



6R25 HOPPER PARTS CATALOG

JUNE 2020



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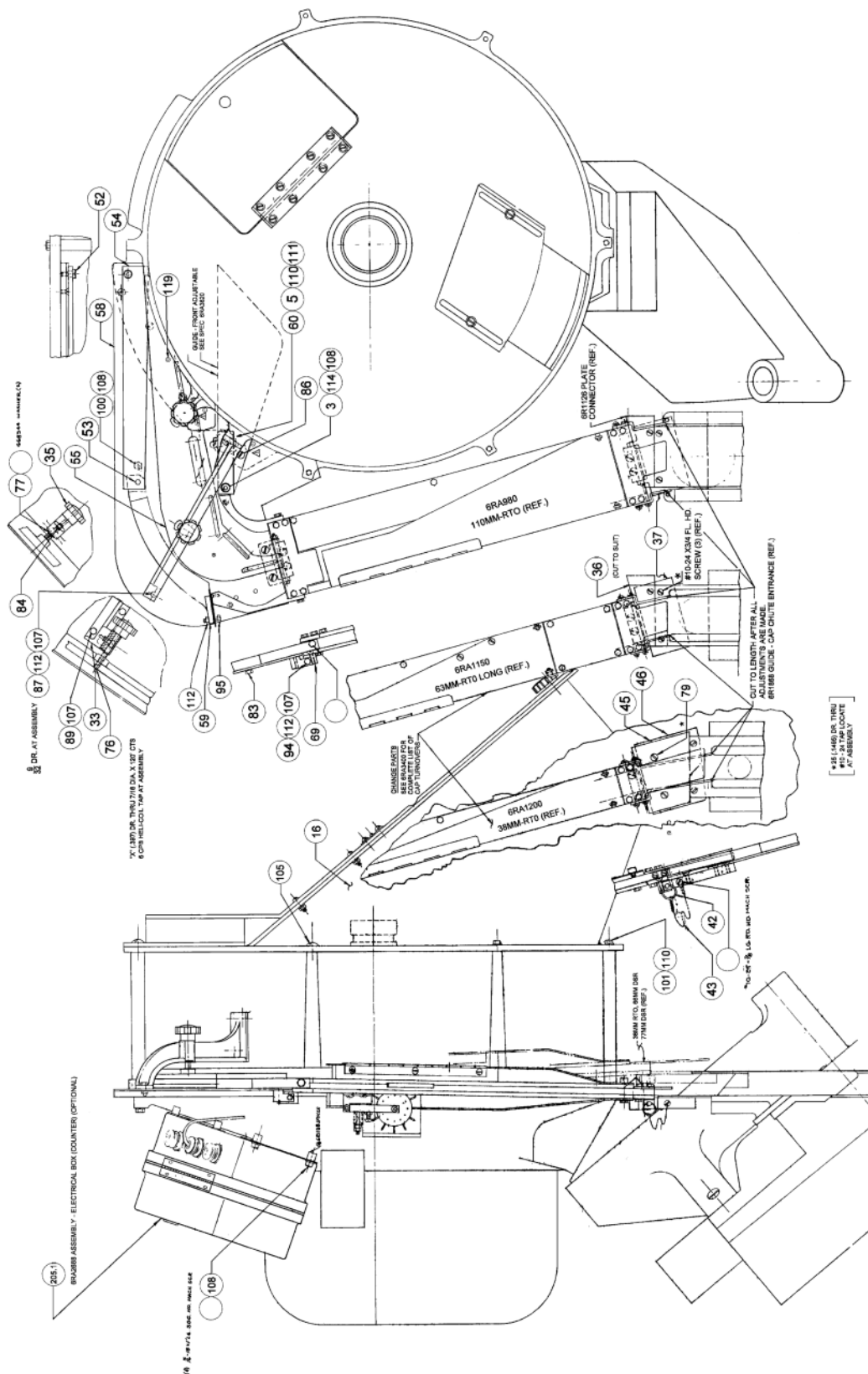


SECTION A

BASIC HOPPER ASSEMBLIES

Assembly Number	Description	Page Number
6RA3820	ASM, BASIC HOPPER	1
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6RA3820 - ASM, BASIC HOPPER



NOTE: 1. FOR LISTING OF MACHINE CHANGE PARTS SEE BELT CHART.

PULLEY (MOTOR)	SPEED RANGE	BELT
(ITEM 97)	7-34 RPM	(ITEM 99)
(ITEM 98)	7-34 RPM	(ITEM 100)
(ITEM 99)	7-34 RPM	(ITEM 101)
(ITEM 100)	7-34 RPM	(ITEM 102)
(ITEM 101)	7-34 RPM	(ITEM 103)
(ITEM 102)	7-34 RPM	(ITEM 104)
(ITEM 103)	7-34 RPM	(ITEM 105)
(ITEM 104)	7-34 RPM	(ITEM 106)
(ITEM 105)	7-34 RPM	(ITEM 107)
(ITEM 106)	7-34 RPM	(ITEM 108)
(ITEM 107)	7-34 RPM	(ITEM 109)
(ITEM 108)	7-34 RPM	(ITEM 110)
(ITEM 109)	7-34 RPM	(ITEM 111)
(ITEM 110)	7-34 RPM	(ITEM 112)
(ITEM 111)	7-34 RPM	(ITEM 113)
(ITEM 112)	7-34 RPM	(ITEM 114)
(ITEM 113)	7-34 RPM	(ITEM 115)

NOTE: 1. FOR LISTING OF MACHINE CHANGE PARTS SEE BELT CHART.

6RA3820 - ASM, BASIC HOPPER

Item Number	Part Number	Quantity	Part Description
3	19SP3-4	1	SCREW-SHOULDER
5	20R5262	1	STUD-KNOB
8	382SP10-1	1	PIN-ROLL
9	439SP23	1	KEY
10	460198	1	GREASE FITTING
11	5R462	4	STUD-SPEED REDUCER MOUNTING
16	6RA2430	1	ASM-BIN-HOPPER
18	6RA2980	1	ASM-MAGNETIC CAP DRIVE
21	6R1012	1	BRACKET-SHEAVE CONTROL
22	6R1013	1	COVER-DRIVE
23	6R1016	1	ROD-CONTROL ADJ. SHEAVE
24	6R1032	1	SUPPORT-DISC
25	6R1035	1	DRUM-HOPPER
26	6R1039	1	SLIDE-CAP
27	6R1042	1	DOOR-ACCESS
28	6R1043	1	KEY-LOCKING
29	6R1044	1	NUT-HEIGHT SELECTING
30	6R1046	1	KNOB-ADJUSTING
31	6R1048	1	GAUGE-CAP
32	6R1050	1	HINGE-ACCESS DOOR
33	6R1109	1	SUPPORT-CHUTE BASE
35	6R1115	2	KNOB-ADJUSTMENT
38	6R1141	2	WASHER-KEY
39	6R1142	1	SCREW-SHOULDER-KEY PULLER
40	6R1147	1	SHEAVE
41	6R1148	1	PIN-CAP DEFLECTOR
42	6R1186	1	PIN-QUICK RELEASE

6RA3820 - ASM, BASIC HOPPER

Item Number	Part Number	Quantity	Part Description
43	6R1187	2	CHAIN
44	6R1188	4	SPACER-MOUNTING
47	6R1390	1	INSTALLATION INSTRUCTIONS
48	6R1419	1	DEFLECTOR-CAP RTO/FAO
49	6R1429	1	SUPPORT-HOPPER
50	6R146	1	HANGER-MOTOR (FRONT)
51	6R147	1	HANGER-MOTOR (REAR)
52	6R1626	1	SCREW-SHOULDER
53	6R1627	1	PIN-DOWEL
54	6R1628	1	GUIDE-REAR ADJUSTABLE
55	6R1629	1	GUIDE-TOP
56	6R1814	4	AGITATOR-HOPPER DRUM
57	6R1820	1	DRUM-OUTSIDE
58	6R1821	1	BASE-CHUTE
59	6R1822	1	ARM-TRIP
60	6R1871	1	SPACER
63	6R1994	1	SHAFT-HOPPER DRIVE 6R25
64	6R1995	1	NUT
65	6R1997	1	BASE-CAP FEEDER
66	6R2003	1	NUT-ADJUSTING
67	6R2009	1	SHIM
68	6R2011	1	SPACER
69	6R2225	1	BLOCK, TURNOVER MOUNTING
70	668344	2	WASHER
72	6R2858	1	COVER-ACCESS PIN
75	6R826	1	KNOB-ADJUSTING
76	660030	1	INSERT-HELICOIL

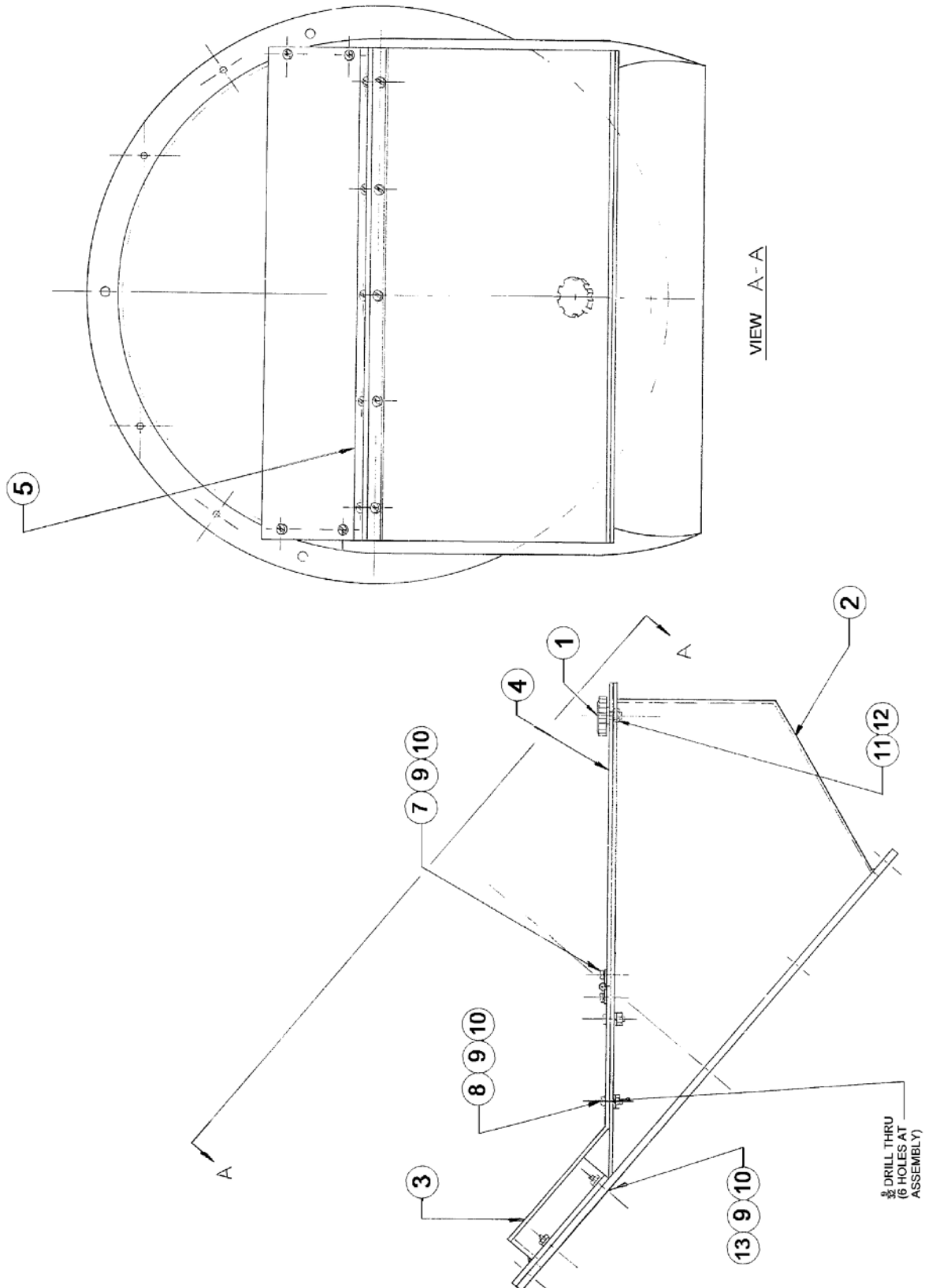
6RA3820 - ASM, BASIC HOPPER

Item Number	Part Number	Quantity	Part Description
77	8SP2-4	2	RING-RETAINING
			UNLESS NOTED, USE 300 SERIES SS FASTENERS.
79		4	#10 - 24 X 3/4 LG. FL. HD. SCREW
80		4	#10 - 24 X 3/8 LG. TRUSS HD. SCREW
81		1	#10 - 24 X 1/2 LG. RD. HD. SCREW
82		3	1/4 - 20 X 1/2 LG. TRUSS HD. SCREW
83		2	SCR, 1/4-20 X 1-1/8 HEX HD
84		2	1/4 - 20 X 1/2 LG THUMB SCREW
85		2	1/4 - 20 X 1/2 LG. RD. HD. SCREW
86		14	1/4 - 20 X 5/8 LG. FL. HD. SCREW
87		3	1/4 - 20 X 5/8 LG. HEX HD. SCREW
88		8	1/4 - 20 X 3/4 LG. FL. HD. SCREW
89		2	1/4 - 20 X 3/4 LG. HEX HD. SCREW
90		4	1/4 - 20 X 1 LG. SOC. HD. SCREW
91		1	1/4 - 20 X 1.25 LG. SOC. HD. SCREW
92		2	1/4 - 20 X 1/2 LG. FL. HD. SCREW
93		1	1/4 - 20 X 1.5 LG. SOC. HD. SCREW
94		1	1/4 - 20 X 3.5 LG. HEX HD. SCREW
95		1	1/4 - 20 X 1 LG. HEX HD. SCREW
96		4	5/16 - 18 X 3/4 LG. FL. HD. SCREW
97		6	5/16 - 18 X 3/4 LG. HEX HD. SCREW
98		4	5/16 - 18 X 1 LG. HEX HD. SCREW
99		2	5/16 X 18 X 1.25 LG. HEX HD. SCREW
100		1	5/16 - 18 X 1/2 LG. SHOULDER THUMB SCREW
101		3	3/8 - 16 X 1 LG HEX HD. SCREW
102		4	3/8 - 16 X 1 LG. SOC. HD. SCREW
103		4	3/8 - 16 X 1.25 LG. HEX HD. SCREW

6RA3820 - ASM, BASIC HOPPER

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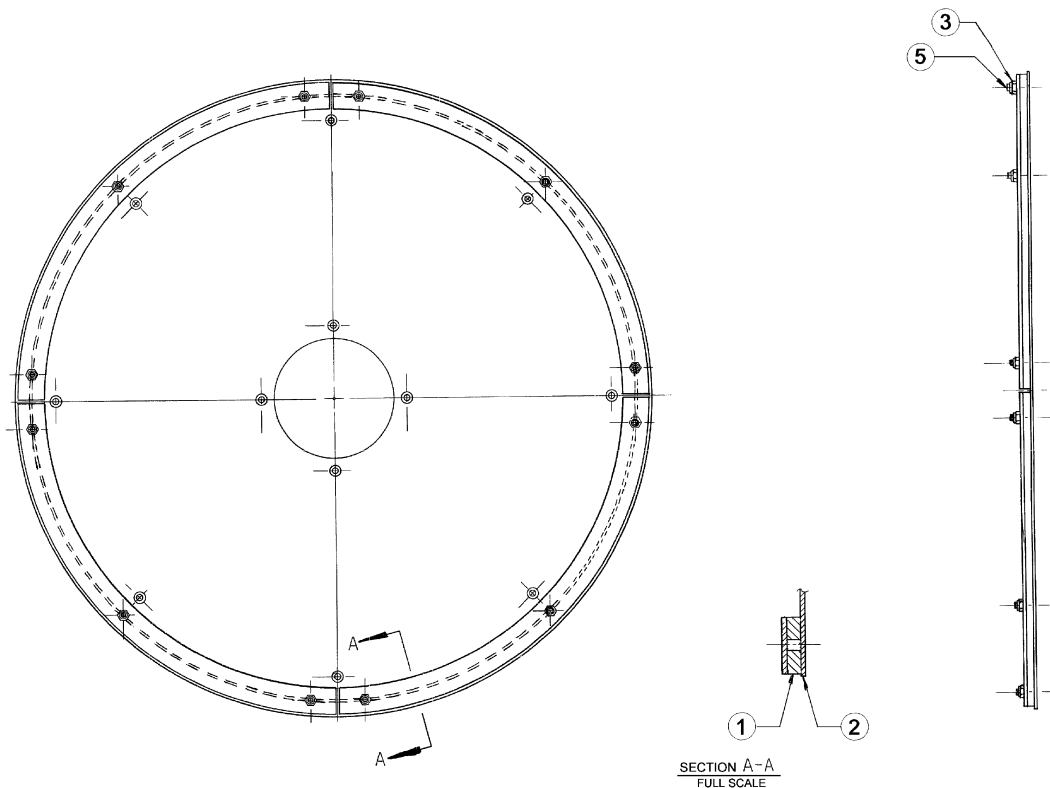
6RA2430 - ASM, BIN HOPPER



6RA2430 - ASM, BIN HOPPER

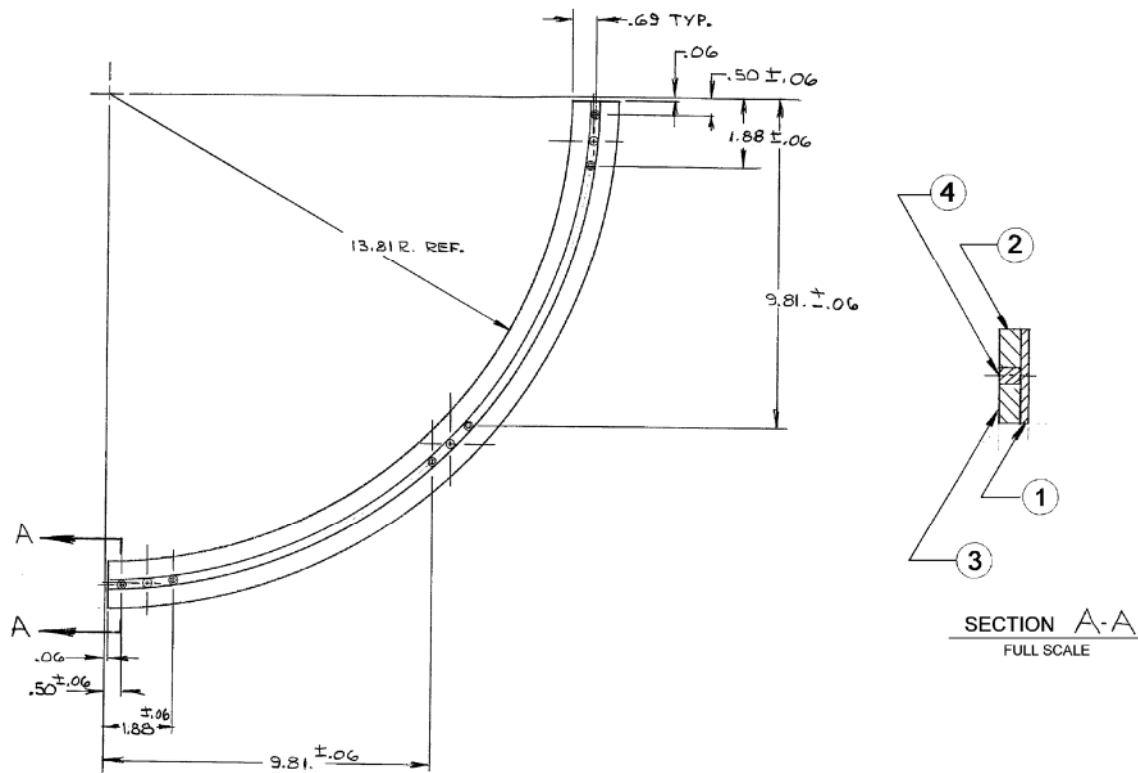
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6RA2980 - ASM, MAGNETIC CAP DRIVE



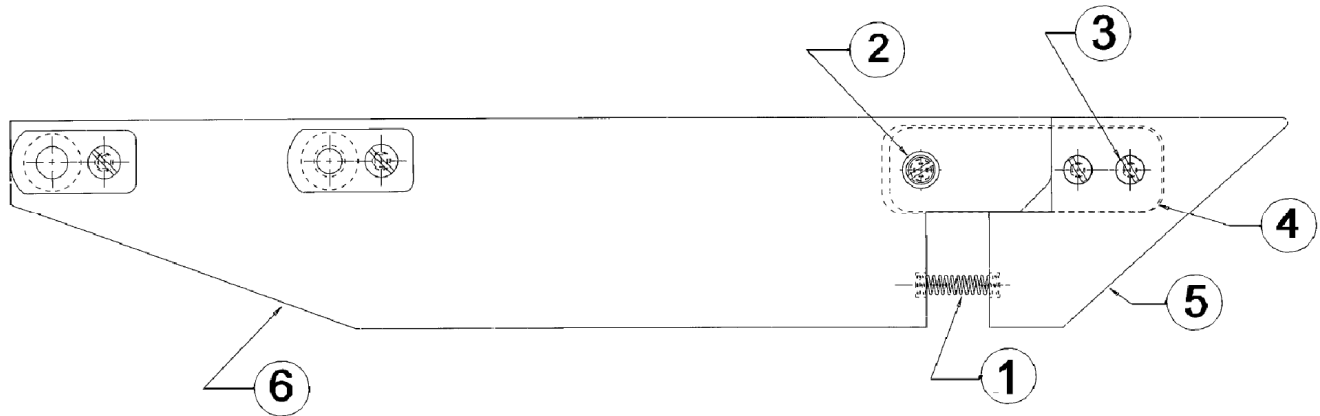
Item Number	Part Number	Quantity	Part Description
1	6RA2985	4	ASM-MAGNET
2	6R1031	1	DISC-CAP DRIVE
3	6R2463	12	NUT
			UNLESS NOTED, USE 300 SERIES SS FASTENERS.
5		1	1/4-20 X 7/8 LONG FLAT HEAD MACHINE SCRE

6RA2985 - ASM, MAGNET



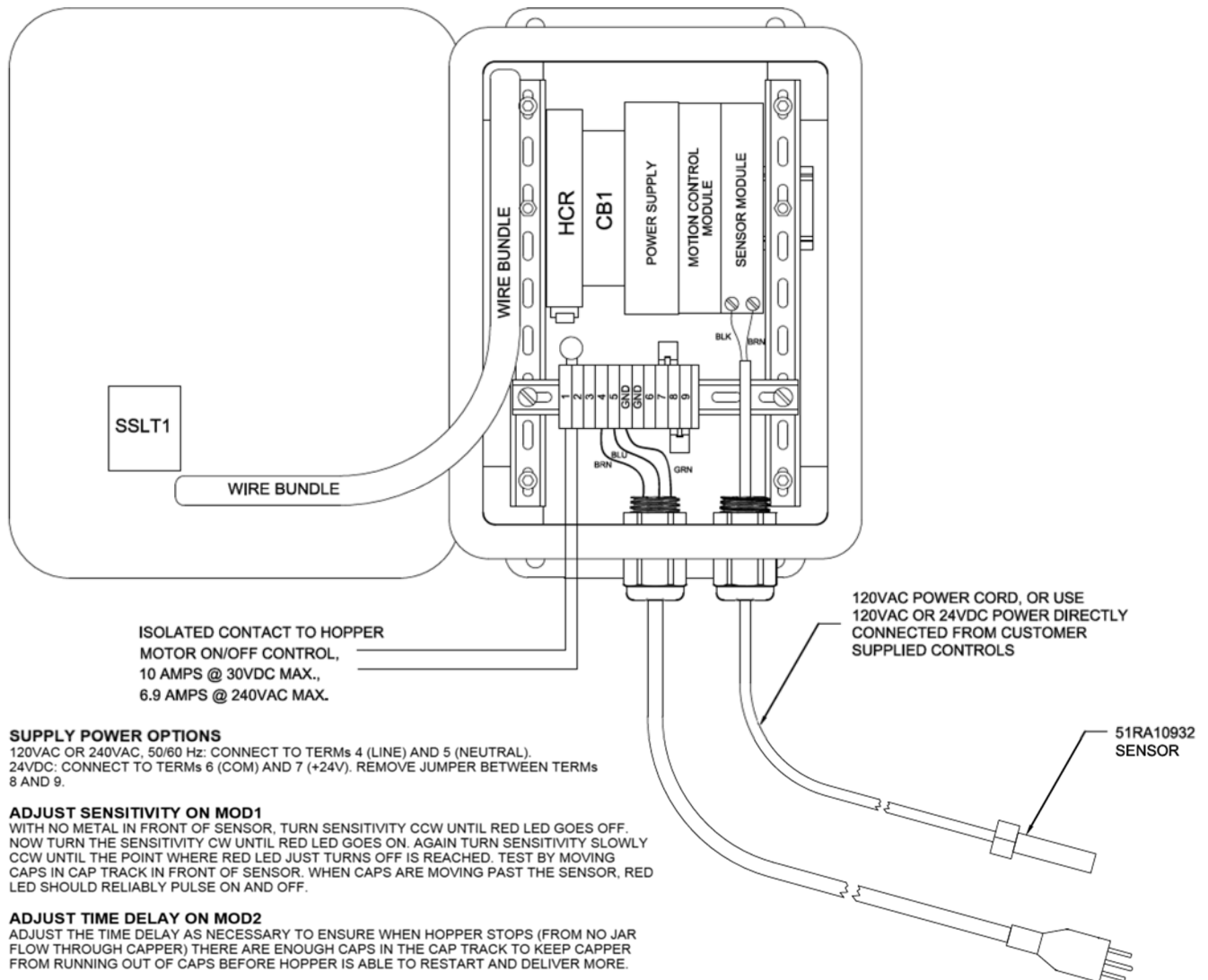
Item Number	Part Number	Quantity	Part Description
1	6R2981	1	KEEPER
2	6R2982	1	MAGNET
3	6R2983	1	MAGNET
4	6R2984	6	SPACER

6RA3444 - ASM, GUIDE FRONT



Item Number	Part Number	Quantity	Part Description
1	15SP2-28	1	SPRING-COMPRESSION
2	24SP26-4	1	SCREW
3	24SP27-4	2	SCREW
4	6R3441	1	PLATE
5	6R3442	1	GUIDE
6	6R3443	1	PLATE-MAIN

51RA10846 - ASM, MOTION CONTROL



51RA10846 - ASM, MOTION CONTROL

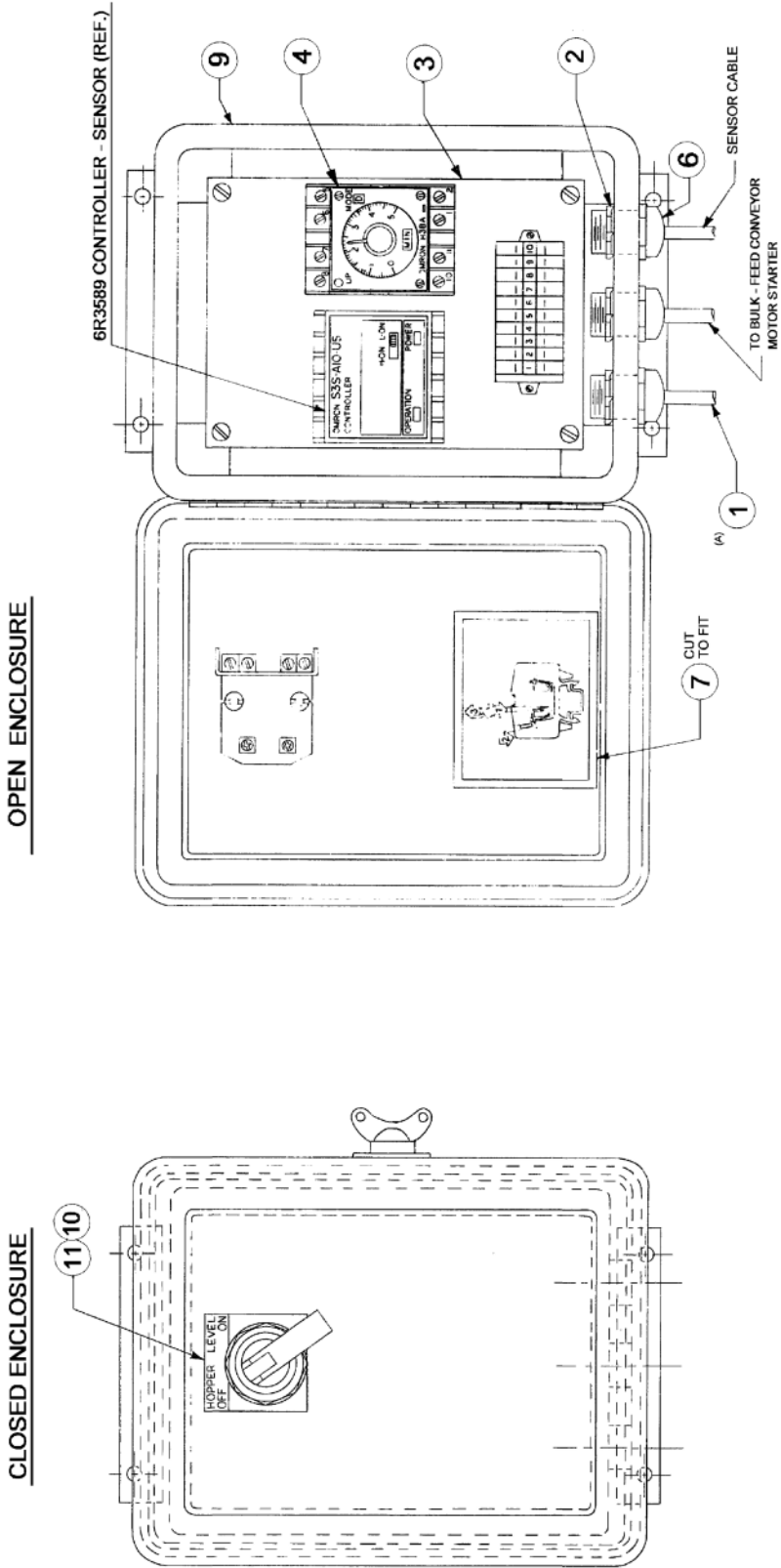
Item Number	Part Number	Quantity	Part Description
1	51R10910	1	ENCLOSURE
2	51R10928	2	RAIL-MOUNTING
3	51R10929	1	RAIL-MOUNTING
4	51R10930	1	RAIL-MOUNTING
5	51R10911	1	BREAKER-CIRCUIT
6	51R10912	1	SUPPLY-POWER
7	51RA10847	1	ASM-SENSOR MODULE
8	51RA10848	1	ASM-MOTION CONTROL MODULE
9	6R10620	1	RELAY
10	6R10621	1	SOCKET - RELAY
11	51R10913	1	SWITCH-SELECTOR
12	20R21800	1	POWER MODULE W/LATCH, GREEN
13	20R21802	3	CONTACT BLOCK-N.O.
14	51R10914	1	LABEL
15	51R10931	1	LABEL
16	51R10915	9	BLOCK-TERMINAL
17	51R10916	2	BLOCK-GROUNDING
18	51R10917	1	COVER-END
19	51R10918	2	JUMPER
20	51R10919	20	TAG-MARKING
21	51R10921	1	VARISTOR
22	20R23437	1	DIODE
23	51R10922	2	GRIP-CORD
24	51R10923	2	LOCKNUT
25	51R10924	1	CORD-POWER
26	20R11874	1	SEAL-HOLE
27	51RA10932	1	ASM-SENSOR

51RA10846 - ASM, MOTION CONTROL

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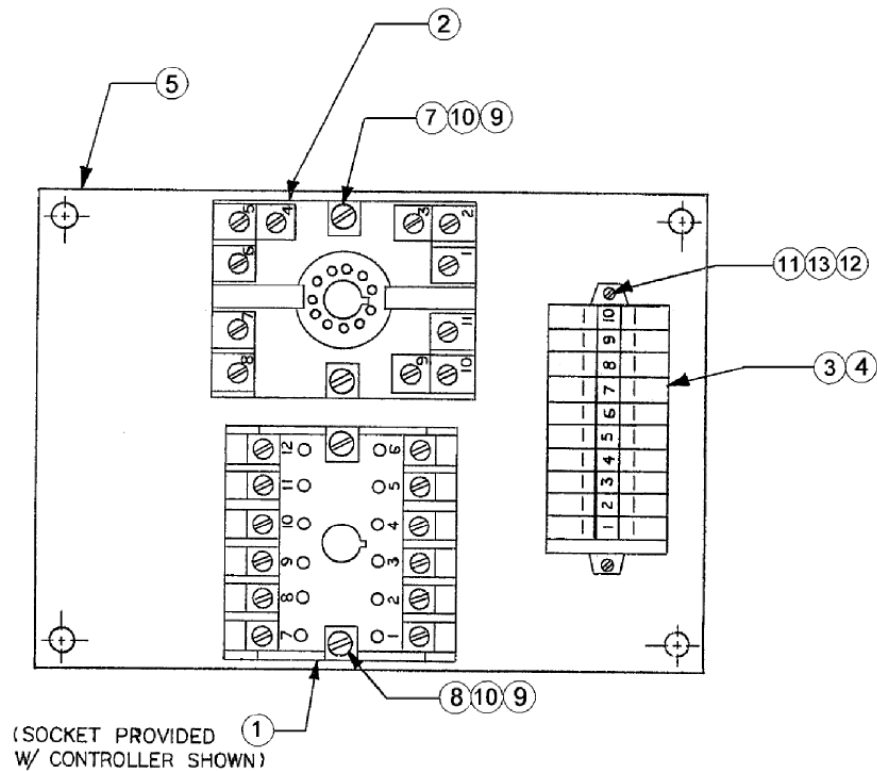
6RA3610 - ASM, LEVEL CONTROL



6RA3610 - ASM, LEVEL CONTROL

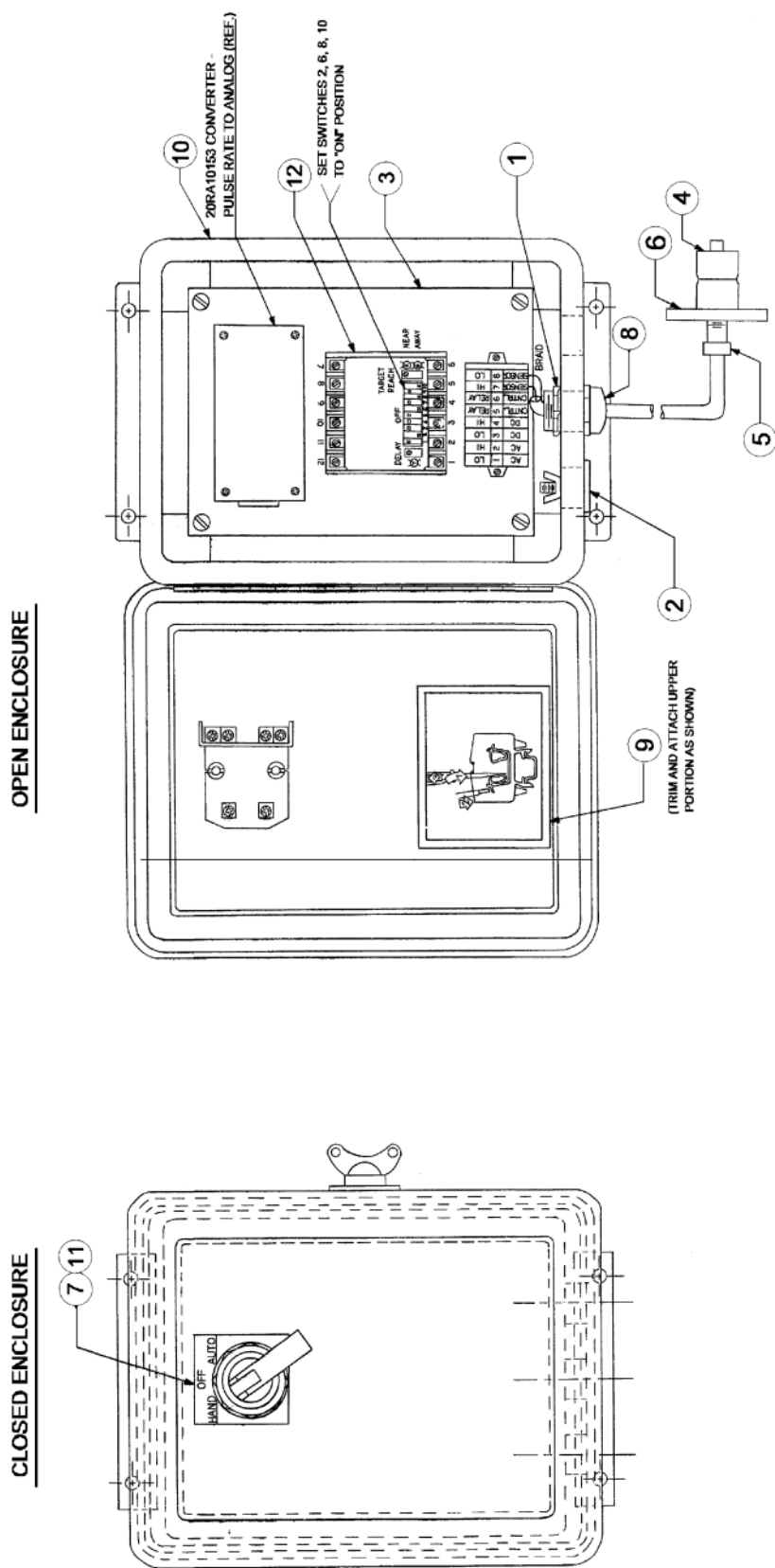
Item Number	Part Number	Quantity	Part Description
1	51R11571	1	CORD, 125V AC 15A POWER
2	3R1093	3	LOCKNUT STEEL
3	6RA3603	1	ASM-PANEL
4	6R3590	1	TIMER - SOLID STATE
5	6R3594	1	SWITCH - PROXIMITY
6	6R3595	3	CONNECTOR - CORD GRIP
7	6R3598	1	STICKER - HANDLING
8	6R3599	1	DWG INSTRUCTION
9	6R3604	1	ENCLOSURE
10	6R3607	1	SWITCH - ILLUMINATED SEL
11	6R3608	1	PLATE - LEGEND
12	6R3609	1	CIRCUIT - HOPPER LEVEL
			UNLESS NOTED, USE 300 SERIES SS FASTENERS.
14		4	#10-24 X 2.00 LONG FLAT HEAD MACHINE SCR
15		4	#10 SIZE FLAT WASHER
16		4	#10 SIZE LOCK WASHER
17		4	#10-24 HEX NUT
			NOTE: FURNISH (1) 6R3599 WITH EACH

6RA3603 - ASM, PANEL



Item Number	Part Number	Quantity	Part Description
1	6R3589	1	CONTROLLER - SENSOR
2	6R3591	1	SOCKET
3	6R3596	1	STRIP - TERMINAL BLOCK
4	6R3597	1	STRIP - MARKER
5	6R3602	1	PANEL
			UNLESS NOTED, USE 300 SERIES SS FASTENERS.
7		2	#8-32 X 1.25 LONG ROUND HEAD SCREW
8		2	#8-32 X 1.00 LONG ROUND HEAD SCREW
9		4	#8 SIZE LOCKWASHER
10		4	#8-32 HEX NUT
11		2	#4-40 X .50 LONG ROUND HEAD SCREW
12		2	#4 SIZE LOCKWASHER
13		2	#4-40 HEX NUT

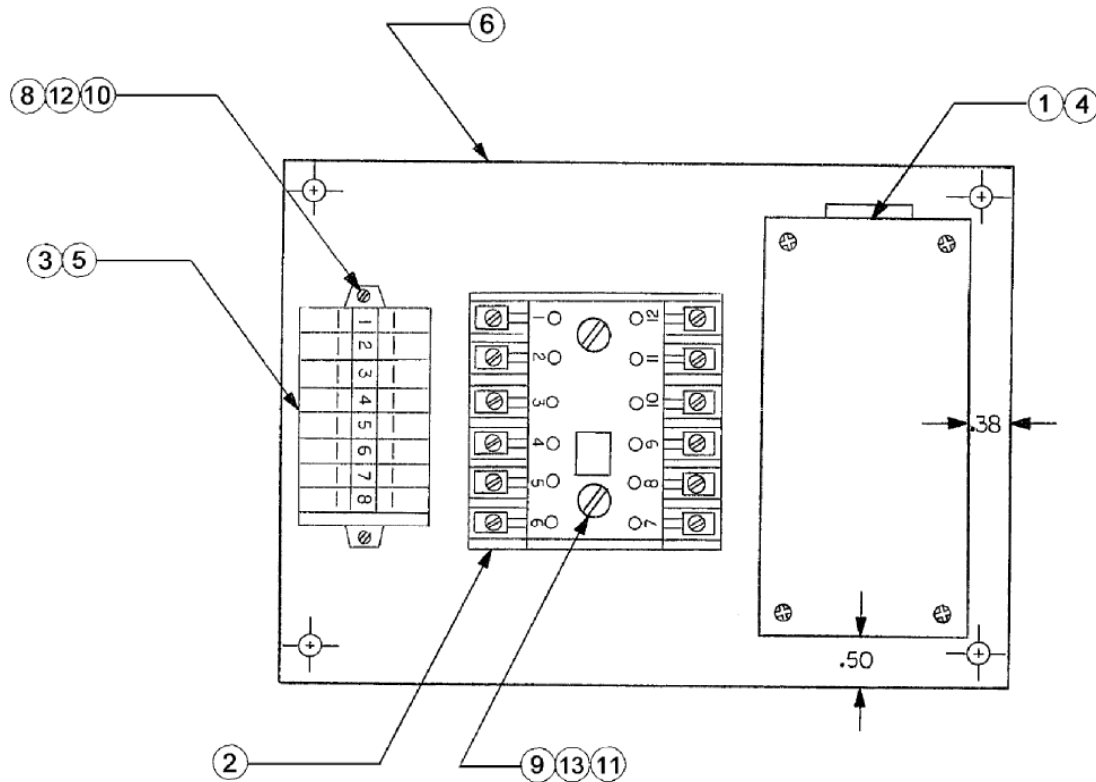
6RA3640 - ASM, HOPPER CONTROL W/ANALOG



6RA3640 - ASM, HOPPER CONTROL W/ANALOG

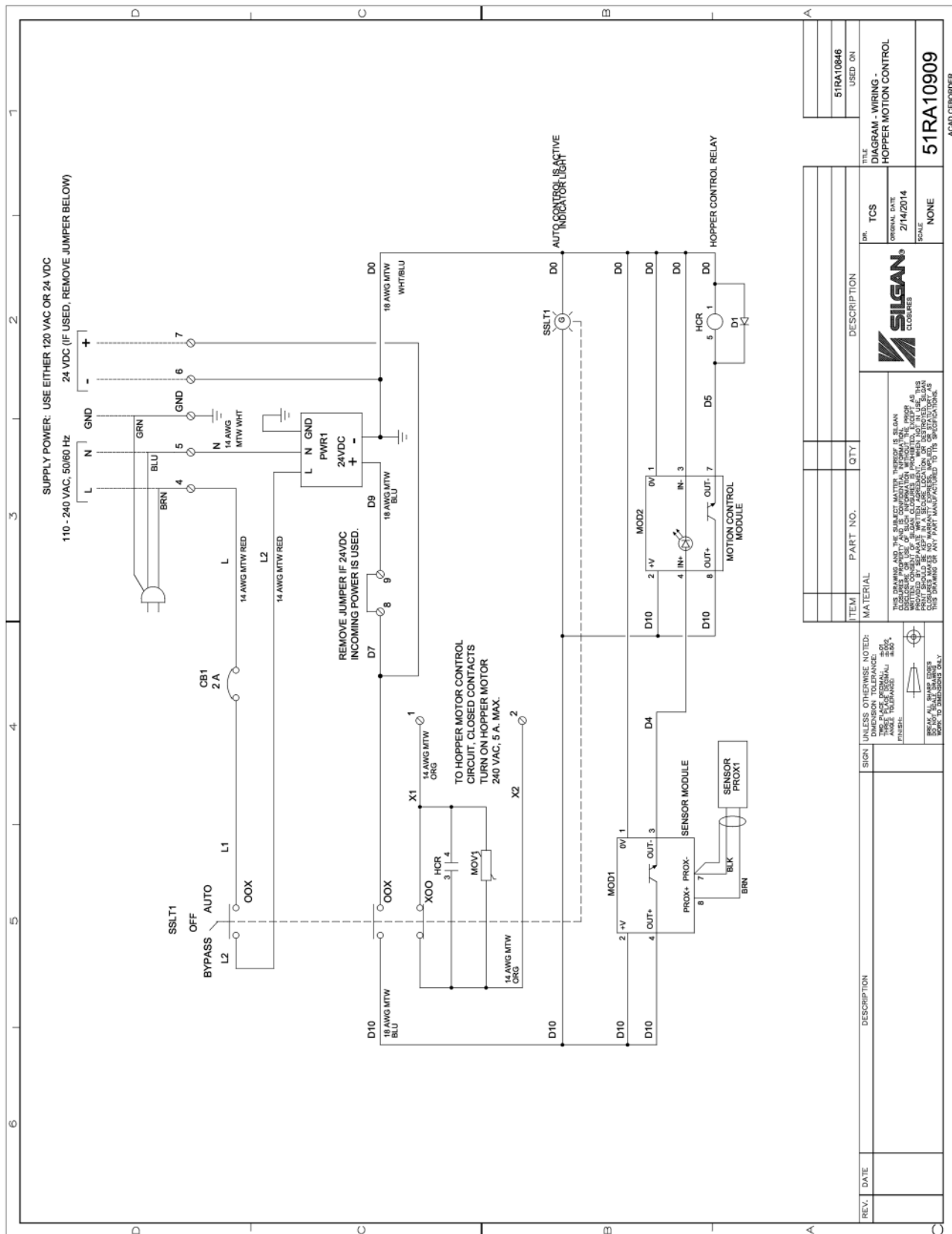
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6RA3633 - ASM, PANEL



Item Number	Part Number	Quantity	Part Description
10	20RA10153	1	ASM-CONVERTER
20	3R1011	1	PLUG IN SOCKET
30	505SP2-8	1	TERMINAL BLOCK
40	578SP2	1	ADHESIVE
50	6R3597	1	STRIP - MARKER
60	6R3632	1	PANEL
			UNLESS NOTED, USE 300 SERIES SS FASTENERS.
80		2	#4-40 X 1/2 LONG ROUND HEAD MACHINE SCRE
90		2	#8-32 X 3/4 LONG ROUND HEAD MACHINE SCRE
100		2	#4 SIZE LOCKWASHER
110		2	#8 SIZE LOCKWASHER
120		2	#4-40 HEX NUT
130		2	#8-32 HEX NUT

51R10909 - DIAGRAM - ELECTRICAL CIRCUIT





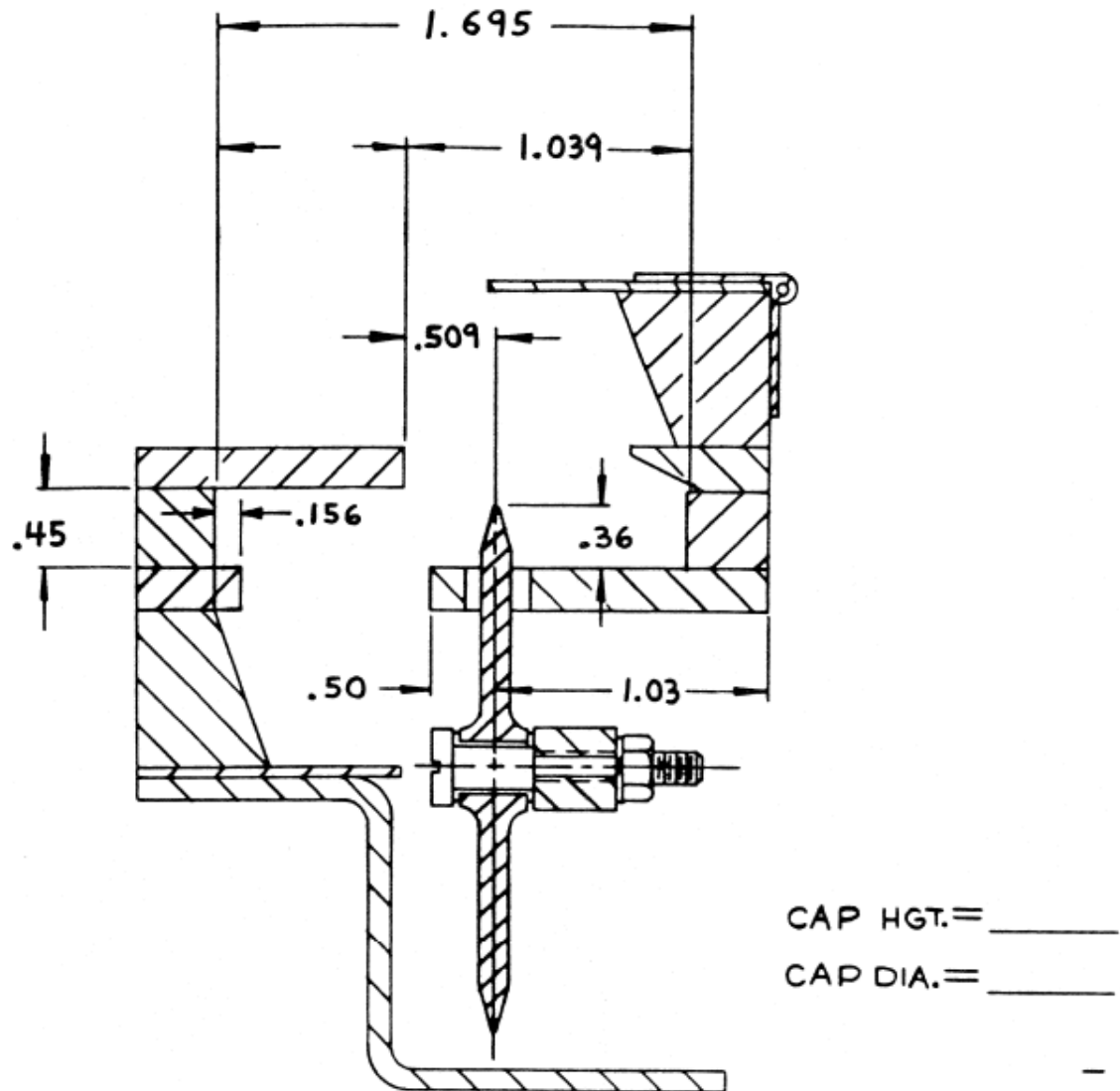
SECTION B

TURNOVER ASSEMBLIES

Assembly Number	Description	Page Number
6RA1200	ASM, 38MM RTO TURNOVER	1
6RA1630	ASM, 43MM RTO TURNOVER	5
6RA1150	ASM, 63MM RTO TURNOVER	9
6RA1100	ASM, 70MM RTO TURNOVER	13
6RA1080	ASM, 82MM RTS TURNOVER	17

6RA1200 - ASM, 38MM RTO TURNOVER

NOTE: DIMENSION BETWEEN RAILS TO BE HELD FOR ENTIRE
TURNOVER LENGTH. OUTER EDGES OF GUIDES, PLATES
AND RAILS MUST BE FLUSH. (BOTH SIDES)

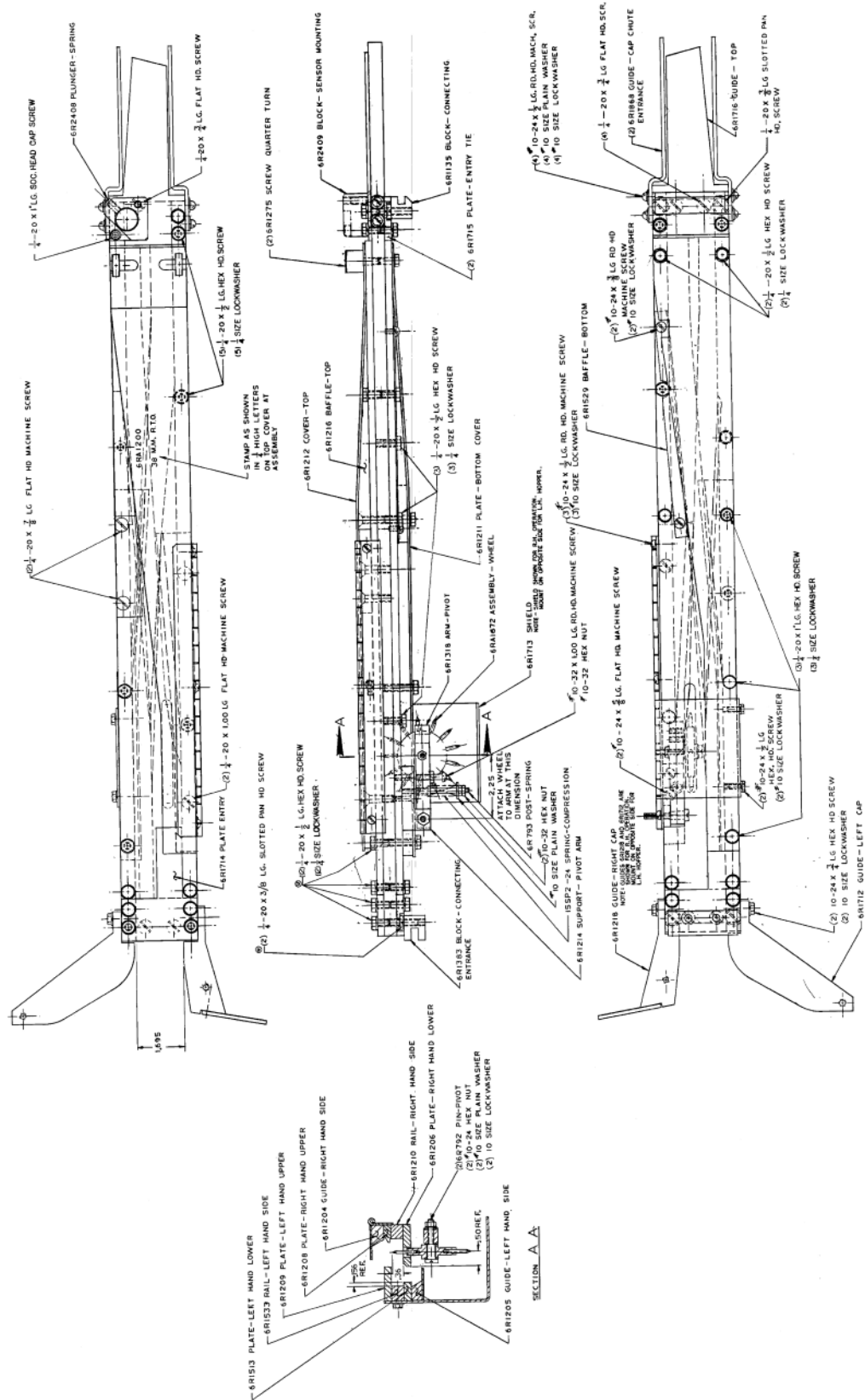


SECTION A-A

CAP SIZE 38 MM RTO

6RA1200

6RA1200 - ASM, 38MM RTO TURNOVER



6RA1200 - ASM, 38MM RTO TURNOVER

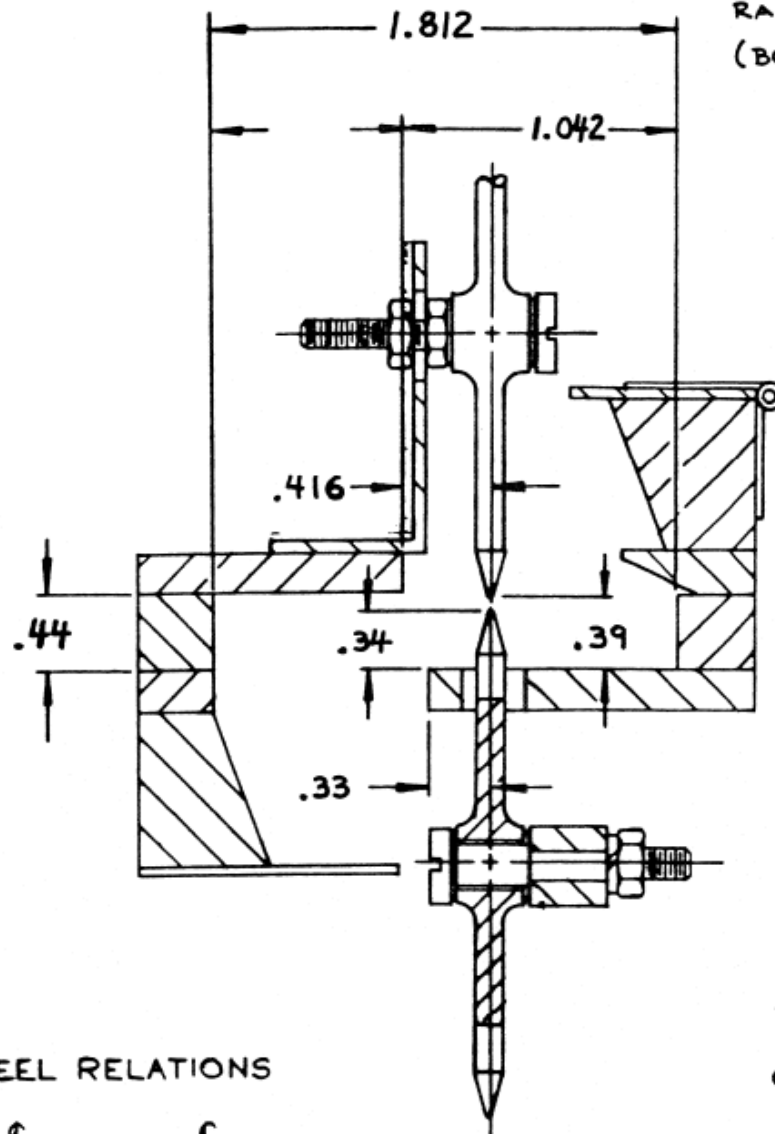
Item Number	Part Number	Quantity	Part Description
1	15SP2-24	1	SPRING-COMPRESSION
2	6RA1672	1	ASM-WHEEL
3	6R1135	1	BLOCK-CONNECTING
4	6R1204	1	GUIDE-SIDE
5	6R1205	1	GUIDE-SIDE
6	6R1206	1	PLATE-GUIDE
7	6R1208	1	PLATE-GUIDE
8	6R1209	1	PLATE
9	6R1210	1	RAIL-SIDE
10	6R1211	1	PLATE-BOTTOM COVER
11	6R1212	1	PLATE-TOP COVER
12	6R1214	1	SUPPORT-ARM
13	6R1216	1	BAFFLE-TOP
14	6R1218	1	GUIDE-RIGHT CAP
15	6R1275	2	SCREW-TURN
16	6R1318	1	ARM-PIVOT
17	6R1383	1	BLOCK-CONNECTING
18	6R1513	1	PLATE-GUIDE
19	6R1529	1	BAFFLE-BOTTOM
20	6R1533	1	RAIL-SIDE
21	6R1712	1	GUIDE-CAP
22	6R1713	1	SHIELD
23	6R1714	1	PLATE-ENTRY
24	6R1715	2	PLATE-ENTRY
25	6R1716	1	GUIDE-TOP
26	6R1868	2	GUIDE-CAP CHUTE ENTRANCE
27	6R2408	1	SPRING-PLUNGER

6RA1200 - ASM, 38MM RTO TURNOVER

Item Number	Part Number	Quantity	Part Description
28	6R2409	1	BLOCK-SENSOR MOUNTING
29	6R792	2	PIN-PIVOT
30	6R793	1	POST-SPRING
			UNLESS NOTED, USE 300 SERIES SS FASTENERS.
32		2	10-24 X 5/8 LG. FL. HD. MACH. SCREW
33		2	10-24 X 3/8 LG. RD. HD. MACH. SCREW
34		7	10-24 X 1/2 LG. RD. HD. MACH. SCREW
35		1	10-32 X 1.00 LG. RD. HD. MACH. SCREW
36		2	10-24 X 1/2 LG. HEX HD. CAP SCREW
37		2	10-24 X 3/4 LG. HEX HD. CAP SCREW
38		22	1/4-20 X 1/2 LG. HEX HD. CAP SCREW
39		5	1/4-20 X 3/4 LG. FL. HD. MACH. SCREW
40		2	1/4-20 X 1.00 LG. FL. HD. SCREW
41		2	1/4-20 X 7/8 LG. FL. HD. SCREW
42		2	10-24 HEX NUT
43		3	10-32 HEX NUT
44		25	1/4 SIZE LOCKWASHER
45		15	#10 SIZE LOCKWASHER
46		7	#10 SIZE PLAINWASHER
47		3	1/4-20 X 3/8 LG. SLOTTED PAN HD. SCREW
48		1	1/4-20 X 1.00 LG. SOC. HD. CAP SCREW

6RA1630 - ASM, 43MM RTO TURNOVER

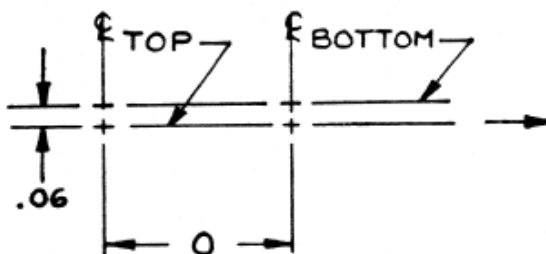
NOTE: DIMENSION BETWEEN RAILS TO BE HELD FOR ENTIRE
TURNOVER LENGTH. OUTER EDGES OF GUIDES, PLATES AND
RAILS MUST BE FLUSH.
(BOTH SIDES)



CAP HGT. = _____

CAP DIA. = _____

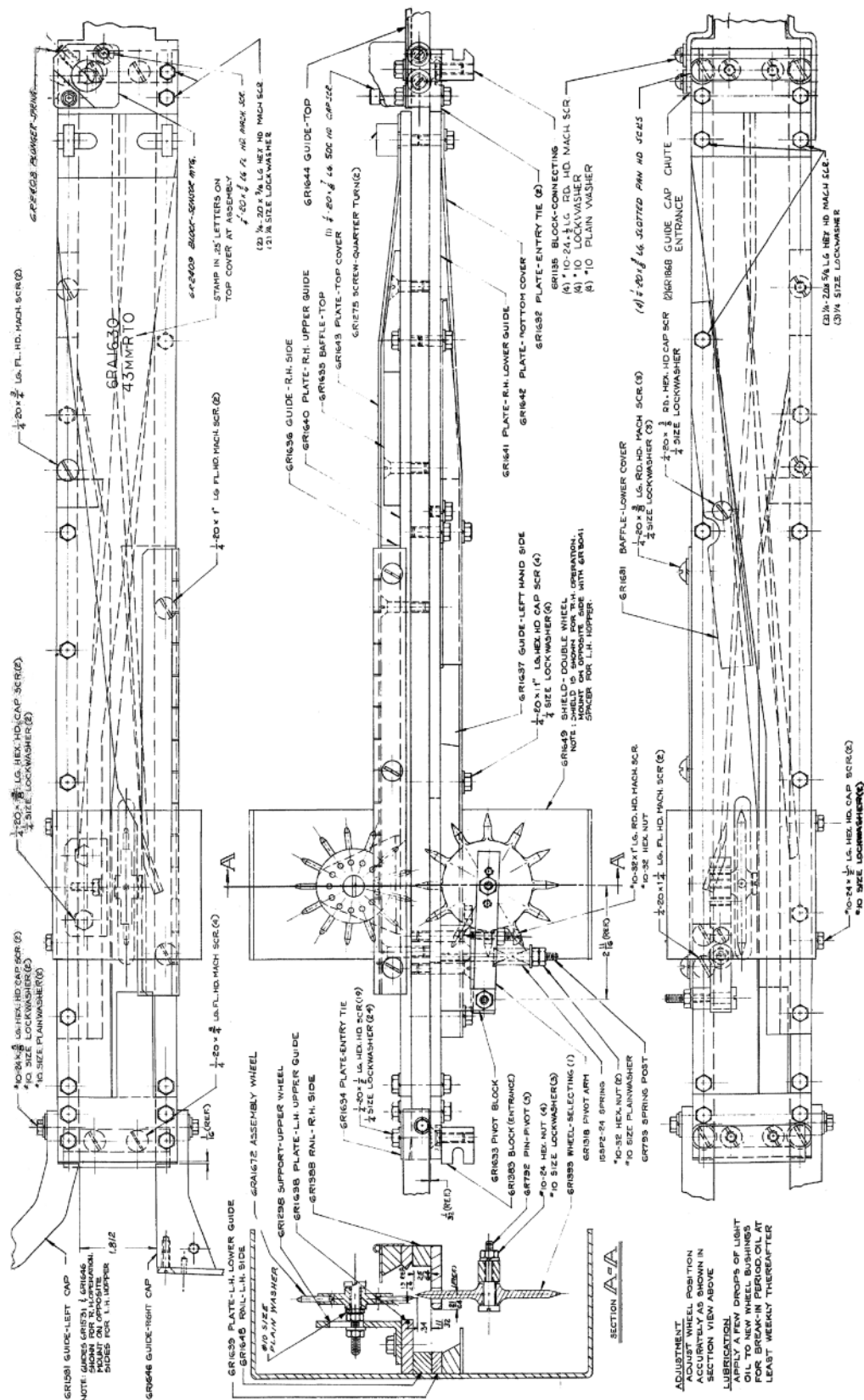
WHEEL RELATIONS



CAP SIZE 43 M.M. RTO

ASSEMBLY NO. 6RA1630

6RA1630 - ASM, 43MM RTO TURNOVER



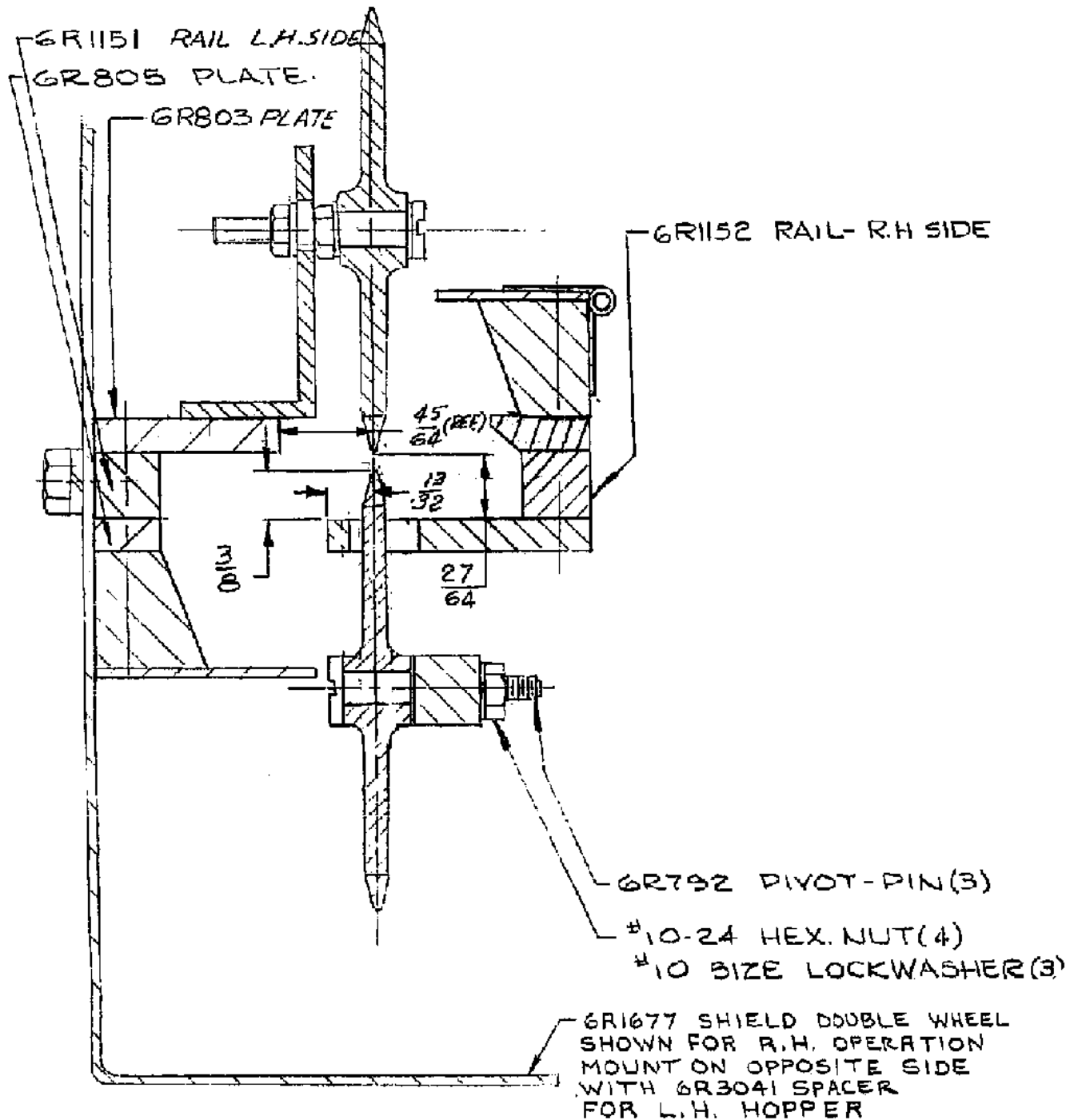
6RA1630 - ASM, 43MM RTO TURNOVER

Item Number	Part Number	Quantity	Part Description
1	15SP2-24	1	SPRING-COMPRESSION
2	6RA1672	1	ASM-WHEEL
3	6R1135	1	BLOCK-CONNECTING
4	6R1275	2	SCREW-TURN
5	6R1298	1	SUPPORT-UPPER WHEEL
6	6R1318	1	ARM-PIVOT
7	6R1383	1	BLOCK-CONNECTING
8	6R1388	1	RAIL-SIDE
9	6R1393	1	WHEEL-SELECTING
10	6R1531	1	GUIDE-CAP
11	6R1631	1	LOWER BAFFLE COVER
12	6R1632	2	PLATE-ENTRY TIE
13	6R1633	1	BLOCK-PIVOT
14	6R1634	1	ENTRY PLATE
15	6R1635	1	BAFFLE TOP
16	6R1636	1	GUIDE-SIDE
17	6R1637	1	GUIDE - SIDE
18	6R1638	1	PLATE-GUIDE
19	6R1639	1	PLATE-GUIDE
20	6R1640	1	PLATE-GUIDE
21	6R1641	1	PLATE-GUIDE
22	6R1642	1	PLATE-BOTTOM COVER
23	6R1643	1	PLATE-TOP COVER
24	6R1644	1	GUIDE TOP
25	6R1646	1	GUIDE-CAP
26	6R1648	1	RAIL-SIDE
27	6R1649	1	SHIELD-DOUBLE WHEEL

6RA1630 - ASM, 43MM RTO TURNOVER

Item Number	Part Number	Quantity	Part Description
28	6R1868	2	GUIDE-CAP CHUTE ENTRANCE
29	6R2408	1	SPRING-PLUNGER
30	6R2409	1	BLOCK-SENSOR MOUNTING
32	6R792	3	PIN-PIVOT
33	6R793	1	POST-SPRING
			UNLESS NOTED, USE 300 SERIES SS FASTENERS.
35		2	#10-24 X 1/2 LG. HEX HD. CAP SCREW
36		4	#10-24 X 1/2 LG. RD. HD. MACH. SCREW
37		2	#10-24 X 5/8 LG. HEX HD. CAP SCREW
38		1	#10-32 X 1.00 LG. RD. HD. MACH. SCREW
39		4	1/4-20 X 3/8 LG. RD. HD. MACH. SCREW
40		4	1/4-20 X 3/8 LG. PAN HD. SCREW
41		4	1/4-20 X 3/8 LG. HEX HD. CAP SCREW
42		19	1/4-20 X 1/2 LG. HEX HD. CAP SCREW
43		3	1/4-20 X 5/8 LG. HEX HD. CAP SCREW
44		1	1/4-20 X 7/8 LG. SOC. HD. CAP SCREW
45		2	1/4-20 X 1.00 LG. FL. HD. MACH. SCREW
46		4	1/4-20 X 1.00 LG. HEX HD. CAP SCREW
47		2	1/4-20 X 1-1/4 LG. FL. HD. MACH. SCREW
48		4	1/4-20 X 3/4 LG. FL. HD. CAP SCREW
49		5	1/4-20 X 3/4 LG. FL. HD. MACH. SCREW
50		11	#10 LOCKWASHER
51		8	#10 PLAINWASHER
52		33	1/4 SIZE LOCKWASHER
53		4	#10-24 HEX NUT
54		3	#10-32 HEX NUT

6RA1150 - ASM, 63MM RTO TURNOVER



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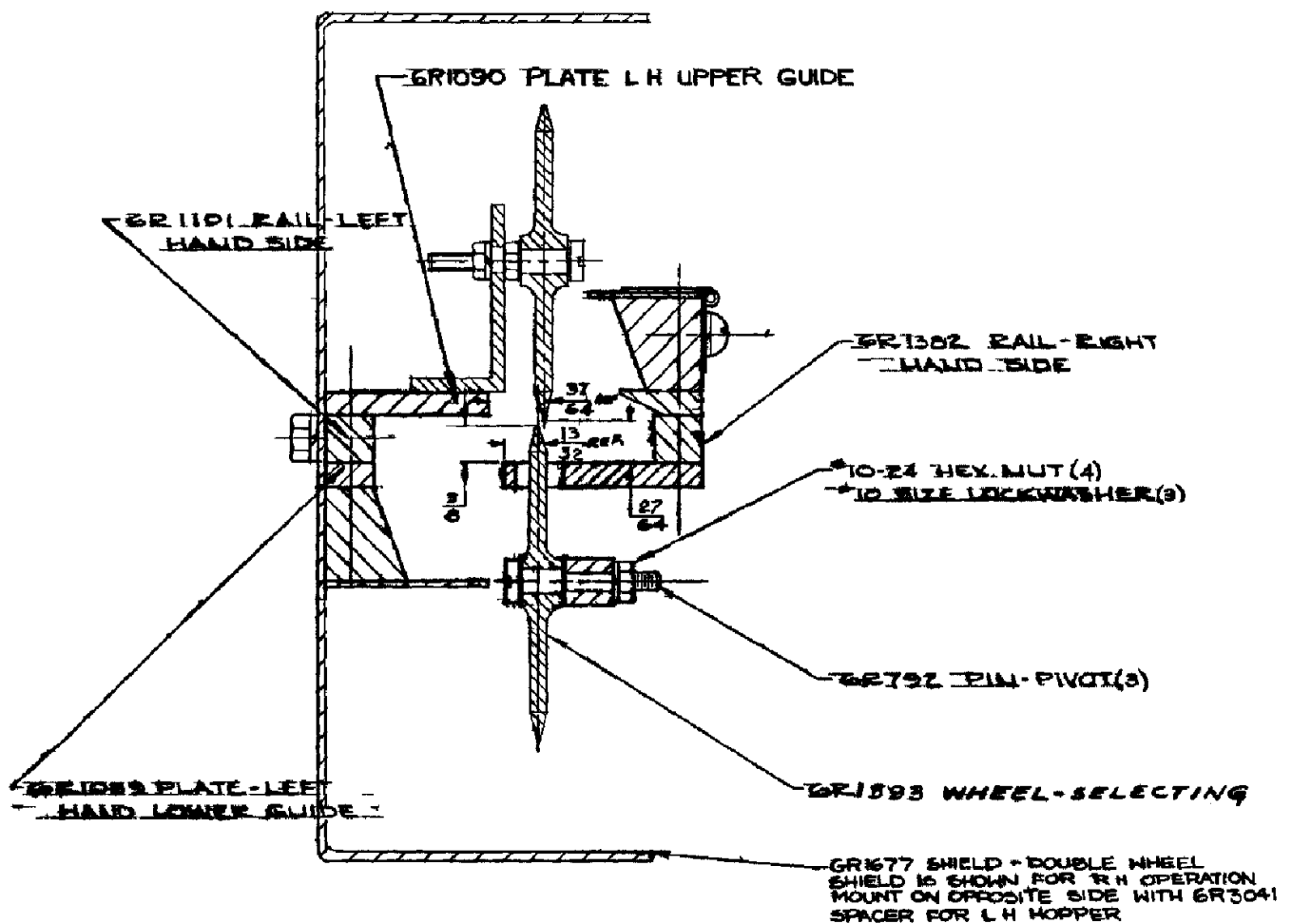
6RA1150 - ASM, 63MM RTO TURNOVER

Item Number	Part Number	Quantity	Part Description
1	15SP2-24	1	SPRING-COMPRESSION
2	6R1117	1	GUIDE-CAP
3	6R1118	1	GUIDE-CAP
4	6R1132	1	GUIDE-TOP
5	6R1135	1	BLOCK-CONNECTING
6	6R1151	1	RAIL-SIDE
7	6R1152	1	RAIL-SIDE
8	6R1153	1	PLATE-EXTENSION
9	6R1275	2	SCREW-TURN
10	6R1298	1	SUPPORT-UPPER WHEEL
11	6R1318	1	ARM-PIVOT
12	6R1383	1	BLOCK-CONNECTING
13	6R1393	2	WHEEL-SELECTING
14	6R1677	1	SHIELD-WHEEL
15	6R1868	2	GUIDE-CAP CHUTE ENTRANCE
16	6R2408	1	SPRING-PLUNGER
17	6R2409	1	BLOCK-SENSOR MOUNTING
18	6R2427	1	PLATE-EXTENSION
20	6R792	3	PIN-PIVOT
21	6R793	1	POST-SPRING
22	6R803	1	PLATE-GUIDE
23	6R804	1	PLATE-GUIDE
24	6R805	1	PLATE-GUIDE
25	6R806	1	PLATE-GUIDE
26	6R809	1	GUIDE-SIDE
27	6R810	1	GUIDE-SIDE
28	6R811	2	PLATE-TIE

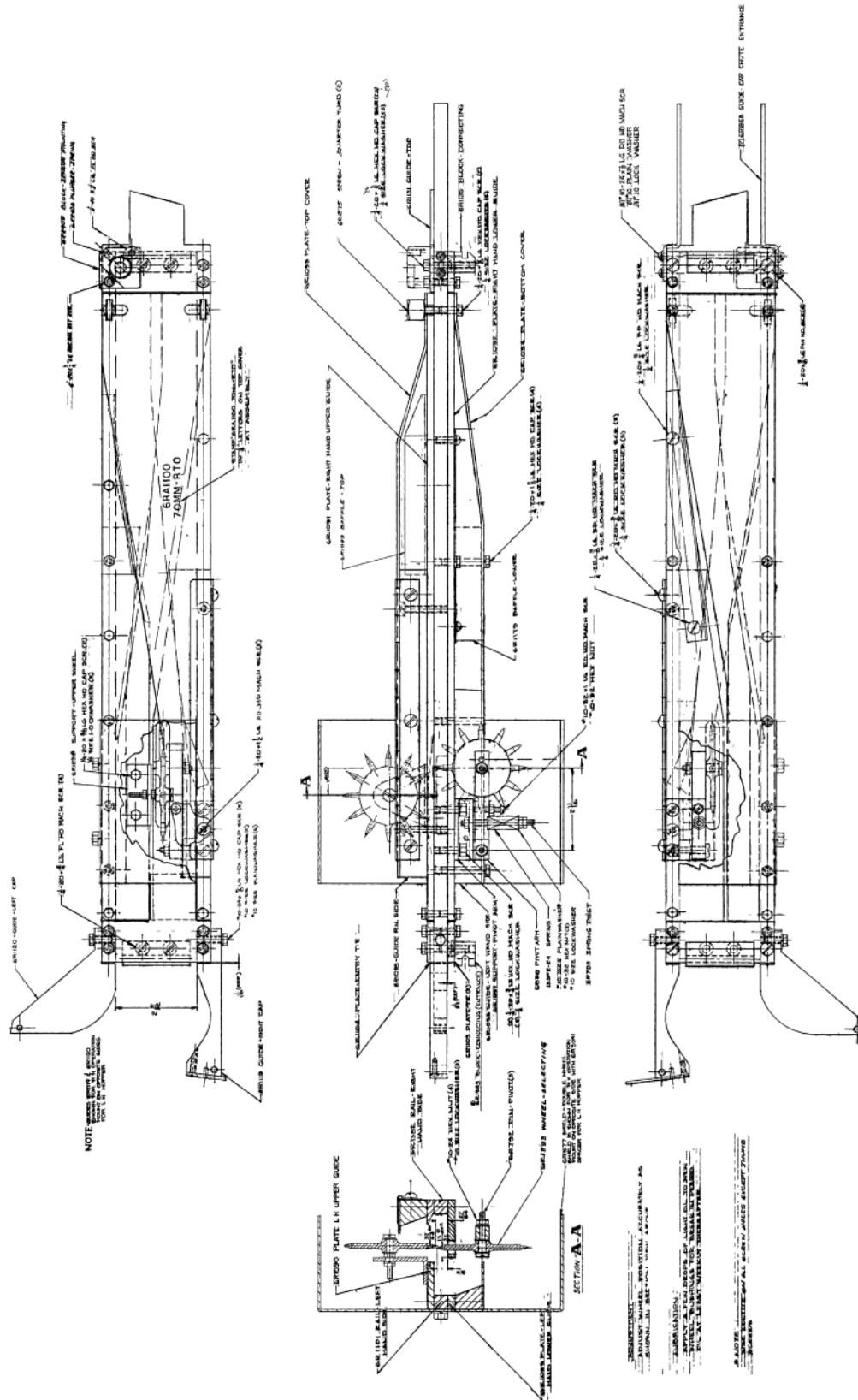
6RA1150 - ASM, 63MM RTO TURNOVER

Item Number	Part Number	Quantity	Part Description
29	6R813	1	PLATE-TIE
30	6R814	1	BLOCK-PIVOT
31	6R815	1	PLATE-BOTTOM COVER
32	6R816	1	PLATE-TOP COVER
33	6R898	1	BAFFLE
			UNLESS NOTED, USE 300 SERIES SS FASTENERS.
35		1	#10-32 X 1.00 LONG ROUND HEAD MACHINE SC
36		3	1/4-20 X 3/8 LONG ROUND HEAD MACHINE SCR
37		33	1/4-20 X 1/2 LONG HEX HEAD CAP SCREW
38		2	1/4-20 X 3/8 LONG HEX HEAD CAP SCREW
39		3	1/4-20 X 1.50 LONG HEX HEAD CAP SCREW
40		2	1/4-20 X 1.25 LONG ROUND HEAD MACHINE SC
41		2	1/4-20 X 1.50 LONG FLAT HEAD MACHINE SCR
42		2	#10-24 HEX NUT
43		3	#10-32 HEX NUT
44		4	#10 SIZE LOCKWASHER
45		42	1/4 SIZE LOCKWASHER
46		2	1/4 SIZE PLAINWASHER
47		1	#10 SIZE PLANWASHER
48		2	#10-24 X 5/8 LONG HEX HEAD CAP SCREW
49		4	1/4-20 LONG FLAT HEAD MACHINE SCREW
50		6	#10 SIZE LOCKWASHER
51		6	#10 SIZE PLAINWASHER
52		4	#10-24 X 1/2 LONG ROUND HEAD MACHINE SCR
53		1	1/4-20 X 1.00 INCH LONG SOCKET HEAD CAP
54		1	1/4-20 X 1/2 LONG FLAT HEAD MACHINE SCRE

6RA1100 - ASM, 70MM RTO TURNOVER



6RA1100 - ASM, 70MM RTO TURNOVER



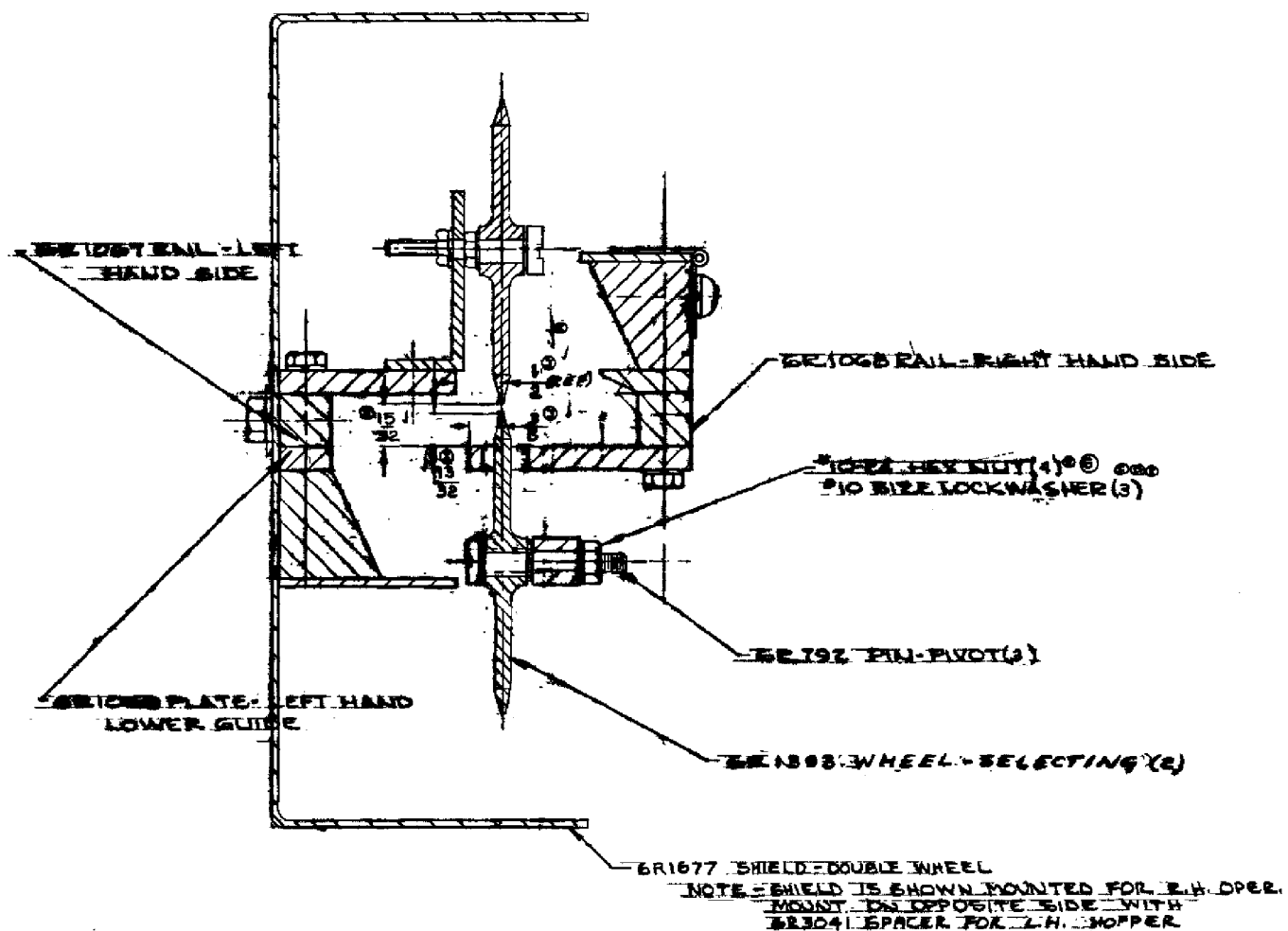
6RA1100 - ASM, 70MM RTO TURNOVER

Item Number	Part Number	Quantity	Part Description
1	15SP2-24	1	SPRING-COMPRESSION
2	6R1089	1	PLATE-GUIDE
3	6R1090	1	PLATE-GUIDE
4	6R1091	1	PLATE-GUIDE
5	6R1092	1	PLATE-GUIDE
6	6R1093	1	PLATE-TOP COVER
7	6R1094	1	PLATE-BOTTOM COVER
8	6R1095	1	GUIDE-SIDE
9	6R1096	1	GUIDE-SIDE
10	6R1097	1	SUPPORT-PIVOT ARM
11	6R1099	1	BAFFLE-TOP
12	6R1101	1	RAIL-SIDE
13	6R1103	2	PLATE-TIE
14	6R1104	1	PLATE-ENTRY
15	6R1119	1	GUIDE-CAP
16	6R1120	1	GUIDE-CAP
17	6R1131	1	GUIDE-TOP
18	6R1135	1	BLOCK-CONNECTING
19	6R1179	1	BAFFLE-LOWER
20	6R1275	2	SCREW-TURN
21	6R1298	1	SUPPORT-UPPER WHEEL
22	6R1318	1	ARM-PIVOT
23	6R1382	1	RAIL-SIDE
24	6R1383	1	BLOCK-CONNECTING
25	6R1393	2	WHEEL-SELECTING
26	6R1677	1	SHIELD-WHEEL
27	6R1868	2	GUIDE-CAP CHUTE ENTRANCE

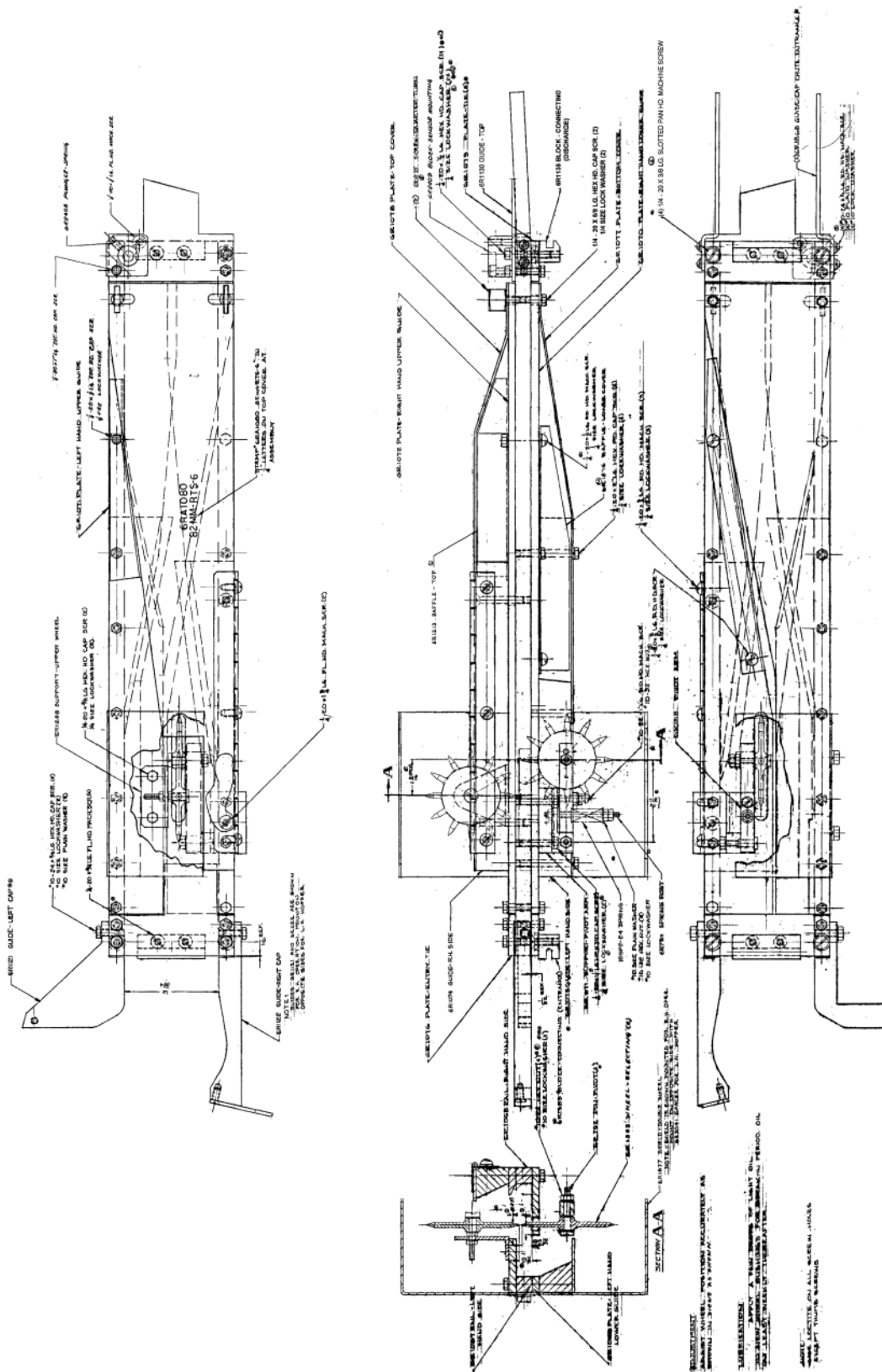
6RA1100 - ASM, 70MM RTO TURNOVER

Item Number	Part Number	Quantity	Part Description
28	6R2408	1	SPRING-PLUNGER
29	6R2409	1	BLOCK-SENSOR MOUNTING
31	6R792	3	PIN-PIVOT
32	6R793	1	POST-SPRING
34		1	1/4-20 X 1/2 LONG FLAT HEAD MACHINE SCRE
35		1	#10-32 X 1.00 LONG ROUND HEAD MACHINE SC
36		4	1/4-20 X 3/8 LONG ROUND HEAD MACHINE SCR
37		4	1/4-20 X 3/8 LONG FLAT HEAD MACHINE SCRE
38		2	1/4-20 X 5/8 LONG HEX HEAD CAP SCREW
39		3	1/4-20 X 3/4 LONG ROUND HEAD MACHINE SCR
40		2	1/4-20 X 1.50 LONG FLAT HEAD MACHINE SCR
41		4	1/4-20 X 1/75 LONG HEX HEAD CAP SCREW
42		4	#10-24 HEX NUT
43		4	#10-32 HEX NUT
44		5	#10 SIZE LOCKWASHER
45		40	1/4 SIZE LOCKWASHER
46		1	#10 SIZE PLAINWASHER
47		2	#10-24 X 5/8 LONG HEX HEAD CAP SCREW
48		4	1/4-20 X 3/4 LONG FLAT HEAD MACHINE SCRE
49		6	#10 SIZE LOCKWASHER
50		6	#10 SIZE PLAINWASHER
51		4	#10-24 X 1/2 LONG ROUND HEAD MACHINE SCR
52		2	1/4-20 X 3/8 LONG HEX HEAD MACHINE SCREW
53		23	1/4-20 X 1/2 LG. HEX HEAD CAP SCREW
54		4	1/4-20 X 3/8 LG. HEX HD. CAP SCREW
55		1	1/4-20 X 3/4 LG. SOCKET HD. SET SCREW
56		2	1/4-20 X 1/4 LG. HEX HD. MACH. SCREW

6RA1080 - ASM, 82MM RTS TURNOVER



6RA1080 - ASM, 82MM RTS TURNOVER



6RA1080 - ASM, 82MM RTS TURNOVER

Item Number	Part Number	Quantity	Part Description
1	15SP2-24	1	SPRING-COMPRESSION
2	6R1067	1	RAIL-SIDE
3	6R1068	1	RAIL-SIDE
4	6R1069	1	PLATE-LOWER GUIDE
5	6R1070	1	PLATE-LOWER GUIDE
6	6R1071	1	PLATE-UPPER GUIDE
7	6R1072	1	PLATE-UPPER GUIDE
8	6R1074	1	GUIDE-SIDE R.H.
9	6R1075	1	GUIDE-SIDE
10	6R1076	1	PLATE-ENTRY TIE
11	6R1077	1	PLATE-BOTTOM COVER
12	6R1078	1	PLATE-TOP COVER
13	6R1079	2	PLATE-TIE
14	6R1121	1	GUIDE-CAP
15	6R1122	1	GUIDE-CAP
16	6R1130	1	GUIDE-TOP
17	6R1135	1	BLOCK-CONNECTING
18	6R1213	1	BAFFLE-TOP
19	6R1275	2	SCREW-TURN
20	6R1298	1	SUPPORT-UPPER WHEEL
21	6R1318	1	ARM-PIVOT
22	6R1383	1	BLOCK-CONNECTING
23	6R1393	2	WHEEL-SELECTING
24	6R1677	1	SHIELD-WHEEL
25	6R1868	2	GUIDE-CAP CHUTE ENTRANCE
26	6R1876	1	BAFFLE-LOWER
27	6R2408	1	SPRING-PLUNGER

6RA1080 - ASM, 82MM RTS TURNOVER

Item Number	Part Number	Quantity	Part Description
28	6R2409	1	BLOCK-SENSOR MOUNTING
30	6R792	3	PIN-PIVOT
31	6R793	1	POST-SPRING
32	6R971	1	BLOCK-PIVOT
34		1	#10-32 X 1.00 LONG ROUND HEAD MACHINE SC
35		1	1/4-20 X 3/8 LONG ROUND HEAD MACHINE SCR
36		1	1/4-20 X 1/2 LONG ROUND HEAD MACHINE SCR
37		3	1/4-20 X 3/8 LONG ROUND HEAD MACHINE SCR
38		24	1/4-20 X 1/2 LONG HEX HEAD CAP SCREW
39		4	1/4-20 X 3/8 LONG SLOTTED PAN HEAD MACHI
40		1	1/4-20 X 1/2 SOCKET HEAD CAP SCREW
41		2	1/4-20 X 3/8 LONG HEX HEAD CAP SCREW
42		2	1/4-20 X 5/8 LONG HEX HEAD CAP SCREW
43		2	1/4-20 X 1.25 LONG HEX HEAD CAP SCREW
44		2	1/4-20 X 1.75 LONG FL. HEAD MACHINE SCR
45		4	1/4-20 X 2.00 LONG HEX HEAD CAP SCREW
46		4	#10-32 HEX NUT
47		4	#10 SIZE LOCKWASHER
48		1	1/4 SIZE LOCKWASHER
49		41	#10 SIZE PLAINWASHER
50		1	#10-24 X 5/8 LONG HEX HEAD CAP SCREW
51		2	1/4-20 X 3/4 LONG FLAT HEAD MACHINE SCRE
52		4	#10 SIZE LOCKWASHER
53		6	#10 SIZE PLAINWASHER
54		6	#10-24 X 1/2 LONG ROUND HEAD MACHINE SCR
55		4	1/4-20 X 1.00 LONG SOCKET HEAD SCREW
56		1	FLOOR STOCK ITEM