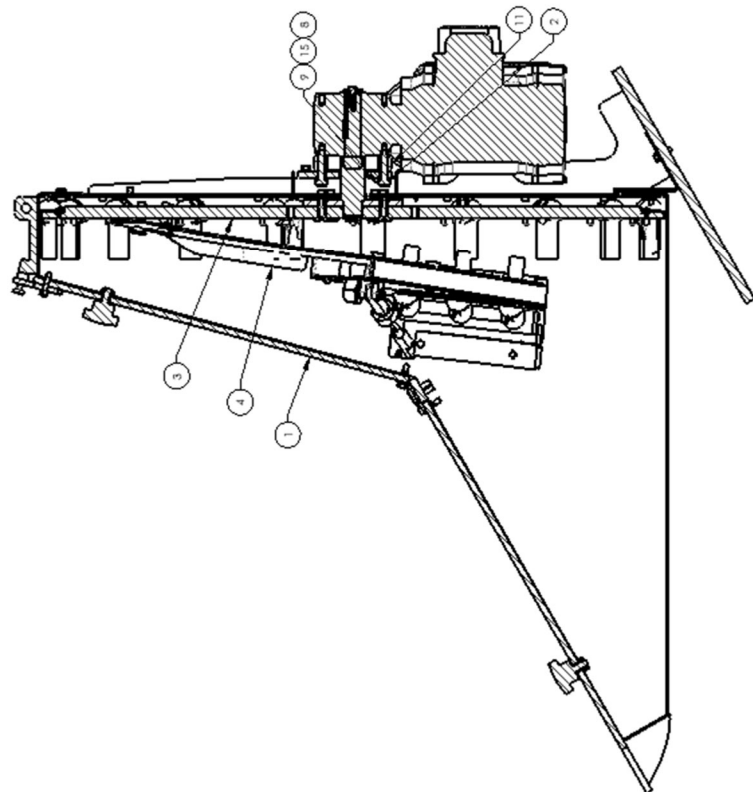
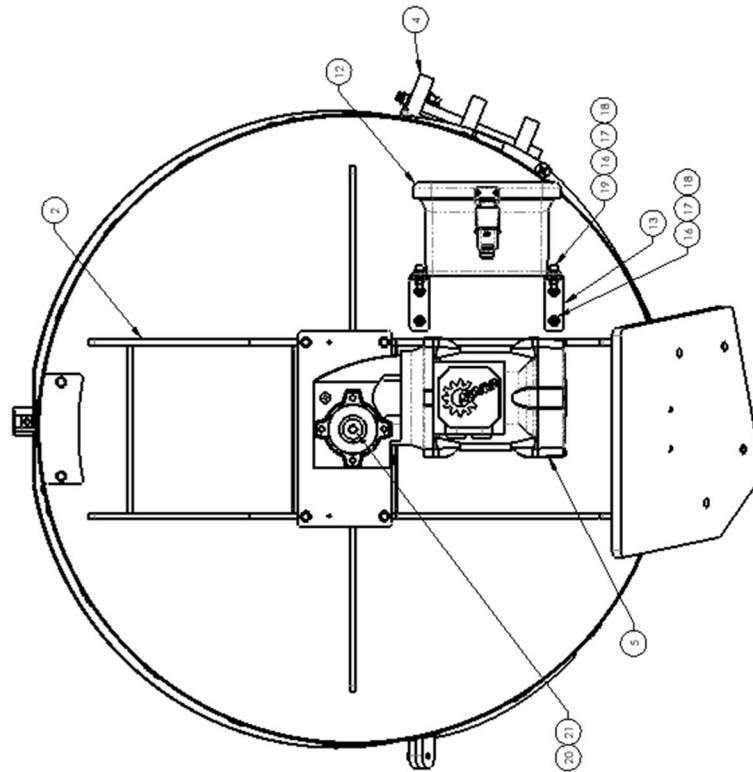


SECTION A

HOPPER ASSEMBLIES

Assembly Number	Description	Page Number
6RA11124	ASM, HOPPER	1
6RA11123	ASM, HOPPER BIN	3
6RA11121	ASM, HOUSING	4
6RA11155	ASM, BOTTOM DISC	5
6RA11119	ASM, HORIZONTAL COVER	6
6RA11076	ASM, VERTICAL COVER	7
6RA11150	ASM, HOPPER DISC	9
6RA766	ASM, CHUTE UPPER	11

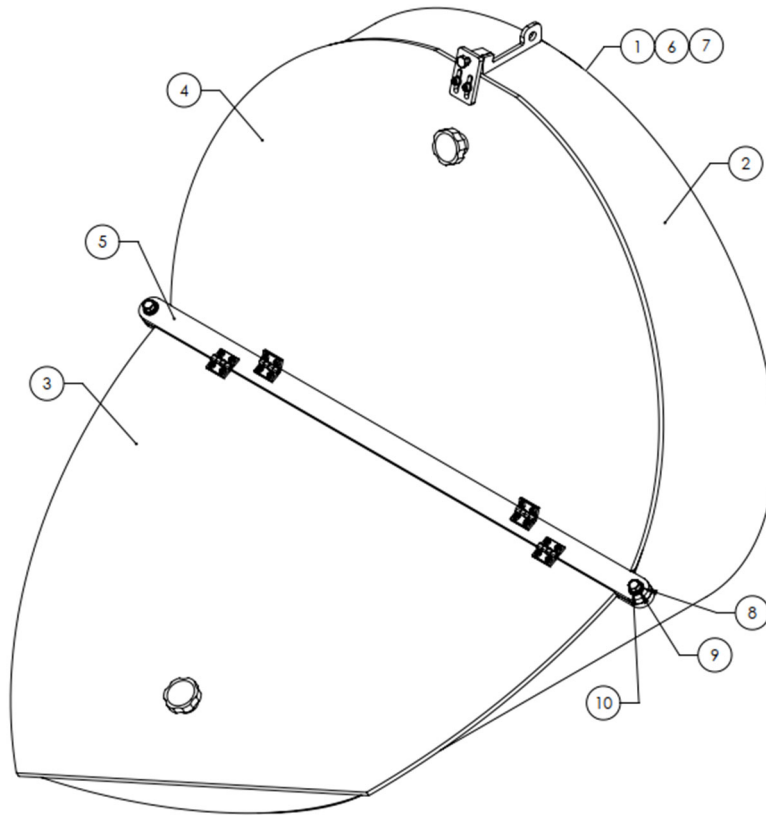
6RA1124 ASM, HOPPER



6RA11124 ASM, HOPPER

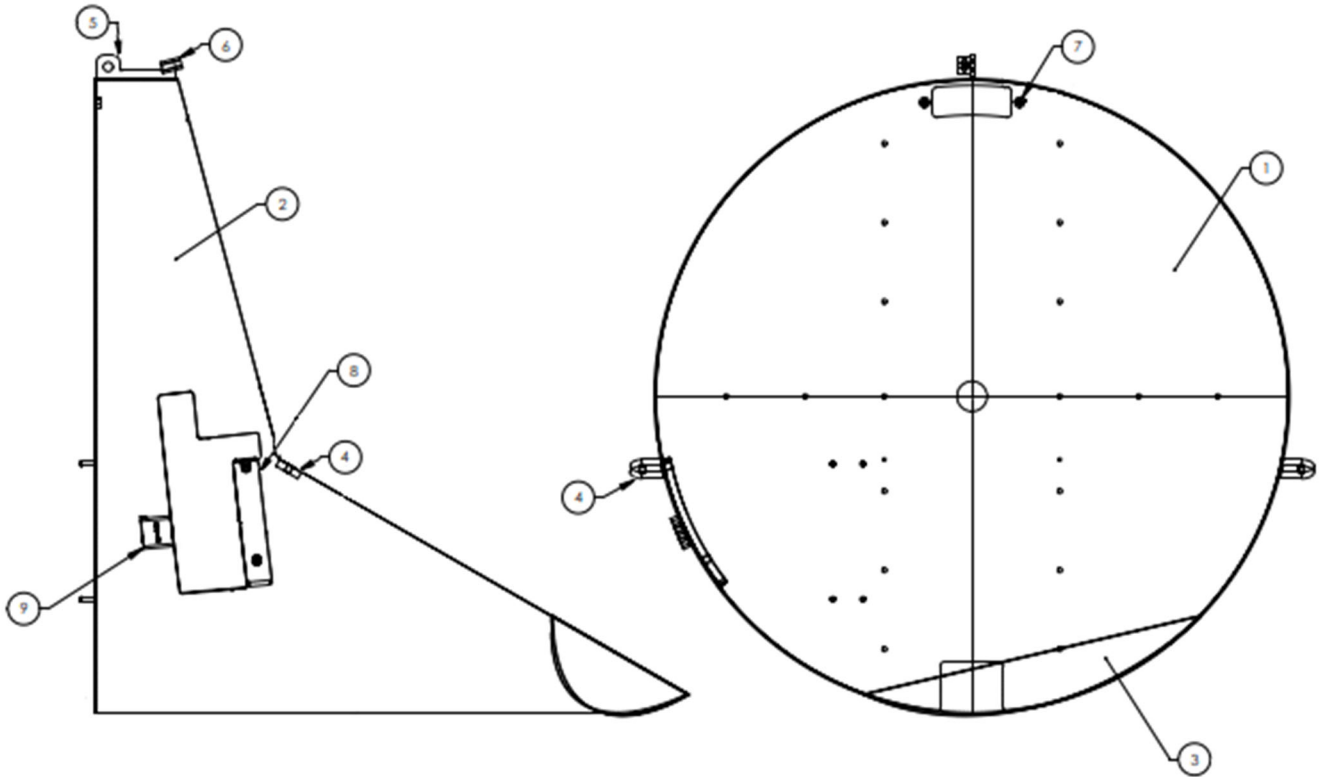
Item Number	Part Number	Part Description	Quantity
1	6RA11123	HOPPER BIN ASSY	1
2	6RA11120	RACK MOUNTING ASSY	1
3	6RA11150	HOPPER DISC ASSY	1
4	6RA766	ASM-CHUTE UPPER	1
5	6R11107	DRIVE MOTOR - HOPPER	1
11	6R11132	SPACER COLUMN	1
12	6RA11146	ASM - MOTION SENSOR	1
13	6R11133	BRACKET - ENCLOSURE MOUNTING	2
14	6R11157-1	CHUTE MTG SPACER, LEFT	1
22	6R11157-2	CHUTE MTG SPACER, RIGHT	1
6		WSHR, M5 SS	18
7		SCR, M5 X 10 SHC SS	18
8		WSHR, M8 SS	4
9		SCR, M8 X 40 HEX HD SS	4
10		PIN, 4 X 20 DOWEL	4
15		WSHR, M8 LOCK SS	4
16		WSHR, M6 SS	8
17		WSHR, M6 LOCK SS	8
18		NUT, M6 SS	8
19		SCR, M6 X 25 SHC SS	4
20		WSHR, M6 WIDE SS	1
21		SCR, M6 X 20 HEX HD SS	1

6RA11123 ASM, HOPPER BIN



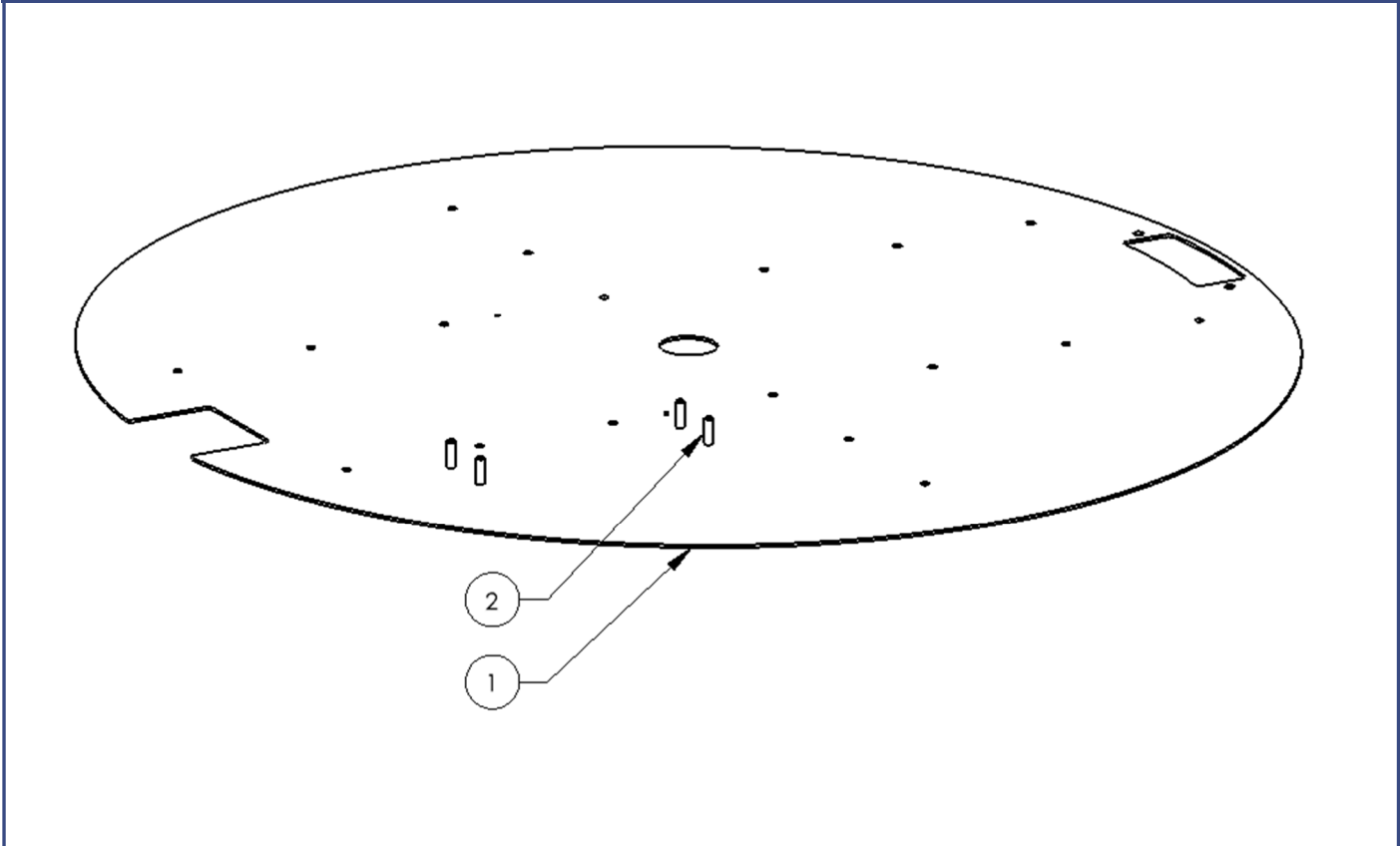
Item Number	Part Number	Part Description	Quantity
1	6R11039	COVER PLATE - ADJUSTM'T OP'NG	1
2	6RA11121	HOUSING ASSY	1
3	6RA11119	HORIZONTAL COVER ASSY	1
4	6RA11076	VERTICAL COVER ASSY	1
5	6R11161	CROSSBAR - WC HOPPER	1
6		WSHR, M6 SS	2
7		SCR, M6 X 12 HEX HD SS	2
8		WSHR, M8 SS	2
9		WSHR, M8 LOCK SS	2
10		SCR, M8 X 30 HEX HD SS	2

6RA11121 ASM, HOUSING

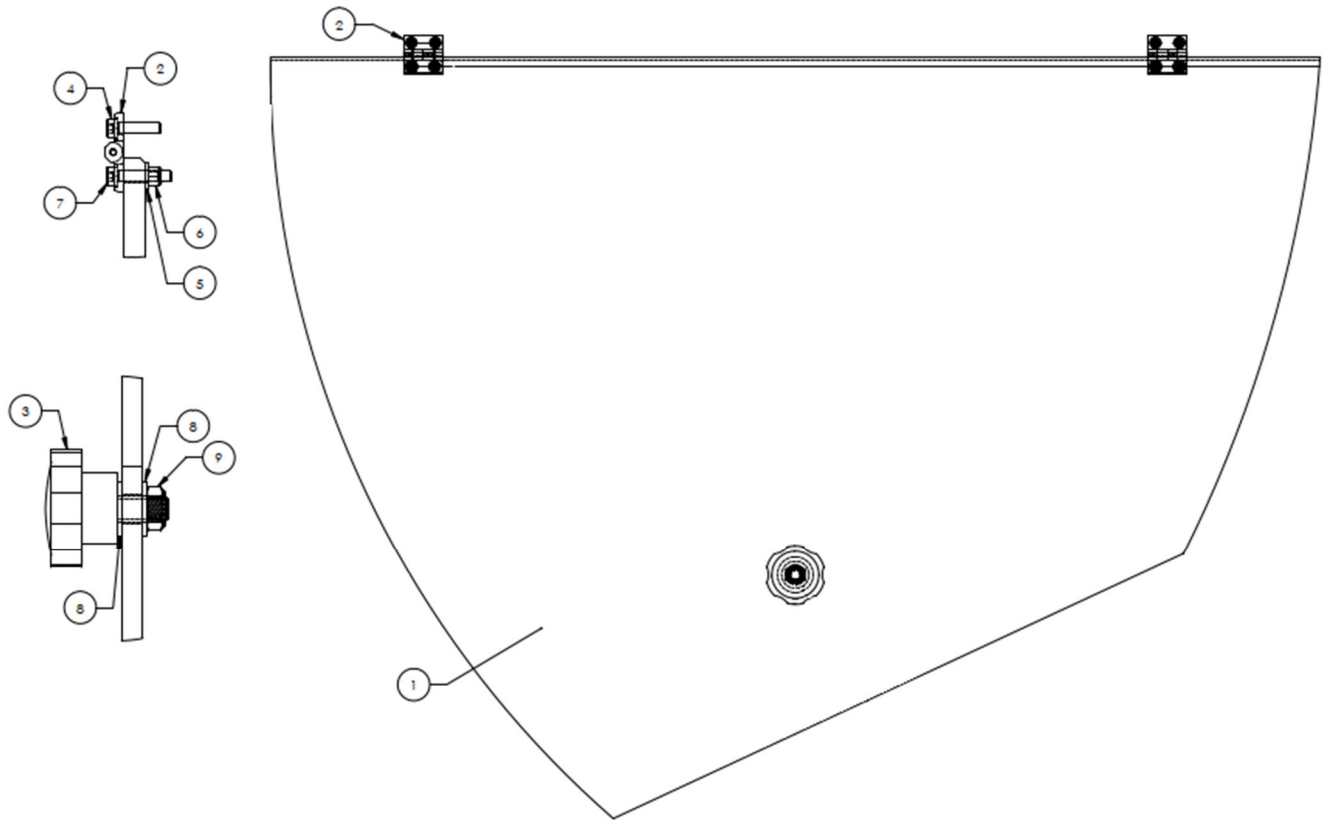


Item Number	Part Number	Part Description	Quantity
1	6RA11155	BOTTOM DISC ASSY	1
2	6R11108	MAIN SHELL	1
3	6R11109	ENDING PLATE	1
4	6R11159	MTG TAB - CROSSBAR	2
5	6R11084	LIFTING LUG	1
6	6R11037	FASTENING BLOCK	1
7	6R11048	STANDOFF - M6 X 6-1/2	2
8	6R11164	BAR - CHUTE MTG	1
9	6R11179-5	BOTTOM MOUNT	1

6RA11155 ASM, BOTTOM DISC

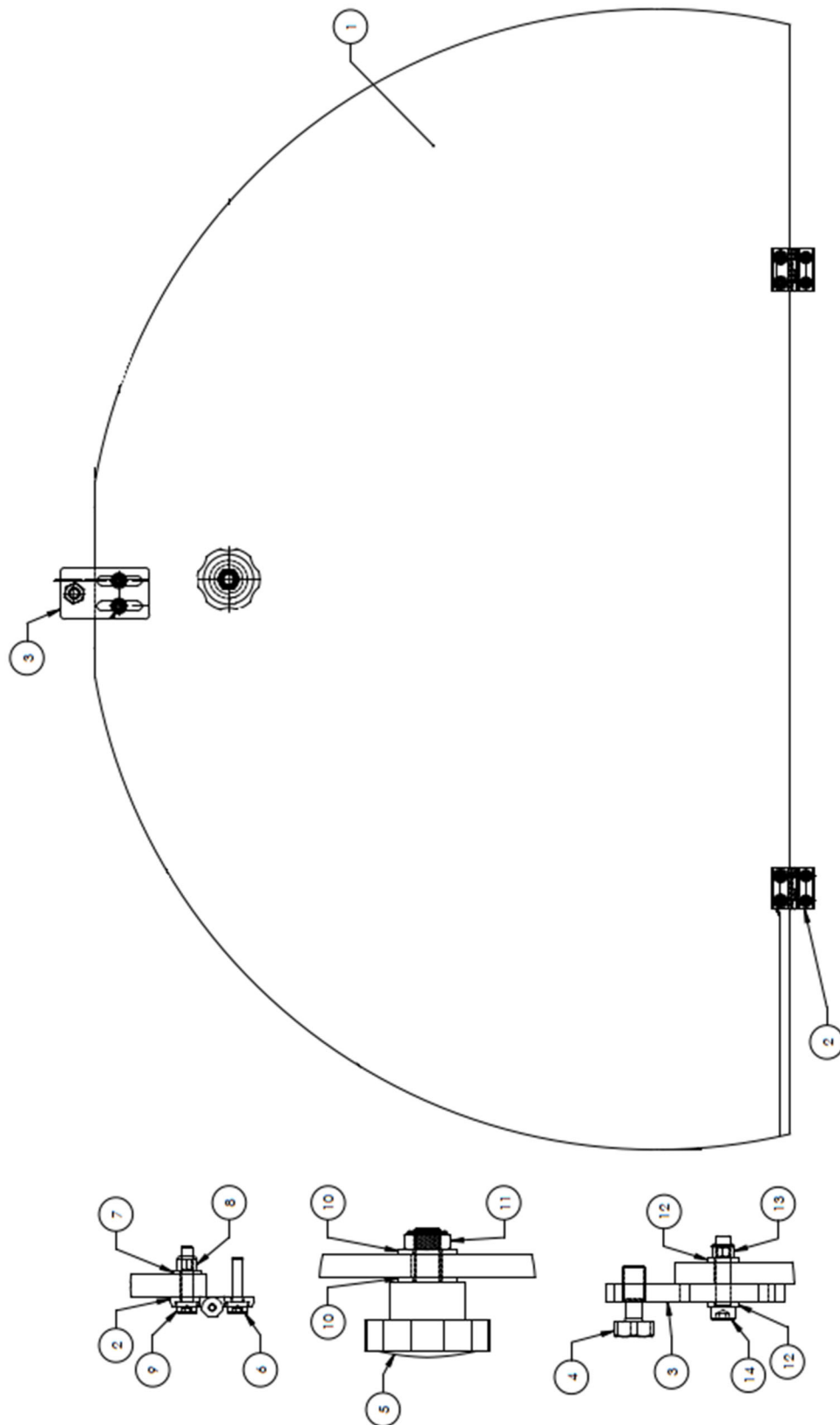
[illegible]

6RA1119 ASM, HORIZONTAL COVER



Item Number	Part Number	Part Description	Quantity
1	6R11058	PLATE - HORIZONTAL	1
2	6R11075	HINGE - 30X30	2
3	3R279	KNOB, FLUTED HAND	1
4		SCR, M4 X 16 SHC SS	4
5		WSHR, M4 SS	4
6		NUT, M4 NYLOC SS	4
7		SCR, M4 X 20 SHC SS	4
8		WSHR, 3/8 SS	2
9		NUT, 3/8-16 NYLOCK THIN HEX SS	1

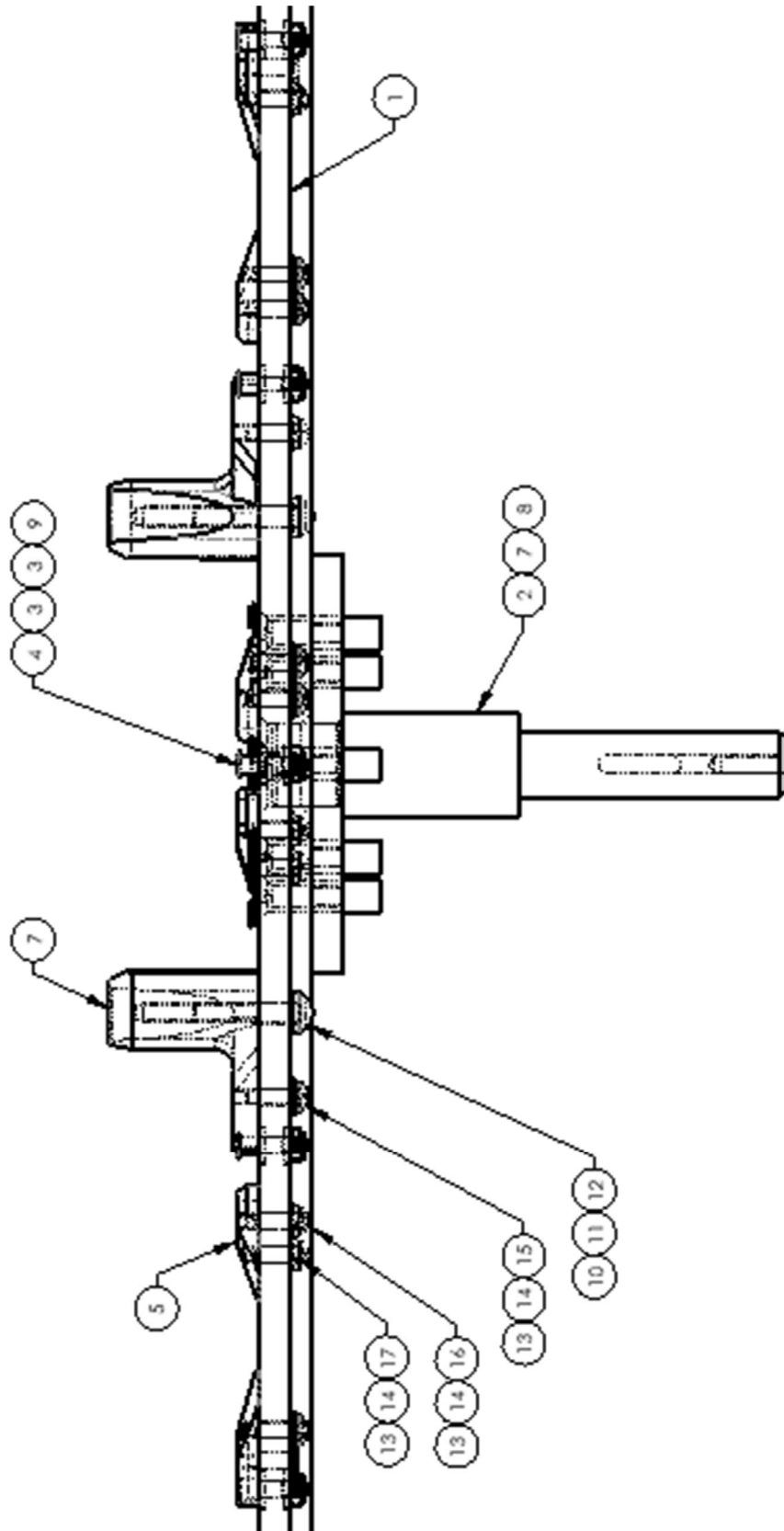
6RA11076 ASM, VERTICAL COVER



6RA11076 ASM, VERTICAL COVER

[illegible]

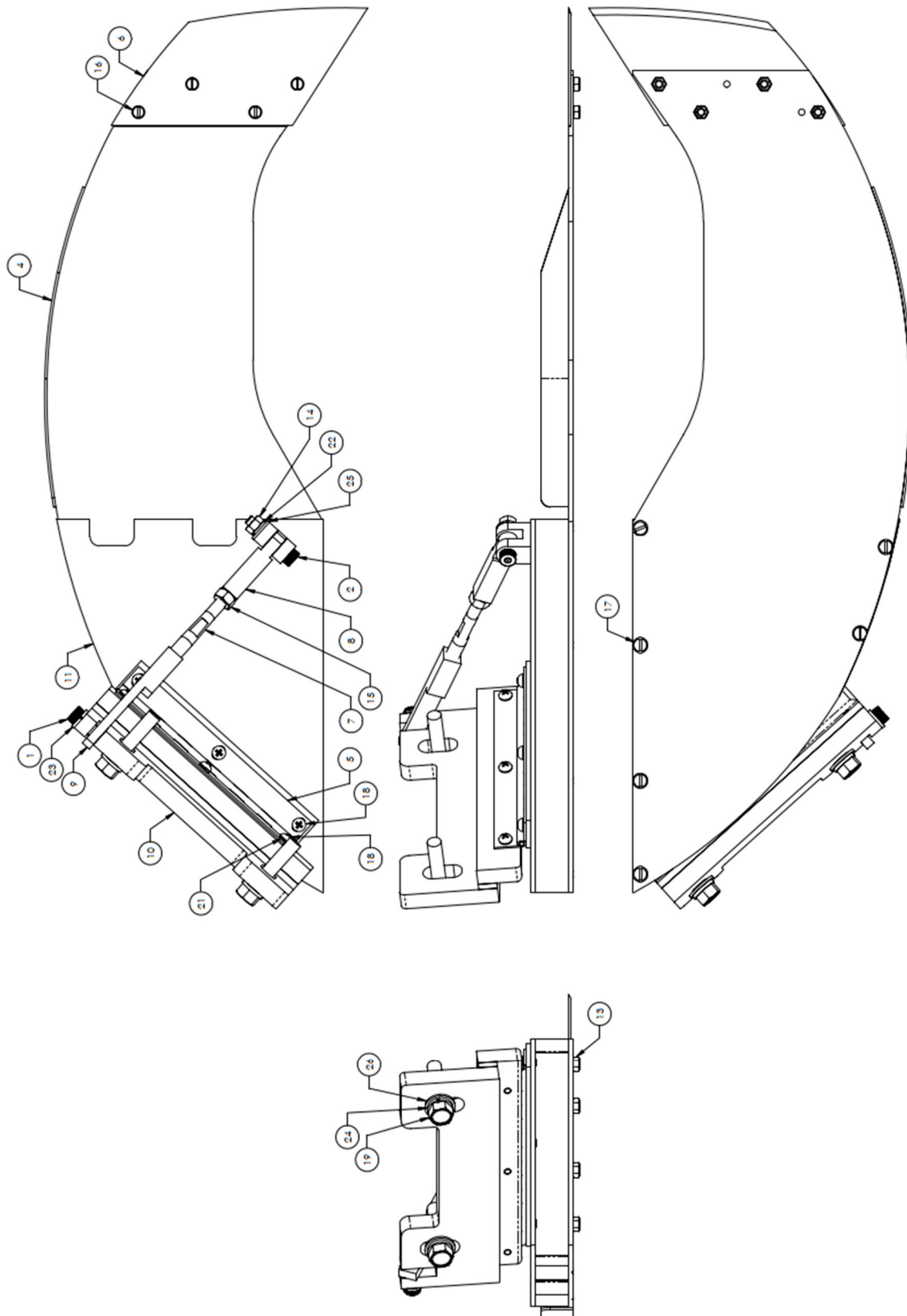
6RA11150 ASM, HOPPER DISC



6RA11150 ASM, HOPPER DISC

Item Number	Part Number	Part Description	Quantity
1	6R11136	HOPPER DISC	1
2	6R11156	SPINDLE - HOPPER DISC	1
3	6R11190	WASHER - PICK-UP PIN	40
4	6R431	PIN-PICK UP	20
5	6R413	CLEAT - AGITATOR	16
6	6R11066	AGITATOR - HOPPER DISC	4
7		KEY, 6 X 6 X 25 ROUND	1
8		SCR, M6 X 25 FLT HD SS	8
9		NUT, 10-24 NYLOC THIN SS	20
10		WSHR, 1/4 SS	4
11		WSHR, 1/4 LOCK SS	4
12		SCR, 1/4-20 X 1-3/4 RND HD SS	4
13		WSHR, M5 SS	36
14		WSHR, M5 LOCK SS	36
15		SCR, 10-24 X 3/4 RND HD SS	4
16		SCR, 10-24 X 5/8 RND HD SS	16
17		SCR, 10-24 X 9/16 RND HD SS	16

6RA766 ASM, CHUTE UPPER



6RA766 ASM, CHUTE UPPER

Item Number	Part Number	Part Description	Quantity
1	19SP2-7	SCREW-SHOULDER	1
2	19SP2-8	SCREW-SHOULDER	1
4	6R279	PLATE-CAP CHUTE	1
5	6R43	HINGE-CAP CHUTE HOLDER	1
6	6R761	BLADE-PICK UP	1
7	6R762	SCREW-TAKE UP	1
8	6R763	TAKE UP	1
9	6R764	TAKE UP	1
10	6R765	BRACKET	1
11	6R11153	HOLDER - CAP CHUTE	1
12		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	1
13		NUT, 8-32 THIN NYLOC HEX SS	4
14		NUT, 1/4-20 HEX SS	1
15		NUT, 5-16-18 HEX SS	1
16		SCR, 8-32 X 5/16 FLT HD SS	4
17		SCR, 10-24 X 1/2 RND HD SS	6
18		SCR, 10-24 X 3/8 RND HD SS	6
19		SCR, 3/8-16 X 1.75 HEX HD SS	2
21		WSHR, #10 LOCK SS	6
22		WSHR, 1/4 LOCK SS	1
23		WSHR, 5/16 LOCK SS	1
24		WSHR, 3/8 LOCK SS	2
25		WSHR, 1/4 SS	1
26		WSHR, 3/8 SS	2

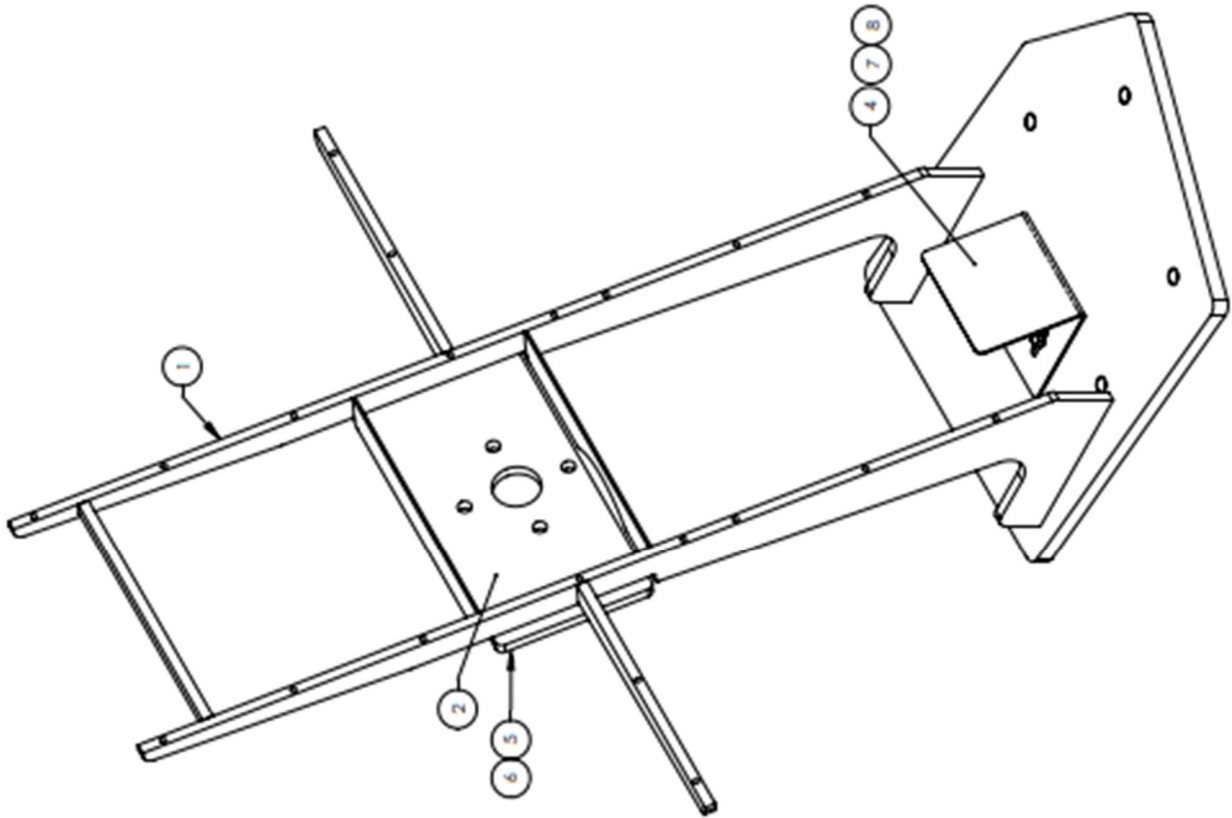


SECTION B

MOUNT ASSEMBLIES

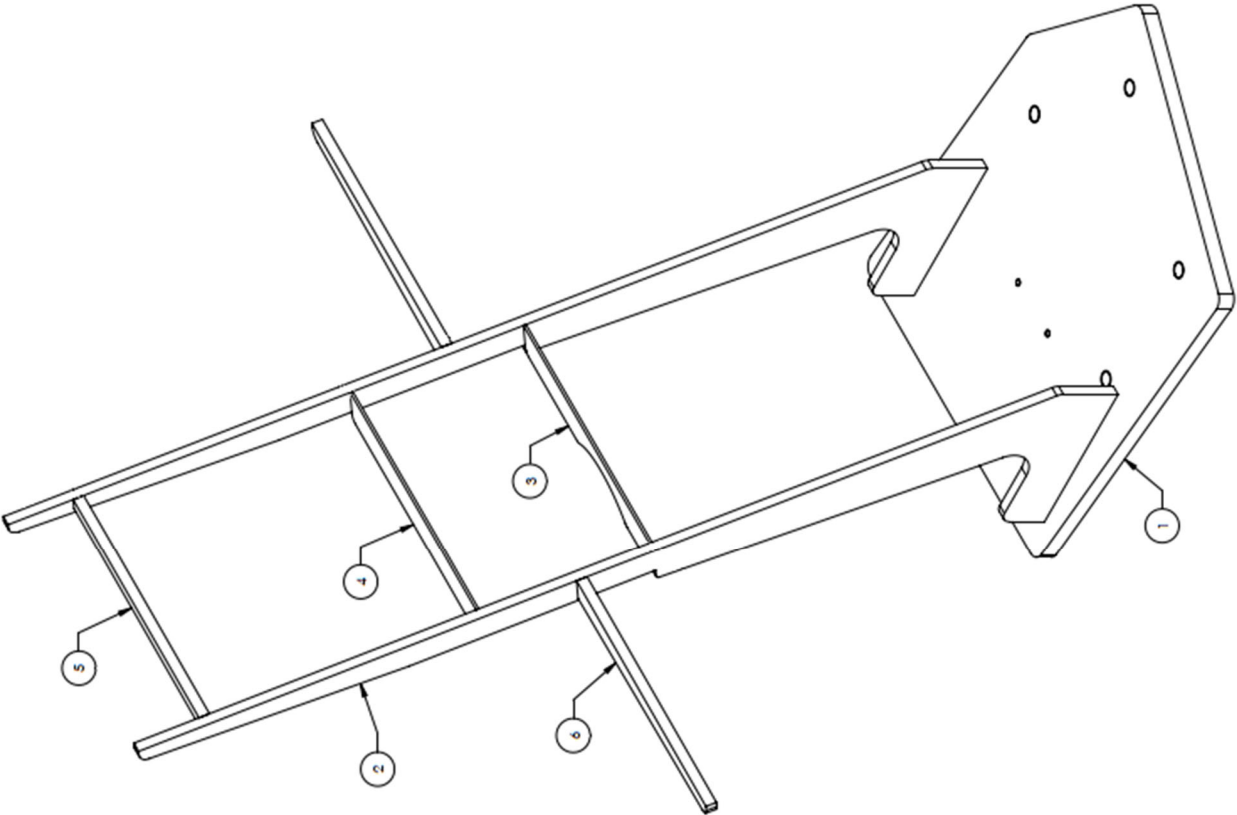
Assembly Number	Description	Page Number
6RA11120	ASM, RACK MOUNTING	1
6RA11081	ASM, RACK	2

6RA1120 ASM, RACK MOUNTING



Item Number	Part Number	Part Description	Quantity
1	6RA11081	RACK ASSY	1
2	6R11093	MOTOR PLATE	1
4	6R11064	COVER PLATE	1
5		WSHR, 6MM SS	4
6		SCR, M6 X 20 HEX HD SS	4
7		WSHR, 5MM SS	2
8		SCR, M5 X 10 HEX HD SS	2

6RA11081 ASM, RACK



Item Number	Part Number	Part Description	Quantity
1	6R11193	BASE PLATE	1
2	6R11079	SIDE PLATE	2
3	6R11042	COVER PLATE - LOWER	1
4	6R11041	COVER PLATE - UPPER	1
5	6R11080	MIDDLE BRACE	1
6	6R11049	SIDE BRACE	2



SECTION C

ELECTRICAL ASSEMBLIES

Assembly Number	Description	Page Number
6RA11146	ASM, MOTION SENSOR	1
51RA10847	ASM, SENSOR MODULE	3
51RA10851	ASM, SENSOR CIRCUIT BOARD	4
51RA10932	ASM, SENSOR	5

6RA11146 ASM, MOTION SENSOR

No Image

6RA11146 ASM, MOTION SENSOR

Item Number	Part Number	Part Description	Quantity
1	6R11147	ENCLOSURE - SENSOR	1
2	6R11148	PANEL - MOUNTING	1
3	51R11577	RAIL, MOUNTING	1
4	51RA10847	ASM-SENSOR MODULE	1
5	51R11578	ANCHOR, END	2
6	51R10922	GRIP-CORD	1
7	51R10923	LOCKNUT	2
8	51R11559	RECEPTACLE, 1/2NPT 4PIN MICRO	1
9	51RA10932	ASM-SENSOR	1
10	6R2410	PLUG-SENSOR	1
11	6R2420	BLADE-PULL	1
12	6R11192	LABEL	2
20		SCR, 10-32 X 3/8 RND HD SS	4
21		WSHR, #10 LOCK SS	4
22		WSHR, #10 SS	4
23		SCR, 8-32 X 1/4 RND HD SS	2
24		WSHR, #8 LOCK SS	2

51RA10847 ASM, SENSOR MODULE

No Image

Item Number	Part Number	Part Description	Quantity
1	51R11809	ENCLOSURE - SENSOR MODULE	1
2	51RA10851	ASM-CIRCUIT BOARD-SENSOR	1
3	51R11807	LABEL - SENSOR MODULE	1
4	51R11811	TAPE, FOAM	1 IN
5		BUS WIRE, 18GA	A/R

[illegible]

51RA10932 ASM, SENSOR



Item Number	Part Number	Part Description	Quantity
1	51R10673	HOUSING-SENSOR	1
2	51R10933	COIL-INDUCTOR	1
3	51R10934	CABLE - SHIELDED	8 FT
4	51R10935	LABEL	1
5		COMPOUND, EPOXY POTTING	1
6		NUT, 3/8-24 SS	1