



WC600
STAINLESS STEEL CAPPER
PARTS CATALOG

AUGUST 2024



SILGAN EQUIPMENT

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SECTION I

SEALING BELT & SEALING SHOE ASSEMBLIES

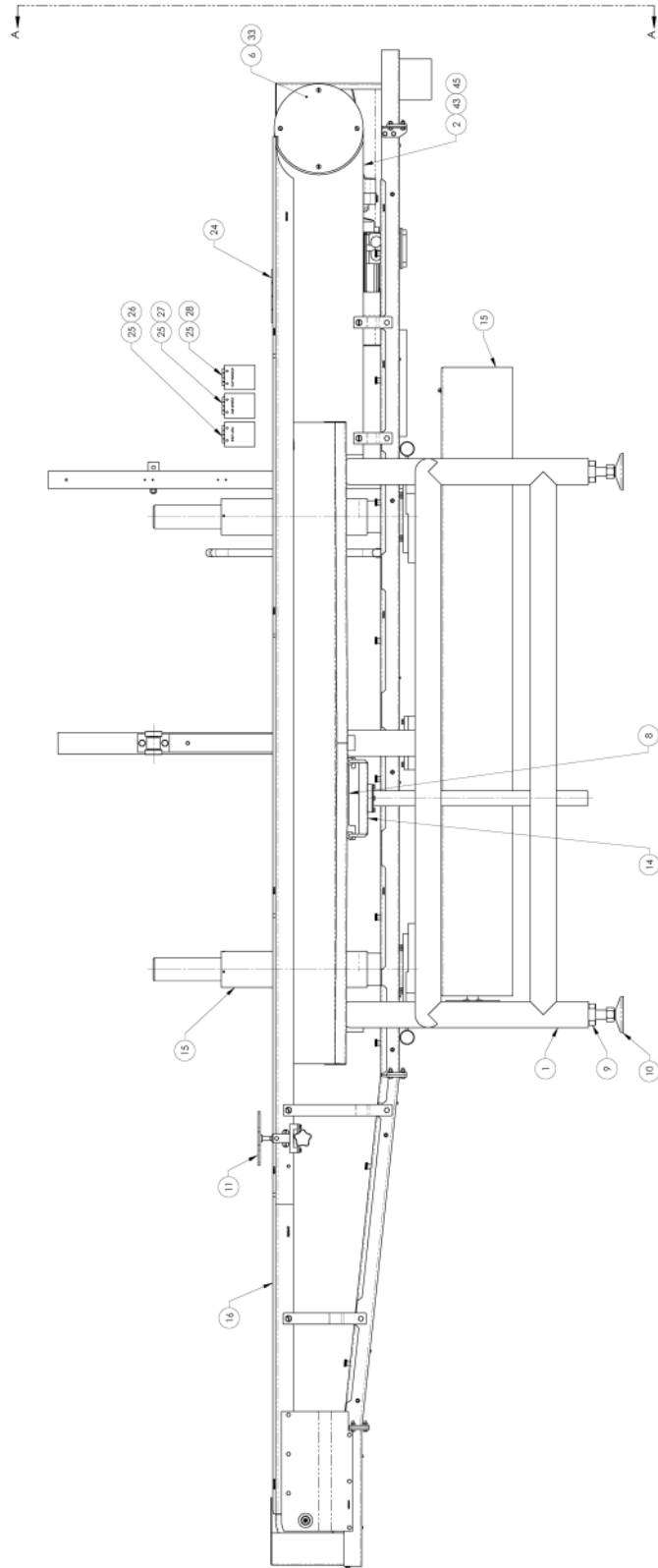
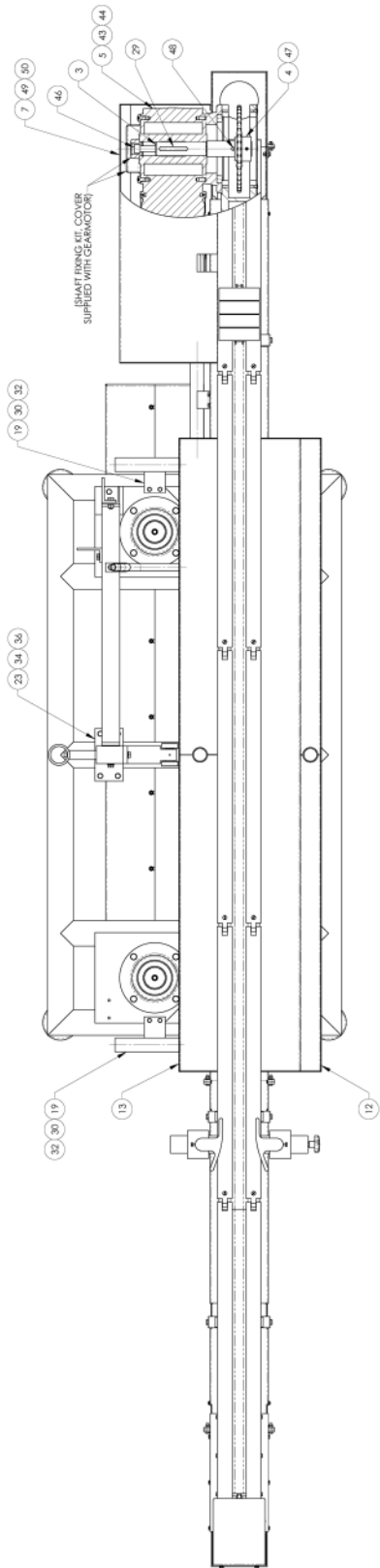


SECTION A

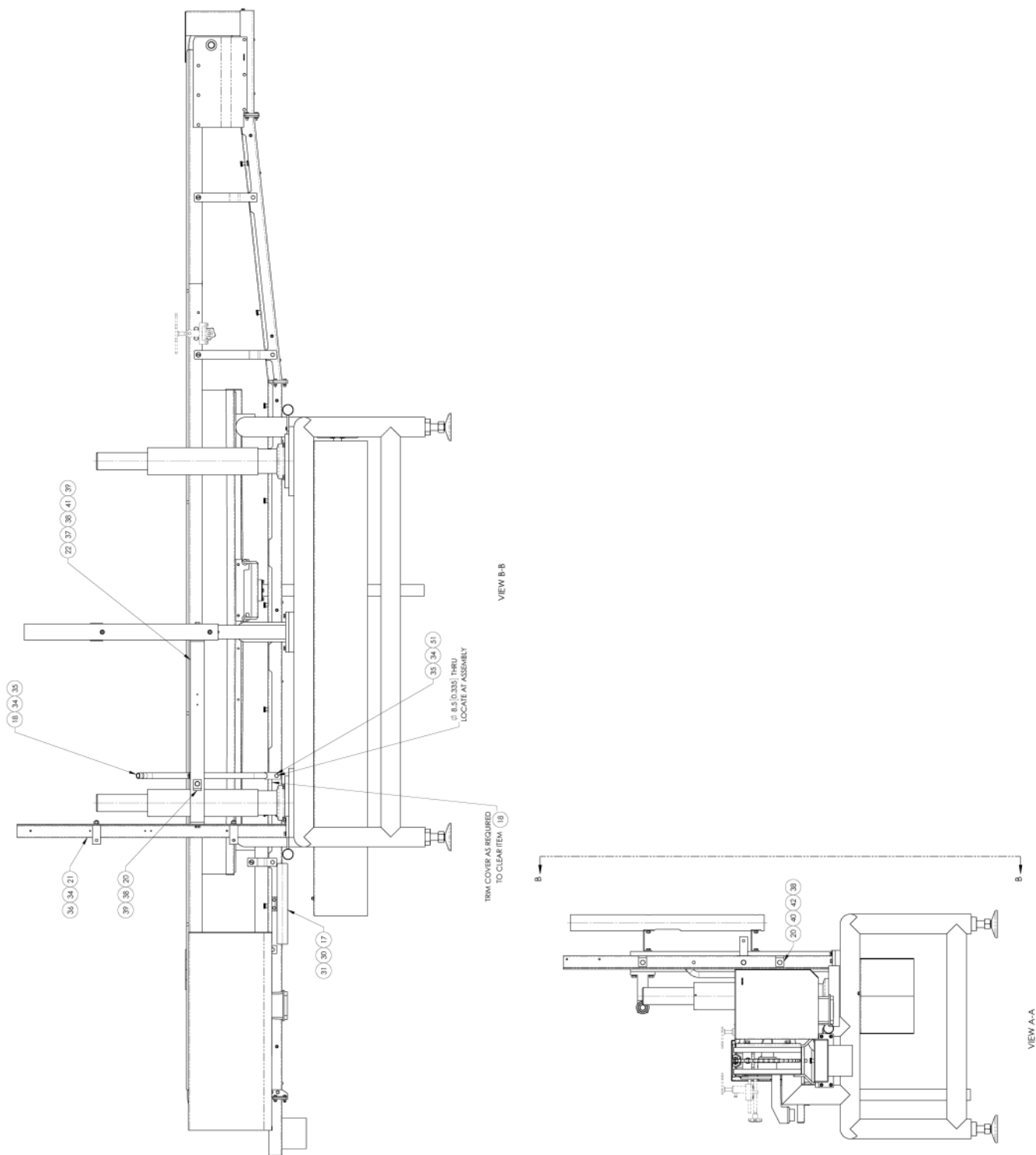
BASE ASSEMBLIES

Assembly Number	Description	Page Number
20RA11358	ASM, WC600 RH DISCHARGE BASE	1
20RA24502	ASM, WC600 CONVEYOR	5
82002293	ASM, JAR CENTERING DEVICE	8
82002432	ASM, RESERVOIR AND DRAIN	10
20RA11638	ASM, HEAD POST & HEIGHT	11
82002950	ASM, GEAR BOX & MOTOR	13
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20RA20930	ASM, ROLLER & SUPPORT	17
20RA11931	ASM, CONVEYOR IDLER BRACKET	19

20RA11358 ASM, WC600 RH DISCHARGE BASE



20RA11358 ASM, WC600 RH DISCHARGE BASE



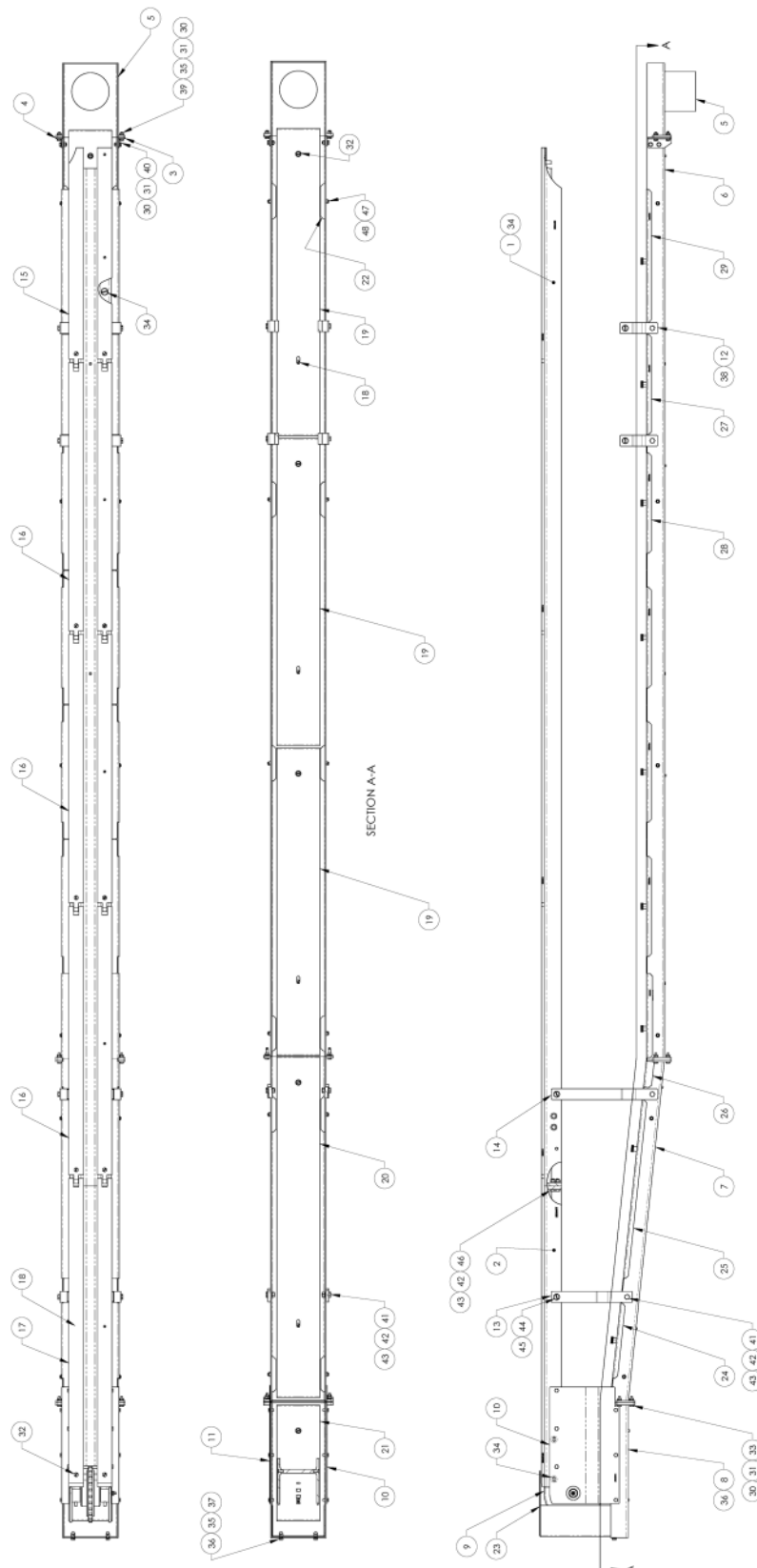
20RA11358 ASM, WC600 RH DISCHARGE BASE

Item Number	Part Number	Part Description	Quantity
1	82002473	BASE	1
2	82002474	BRACKET-CONVEYOR DRIVE	1
3	82002446	SHAFT-CONVEYOR DRIVE	1
4	86032677	SPROCKET-DRIVE	1
5	20R24540	GEARMOTOR, MODIFIED	1
6	82002268	PLATE-DRIVE BRACKET COVER	1
7	20R24490	GUARD, CONVEYOR MOTOR	1
8	20R11704	BRACKET-RESERVOIR HOLDING	2
9	20R12009	BUSHING-THREADED INSERTION	4
10	622SP3-1	FOOT-MOUNTING	4
11	82002293	ASM-DEVICE-JAR CENTERING	1
12	82002434	DRIP PAN-FRONT	1
13	82002433	PAN-REAR DRAIN	1
14	82002432	ASM-RESERVOIR AND DRAIN	1
15	20RA11638	ASM-HEAD POST & HEIGHT	1
16	20RA24502	CONVEYOR ASSY	1
17	20R11725	GUIDE-RETURN CHANNEL CABLE	1
18	20R12229	PIPE - DRAIN, WC600	1
19	20R11731	GUIDE-BASE CABLE	2
20	20R11735	BRACKET-ELECTRICAL BO	3
21	20R11736	BRACKET-ELECTICAL BOX-VERTICAL	1
22	20R11737	BRACKET-ELECTRICAL BOX-	1
23	20RA20930	ASM-ROLLER & SUPPORT	1
24	60SP4-23	CHAIN-CONVEYOR	24 FT
25	20R22329	HOUSING-EFECTOR SENSOR COVER	3
26	20R12214	COVER-INLET JAM SENSOR	1
27	20R12215	COVER-JAR DETECTOR SENSOR	1

20RA11358 ASM, WC600 RH DISCHARGE BASE

Item Number	Part Number	Part Description	Quantity
28	20R12216	COVER-CAP RUN-OUT SENSOR	1
29	20R24598	MACHINE KEY, 12mm X 80mm	1
30		SPRING LOCK WASHER, M6	6
31		HEX CAP SCREW, M6 X 10	2
32		HEX CAP SCREW, M6 X 16	4
33		SLOTTED FLAT HD SCREW, M6 X 10	4
34		SPRING LOCK WASHER, M8	8
35		HEX CAP SCREW, M8 X 16	2
36		HEX CAP SCREW, M8 X 25	6
37		FLAT WASHER, M10	1
38		SPRING LOCK WASHER, M10	5
39		HEX CAP SCREW, M10 X 16	2
40		HEX CAP SCREW, M10 X 25	2
41		HEX HD SCREW, PARTIAL THREAD, M10 X 65	1
42		HEX NUT, M10	2
43		SPRING LOCK WASHER, M12	9
44		HEX CAP SCREW, M12 X 35	4
45		HEX CAP SCREW, M12 X 30	5
46		SHCS, M16 X 65	1
47		SOCKET SET SCREW, CUP PT, M8 X 10	1
48		MACHINE KEY, 3/8" SQUARE X 1-3/4"	1
49		FLAT WASHER, M8	2
50		HEX CAP SCREW, M8 X 12	2
51		HEX NUT, M8	1

20RA24502 ASM, WC600 CONVEYOR



20RA24502 ASM, WC600 CONVEYOR

Item Number	Part Number	Part Description	Quantity
1	20R24489D	DISCHARGE CHANNEL	1
2	20R24477D	CONVEYOR CHANNEL, IDLER END	1
3	20R24487-1	RETURN CHANNEL BRACKET	1
4	20R24487-2	RETURN CHANNEL BRACKET	1
5	20R24488	DRAIN, RETURN CHANNEL	1
6	20R24472D	MAIN RETURN CHANNEL	1
7	20R24231	RETURN CHANNEL, ANGLED	1
8	20R24475D	RETURN CHANNEL, IDLER END	1
9	20RA11931	ASM-BRACKET, CONVEYOR IDLER	1
10	20R24494-1	SPLASH GUARD, CONVEYOR	1
11	20R24494-2	SPLASH GUARD, CONVEYOR	1
12	20R24484	HANGER BRACKET, DRIVE END	4
13	20R24476-203	HANGAR BRACKET	2
14	20R24476-276	HANGAR BRACKET	2
15	20R24498	WEAR STRIP, DRIVE END	2
16	20R21714	WEAR STRIP-CTR.(42.00 WIDE)	6
17	20R24497-890	WEAR STRIP, IDLER END	2
18	82000413	SCREW-WEAR STRIP GUIDE	17
19	20R24358-888	WEAR STRIP, CHAIN RETURN 888MM	3
20	20R24358-984	WEAR STRIP, CHAIN RETURN 984MM	1
21	20R24358-335	WEAR STRIP, CHAIN RETURN 335MM	1
22	20R23053	STRIP- WEAR, SIDE RETURN	12
23	82003502	GUARD-CONVEYOR SPLASH	1
24	20R24483D	CHANNEL COVER	1
25	20R24323D	CHANNEL COVER, 548MM	1
26	20R24481D	CHANNEL COVER, ANGLED	1
27	20R24495D	CHANNEL COVER, 290MM	1

20RA24502 ASM, WC600 CONVEYOR

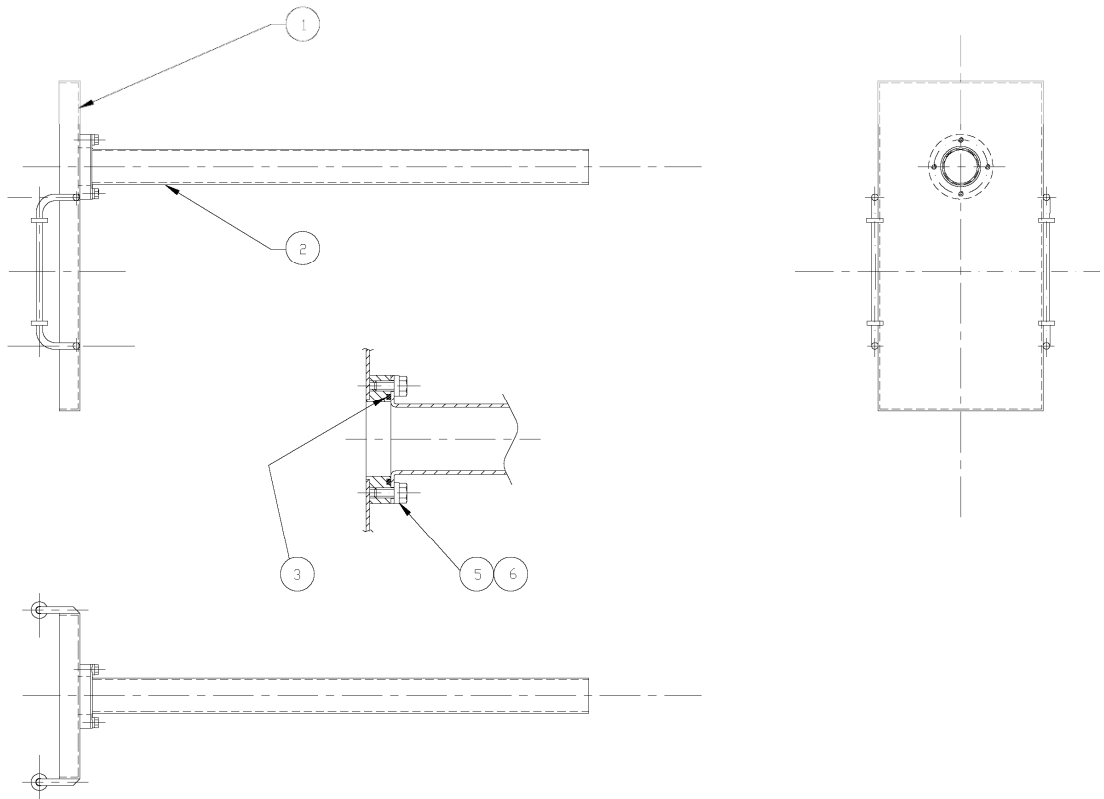
Item Number	Part Number	Part Description	Quantity
28	20R24492D	CHANNEL COVER	4
29	20R24496D	CHANNEL COVER, DRIVE END	1
30		HEX NUT, M6	25
31		SPRING LOCK WASHER, M6, SS	25
32		SLOTTED FLAT HD SCREW, M6 X 12, SS	16
33		HEX CAP SCREW, M6 X 25	17
34		SLOTTED FLAT HD SCREW, M10 X 20	18
35		FLAT WASHER, M6	13
36		HEX CAP SCREW, M6 X 12	14
37		ACORN NUT, M6	2
38		SLOTTED FLAT HD SCREW, M8 X 16	6
39		HEX CAP SCREW, M6 X 20, SS	4
40		HEX CAP SCREW, M6 X 16	4
41		HEX CAP SCREW, M8 X 20	8
42		SPRING LOCK WASHER, M8	11
43		HEX NUT, M8	11
44		SLOTTED FLAT HD SCREW, M8 X 20	4
45		HEX JAM NUT, M8	4
46		HEX CAP SCREW, M8 X 30	3
47		PHILLIPS PAN HD SCREW, M6 X 16	12
48		NYLOCK NUT, M6, SS	12

82002293 ASM, JAR CENTERING DEVICE

82002293 ASM, JAR CENTERING DEVICE

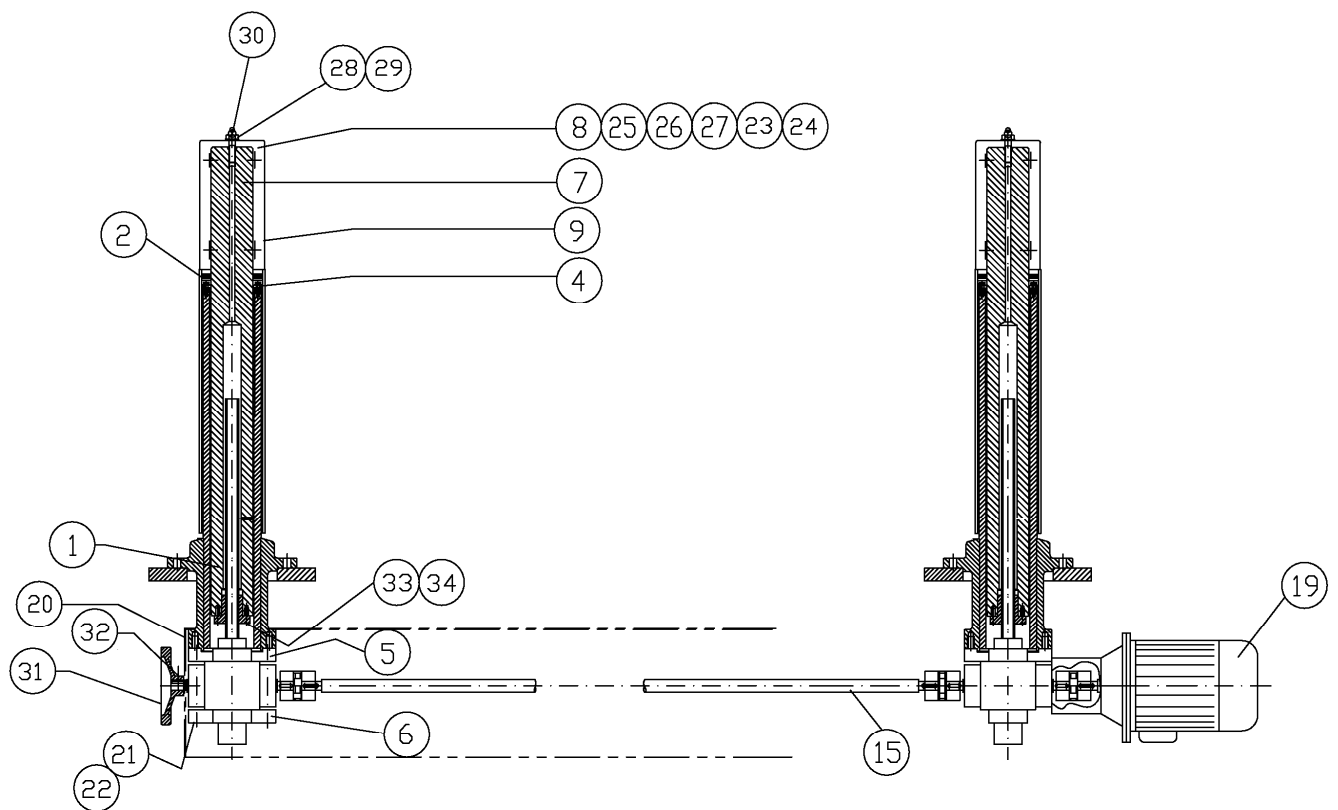
Item Number	Part Number	Part Description	Quantity
1	88399055	SHAFT-THREADED ADJUSTING	1
2	82003491	RAIL-GUIDE	1
3	82003493	GUIDE-FRONT	1
4	82003494	BRACKET-GUIDE	2
5	20R24271-R	CENTERING GUIDE, RIGHT	1
6	88399005	BRACKET-MOUNTING	2
7	88399025	BLOCK-CENTERING	1
8	20R24271-L	CENTERING GUIDE, LEFT	1
9	82003492	GUIDE-REAR	1
18	20R11954D	KNOB-HAND	1
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
10		M6 X 20 DIN 931-A4 HEX HD. SCREW	2
11		DIA. 8 DIN 433-A4 FLAT WASHER	4
12		M8 X 20 DIN 931-A4 HEX HD. SCREW	4
13		M8 DIN 934-A4 HEX NUT	4
14		M8 X 20 DIN 933-A4 HEX.HD.SCREW	4
15		M6 X 15 DIN 931-A4 HEX HED. SCREW	8
16		M6 X 10 DIN 931-A4 HEX HD. SCREW	2
17		DIA. 8 DIN 127B-A4 LOCKWASHER	8
19		DIA.6 DIN 127B-A4 LOCKWASHER	8

82002432 ASM, RESERVOIR AND DRAIN



Item Number	Part Number	Part Description	Quantity
1	20R11705	RESERVOIR	1
2	20R11706	TUBE-RESERVOIR DRAIN	1
3	390SP10	GASKET MATERIAL	1
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
05		M6 X 15 DIN 933-A4 HEX HD. SCREW	4
06		DIA. 6 DIN 127B-A4 LOCKWASHER	4

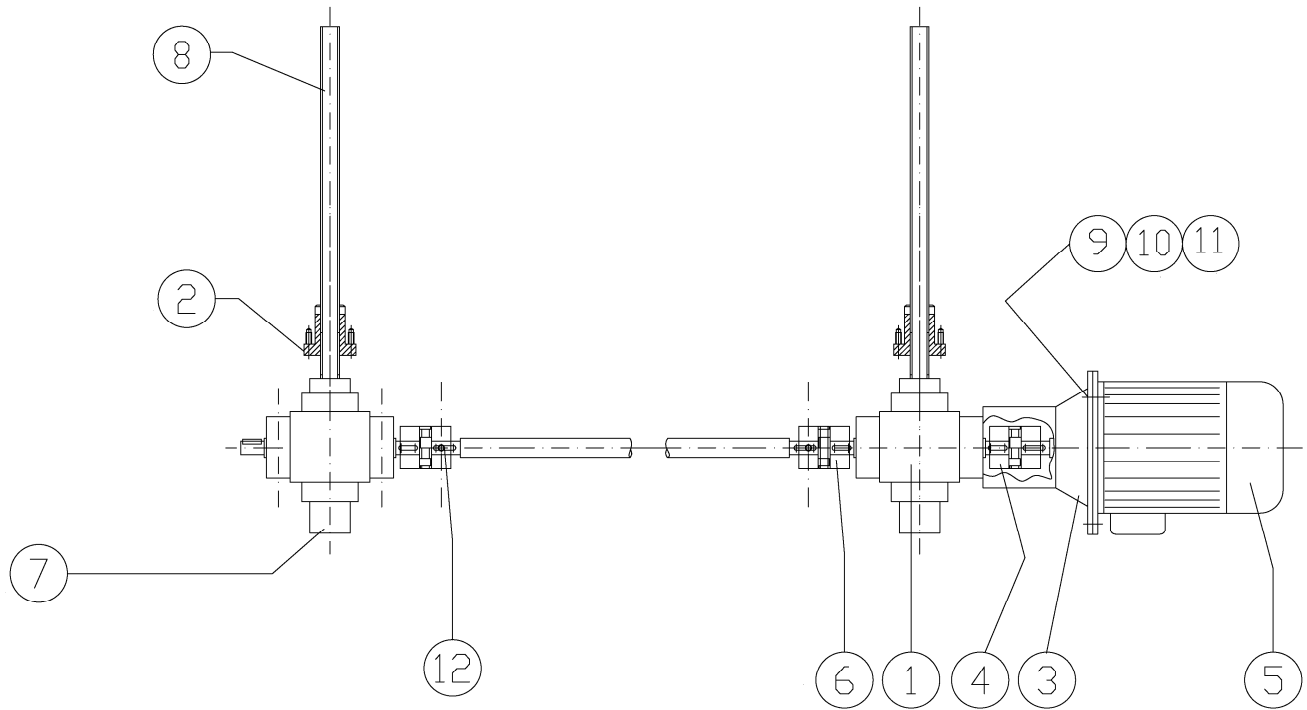
20RA11638 ASM, HEAD POST & HEIGHT



20RA11638 ASM, HEAD POST & HEIGHT

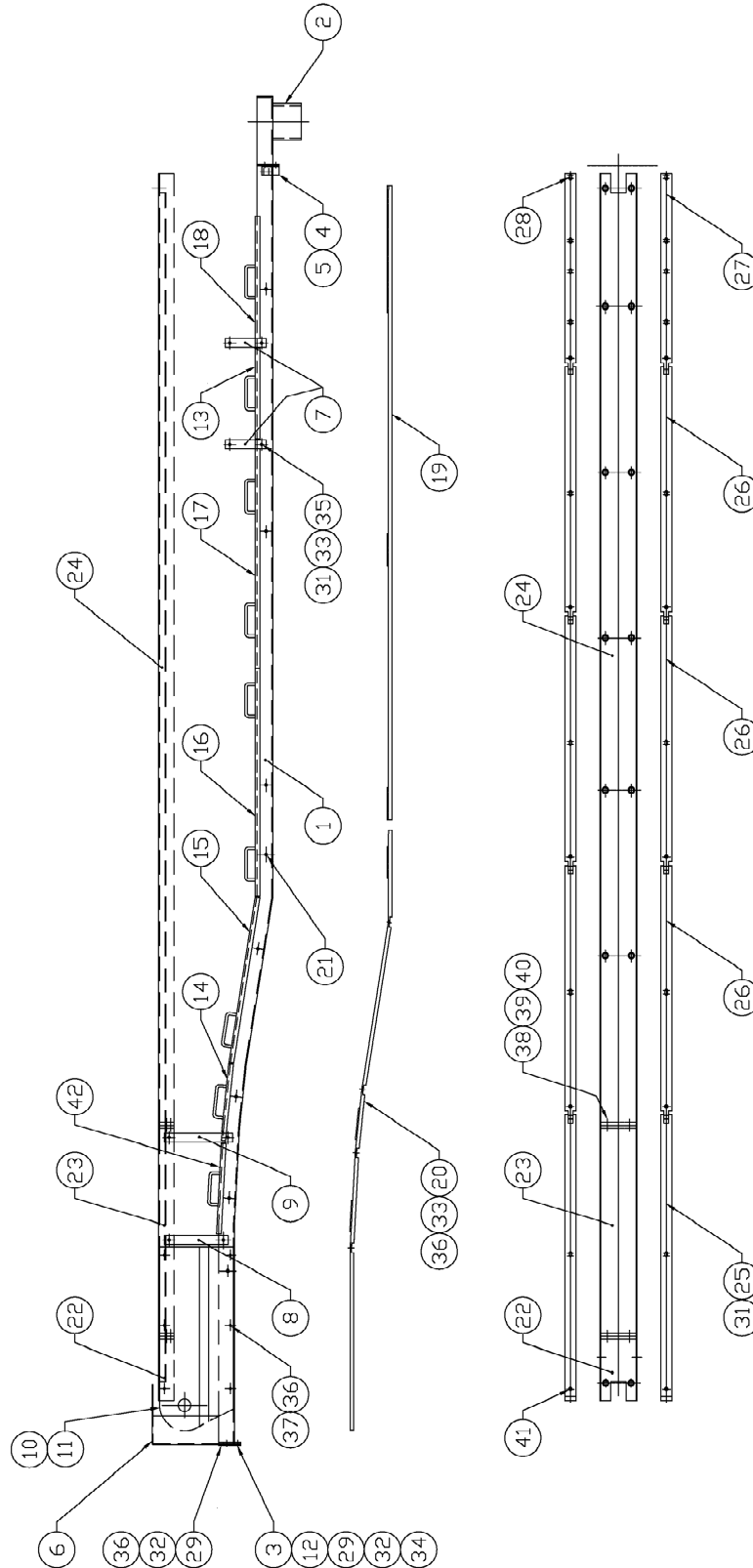
Item Number	Part Number	Part Description	Quantity
1	82002428	BRACKET-POST SUPPORT	2
2	20R20059	GASKET	2
4	82002427	RING-LOCKING	2
5	82002426	BRACKET-GEAR BOX MOUNTING	2
6	82002425	PLATE-GEAR BOX	2
7	82002305	HEADPOST	2
8	82002424	BRACKET-HEAD MOUNTING	2
9	82002423	GUARD-POST	2
15	20R20058	SHAFT-HEAD RAISE	1
19	82002950	ASM-GEAR BOX AND MOTOR	1
20	82002421	GUARD-CONNECTING SHAFT	1
21	20R11850	BRACKET-SENSOR MOUNTING	2
22	20R11775	ROD-THREADED	8
28	20R11965	SCREW-GREASE FITTING	2
31	82002422	HANDWHEEL	1
23		M 10 DIN 934-A4 HEX NUT	20
24		DIA. 10 DIN 127B-A4 LOCKWASHER	20
25		M12 X 60 DIN933-A4 HEX.HD.SCREW	8
26		DIA.12 DIN127B-A4 LOCKWASHER	8
27		M12 X 30 DIN912-A4 SOC.HD.SCREW	8
29		DIA. 12 DIN 125-A4 FL.WASHER-REG.	1
30		M6 X 1 DIN H1-A4 STR.GREASE FITTING	1
32		M5 X 16 DIN 912-A4 SOC.HD.CAP SCREW	1
33		M6 X 30 DIN 912-A4 SOC.HD.CAP	6
34		DIA.6 DIN 127B-A4 SPLIT LOCKWASHER	6

82002950 ASM, GEAR BOX & MOTOR



Item Number	Part Number	Part Description	Quantity
1	82002659	GEARBOX-HEAD HEIGHT ADJUSTING	2
2	82002657	FLANGENUT-HEIGHT ADJUSTING	2
3	82002951	ADAPTOR-COUPLING	1
4	50101187	COUPLING-JAW 14 MM DIA X	1
5	82002728	MOTOR-HEAD ELEVATION	1
6	82003536	COUPLING, JAW, 14MM X 20MM,	2
7	82002654	VANE-SENSOR	2
8	82002658	SCREW-POST HEIGHT ADJUSTING	2
9		M10 X 40 DIN 931-A4 HEX.HD.SCREW	4
10		DIA.10 DIN 127B-A4 SPLIT LOCKWASHER	4
11		M10 DIN 934-A4 HEX.NUT	4
12		DIA. 5 X 40 ROLL PIN	2

20RA11642 ASM, CONVEYOR RH DISCHARGE HEIGHT ADJ.



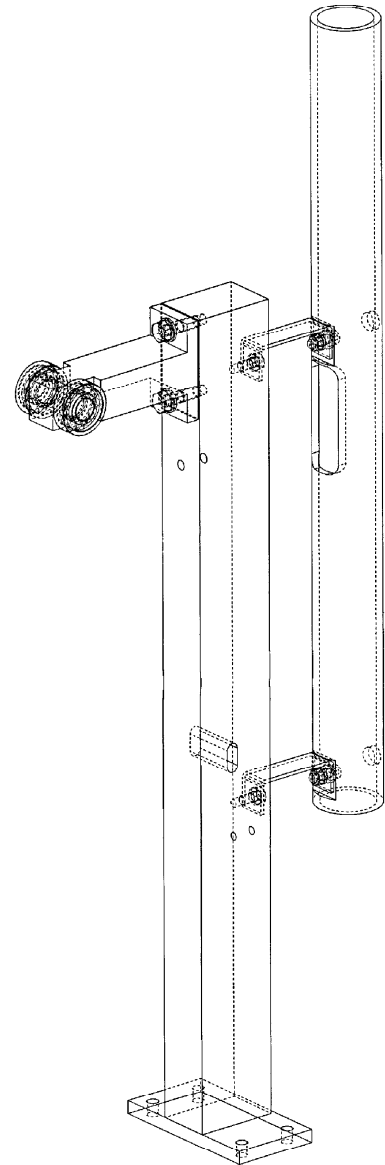
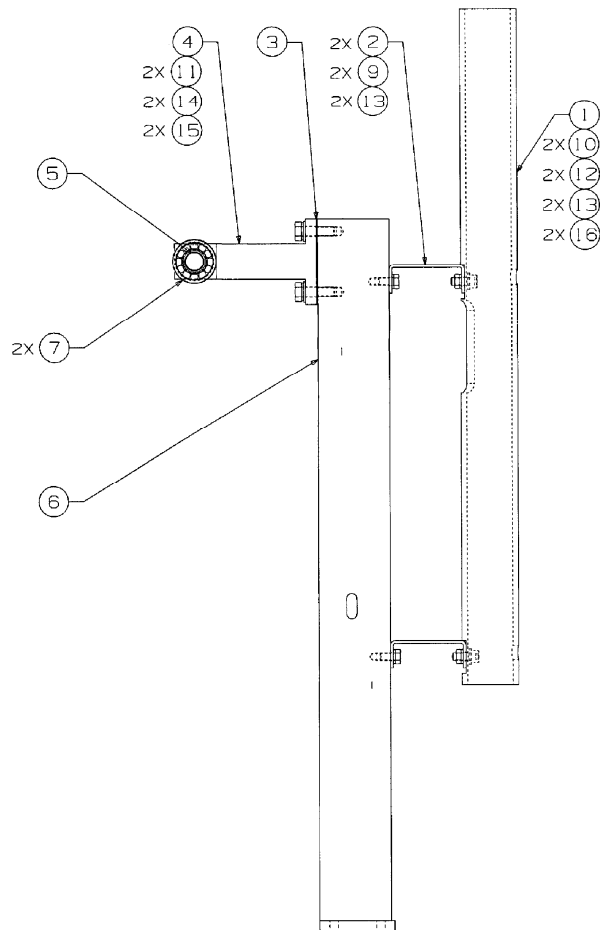
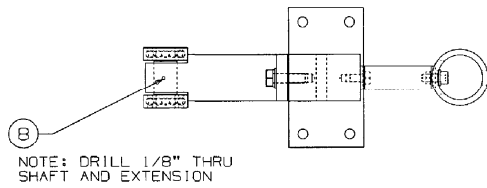
20RA11642 ASM, CONVEYOR RH DISCHARGE HEIGHT ADJ.

Item Number	Part Number	Part Description	Quantity
1	82003570	PAN-DRAIN	1
2	20R12222	DRAIN-CONVEYOR RET. PAN, WC600	1
3	20R11978	GASKET-RETURN CHANNEL	2
4	20R12128	BRACKET-RETURN CHANNEL FRONT	1
5	20R12129	BRACKET-RETURN CHANNEL BACK	1
6	82003502	GUARD-CONVEYOR SPLASH	1
7	82002436	HOLDER-DRIVE SUPPORT DRAIN	4
8	82003490	HOLDER-ENTRANCE DRAIN	2
9	82003509	HOLDER-RETURN CHANNEL	2
10	82003500	GUARD-L.H. CONVEYOR SPLASH	1
11	82003501	GUARD-R.H. CONVEYOR SPLASH	1
12	82003499	COVER-DRAIN PAN	1
13	82003503	COVER-RETURN CHANNEL-285 MM	1
14	82003504	COVER-RETURN CHANNEL-250M	1
15	82003505	COVER-RETURN CHANNEL-530MM	1
16	82003506	COVER-RETURN CHANNEL-720 MM	1
17	82003507	COVER-RETURN CHANNEL-720 M	1
18	82003508	COVER-RETURN CHANNEL-415 MM	1
19	82002310	OBS. WEARSTRIP-CHAIN RET CHAN	1
20	82002485	BAR-SLIDE	1
21	82002435	ECCENTRIC-LOCKING	16
22	82003487	CHANNEL-DRIVE BRACKET	1
23	82003488	CHANNEL-MIDDLE	1
24	82003489	CHANNEL-DISCHARGE	1
25	20R21713	WEAR STRIP-ENT.(42.00 WIDE)	2
26	20R21714	WEAR STRIP-CTR.(42.00 WIDE)	6
27	20R21715	WEAR STRIP-EXIT(42.00 WIDE)	2

20RA11642 ASM, CONVEYOR RH DISCHARGE HEIGHT ADJ.

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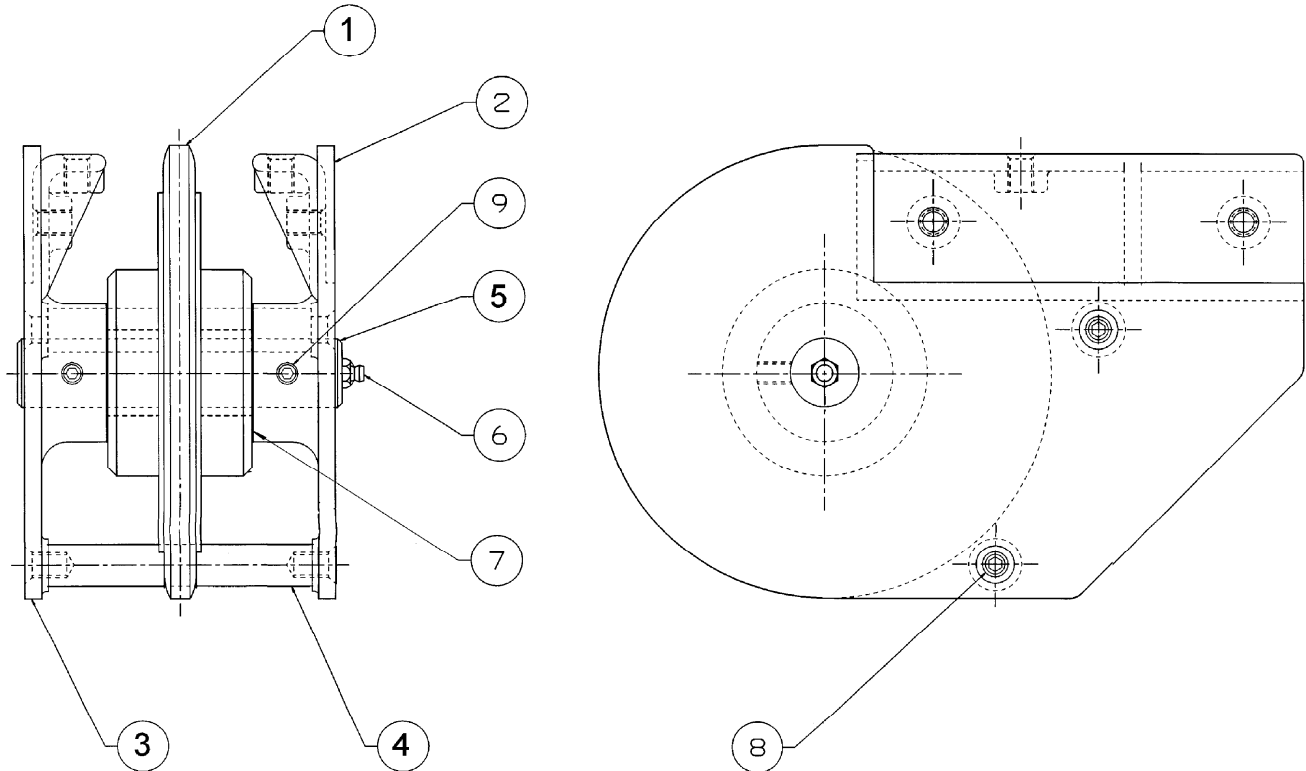
20RA20930 ASM, ROLLER & SUPPORT



20RA20930 ASM, ROLLER & SUPPORT

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20RA11931 ASM, CONVEYOR IDLER BRACKET



Item Number	Part Number	Part Description	Quantity
1	20R7858	SPROCKET-CONVEYOR IDLER	1
2	20R11933	BRACKET-FRONT IDLER CONVEYOR	1
3	20R11932	BRACKET-REAR IDLER-CONVEYOR	1
4	20R11934	STUD-BRACKET-CONVEYOR IDLER	2
5	20R7857	SHAFT-IDLER	1
6	649SP1-1	GREASE FITTING	1
7	14SP8-8	WASHER	2
8		M6X20 DIN7991-A4 FL.HD.SOC.CAP SCR.	4
9		M8 X 25 DIN912-A4 SCREW-SOC.HD.CUP POINT	2



SECTION B

HEAD ASSEMBLIES

Assembly Number	Description	Page Number
20RA11359	ASM, WC600 HEAD RH DISCHARGE	1
20RA11362	ASM, SEALING SHOE STABILIZER RH	9
20RA11364	ASM, SEALING PRESSURE & HEIGHT ADJ. RH	10
20RA11366	ASM, CAP CHUTE SUPPORT	11
20RA11367	ASM, CAPPER EXHAUST RH	13
20RA11369	ASM, CAPPER STEAM CONTROL RH	15
20RA12210	ASM, STEAM SUPER HEATER	18
20RA12344	ASM, SUPER HEATER HOUSING	19
20RA11650	ASM, HEAD GEAR BOX	20
20RA11651	ASM, SIDE BELT TENSION PULLEY	22
20RA21935	ASM, TENSION PULLEY	23
20RA11652	ASM, SIDE BELT WIDTH ADJUSTMENT	24
82002407	ASM, REAR SUPPORT BLOCK	27
82002406	ASM, FRONT SUPPORT BLOCK	28
82002289	ASM, INTERMEDIATE GEAR	29

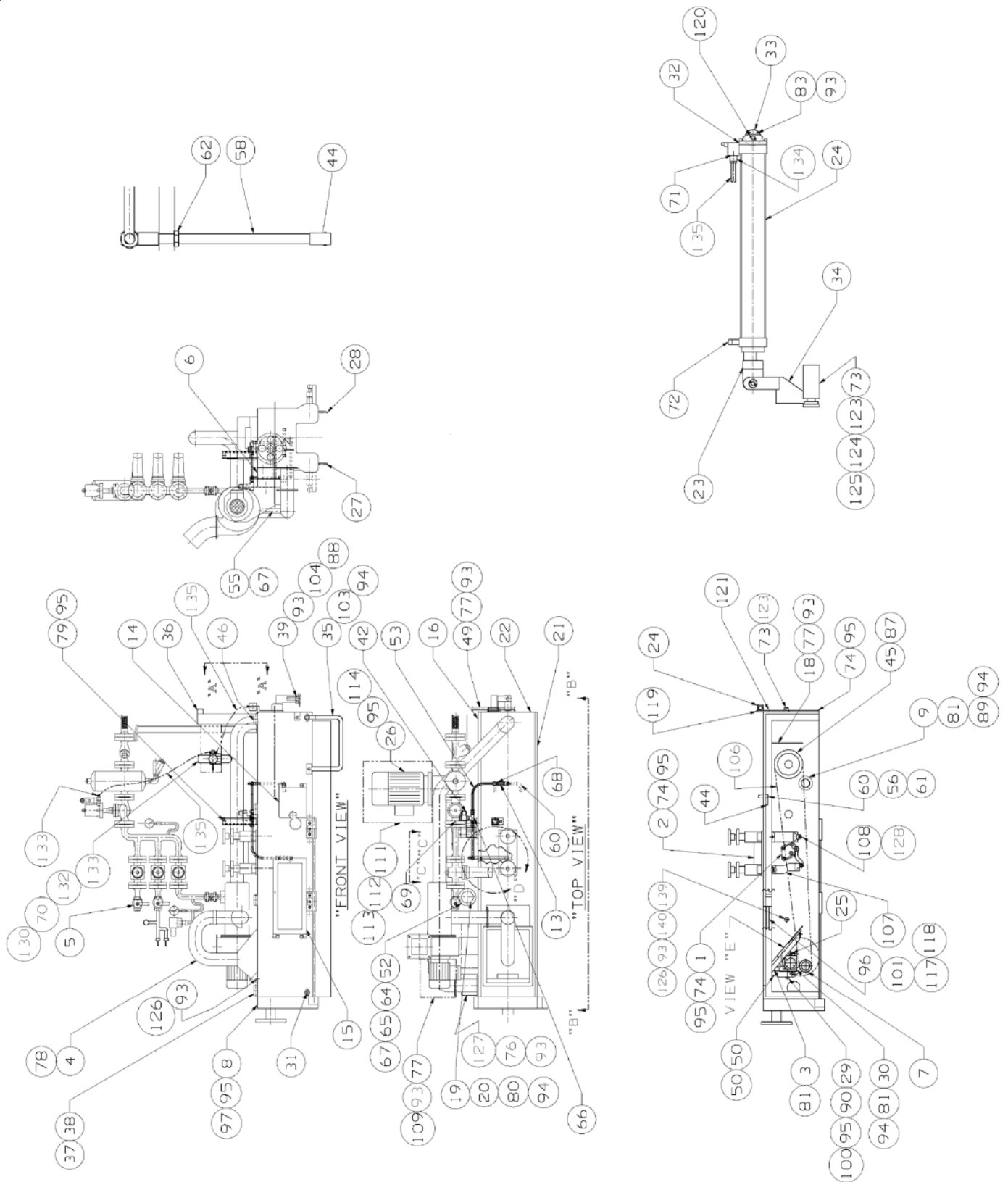


SECTION B

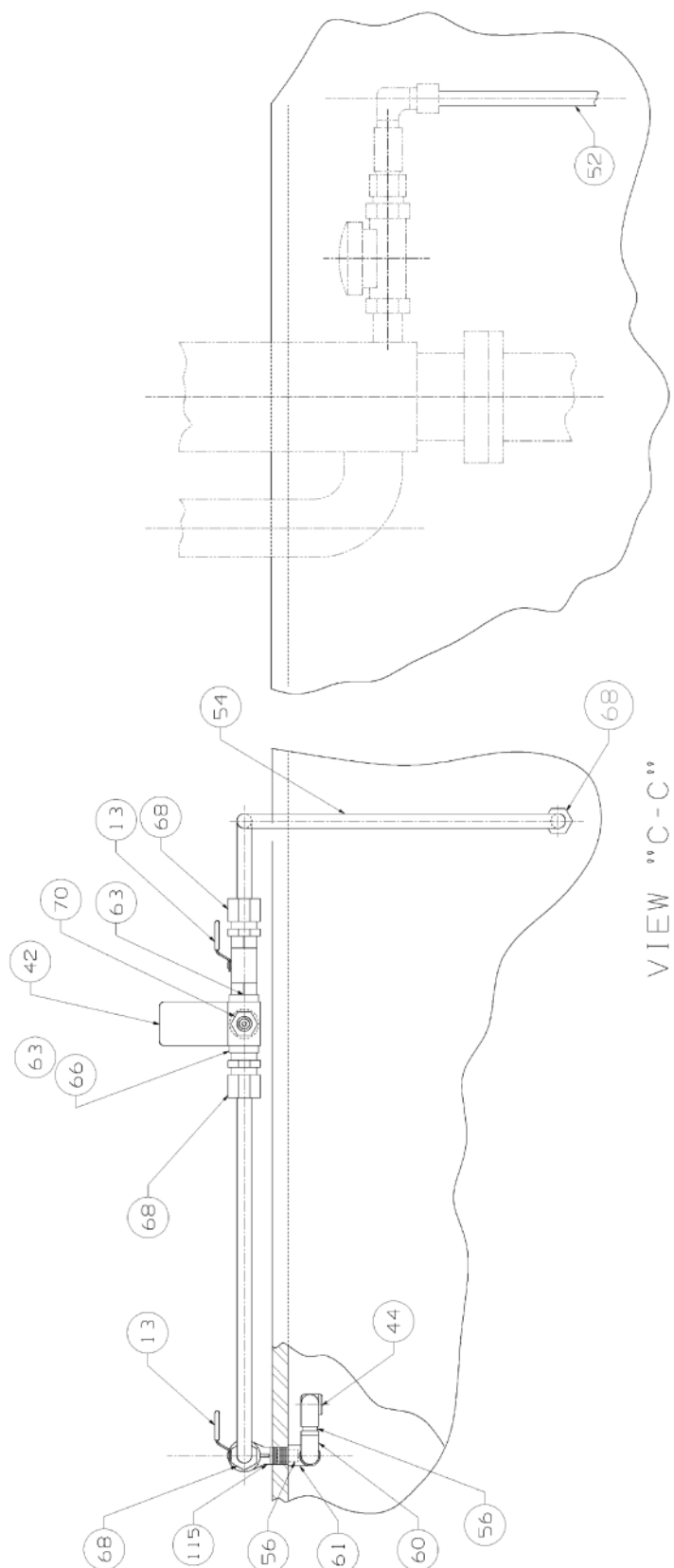
HEAD ASSEMBLIES

Assembly Number	Description	Page Number
82002400	ASM, CLUTCH COLLAR	30
20RA22671	ASM, DISCHARGE IDLER PULLEY	31
20RA21937	ASM, IDLER PULLEY	32
82002227	ASM, DISCHARGE ACCESS DOOR	33
82002412	ASM, KNOB	34
82002228	ASM, GLASS INSPECTION DOOR	35
82002419R	ASM, FACE PLATE LATCH RH	36
82002492	ASM, HEIGHT ADJUSTING AUTOMATIC	37
20RA12082	ASM, SIDE BELTS PULLEY METRIC	38
82003485	ASM, SIDE BELT GUIDE IDLER	39
20RA24463	ASM, EXHAUST BLOWER RH	40
20RA24471	ASM, EXHAUST BLOWER MOTOR RH	41
20RA24513	ASM, HEAD GEARMOTOR	42

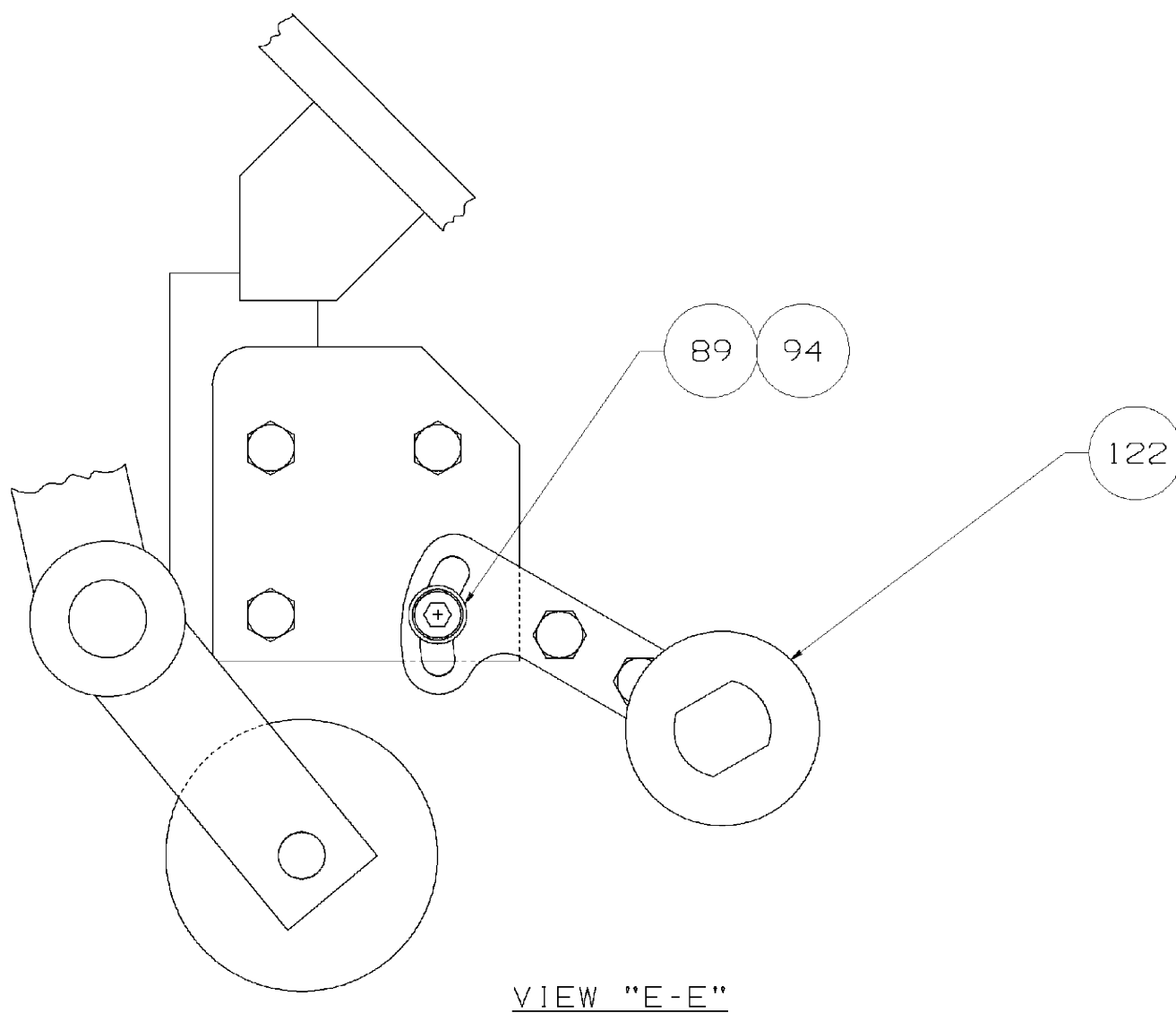
20RA11359 ASM, WC600 HEAD RH DISCHARGE



20RA11359 ASM, WC600 HEAD RH DISCHARGE



20RA11359 ASM, WC600 HEAD RH DISCHARGE



20RA11359 ASM, WC600 HEAD RH DISCHARGE

Item Number	Part Number	Part Description	Quantity
1	20RA11362	ASM-SEALING SHOE STABI	1
2	20RA11364	ASM-SEALING PRESSURE & HEIGHT	1
3	20RA11366	ASM-CAP CHUTE SUPPORT	1
4	20RA11367	ASM-EXHAUST-R.H.CAPPER, WC600	1
5	20RA11369	ASM-STEAM CONTROL-R.H.CAPPER	1
6	20RA11650	ASM-GEAR BOX-HEAD-WC600	1
7	20RA11651	ASM-PULLEY-TENSION-SIDE BELT	1
8	20RA11652	ASM-WIDTH ADJUSTMENT-SIDE BELT	1
9	20RA22671	ASM-IDLER PULLEY DISCHARGE	1
13	82000727	VALVE-BALL	2
14	82002227	ASM-DOOR-ACCESS-DISCHARGE	1
15	82002228	ASM-DOOR-GLASS INSPECTION	1
16	82002271	PLATE-HEAD-REAR	1
18	20R22757	BAFFLE-DISCHARGE STEAM, WC 600	1
19	82002278	BAFFLE-STEAM	1
20	82002279	DISTRIBUTOR-STEAM	1
21	82002281	PLATE-FACE-R.H.CAPPER	1
22	82002282	BODY-HEAD MAIN (WC600 R.H.)	1
23	82002285	CLEVIS-AIR CYLINDER	1
24	82002286	AIR CYLINDER	1
25	82002299	PIN	1
26	20RA24513	ASM- HEAD GEARMOTOR	1
27	82002365	GUARD, SPLASH HEAD REAR	1
28	82002366	GUARD-SPLASH-HEAD FRONT	1
29	82002392	BRACKET-PULLEY ASSEMBLY P	1
30	82002393	BRACKET-CAP CHUTE MOUNTING	1
31	82002412	ASM-KNOB	2

20RA11359 ASM, WC600 HEAD RH DISCHARGE

Item Number	Part Number	Part Description	Quantity
32	82002413	FLANGE-AIR CYLINDER MOUNTING	1
33	82004603	PIVOT-AIR CYLINDER	1
34	82002416	BRACKET-AIR CYLINDER MOUNTING-	1
35	82002418	HANDLE-FACE PLATE-R.H. CAPPER	1
36	82002419R	ASM-FACE PLATE LATCH-R.H.	1
37	82002420-1	HINGE-FACE PLATE-FEMALE	4
38	82002420-2	HINGE-FACE PLATE-MALE	3
39	82002492	ASM-HEIGHT ADJUSTING AUTOMATIC	1
42	82002499	SWITCH-WATER PRESSURE	1
44	336SP5-9	NOZZLE-SPRAY	3
45	20RA12082	ASM-DRIVE PULLEY METRIC	1
46	82003510	HINGE-FACE PLATE-MALE	1
49	20R11732	GUIDE-HEAD CABLE	1
50	20R24542D	TUBING, ACCELERATOR / HEATER	2
52	20R11960	TUBE-DRAIN SUPER HEATER	1
53	20R22660D	TUBE, LOWER BELT WASH	1
54	20R22661D	TUBE, UPPER BELT WASH	1
55	20R24585	DRAIN TUBE- EXHAUST BLOWER	1
56	265SP1-8	NIPPLE	5
58	265SP7-8	NIPPLE	1
60	250SP1-8	ELBOW	2
61	260SP1-8	TEE	1
62	284SP1-8	BUSHING (Low Pressure)	1
63	266SP1-8	NIPPLE	3
66	260SP2-8	TEE - 1/4" SS	1
68	82003575	CONNECTOR - 10L X 1/4 BSPP	3
69	20R22659	ADAPTER - MALE STRAIGHT	4

20RA11359 ASM, WC600 HEAD RH DISCHARGE

Item Number	Part Number	Part Description	Quantity
70	20R11789	HOSE- ADAPTER-MALE-10MM	2
71	82002674	VALVE-FLOW CONTROL, ADJUSTABLE	1
72	82002675	MUFFLER-AIR CYLINDER	1
74	430SP2	FITTING - 90DEG 10L X 1/4NPT	2
106	16SP108-3	BELT-SIDE	2
107	20R22702	HANGER-SEALING SHOE ENT. R.H.	1
108	20R22703	HANGER-SEALING SHOE DISCHARGE	1
111	20R24508	MOTOR GUARD, HEAD MOTOR	1
112	20R24507-110	HOUSING BRACKET, LEFT	1
113	20R24507-178	HOUSING BRACKET, RIGHT	1
115	20R3508	ADAPTER-HOSE CONNECTOR & PIPE	1
117	82003514	BAR-SIDE BELT TENSION	2
118	15SP6-6	SPRING-EXTENSION	2
119	82003579	PLATE-CYLINDER MTG	1
122	82003485	ASM-GUIDE SIDE BELT IDLER	1
123	20R11962	SHIM-SWITCH	1
127	20R11980	BRACKET-DUAL SENSORS	1
128	88398035	PIN-SEALING SHOE ATTACHING	2
130	611SP2-2	REGULATOR-FILTER	1
132	490SP6-11	TEE-BRANCH	3
133	490SP6-9	FITTING	1
134	490SP6-12	CONNECTOR-STRAIGHT	1
135	427SP10	TUBING-PLASTIC	5 FT
139	20R11827	BRACKET-THERMOCOUPLE MOUNTING	1
140	20R11985	GASKET-THERMOCOUPLE	1
141	20R22458	VALVE-RELIEF AIR PRESSURE SUPL	1
142	284SP5-8	BUSHING-HEX- 1/4 IPS X 1/2	1

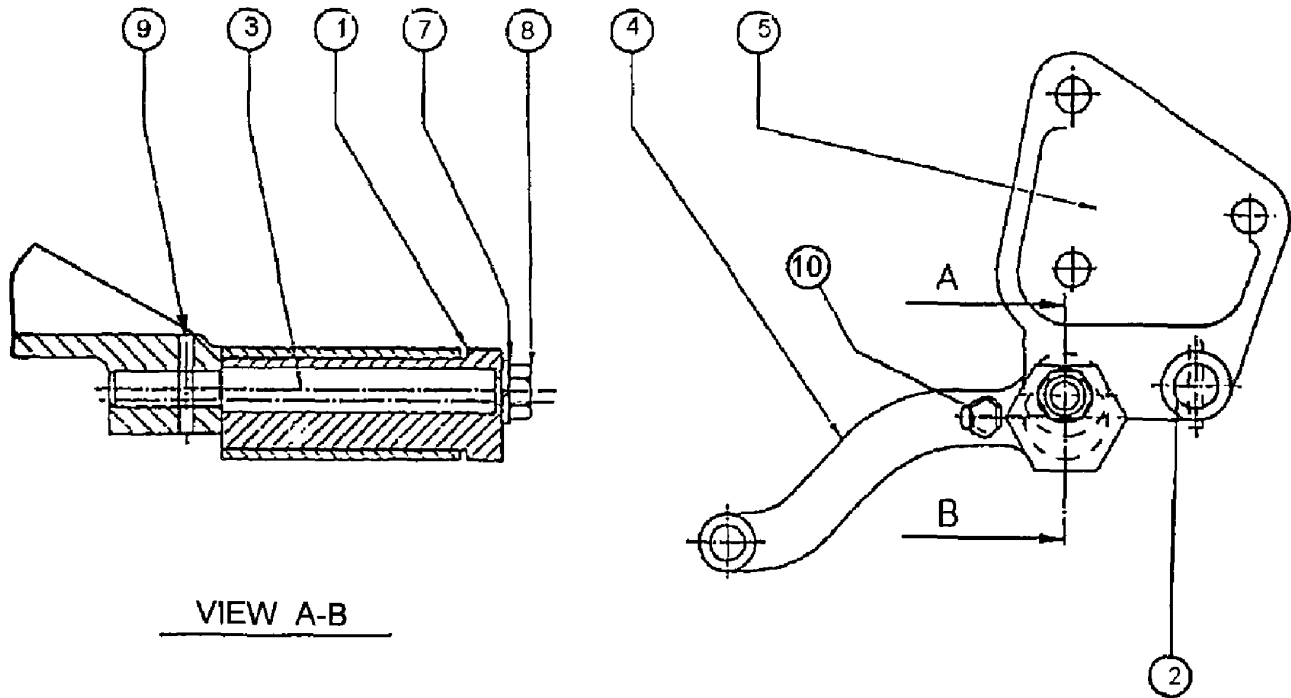
20RA11359 ASM, WC600 HEAD RH DISCHARGE

Item Number	Part Number	Part Description	Quantity
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
801		M10 X 25 DIN933-A4 HEX HD. SCREW	4
802		M10 X 30 DIN933-A4 HEX HD.SCREW	52
803		M10 X 60 DIN931-A4 HEX HD.SCREW	2
804		M6 X 10 DIN933-A4 HEX HD.SCREW	30
805		M6 X 15 DIN933-A4 HEX HD. SCREW	12
806		M10 X 25 DIN933-A4 HEX HD. SCREW	8
807		M8 X 20 DIN933-A4 HEX HD. SCREW	12
808		M8 X 25 DIN933-A4 HEX HD. SCREW	6
809		M4 X 30 DIN912-A4 SOC.HD.SCREW	4
810		M6 X 20 DIN 912-A4 SOC HD. SCREW	16
811		M10 X30 DIN912-A4 SOC.HD.SCREW	6
812		M12 X 65 DIN912-A4 SOC.HD.SCREW	8
813		M5 X 10 DIN83-A4 FL.HD.SCREW	4
814		DIA. 8 DIN934-A4 FL.HD.SCREW	5
815		DIA.6 DIN433-A4 FL.WASHER	12
816		DIA.8DIN433-A4 FL.WASHER	16
817		DIA.10DIN433-A4 FL. WASHER	2
818		DIA.4 DIN127B-A4 LOCKWASHER	4
819		DIA.5 DIN127B-A4 LOCKWASHER	6
820		DIA.6 DIN127B-A4 LOCKWASHER	70
821		DIA. 8 DIN127B-A4 LOCKWASHER	33
822		DIA.10DIN127B-A4 LOCKWASHER	75
823		DIA. 12 DIN127B-A4 LOCKWASHER	8
824		M10 X 20 DIN933-A4 HEX.HD.SCREW	4
825		M5 X 12 DIN912-A4 SOC.HD.SCREW	4
826		M10 X 50 DIN933-A4 HEX.HD.SCREW	2

20RA11359 ASM, WC600 HEAD RH DISCHARGE

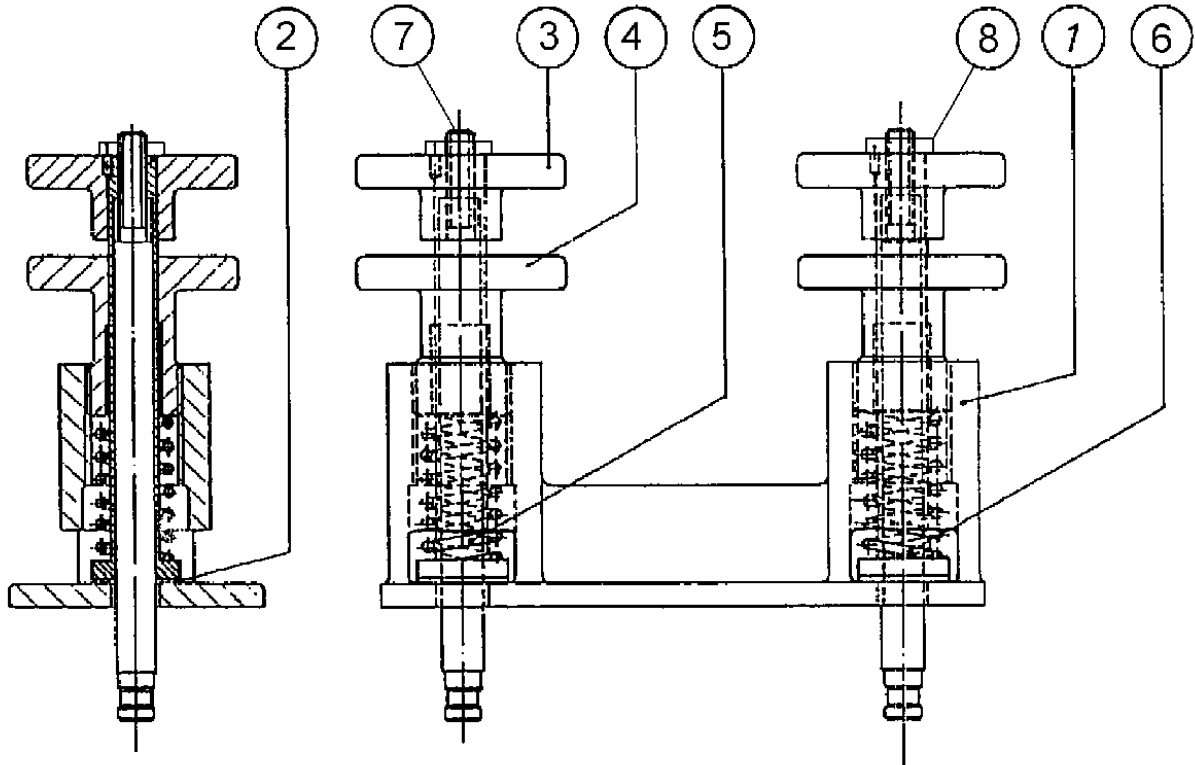
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20RA11362 ASM, SEALING SHOE STABILIZER RH



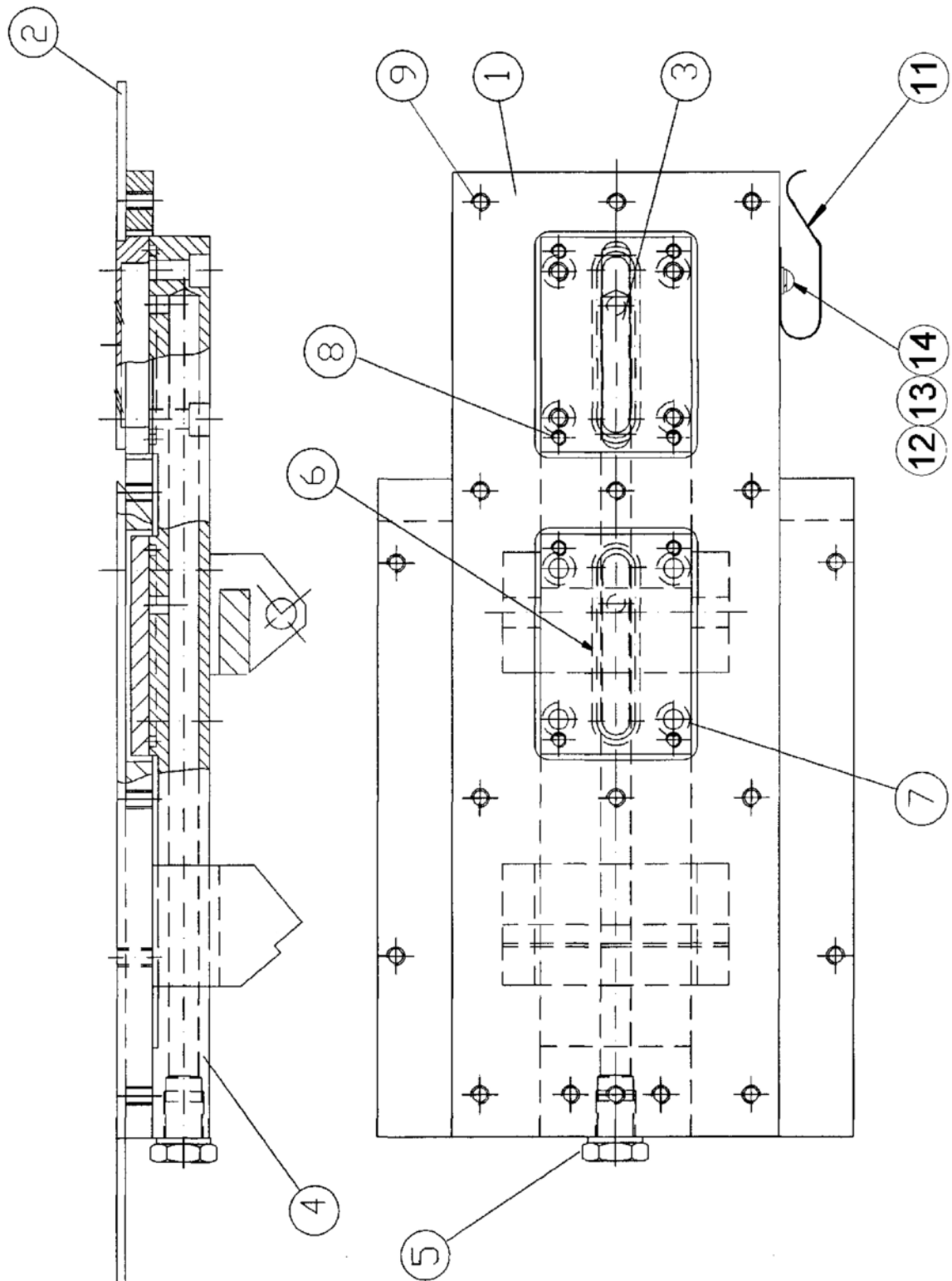
Item Number	Part Number	Part Description	Quantity
1	88397905	BUSHING-ECCENTRIC	1
2	88397885	PIN-ADJUSTMENT BAR	1
3	88397895	BOLT	1
4	86005083	ARM-THRUST	1
5	86005084	BRACKET-THRUST	1
6	82002351	SPACER-R.H.CAPPER	1
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
07		DIA. 10 DIN 127B-A4 LOCKWASHER	1
08		M10 DIN 934-A4 HEX NUT	1
09		Dia. 3 x 22 LONG SST ROLL PINS	2
10		M6 SST GREASE FITTING	1

20RA11364 ASM, SEALING PRESSURE & HEIGHT ADJ. RH



Item Number	Part Number	Part Description	Quantity
1	88070032	BRACKET-SPRING SUPPORT	1
2	88398055	WASHER	2
3	20RA11926	ASM-NUT,HEIGHT ADJUSTING	2
4	82000729	NUT-SPRING PRESSURE ADJUSTING	2
5	15SP8-17	SPRING-COMPRESSION	1
6	15SP8-18	SPRING-COMPRESSION	1
7	82002394	SHAFT-ADJUSTING	2
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
8		M12 DIN 936-A4 LOW HEX.NUT	2

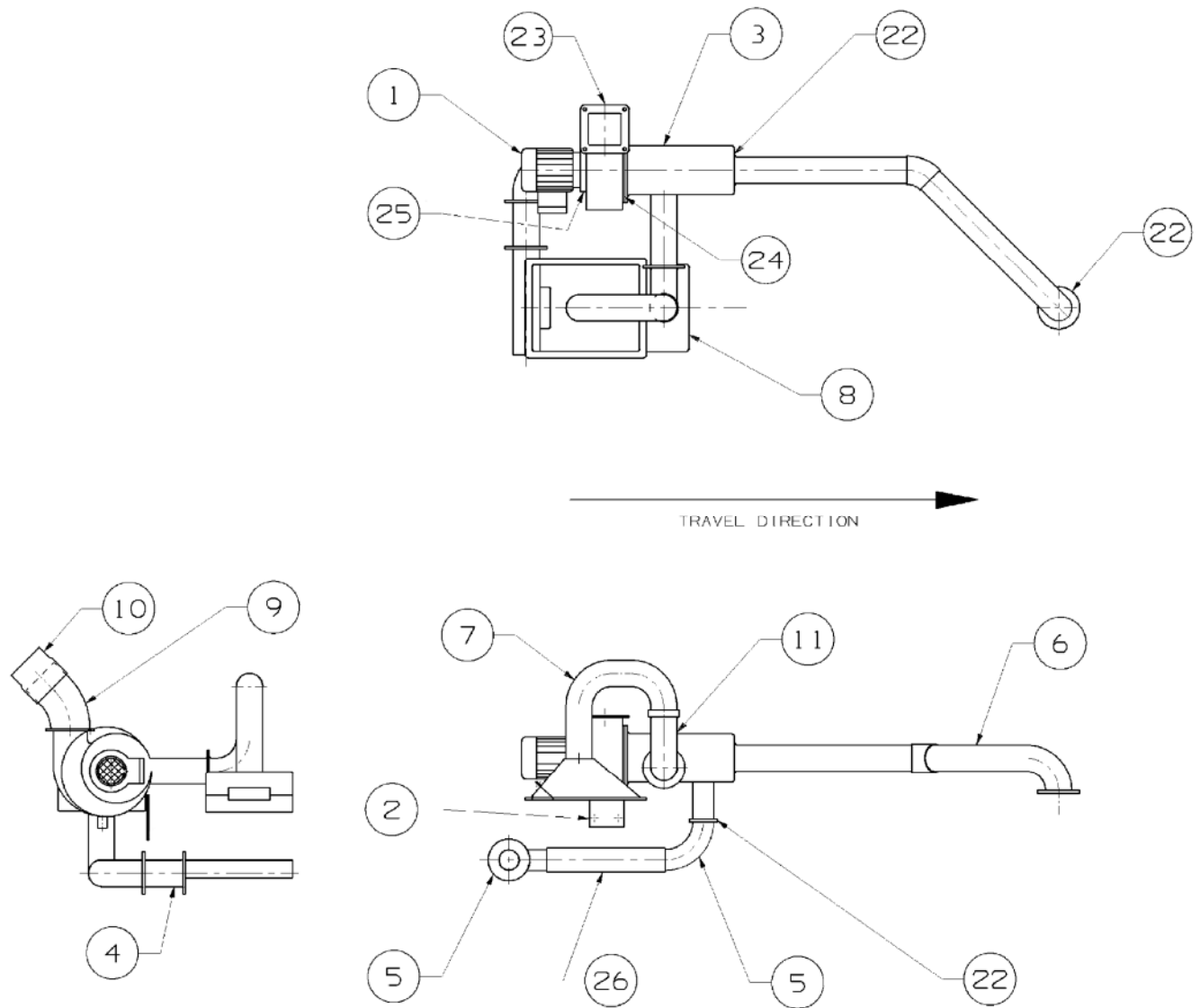
20RA11366 ASM, CAP CHUTE SUPPORT



20RA11366 ASM, CAP CHUTE SUPPORT

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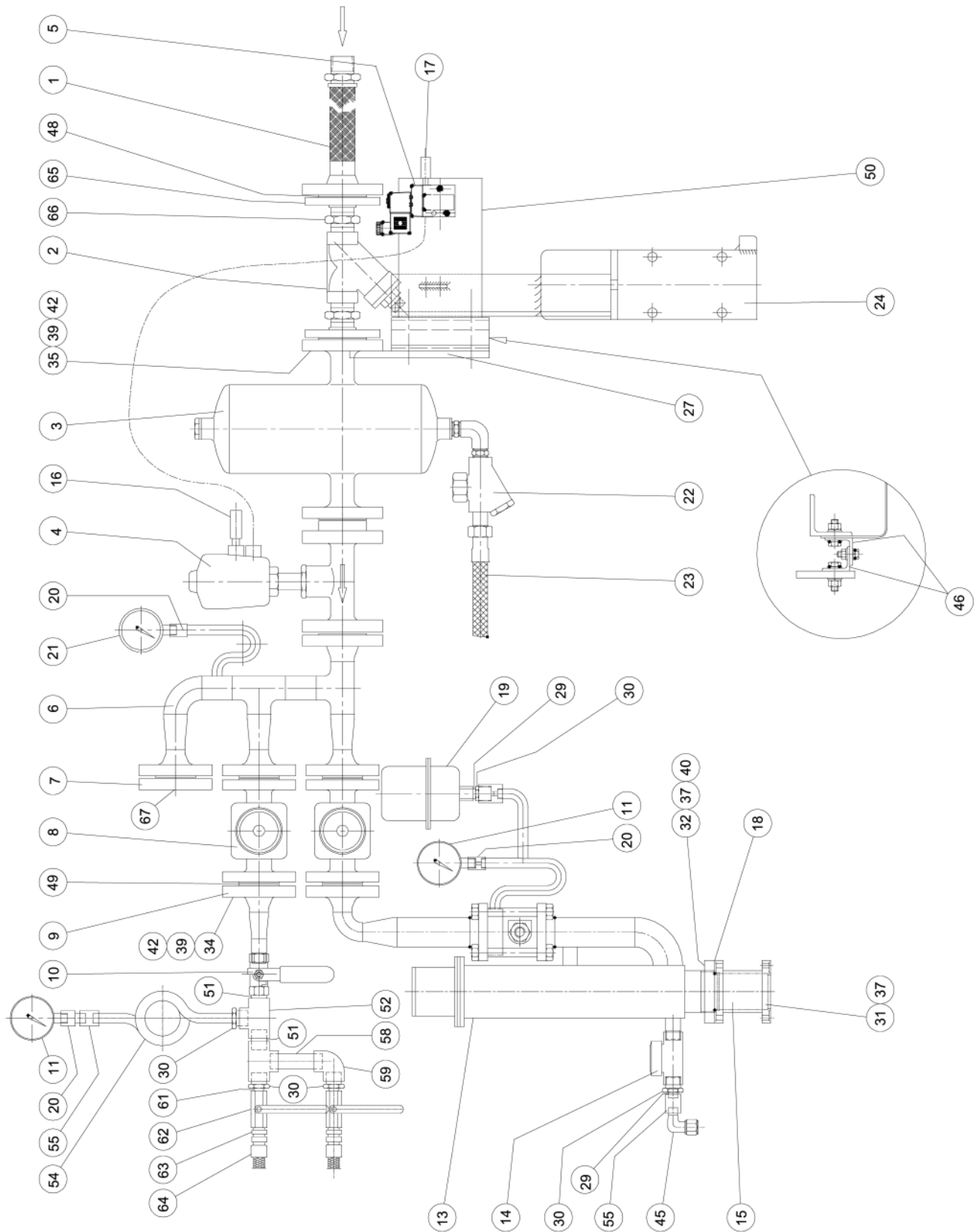
20RA11367 ASM, CAPPER EXHAUST RH



20RA11367 ASM, CAPPER EXHAUST RH

Item Number	Part Number	Part Description	Quantity
1	20R12420D	ASM-EXHAUST BLOWER W/MOTOR RH	1
2	20R12010	BRACKET	1
3	82002362	ACCUMULATOR-STEAM-R.H.	1
4	82002354	PIPE-STEAM EXHAUST	1
5	20R12007	ELBOW-STEAM EXHAUST	2
6	82002358	KIT-PIPE DISCHARGE EXHA	1
7	82002357	HOOD-EXHAUST	1
9	82000507	ELBOW-45DEG. FLANGED	1
10	82000697	ADAPTER-114.3 DIA X 125 DIA.	1
11	82002476	ELBOW-90DEG. FLANGED-R.H.	1
22	20R11982	GASKET-FLANGE	7
23	20R11983	GASKET-BLOWER	1
24	20R11984	GASKET-STEAM ACCUMULATOR	1
26	20R12008	TUBING-STEAM EXHAUST	1
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
12		M4 X 20 DIN 912-A4 SOC.HD. SCREW	4
13		M6 X 15 DIN 933-A4 HEX HD. SCREW	12
14		M6-20-DIN 933-A4 HEX HD. SCREW	8
15		M8 X 20 DIN 933-A4 HEX HD. SCREW	6
16		DIA. 4 DIN 127B-A4 LOCKWASHER	4
17		DIA. 6 DIN 127B-A4 LOCKWASHER	20
18		DIA. 8 DIN 127B-A4 LOCKWASHER	8
19		M6 DIN 934-A4 HEX NUT	8
20		M8 DIN 934-A4 HEX NUT	4
28		M8 X 25 DIN 933-A4 HEX HD. SCREW	2

20RA11369 ASM, CAPPER STEAM CONTROL RH



20RA11369 ASM, CAPPER STEAM CONTROL RH

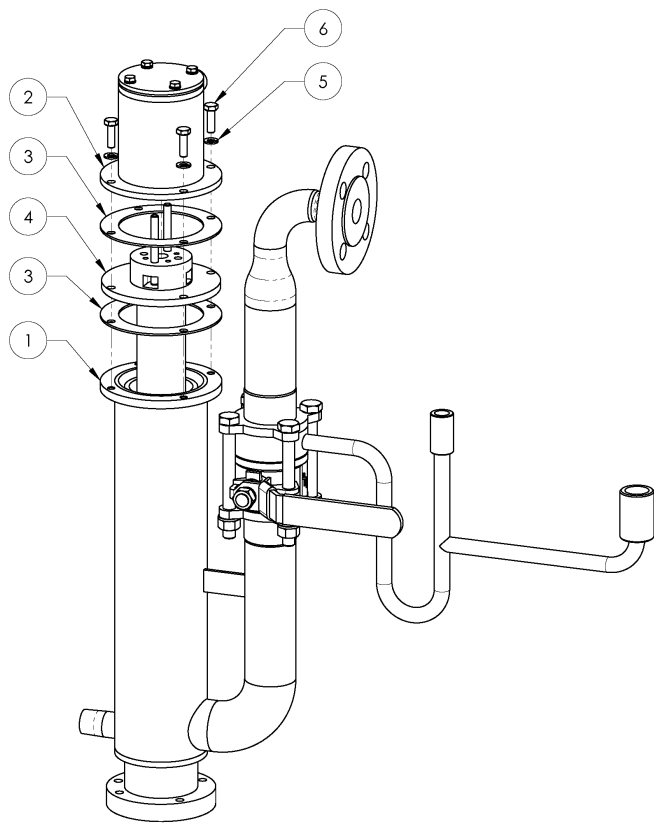
Item Number	Part Number	Part Description	Quantity
1	20R12221	HOSE - FLEXIBLE 1	1
2	20R23281	STRAINER 1" NPT, STN STL	1
3	20R12127	SEPARATOR-DRYER	1
4	50125776	VALVE-1",-	1
5	50125725	SOLENOID VALVE FOR Y-VALVE	1
6	82002558	MANIFOLD-DISTRIBUTION	1
7	82002946	FLANGE-LOCKUP SHAPE B	1
8	82002676	REGULATOR-STEAM PRESSURE	2
9	82002560	FLANGE	1
10	86038535	VALVE-1/2 IPS BALL	1
11	86044255	GAUGE-0-4 BAR STEAM	2
13	20RA12210	ASM-STEAM SUPERHEATER, WC600	1
14	82002868	TRAP-STEAM	1
15	50101216	SC SILENCER ASSEMBLY	1
16	20R12207	SILENCER 1/4 AIR EXHAUST	1
17	82002675	MUFFLER-AIR CYLINDER	1
18	20R12024	GASKET	2
19	20RA24331	ASM - PRESSURE SWITCH	1
20	82002661	REDUCER-STEAM PRESSURE	3
21	80309221	GAUGE-0-14 BAR STEAM	1
22	80310802	TRAP-STEAM	1
23	20R12220	HOSE - FLEXIBLE 1/2	1
24	82002944	SUPPORT-STEAM CONTROL-	1
27	20R11944	PLATE-HOLDING	1
29	266SP1-8	NIPPLE	2
30	284SP5-8	BUSHING-HEX- 1/4 IPS X 1/2	5
45	20R11788	CONNECTOR-ELBOW 90 DEG. 10L	1

20RA11369 ASM, CAPPER STEAM CONTROL RH

Item Number	Part Number	Part Description	Quantity
46	20R12113	BRACKET - STEAM DRYER, WC600	2
48	20R12111	GASKET-FLANGE, 1" PIPE	4
49	20R12110	GASKET-FLANGE 3/4" PIPE	5
50	20R12114	BRACKET-AIR VALVE	1
51	268SP1-8	NIPPLE CLOSE -1/2" NPT	2
52	260SP4-8	TEE-1/2" NPT SS	2
54	20R12025	PIGTAIL 1/4	1
55	283SP2-8	COUPLING	2
58	268SP5-8	NIPPLE-1/2" NPT, 3" LONG	1
59	250SP4-8	ELBOW	1
61	266SP2-8	NIPPLE-1/4 IRON PIPE SIZE	2
62	327SP6	VALVE-1/4" BALL S.S.	2
63	431SP1	ADAPTER-STRAIGHT 10L X 1/4	2
64	20R23272	HOSE-FLEXIBLE STEAM	2
65	20R12234	FLANGE, 1" PIPE, THREAD. 1" NPT	2
66	20R12233	NIPPLE, 1" NPT, HEX, STN STL	2
67	293SP4-8	PLUG	1
31		M6 X 20 DIN 933-A4 HEX HD. SCREW	4
32		M6 X 40 DIN 933-A4 HEX HD. SCREW	4
34		M12 X 50 DIN 931-A4 HEX HD. SCREW	8
35		M12 X 60 DIN 931-A4 HEX HD. SCREW	28
37		DIA. 6 DIN 127B-A4 LOCKWASHER	8
39		DIA. 12 DIN 127B-A4 LOCKWASHER	36
40		M6 DIN 934-A4 HEX NUT	4
42		M 12 DIN 934-A4 HEX NUT	36

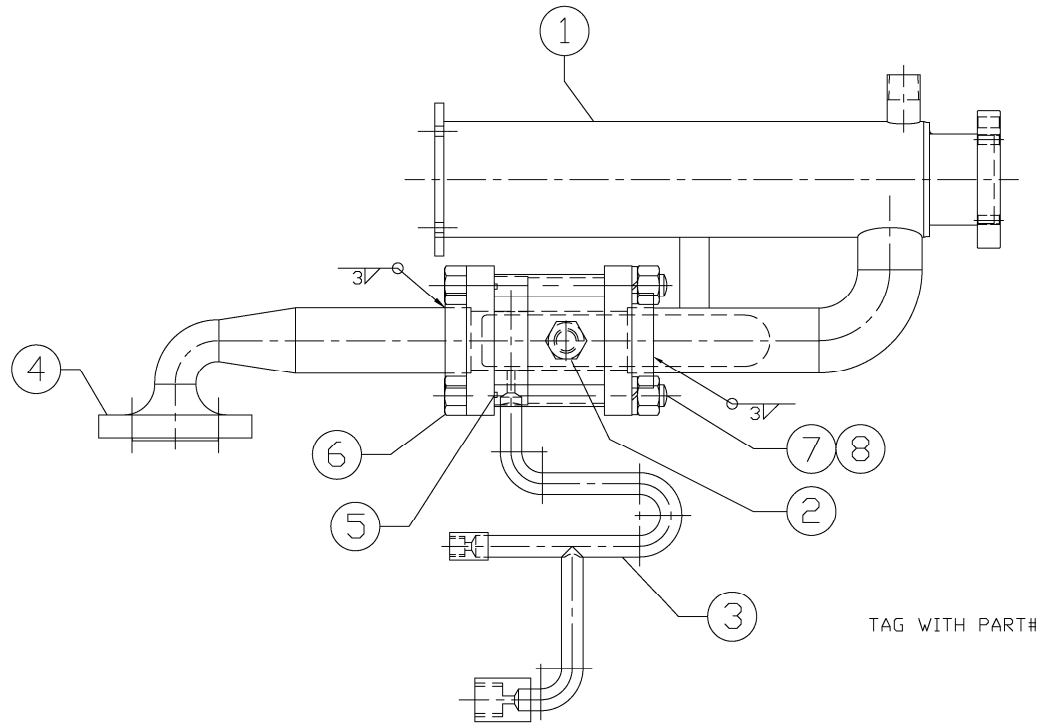
WC600

20RA12210 ASM, STEAM SUPER HEATER



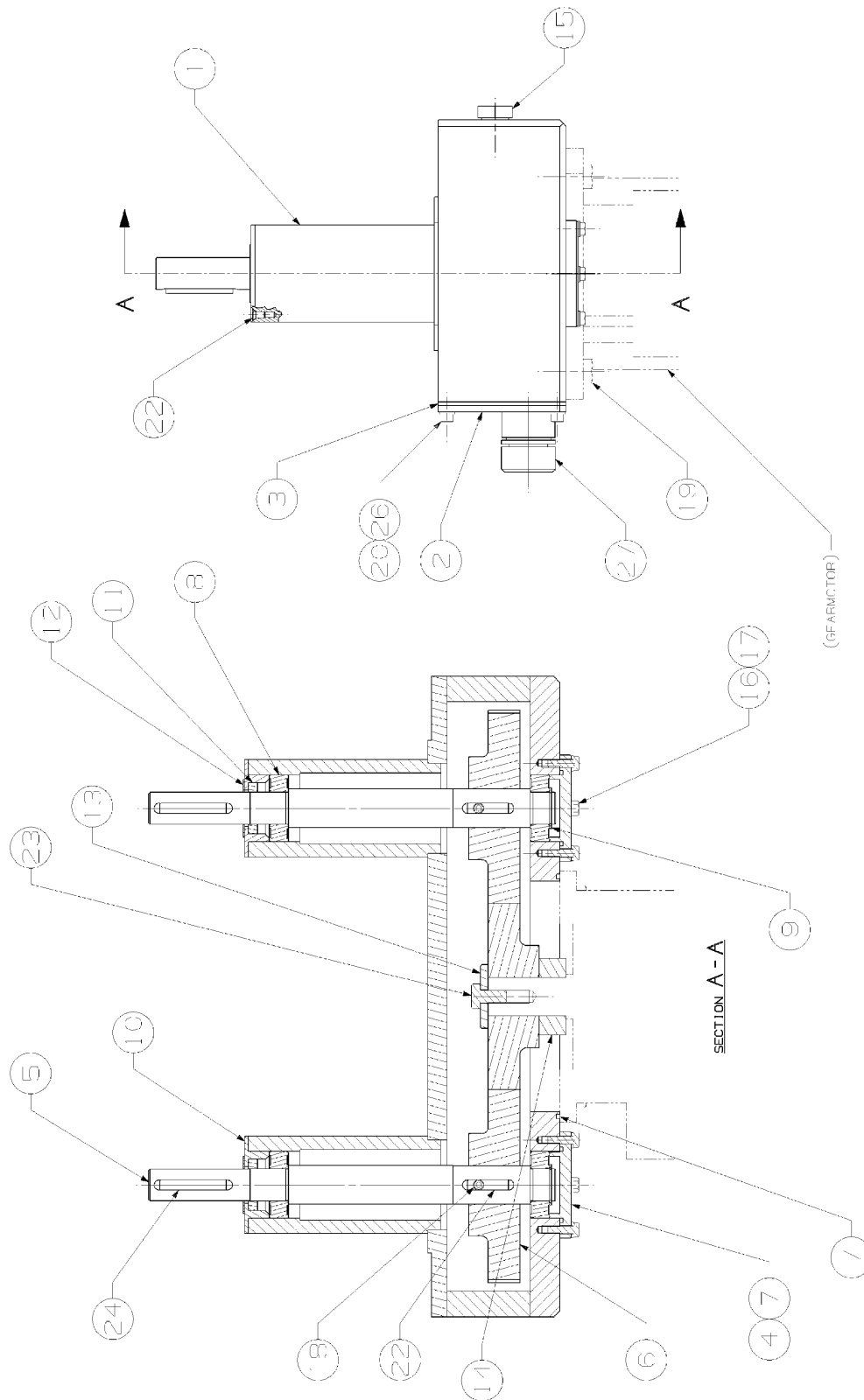
Item Number	Part Number	Part Description	Quantity
1	20RA24527	ASM - HOUSING, SUPERHEATER	1
2	20RA24417	ASM, SUPER HEATER PIPE	1
3	20R12205	GASKET-STEAM HEATER-WC600	2
4	82003477	ELEMENT-SUPERHEATER	1
5		WSHR, M6 LOCK SS	4
6		SCR, M6 X 20 HEX HS SS	4

20RA12344 ASM, SUPER HEATER HOUSING



Item Number	Part Number	Part Description	Quantity
1	20R12300	HOUSING-STEAM HEATER, WC600	1
2	20R12209	VALVE 1-1/4" BALL, MODIFIED	1
3	20R12202	CONDUIT - STEAM PRESSURE	1
4	20R12203	PIPE WITH ELBOW	1
5	375SP21-1	RING-O, 2-11/16" ID X 3/32" W	1
6		9/16-12 X 5.0" LG STN STL HEX. HEAD BOLT	4
7		9/16" DIA. STN STL LOCKWASHER	4
8		9/16-12 UNC STN STL HEX. NUT	4

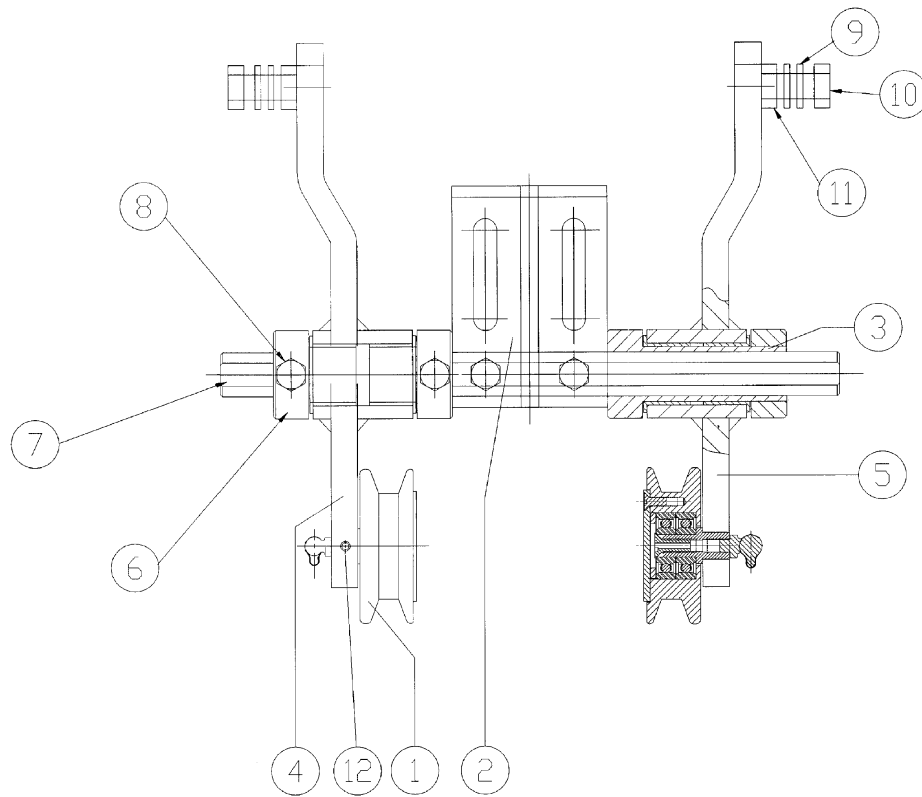
20RA11650 ASM, HEAD GEAR BOX



20RA11650 ASM, HEAD GEAR BOX

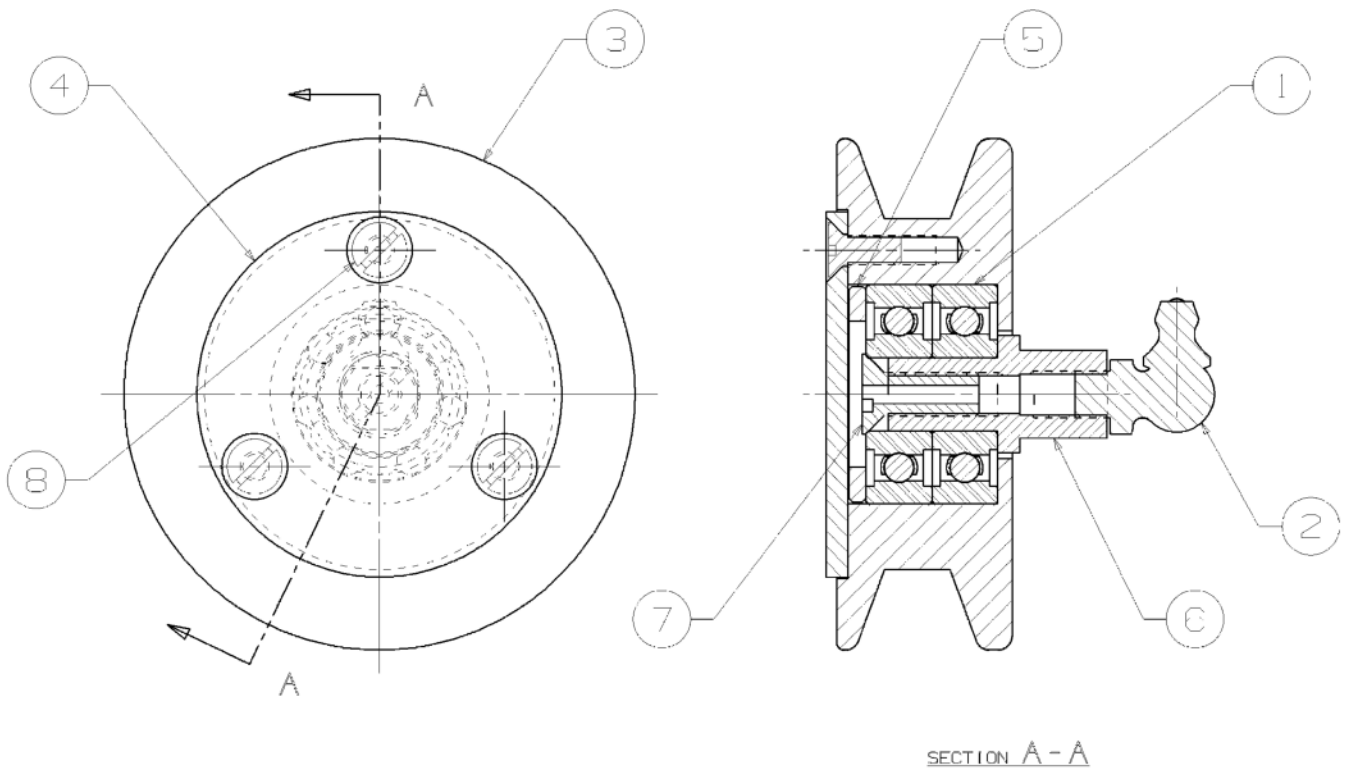
Item Number	Part Number	Part Description	Quantity
1	82002275	GEAR BOX-HEAD	1
2	82002411	COVER-GEAR BOX	1
3	82003512	GASKET-GEAR BOX COVER	1
4	82002274	COVER-BEARING	2
5	82002475	SHAFT-PULLEY DRIVE	2
6	82002283	GEAR-SPUR	3
7	390SP10	GASKET MATERIAL	3
8	88006755	BEARING-BALL	4
9	20R11854	RING-RETAINING-EXTERNAL	2
10	88399845	WASHER-COVER	2
11	20R11853	SEAL-RADIAL	2
12	82002410	WASHER-TEFLON	2
13	82002304	WASHER-DRIVE SHAFT	1
14	82002409	SPACER-RING	1
15	82002494	PLUG-HEX HEAD - STN STL	1
21	20R12087	KEY - 8MM X 7MM X 32MM LG	2
24	20R12090	KEY - 8MM X 7MM X 52MM LG	2
27	82004425	BREATHER-DIPSTICK	1
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
16		DIA. 6 DIN 433-A4 FLAT WASHER	8
17		M 6 X 20 DIN 933 HEX HD. SCREW	8
18		M8 X 20 DIN916-A4 SOC.SET. SCR. CUP PT.	2
19		M 12 X 25 DIN 933-A4 HEX HD. SCREW	4
20		M 6 X 16 DIN 912-A4 SOCKET HD. SCREW	10
22		M 5 X 10 DIN 963-A4 FLAT HD. SCREW	6
23		M 10 X 20 DIN 933-A4 HEX HD. SCREW	1
26		DIA. 6 DIN 127B-A4 LOCKWASHER	10

20RA11651 ASM, SIDE BELT TENSION PULLEY



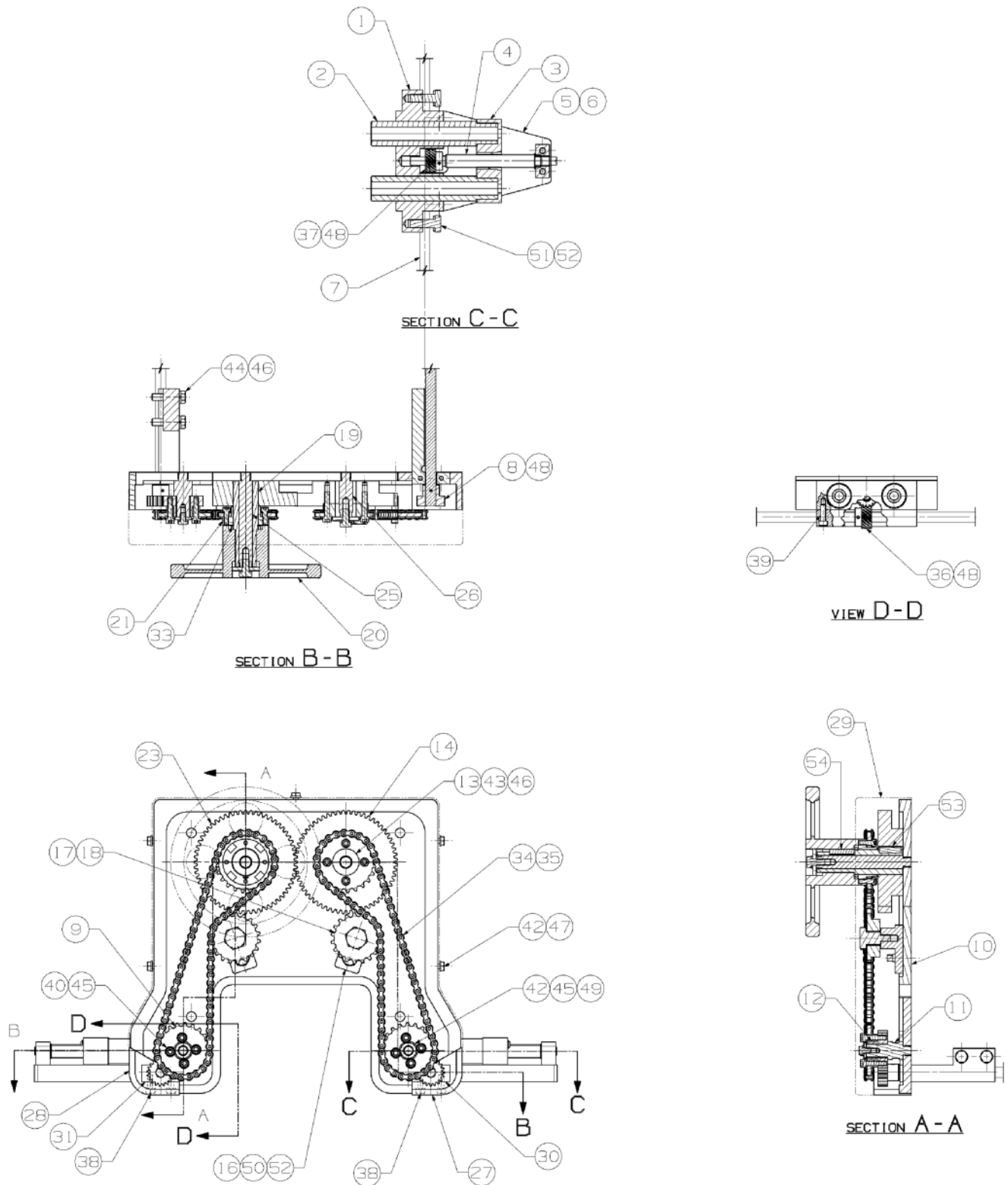
Item Number	Part Number	Part Description	Quantity
1	20RA21935	ASM-TENSION PULLEY	2
2	20R11824	PLATE-SIDE BELT TENSION LEVER	1
3	82002388	SLEEVE-TENSION ARM	2
4	82002387	ARM-FRONT TENSION	1
5	82002386	ARM-REAR TENSION	1
6	20R11921	RING-TENSION	2
7	20R11825	SHAFT-SIDE BELT TENSION LEVER	1
8	P895FS	M8 X 16 DIN933-4A HEX.HD.SCR.	6
9	P895FS	DIA. 10 DIN125-A4 FLAT WASHER	4
10	P895FS	M10 X 25 DIN933-4A HEX.HD.SCR.	2
11	P895FS	M10 X 1.5 DIN934-4A HEX.NUT	2
12	P895FS	M6 X 10 DIN916-A2 SOC.SET SCR.	2

20RA21935 ASM, TENSION PULLEY



Item Number	Part Number	Part Description	Quantity
1	11SP3-1	BEARING-BALL	2
2	649SP2-3	FITTING - GREASE	1
3	88398815	PULLEY-TENSION	1
4	88398825	PLATE-GREASE RETAINER	1
5	88398835	RING-SPACER	1
6	20R21939	STUD - TENSION PULLEY	1
7	20R21940	SCREW - BEARING OIL	1
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
8		DIN963-A4 M4 X 10 SLOTTED FLAT HD. SCR.	3

20RA11652 ASM, SIDE BELT WIDTH ADJUSTMENT



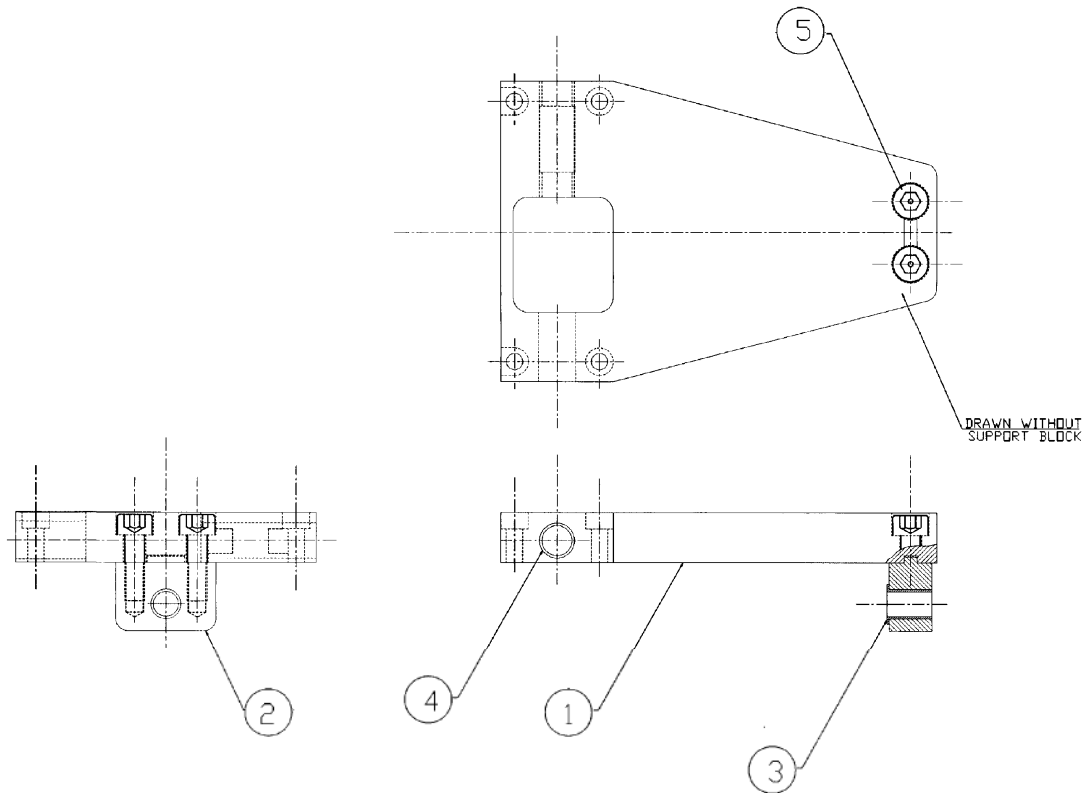
20RA11652 ASM, SIDE BELT WIDTH ADJUSTMENT

Item Number	Part Number	Part Description	Quantity
1	82002306	PLATE-SIDE BELT ADJUSTING	4
2	82002296	TUBE-GUIDE	8
3	82002408	BLOCK-ADJUSTMENT	4
4	88398745	SHAFT	4
5	82002407	ASM-BLOCK SUPPORT-REAR	2
6	82002406	ASM-BLOCK-SUPPORT FRONT	2
7	82002405	SHAFT-HORIZONTAL	2
8	82002292	GEAR-SPUR	2
9	82002291	SPROCKET	2
10	82002273	PLATE-MOUNTING	1
11	20R11666	STUD-BUSHING	2
12	82002290	GEAR-30 TOOTH	2
13	82002404	WASHER-THRUST	2
14	82002289	ASM-GEAR-INTERMEDIATE	1
16	82002403	BRACKET-CHAIN ADJUSTING	2
17	82002288	SPROCKET-TENSION	2
18	82002300	SCREW-SHOULDER	2
19	82002402	SLEEVE-ADJUSTMENT	1
20	82002401	HANDWHEEL	1
21	82002400	ASM-COLLAR-CLUTCH	1
23	82002284	GEAR-IDLER-FRONT	1
25	82002399	SHAFT-HANDWHEEL	1
26	82002398	SHAFT-CENTRAL IDLER	1
27	82002303	BRACKET-PLATE, REAR-RIGHT S	1
28	82002302	PLATE-BRACKET ADJ. L.H.	1
29	82002272	COVER-GEAR	1
30	82002397	BRACKET-FRONT IDLER	1

20RA11652 ASM, SIDE BELT WIDTH ADJUSTMENT

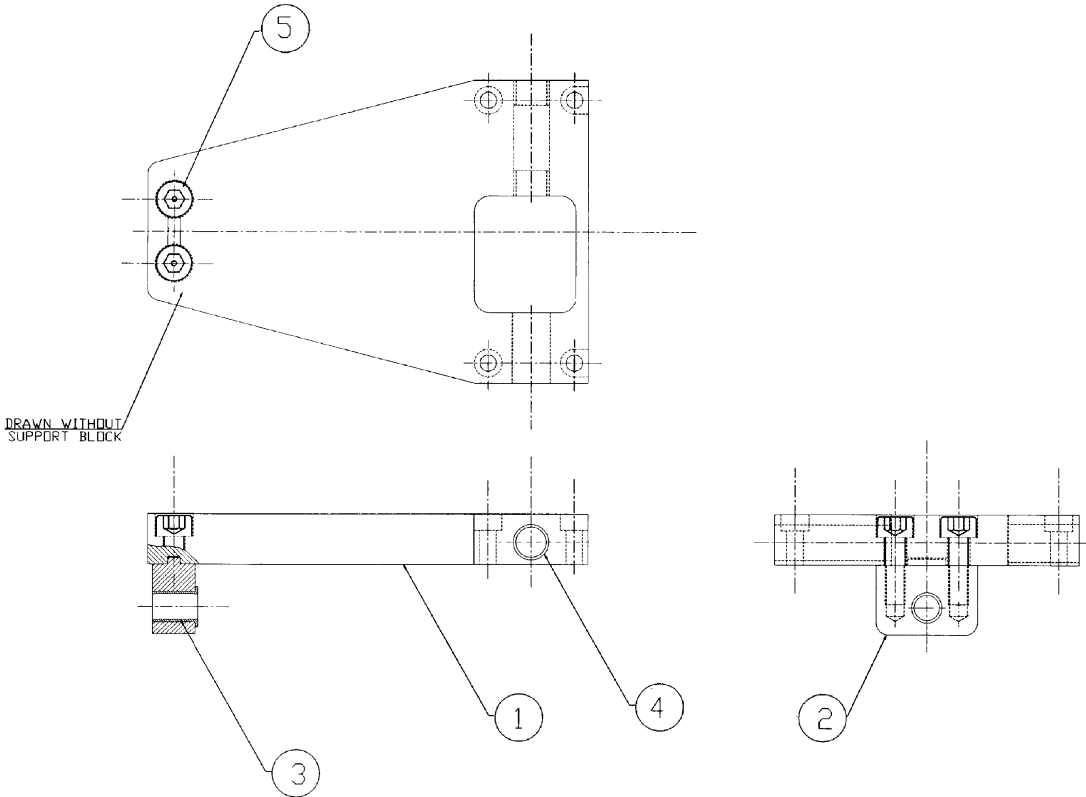
Item Number	Part Number	Part Description	Quantity
31	82002396	BRACKET-REAR IDLER	1
33	20R11804	RING-RETAINING-30 X 1.5	1
34	80304108	CHAIN-ROLLER-METRIC	2
35	80300781	LINK-CONN. CHAIN ROLLER METRIC	2
36	20R11891	GEAR-HELICAL, SST	4
37	20R11892	GEAR-HELICAL, BRONZE	4
49	20R11667	WASHER	2
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
38		M6 X 16 DIN912-A4 SOC.HD.CAP SCR.	4
39		M6 X 20 DIN912-A4 SOC.HD.CAP SCR.	16
40		M6 X 25 DIN912-A4 SOC.HD.CAP SCR.	8
42		M6 X 10 DIN933-A4 HEX.HD.CAP SCR.	7
43		M8 X 16 DIN933-A4 HEX.HD.CAP SCR.	2
44		M8 X 35 DIN933-A4 HEX.HD.CAP SCR.	4
45		DIA. 6 DIN127B-A4 LOCKWASHER	10
46		DIA. 8 DIN127B-A4 LOCKWASHER	6
47		DIA. 6 DIN433-A4 FLATWASHER	5
48		DIN1481-A2 DIA 3 X 20 ROLL PIN	10
50		M10 X 20 DIN933-A4 HEX.HD.CAP SCR.	2
51		M10 X 30 DIN933-A4 HEX.HD.CAP SCR.	8
52		DIA. 10 DIN127B-A4 LOCKWASHER	10
53		8W X 7H X 26 LG. DIN6885-A4 RD.ENDS KEY	1
54		8W X 6H X 30 LG. DIN6885-A4 RD.ENDS KEY	1

82002407 ASM, REAR SUPPORT BLOCK



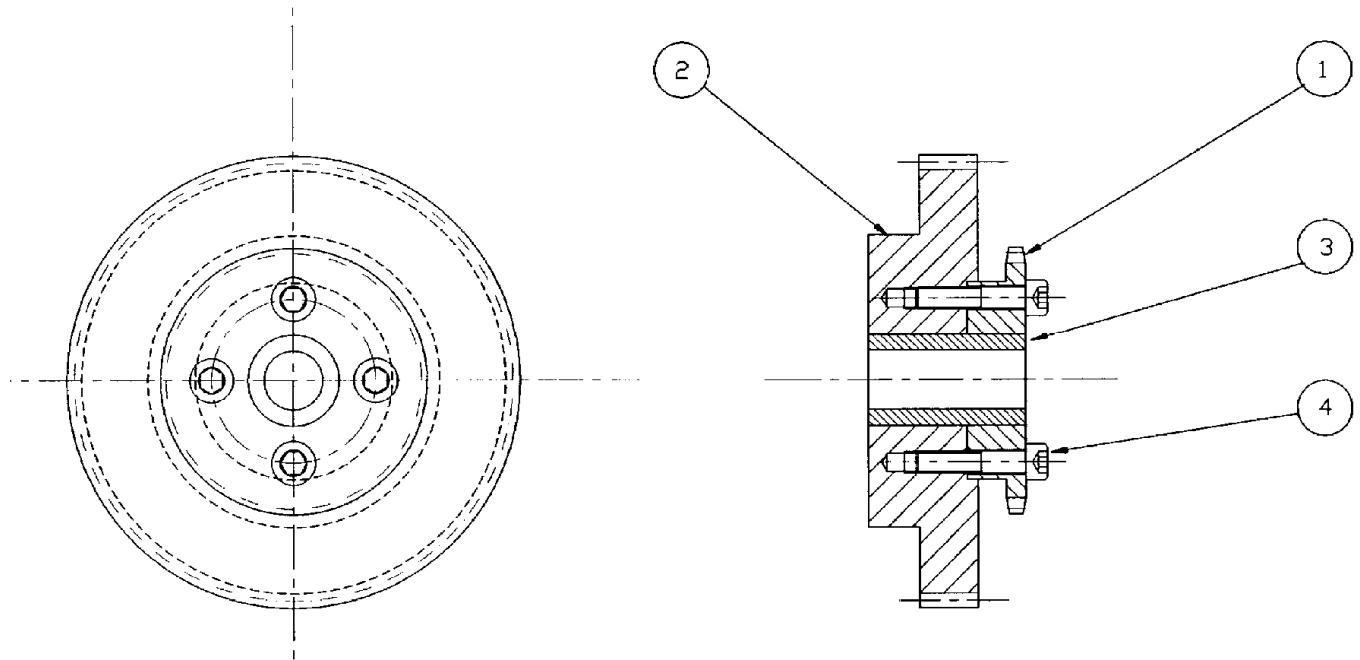
Item Number	Part Number	Part Description	Quantity
1	20R11672	BLOCK-SUPPORT REAR	1
2	20R11673	BLOCK-BUSHING	1
3	82003422	BUSHING-FLANGE	1
4	82002715	BUSHING	2
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
5		M8 X 25 DIN 912-A4 SOC. HD. SCREW	2

82002406 ASM, FRONT SUPPORT BLOCK



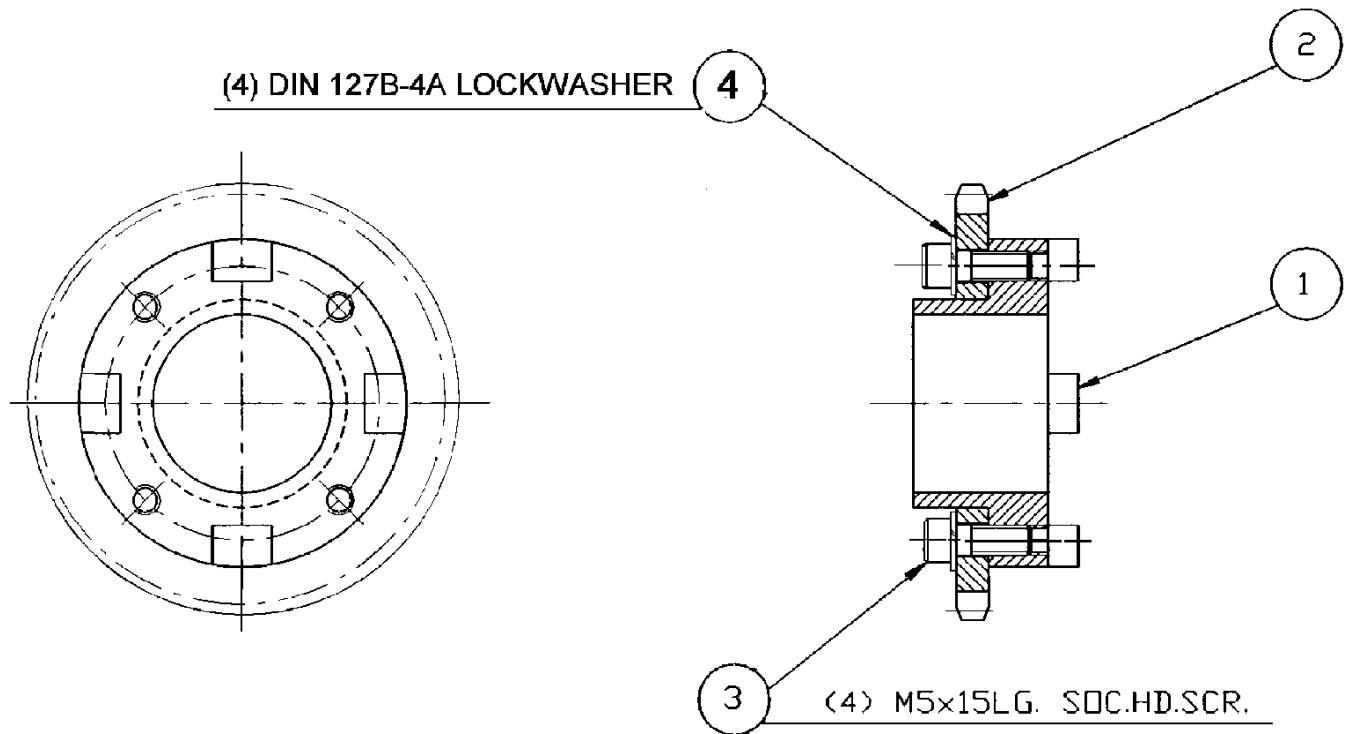
Item Number	Part Number	Part Description	Quantity
1	20R11671	BLOCK-FRONT SUPPORT	1
2	20R11673	BLOCK-BUSHING	1
3	82003422	BUSHING-FLANGE	1
4	82002715	BUSHING	2
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
5		M8 X 25 DIN 912-A4 SOC. HD. SCREW	2

82002289 ASM, INTERMEDIATE GEAR



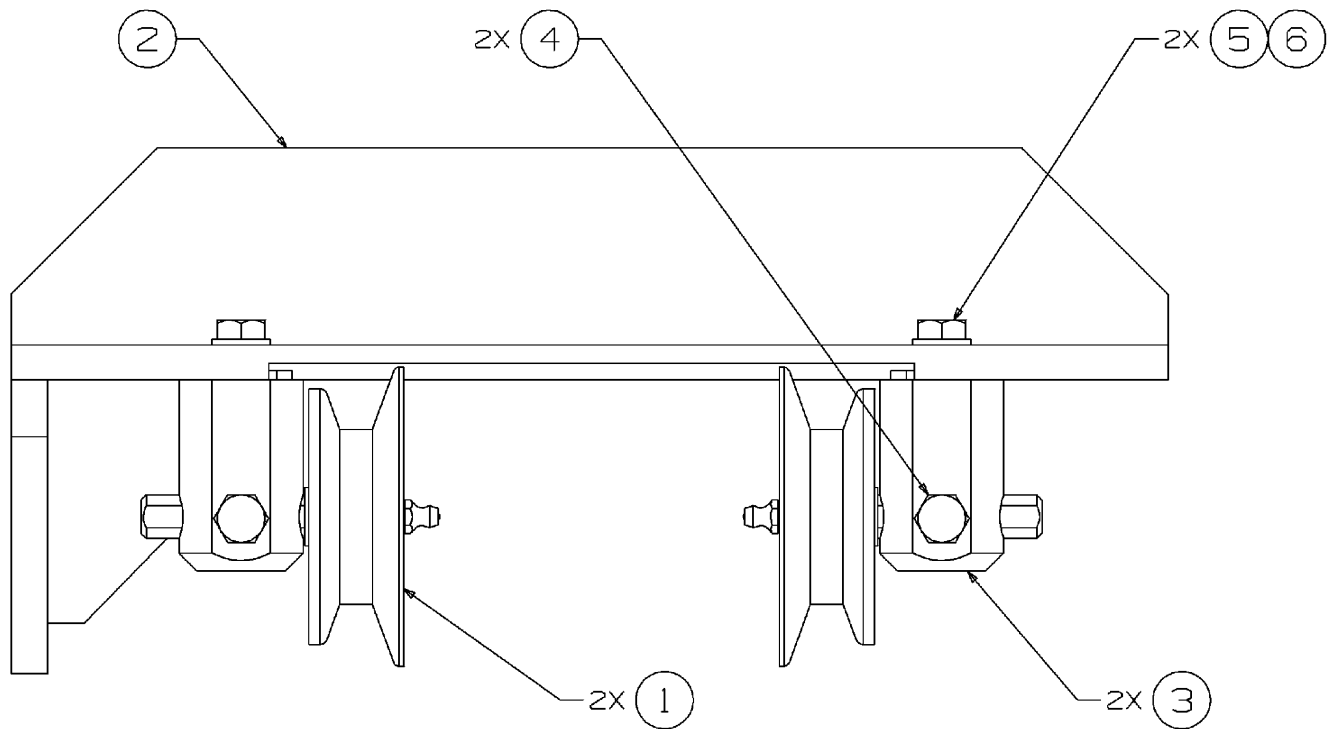
Item Number	Part Number	Part Description	Quantity
1	20R11661	SPROCKET-23 TOOTH	1
2	20R11663	GEAR-60 TOOTH	1
3	82002294	BUSHING	1
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
4		M6 X 30 DIN912-A4 SOC. HD. SCREW	4

82002400 ASM, CLUTCH COLLAR



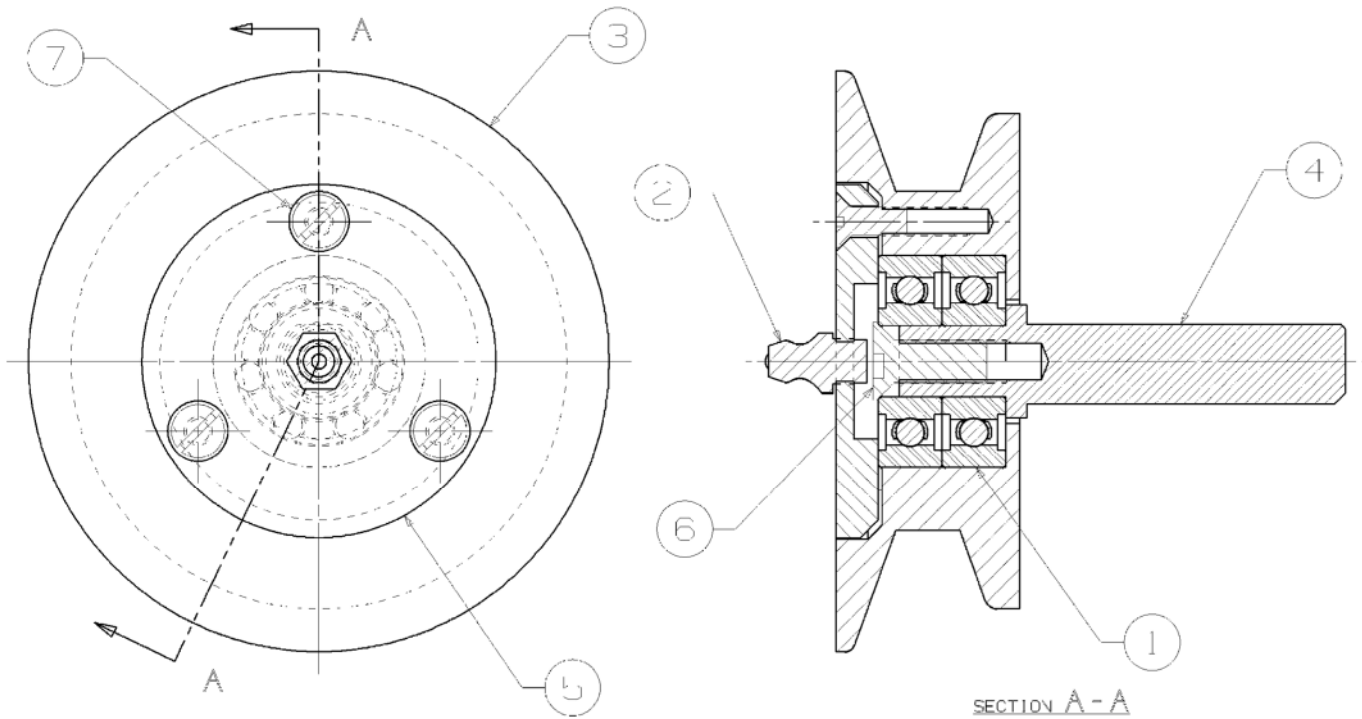
Item Number	Part Number	Part Description	Quantity
1	20R11662	COLLAR	1
2	82002287	SPROCKET-23 TEETH	1
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
3		M5 X 15 DIN 912-A4 SOC. HD. SCREW	4
4		DIN 127B-A4 LOCKWASHER	4

20RA22671 ASM, DISCHARGE IDLER PULLEY



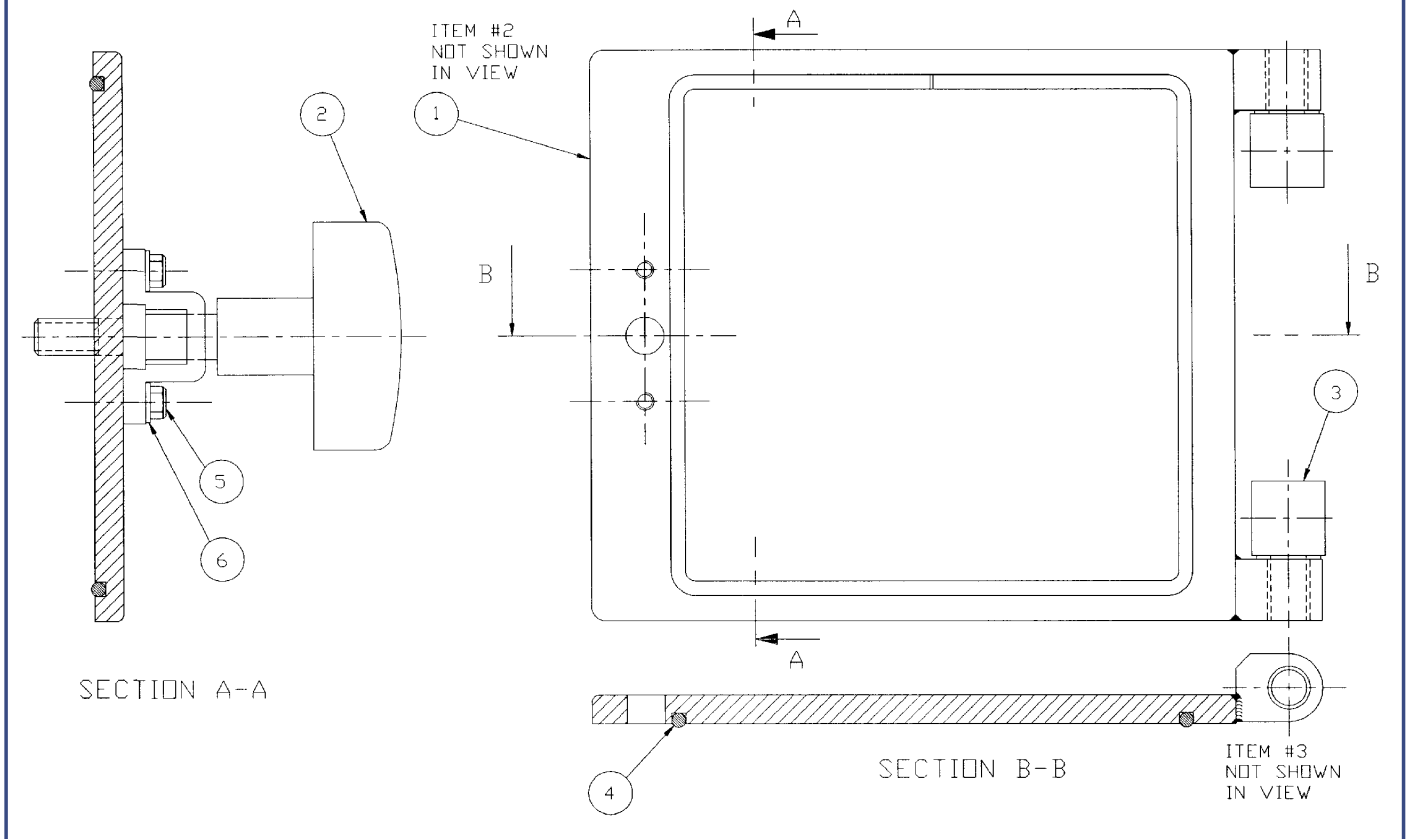
Item Number	Part Number	Part Description	Quantity
1	20RA21937	ASM-IDLER PULLEY	2
2	20R22457	BRACKET-DISCHARGE IDLER PULLEY	1
3	20R22590	BLOCK-IDLER PULLEY ADJUSTING	2
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
4		8X16MM HEX HD. CAP SCREW	2
5		8X30MM HEX HD. CAP SCREW	2
6		8MM SIZE FLAT WASHER	2

20RA21937 ASM, IDLER PULLEY



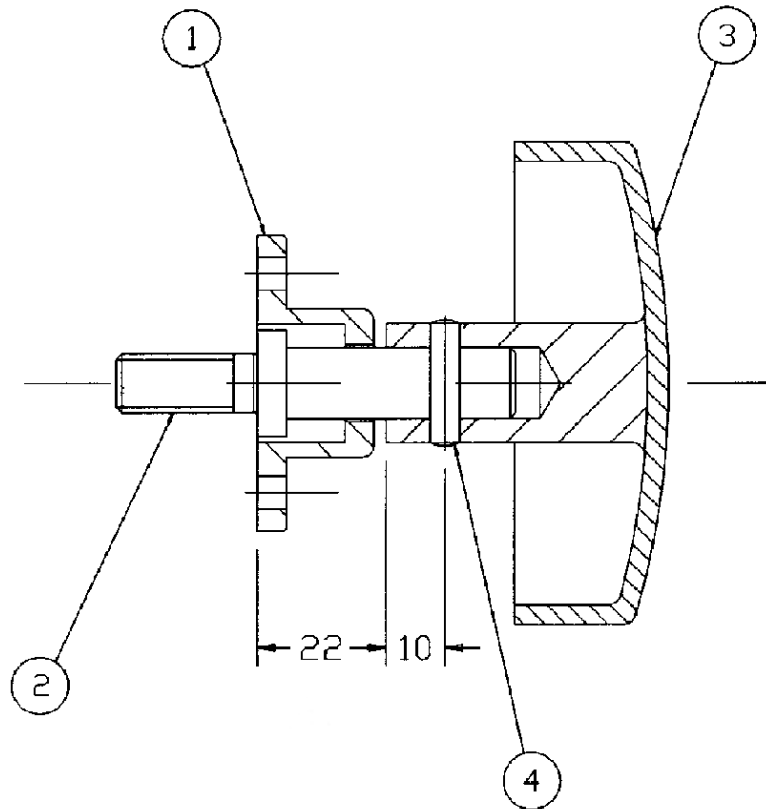
Item Number	Part Number	Part Description	Quantity
1	11SP3-1	BEARING-BALL	2
3	88398775	PULLEY-IDLER	1
4	88399085	STUD-PULLEY	1
5	20R21936	PLATE-GREASE RETAINER	1
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
6		DIN916-A4 M6 x 16 SLOTTED FLAT HD. SCR.	1
7		DIN963-A4 M4 X 10 SLOTTED FLAT HD. SCR.	3
8		6MM Straight Grease Fitting	1

82002227 ASM, DISCHARGE ACCESS DOOR



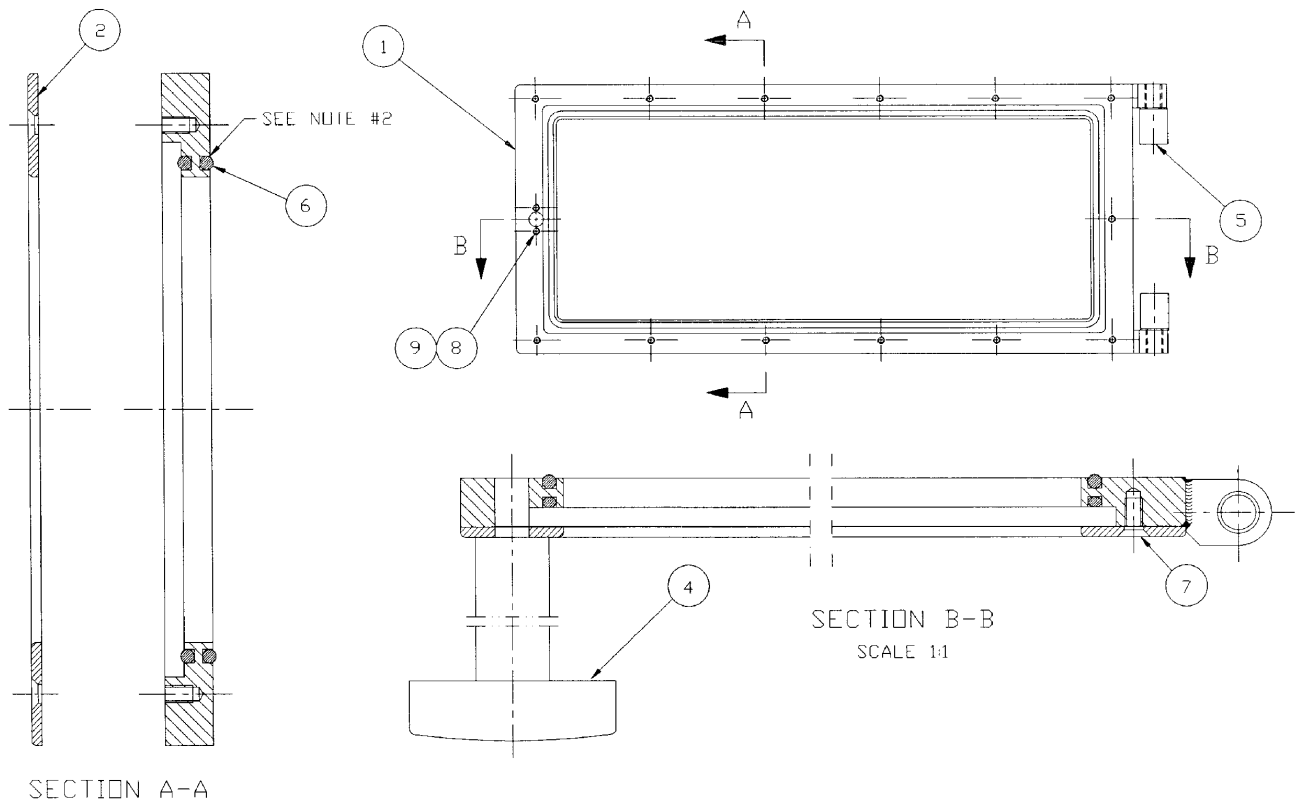
Item Number	Part Number	Part Description	Quantity
1	20R11703D	DOOR-ACCESS	1
2	82002412	ASM-KNOB	1
3	82003511	HINGE	2
4	390SP11	GASKET MATERIAL	2
5		M5 X 15 DIN 933-A4 HEX HD.SCREW	2
6		DIA.5 DIN 127B-A4 LOCKWASHER	2

82002412 ASM, KNOB



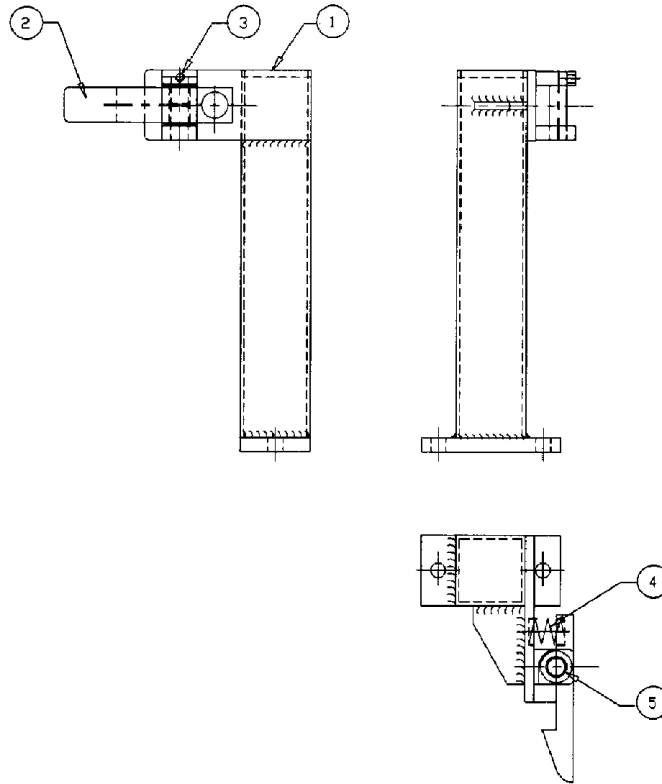
Item Number	Part Number	Part Description	Quantity
1	20R11658	BRACKET-KNOB	1
2	20R11659	STUD-KNOB	1
3	20R11660	KNOB	1
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
4		DIN1481-A2 5MM X 20 ROLLPIN	1

82002228 ASM, GLASS INSPECTION DOOR



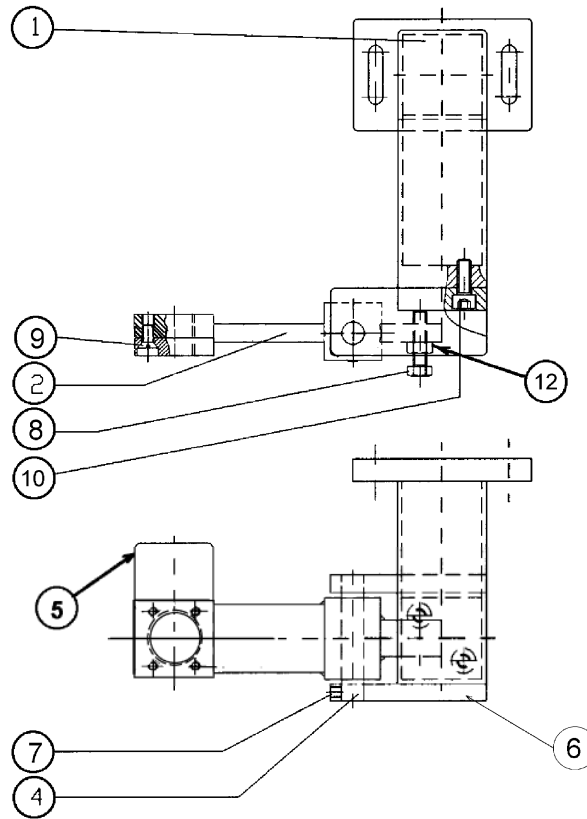
Item Number	Part Number	Part Description	Quantity
1	20R11702D	DOOR-INSPECTION	1
2	20R11656	BEZEL-INSPECTION DOOR	1
3	82002472	GLASS-INSPECTION DOOR-440	1
4	82002412	ASM-KNOB	1
5	82003511	HINGE	2
6	390SP11	GASKET MATERIAL	7
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
7		M5 X 10 DIN 963-A4 FL. HD. SCREW	13
8		M5 X 16 DIN 933-A4 HEX HED. SCREW	2
9		M5 LOCK WASHER	2

82002419R ASM, FACE PLATE LATCH RH



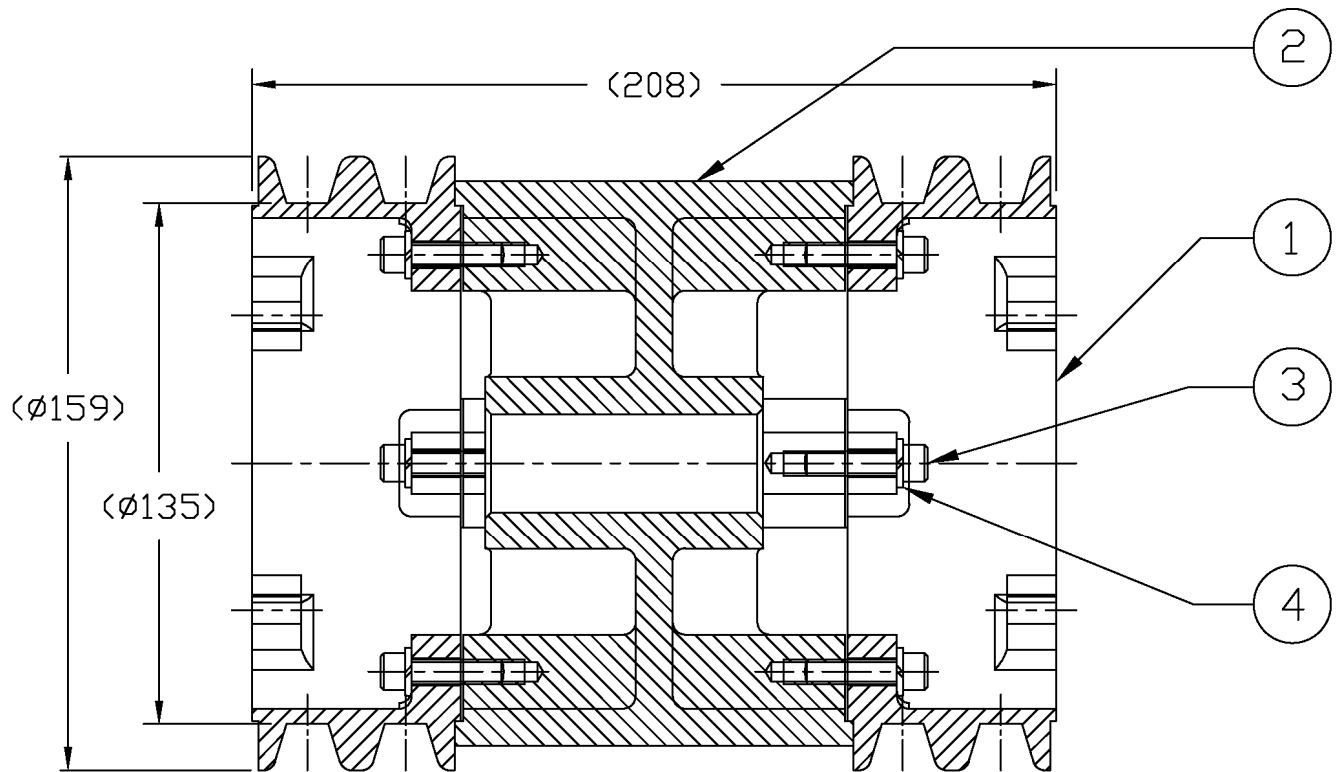
Item Number	Part Number	Part Description	Quantity
1	20R11680	BRACKET-FACE PLATE LATCH-R.H.	1
2	20R11683D	CATCH-LATCH	1
3	20R11684	PIN-PIVOT	1
4	80310661	SPRING-COMPRESSION	1
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
5		M5 X 5 DIN 916-A2 SET SCREW	1

82002492 ASM, HEIGHT ADJUSTING AUTOMATIC



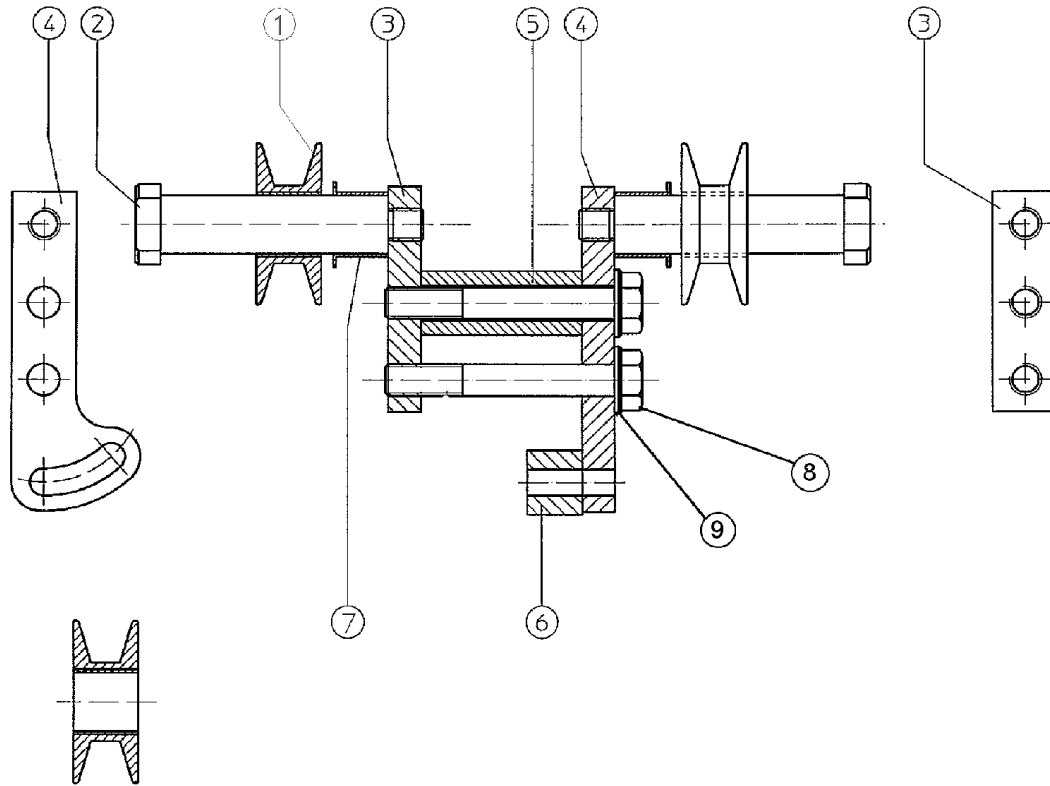
Item Number	Part Number	Part Description	Quantity
1	82003519	BRACKET-MOUNTING	1
2	20R20060	ARM-PIVOT	1
4	82003486	SHAFT-PIVOT ARM	1
5	20R20050	PLATE-SLIDE	1
6	20R11940	BRACKET-LOWER MOUNTING	1
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
7		M5 X 6 DIN 916-A2 SET SCREW	1
8		M6 X 25 DIN 9330-A4 HEX HD. SCREW	1
9		M4 X 12 DIN 963-A4 FLAT HD. SCREW	4
10		M6 X 12 DIN 912-A4 SOC.HD.SCREW	2
12		M6 DIN 934-A4 HEX NUT	1

20RA12082 ASM, SIDE BELTS PULLEY METRIC



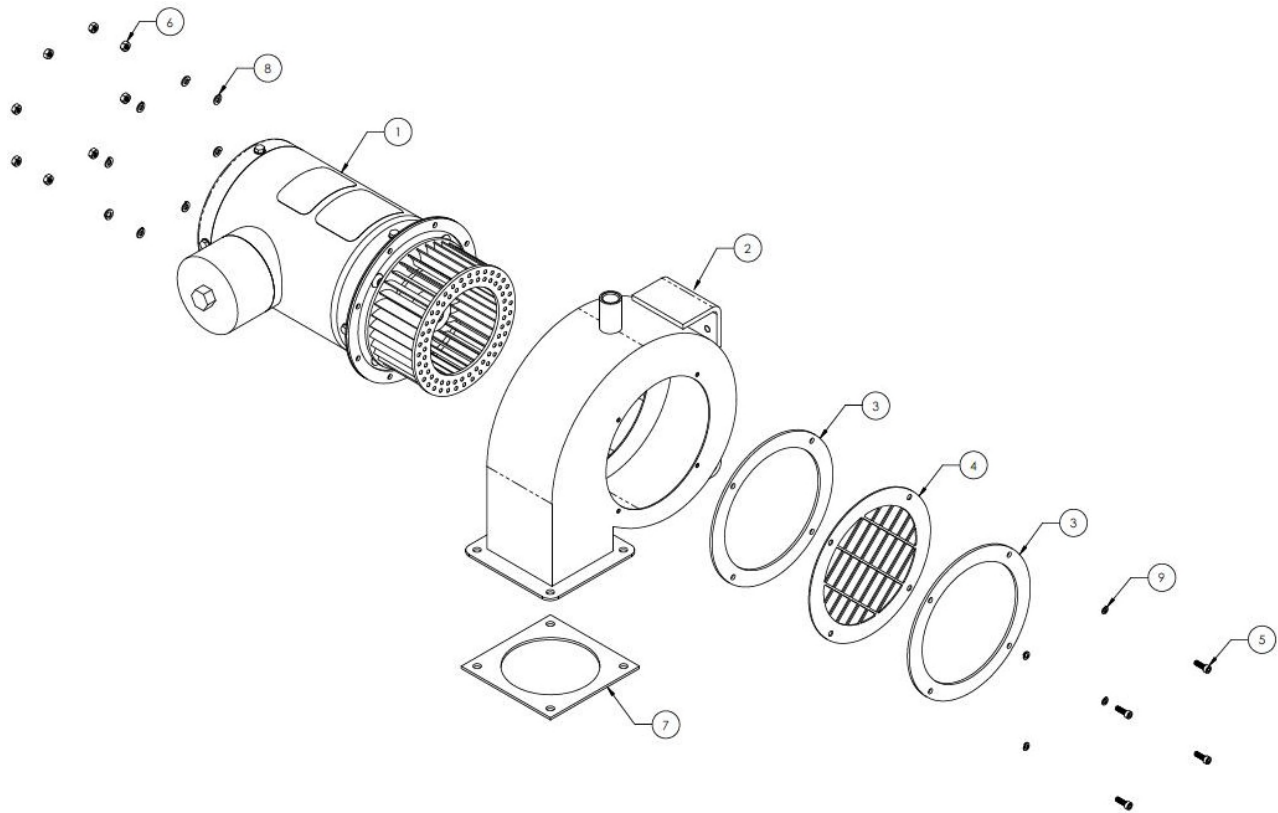
Item Number	Part Number	Part Description	Quantity
1	20R21707	PULLEY - SIDE BELT INCH	2
2	20R12081	BODY-SPOKE METRIC	1
3		M6 X 25 DIN912-A4 SOC.HD.CAP SCR.	8
4		DIA. 6 DIN 127B-A4 LOCK WASHER	8

82003485 ASM, SIDE BELT GUIDE IDLER



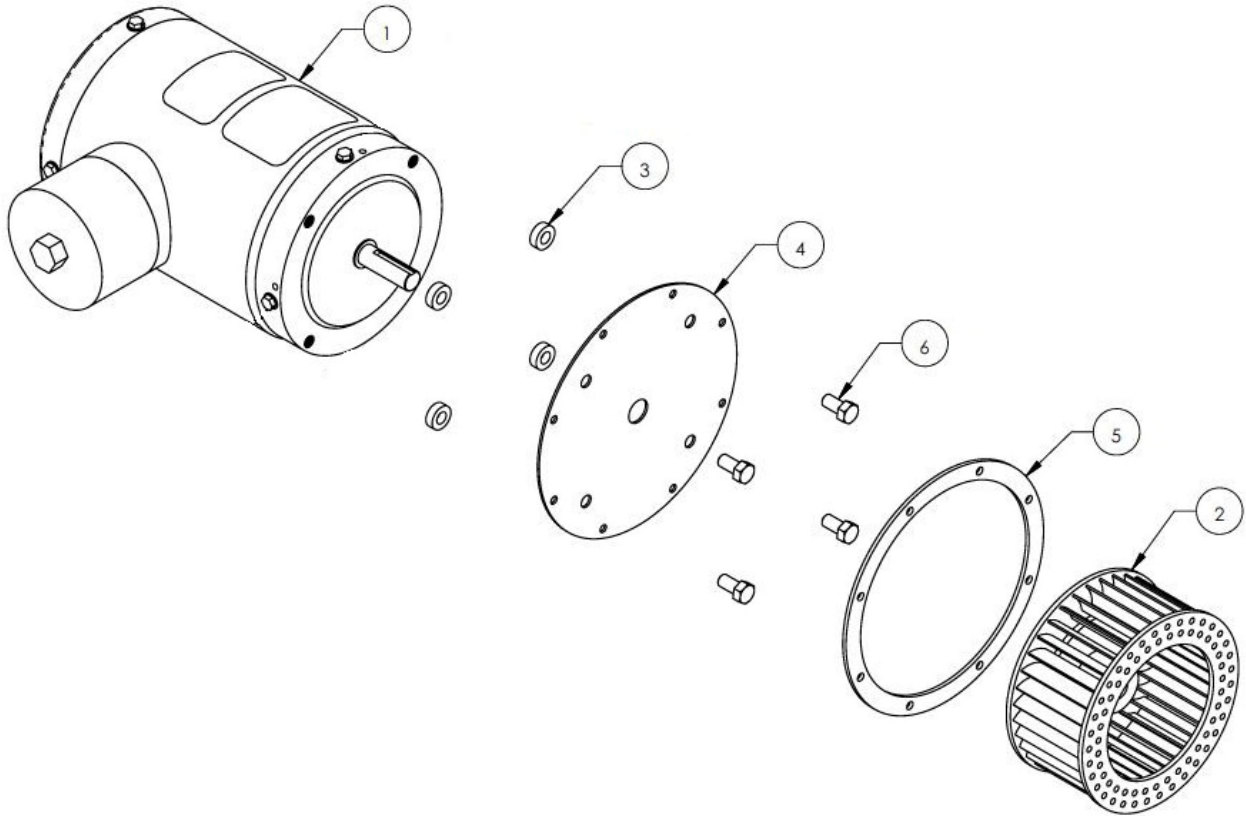
Item Number	Part Number	Part Description	Quantity
1	20R21938D	PULLEY - IDLER	2
2	82004084	SHAFT	2
3	82004085	LEVER-REAR	1
4	82004082	LEVER-FRONT	1
5	82004081	SPACER	1
6	82004080	SHIM	1
7	82003484	BUSHING-INGUS XFM-1820-17	2
8		SCREW-HEX HD. M10 X 75 DIN931-A4	2
9		LOCKWASHER-DIA. 10 DIN127B-A4	2

20RA24463 ASM, EXHAUST BLOWER RH



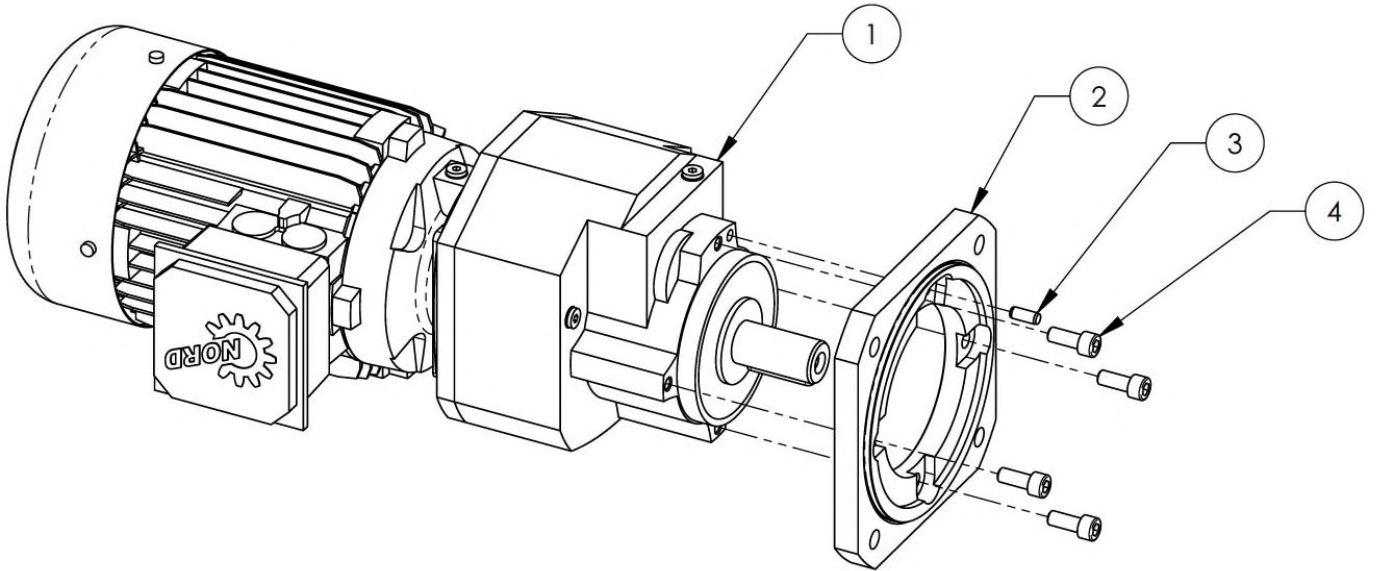
Item Number	Part Number	Part Description	Quantity
1	20RA24471	ASM, EXHAUST BLOWER MOTOR, R.H	1
2	20R24464	HOUSING - EXHAUST BLOWER	1
3	20R11984	GASKET-STEAM ACCUMULATOR	2
4	20R24470	SCREEN - EXHAUST BLOWER	1
5		SCR, M5 X 16 SHCS SS	4
6		NUT, M6 X 1 SS	8
7	20R11983	GASKET-BLOWER	1
8		WSHR, M6 LOCK SS	8
9		WSHR, M5 LOCK SS	4

20RA24471 ASM, EXHAUST BLOWER MOTOR RH



Item Number	Part Number	Part Description	Quantity
1	20R24468	MOTOR	1
2	20R24469	BLOWER WHEEL - 6-1/4D X 3-1/8	1
3	20R24467	SPACER	4
4	20R24465	PLATE - MOTOR MOUNTING	1
5	20R24466	GASKET - MOTOR PLATE	1
6		SCR, 3/8-16 X 3/4 HEX HD SS	4

20RA24513 ASM, HEAD GEARMOTOR



Item Number	Part Number	Part Description	Quantity
1	20R24485	GEARMOTOR-WC600 CAPPER HEAD	1
2	20R24512	GEARMOTOR FLANGE	1
3		PIN, M8 X 20 DOWEL	1
4		SCR, M10 X 25 SHCS	4

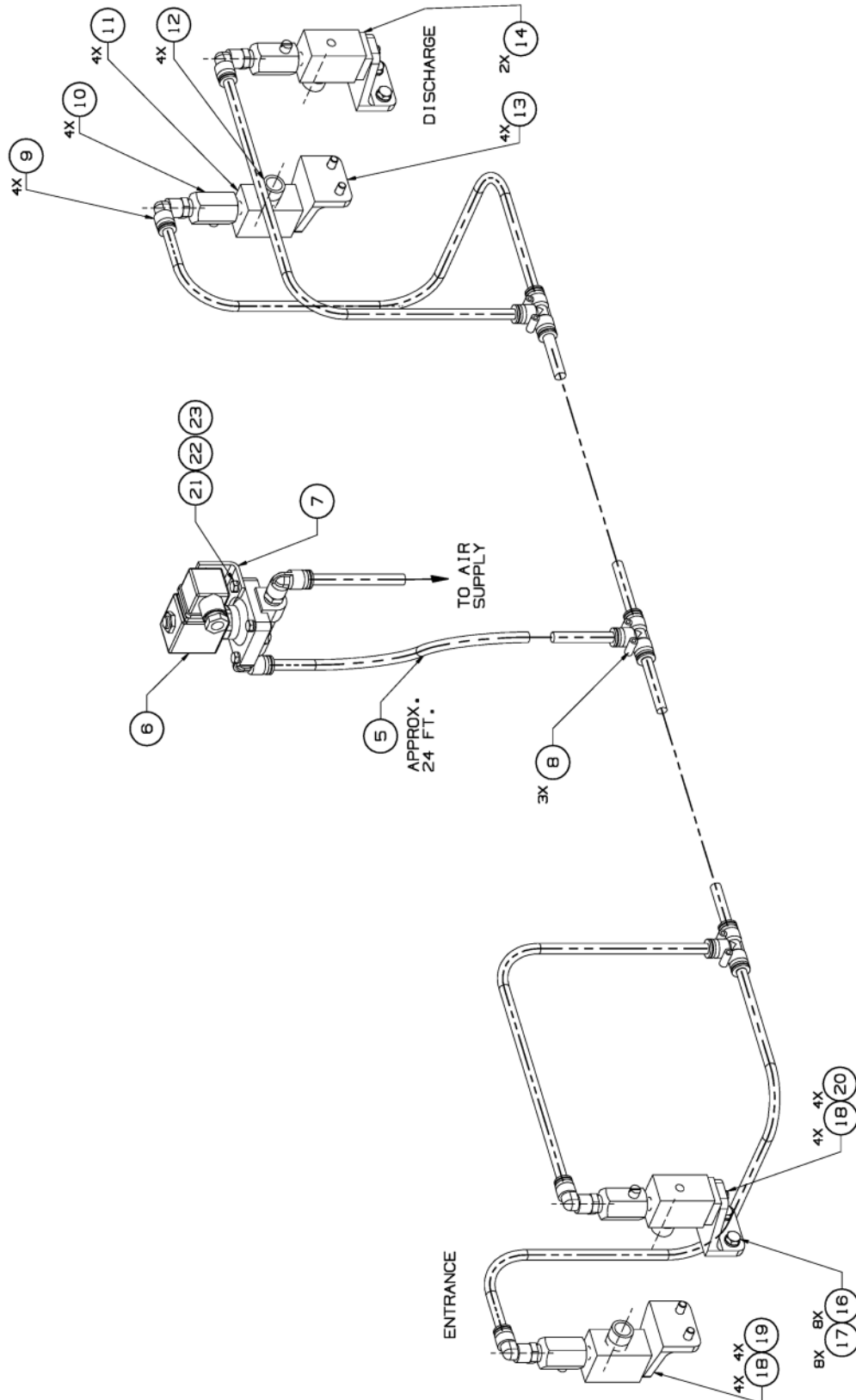


SECTION C

PNEUMATIC SENSOR MOUNTING ASSEMBLY

Assembly Number	Description	Page Number
20RA12404	ASM, PNEUMATIC SENSOR MOUNTING	1

20RA12404 ASM, PNEUMATIC SENSOR MOUNTING



20RA12404 ASM, PNEUMATIC SENSOR MOUNTING

Item Number	Part Number	Part Description	Quantity
4	654SP1	FITTING - MALE 90DEGREE	2
5	427SP10	TUBING-PLASTIC	24 FT
6	6R5436	VALVE - SOLENOID (24VDC)	1
7	6R5011	BRACKET - SOLENOID	1
8	650SP1	FITTING - TEE	3
9	657SP1	FITTING - 90DEG. ELBOW - MALE	4
10	327SP10	VALVE-BALL	4
11	20R12355	BLOCK-SENSOR MOUNTING	4
12	20R12403	3/8" IPS NIPPLE THREADED ONE E	4
13	20R10192	BRACKET-SENSOR MOUNTING	4
14	20R21545	BLOCK-SPACER	2
15		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	0
16		M6 DIN127B-A4 LOCKWASHER	8
17		M6 X 26 DIN933-A4 HEX HEAD SCREW	8
18		M4 DIN127-A4 LOCKWASHER	8
19		M4 X 16 DIN85-A2 SLOTTED PAN HEAD SCREW	4
20		M4 X 20 DIN85-A2 SLOTTED PAN HEAD SCREW	4
21		M5 X 20 DIN933-A2 HEX HEAD SCREW	2
22		M5 DIN127-A4 LOCKWASHER	2
23		M5 DIN934-A2 HEX NUT	2

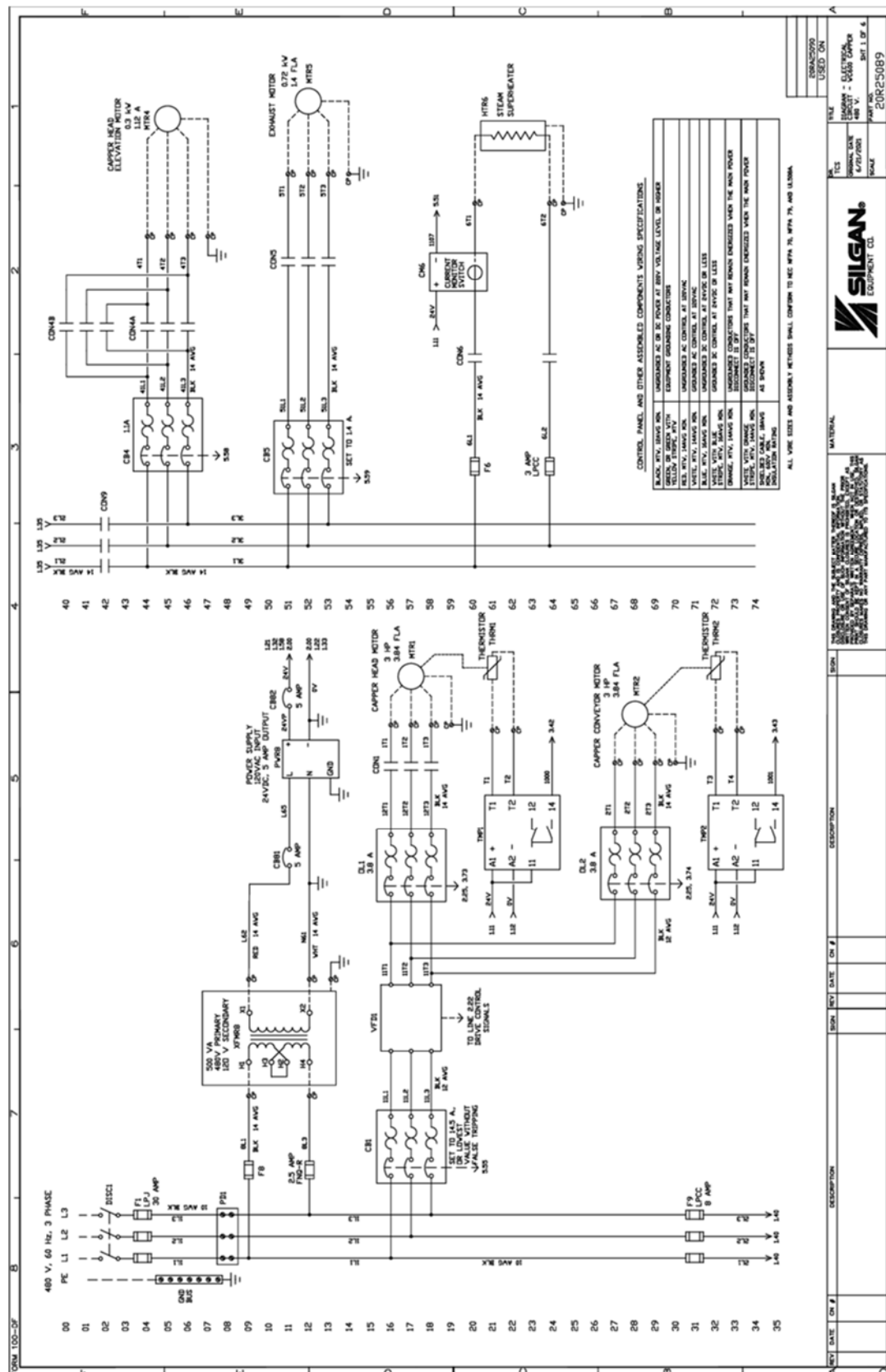


SECTION D

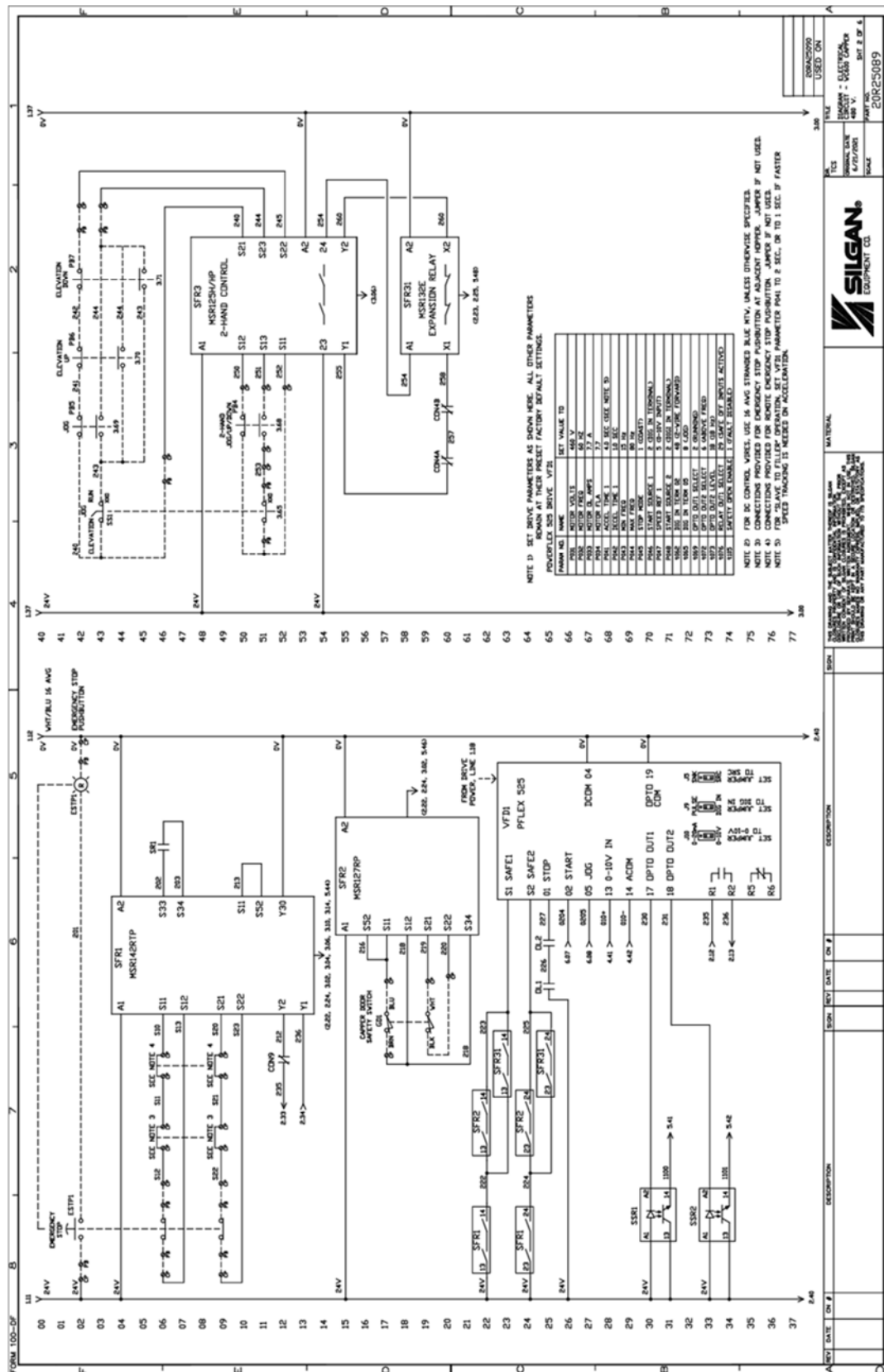
ELECTRICALS

Assembly Number	Description	Page Number
20R25089	DIAGRAM, ELECTRICAL CIRCUIT	1
20RA25090	ASM, ELECTRICAL CONTROLS 480V	7
20RA25091	ASM, MAIN CONTROL ENCLOSURE	11
20RA23522	ASM, PUSHBUTTON BOX	17
20RA23956	ASM, CONVEYOR PUSHBUTTON BOX	18
20RA24041	ASM, MAIN ELECTRICAL CONTROL	19
20RA25093	ASM, HMI STATION	25
20RA25094	ASM, HMI DISPLAY	29
20RA25122	ASM, CONTROL TRANSFORMER	30
20RA25095	ASM, PLC	31

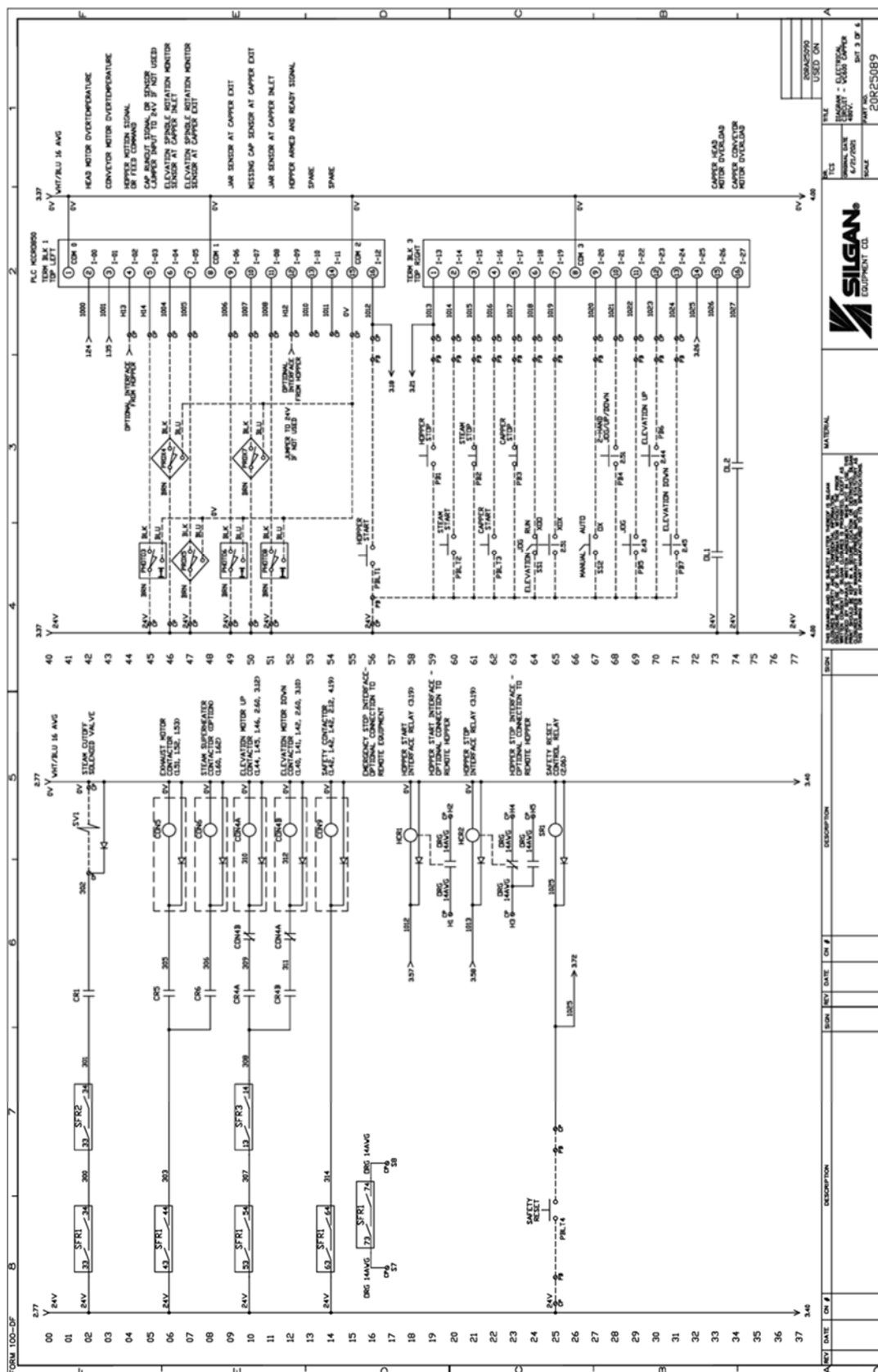
20R25089 DIAGRAM, ELECTRICAL CIRCUIT



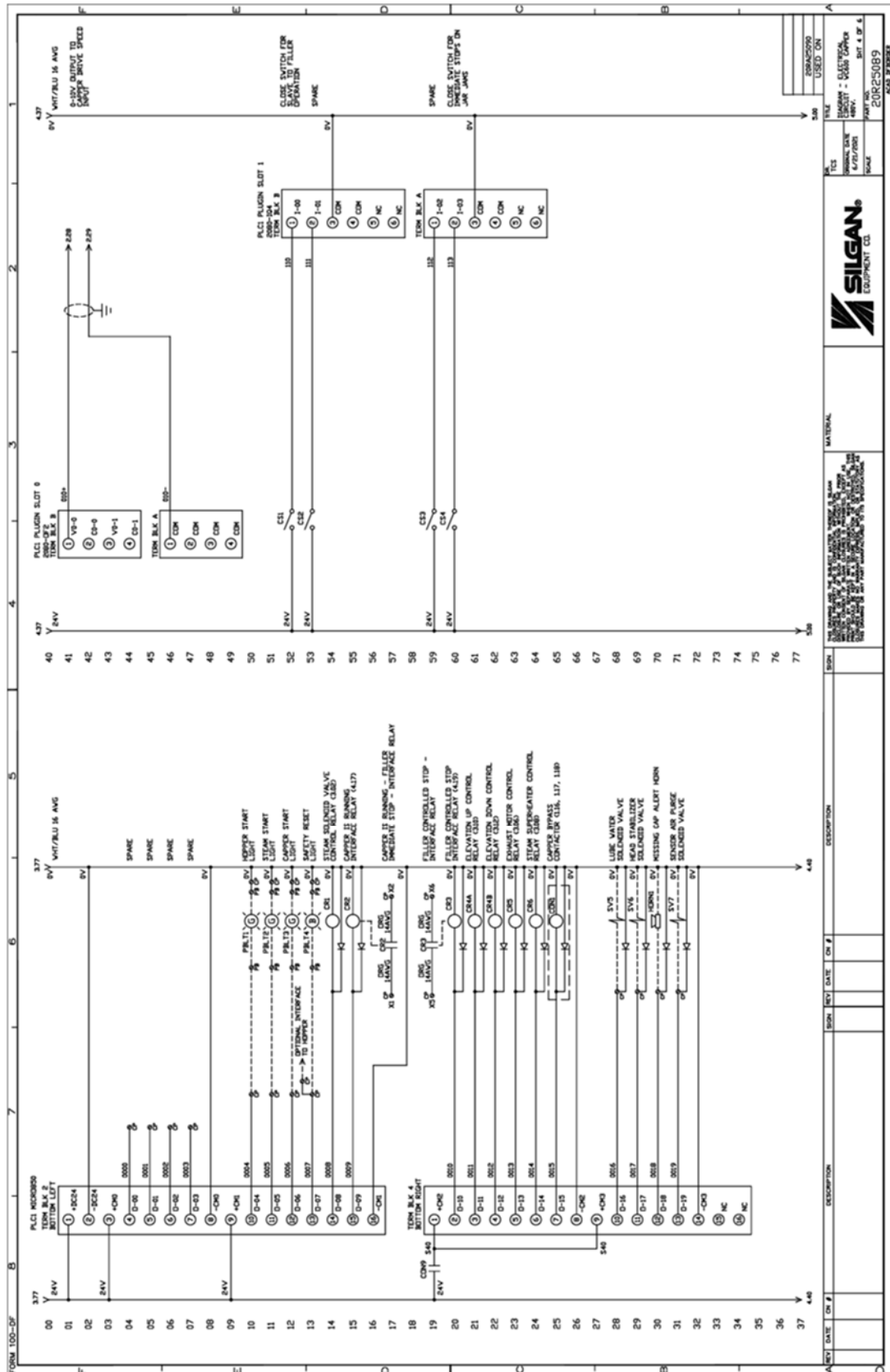
20R25089 DIAGRAM, ELECTRICAL CIRCUIT



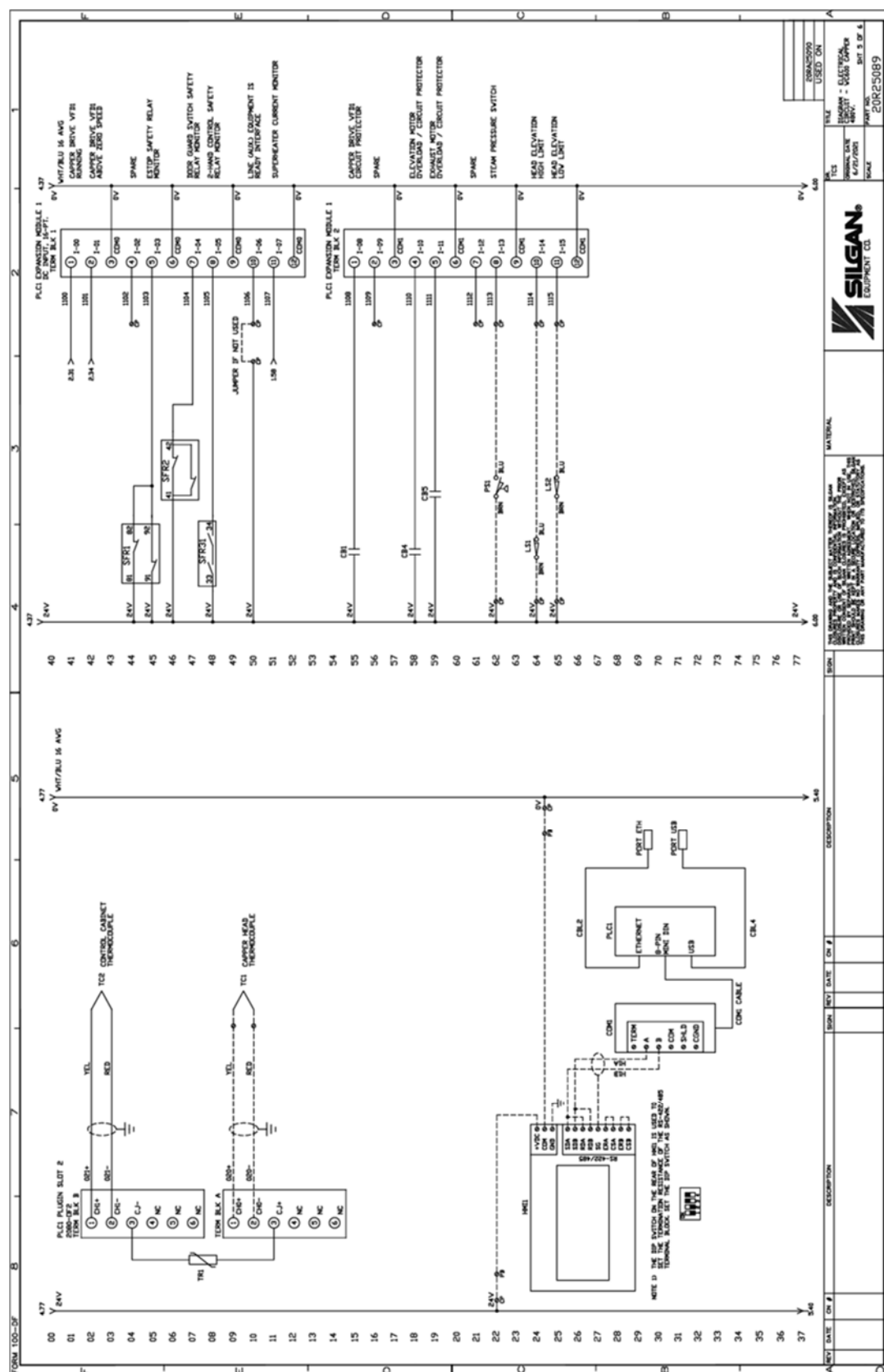
20R25089 DIAGRAM, ELECTRICAL CIRCUIT



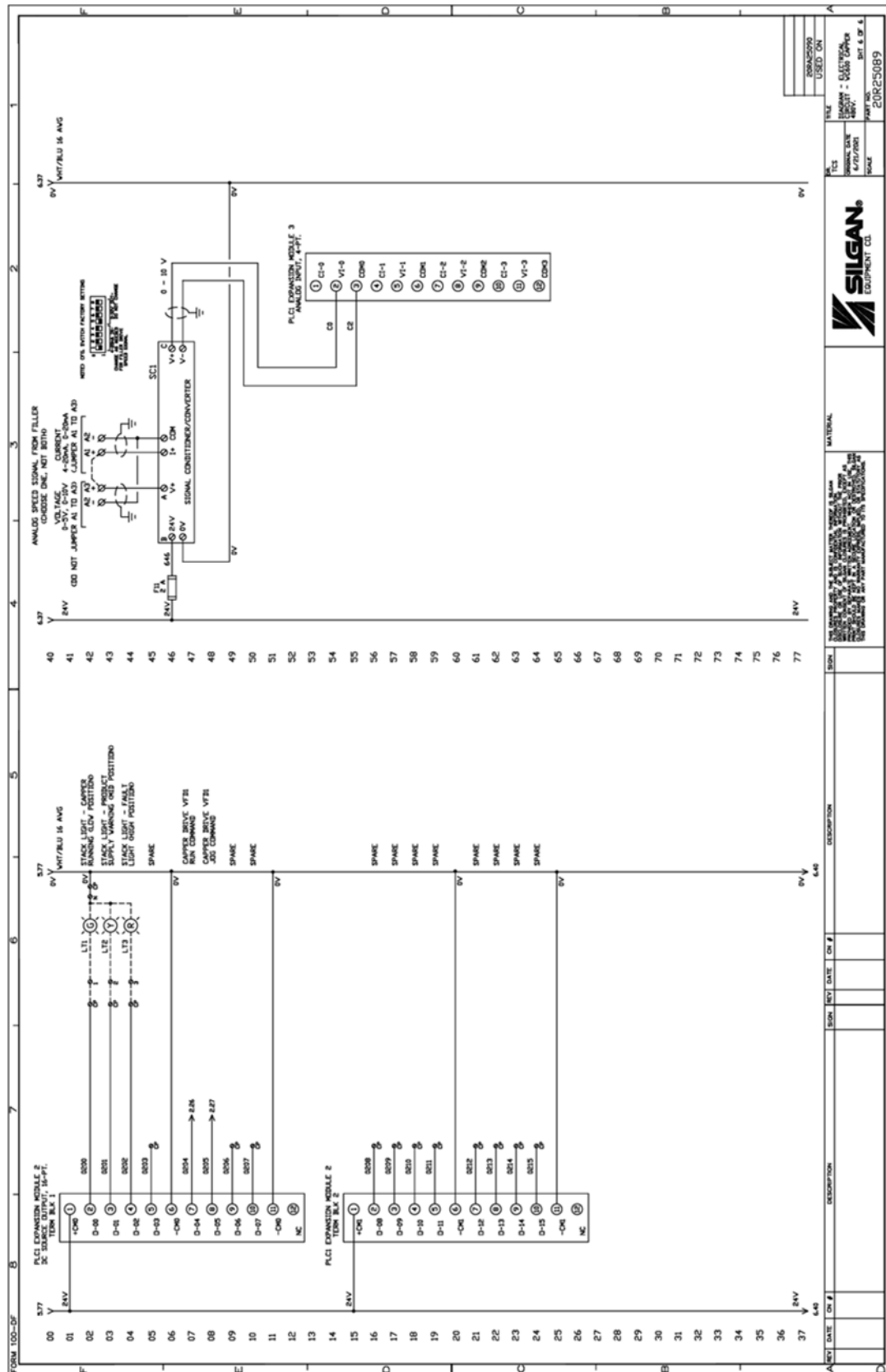
20R25089 DIAGRAM, ELECTRICAL CIRCUIT



20R25089 DIAGRAM, ELECTRICAL CIRCUIT



20R25089 DIAGRAM, ELECTRICAL CIRCUIT



20RA25090 ASM, ELECTRICAL CONTROLS 480V

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20RA25090 ASM, ELECTRICAL CONTROLS 480V

Item Number	Part Number	Part Description	Quantity
1	20RA25091	ASM - MAIN CONTROL ENCLOSURE	1
2	20RA25093	ASM - HMI STATION	1
4	20RA23522	ASM - PUSHBUTTON BOX, CONVEYOR	1
5	20R25089	DIAGRAM - ELECTRICAL CIRCUIT	1
7	20RA24539	ASM - FIBER OPTIC SENSOR	2
8	20R11225	BRACKET - MOUNTING	3
9	20R11226	CABLE - STRAIGHT MOLDED	2
10	20R11246	CABLE - FIBER OPTIC	2
11	20R11247	CABLE - FIBER OPTIC	2
12	20R11249	CLIP - JIFFY	3
13	20R11254	SENSOR - VANE	2
14	20R11261	HORN	1
15	20R11820	THERMOCOUPLE	1
16	20R20455	WIRE - THERMOCOUPLE	25 FT
17	6R10233	SENSOR - FIBER OPTIC	1
18	20R20619	CABLE - FIBER OPTIC	2
19	20R20338	CABLE	50 FT
20	20R22188	WIRE - HIGH TEMPERATURE	50 FT
21	20R22472	SWITCH - INTERLOCK SAFETY	1
22	6R5355	CABLE - CONNECTOR	4
23	20R24059	SWITCH - LIMIT	2
24	20R24060	CABLE - CONNECTOR	2
25	20R23455	CABLE - CONNECTOR	2
26	20R23452	CABLE - CONNECTOR	2
27	20R11874	SEAL - HOLE	10
28	6R10693	SEAL - HOLE	1
29	20R22519	HUB - MYERS	15

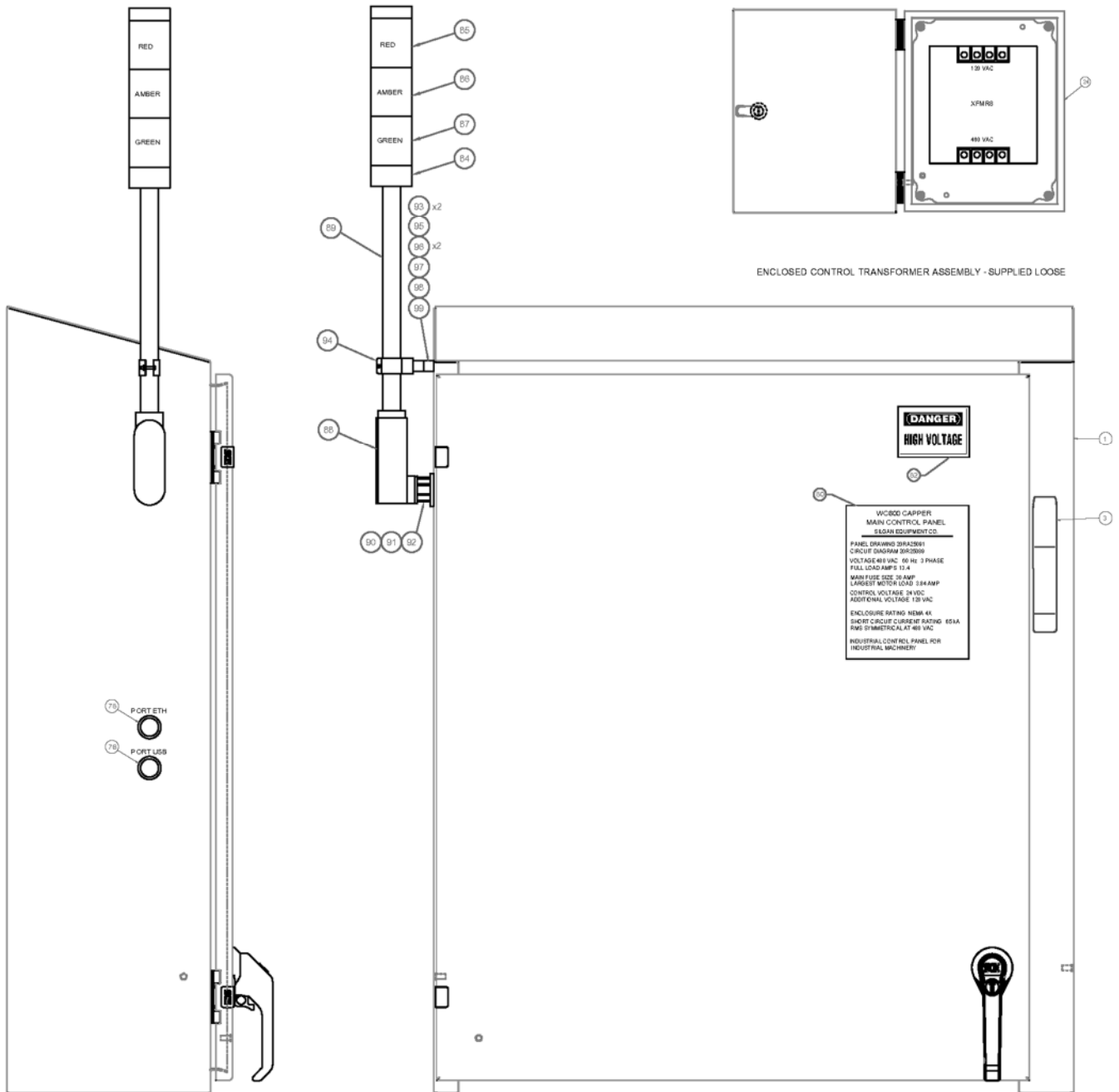
20RA25090 ASM, ELECTRICAL CONTROLS 480V

Item Number	Part Number	Part Description	Quantity
30	20R22520	HUB - MYERS	3
31	20R22521	HUB - MYERS	1
32	20R11862	CONNECTOR - LIQUIDTIGHT - PLASTIC	17
33	20R11863	CONNECTOR - LIQUIDTIGHT - PLASTIC	8
34	20R23973	CONNECTOR - LIQUIDTIGHT - PLASTIC	3
35	20R11872	GASKET - SEALING	45
36	20R20490	GASKET - SEALING - LIQUIDTIGHT	4
37	20R10710	LOCKNUT - 1/2"	30
38	20R11858	FITTING - LIQUIDTIGHT - PLASTIC	25
39	20R11856	FITTING - LIQUIDTIGHT - PLASTIC	4
40	20R11855	FITTING - LIQUIDTIGHT - PLASTIC	8
41	20R20675	FITTING - LIQUIDTIGHT - PLASTIC	3
42	20R11861	FITTING - LIQUIDTIGHT - PLASTIC	2
43	20R11873	FITTING - LIQUIDTIGHT - PLASTIC	1
44	20R11865	CONDUIT - NONMETALLIC - LIQUIDTIGHT	100 FT
45	20R11866	CONDUIT - NONMETALLIC - LIQUIDTIGHT	25 FT
46	20R20677	CONDUIT - NONMETALLIC - LIQUIDTIGHT	10 FT
47	268SP3-8	NIPPLE	1
48	20R23121	COUPLING	1
49	20R23215	BUSHING - REDUCING	4
50	20R23573	BRACKET - JOG/STOP BOX MOUNTING	1
51	20R23459	COUPLING	1
52	20R23460	COUPLING	1
53	20R20678	SEALING GASKET - LIQUIDTIGHT	4
54	20R20162	SENSOR	1
55	20R20456	REDUCER - PIPE	1
56	20R23560	CABLE - MULTICONDUCTOR	25 FT

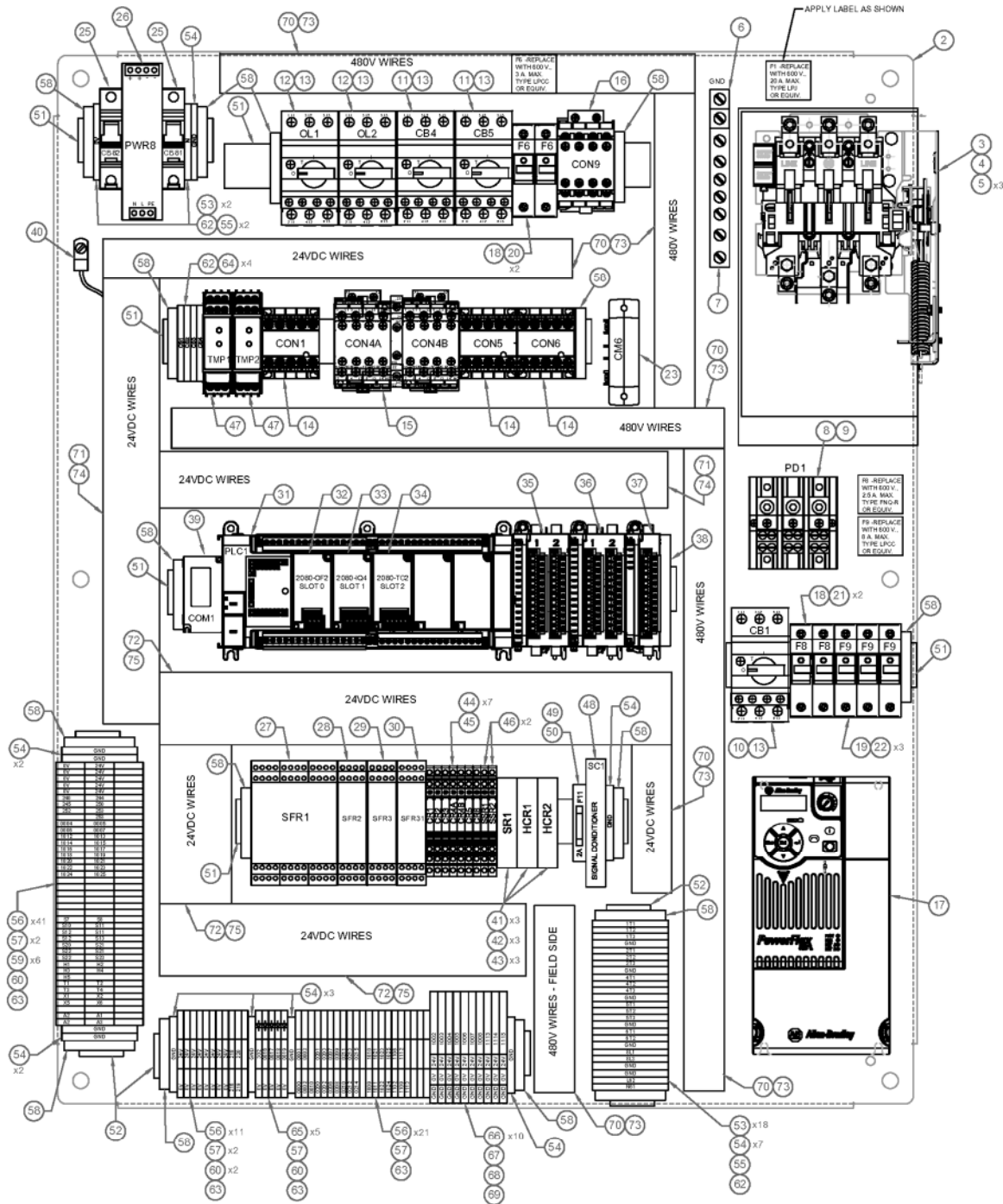
20RA25090 ASM, ELECTRICAL CONTROLS 480V

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20RA25091 ASM, MAIN CONTROL ENCLOSURE 480V



20RA25091 ASM, MAIN CONTROL ENCLOSURE 480V



CONTROL PANEL AND OTHER ASSEMBLED COMPONENTS WIRING SPECIFICATIONS

BLACK, MTW, 14AWG MIN.	UNGROUND AC OR DC POWER AT 200V VOLTAGE LEVEL OR HIGHER
GREEN, OR GREEN WITH YELLOW STRIPE, MTW	EQUIPMENT GROUNDING CONDUCTORS
RED, MTW, 14AWG MIN.	UNGROUND AC CONTROL AT 120VAC
WHITE, MTW, 14AWG MIN.	GROUND AC CONTROL AT 120VAC
BLUE, MTW, 16AWG MIN.	UNGROUND DC CONTROL AT 24VDC OR LESS
WHITE WITH BLUE STRIPE, MTW, 16AWG MIN.	GROUND DC CONTROL AT 24VDC OR LESS
ORANGE, MTW, 16AWG MIN.	UNGROUND CONDUCTORS THAT MAY REMAIN ENERGIZED WHEN THE MAIN POWER DISCONNECTS OFF
WHITE WITH ORANGE STRIPE, MTW, 16AWG MIN.	GROUND CONDUCTORS THAT MAY REMAIN ENERGIZED WHEN THE MAIN POWER DISCONNECTS OFF
SHIELDED CABLE, 20AWG MIN., 600V MIN. INSULATION RATING	AS SHOWN

NOTE 1: APPLY ADHESIVE LABEL WITH PART IDENTIFIER TO BACKPANEL ABOVE OR NEAR EACH PART.

REFERENCE CIRCUIT DIAGRAM 20R25089

ALL WIRING TYPES AND ASSOCIATED WIRING METHODS SHALL CONFORM TO NEC CODES TO THE LATEST EDITION AND TO THE

20RA25091 ASM, MAIN CONTROL ENCLOSURE 480V

Item Number	Part Number	Part Description	Quantity
1	20R23401	ENCLOSURE - MAIN CONTROL PANEL	1
2	20R23402	PANEL	1
3	6R10902	30 AMP DISCONNECT - J TYPE FUSE	1
4	6R10903	COVER - PROTECTIVE	1
5	6R10176	FUSE	6
6	20R23184	CONNECTOR	1
7	20R23185	BAR - GROUND	1
8	6R10184	POWER BLOCK	1
9	6R10286	COVER - POWER BLOCK	1
10	20R22540	STARTER - MANUAL MOTOR	1
11	20R22396	STARTER - MANUAL MOTOR	2
12	20R22397	STARTER - MANUAL MOTOR	2
13	20R23499	AUXILIARY CONTACT	5
14	20R23190	CONTACTOR, MOTOR	3
15	20R23500	CONTACTOR, SAFETY REVERSING MOTOR	1
16	20R22392	CONTACTOR - SAFETY	1
17	20RA23737	DRIVE - MOTOR - VARIABLE SPEED	1
18	6R5338	HOLDER - FUSE	2
19		HOLDER - FUSE	1
20	20R21785	FUSE	4
21	6R10224	FUSE	4
22		FUSE	6
23	20R22548	SWITCH - CURRENT	1
24	20RA25122	ASM - CONTROL TRANSFORMER	1
25	20R23505	CIRCUIT BREAKER	2
26	6R5432	SUPPLY - POWER	1
27	20R22490	RELAY - SAFETY	1

20RA25091 ASM, MAIN CONTROL ENCLOSURE 480V

Item Number	Part Number	Part Description	Quantity
28	20R23231	RELAY - SAFETY	1
29	20R22492	RELAY - SAFETY	1
30	20R23506	MODULE - SAFETY RELAY EXTENSION	1
31	20RA25095	ASM - CONTROLLER - PROGRAMMABLE LOGIC	1
32	20R23433	MODULE - PLUG IN	1
33	20R23507	MODULE - PLUG IN	1
34	20R23434	MODULE - PLUG IN	1
35	20R23508	MODULE - EXPANSION	1
36	20R23509	MODULE - EXPANSION	1
37	20R23510	MODULE - EXPANSION	1
38	20R23587	MODULE - BUS TERMINATOR	1
39	20R23435	ADAPTER - COMMUNICATION	1
40	20R23969	THERMOCOUPLE	1
41	20R20195	RELAY	3
42	20R21826	SOCKET - RELAY	3
43	20R23511	SUPPRESSOR - SURGE	3
44	6R10280	RELAY - TERMINAL BLOCK	7
45	20R23525	JUMPER	2
46	6R10281	RELAY - SOLID STATE	2
47	20R22542	PROTECTOR - MOTOR	2
48	20R23970	CONDITIONER - SIGNAL	1
49	6R10239	FUSE - 2 A	2
50	6R10240	HOLDER - FUSE	1
51	20R11295	RAIL-DIN MOUNTING	1800 MM
52	20R20667	ANGLED DIN RAIL	800 MM
53	6R10203	BLOCK - TERMINAL	20
54	6R10204	BLOCK - GROUNDING	17

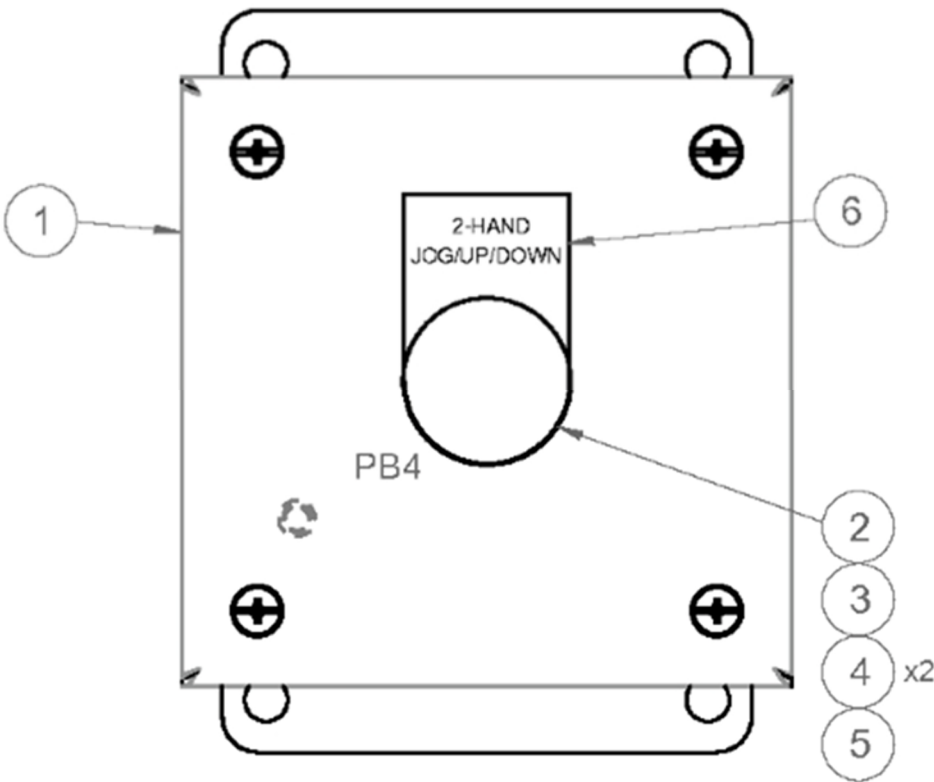
20RA25091 ASM, MAIN CONTROL ENCLOSURE 480V

Item Number	Part Number	Part Description	Quantity
55	6R10210	BARRIER - END	5
56	20R23512	BLOCK - TERMINAL	75
57	6R10243	BARRIER - END	6
58	6R10205	ANCHOR - END	20
59	6R10211	JUMPER - CENTER - 2 POLE	6
60	6R10213	JUMPER - CENTER - 10 POLE	4
61	20R23513	JUMPER - SIDE - 24 POLE	1
62	6R10209	MARKER SHEET	1
63	6R10242	MARKER SHEET	3
64	20R21829	BLOCK - TERMINAL - KNIFE DISCONNECT	4
65	6R10241	BLOCK - TERMINAL - DIODE	5
66	6R10288	BLOCK - TERMINAL	10
67	6R10290	BARRIER - END	1
68	6R10287	JUMPER - SIDE	1
69	6R10289	MARKER SHEET	1
70	1454928	DUCT - WIRING	8 FT
71	20R11296	DUCT - WIRING	3 FT
72	20R11297	DUCT - WIRING	3 FT
73	51R2553	COVER - DUCT	8 FT
74	20R11302	COVER - DUCT	3 FT
75	20R11303	COVER - DUCT	3 FT
76	20R23503	PORT - ACCESS	1
77	20R23591	CABLE - USB	1
78	1455361	PORT - ACCESS	1
79	1454927	CABLE - ETHERNET PATCH	1
80	20R25096	NAMEPLATE	1
81	20R10175	INHIBITOR - CORROSION	2

20RA25091 ASM, MAIN CONTROL ENCLOSURE 480V

Item Number	Part Number	Part Description	Quantity
82	20R22185	SIGN - OSHA DANGER	1
83	20R25089	DIAGRAM - ELECTRICAL CIRCUIT	1
84	20R22561	BASE - STACK LIGHT MOUNTING	1
85	20R22562	MODULE - STACK LIGHT	1
86	20R22563	MODULE - STACK LIGHT	1
87	20R22564	MODULE - STACK LIGHT	1
88	6R10850	BODY - CONDUIT	1
89	268SP17-8	NIPPLE - PIPE	1
90	268SP1-8	NIPPLE - PIPE	1
91	20R22519	HUB - MYERS	1
92	20R11872	GASKET - SEALING - LIQUIDTIGHT	1
93	20R23576	SPACER	2
94	20R23118	HANGER - CONDUIT	1
95	P895FS	SCREW	1
96	P895FS	WASHER	2
97	P895FS	WASHER	1
98	P895FS	LOCKWASHER	1
99	P895FS	NUT	1

20RA23522 ASM, PUSHBUTTON BOX



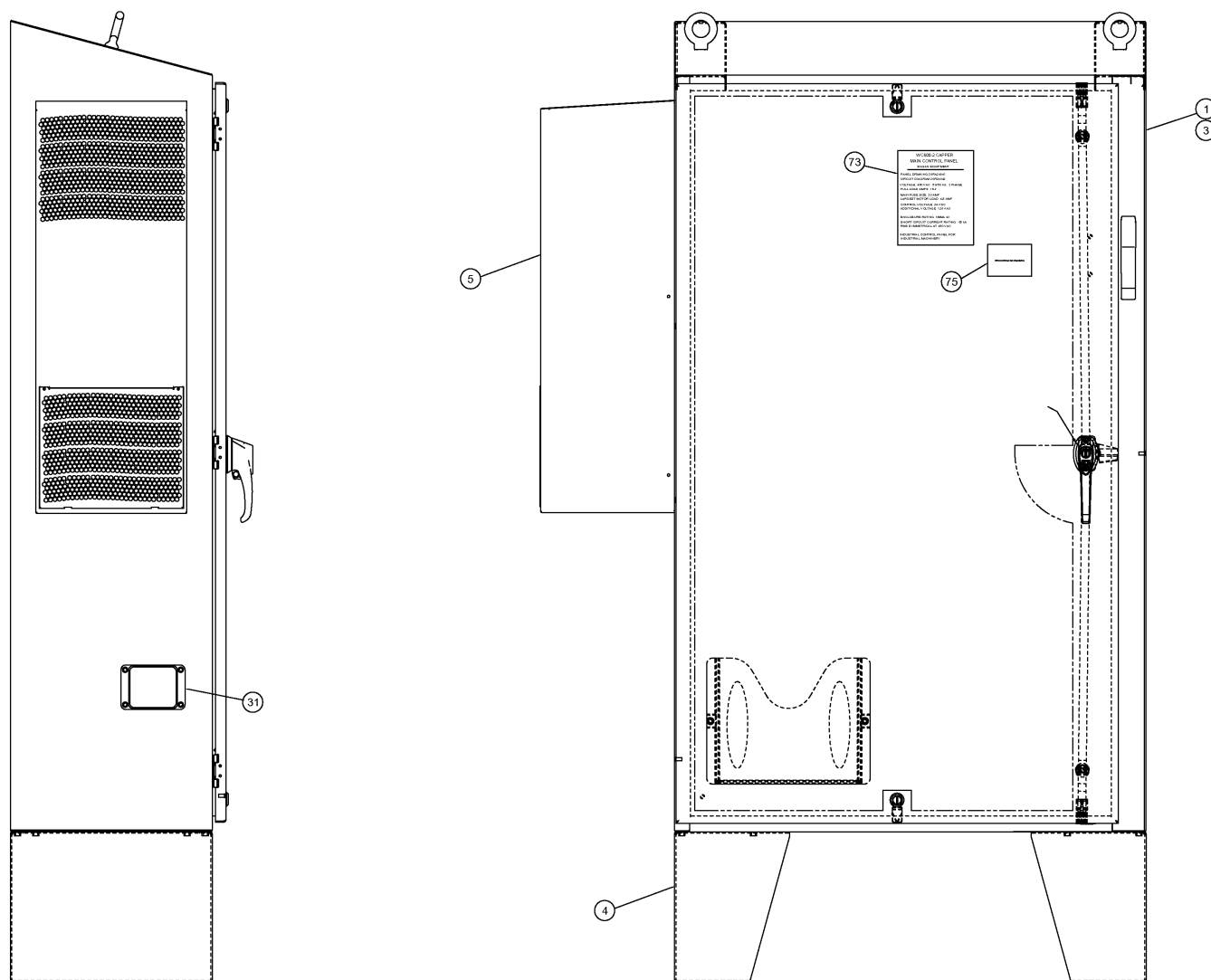
Item Number	Part Number	Part Description	Quantity
1	20R23524	ENCLOSURE - PUSHBUTTON	1
2	20R21796	OPERATOR - PUSHBUTTON	1
3	20R21801	LATCH	1
4	20R21802	BLOCK - CONTACT (NO)	2
5	20R21803	BLOCK - CONTACT (NC)	1
6	20R23523	PLATE - LEGEND	1

20RA23956 ASM, CONVEYOR PUSHBUTTON BOX

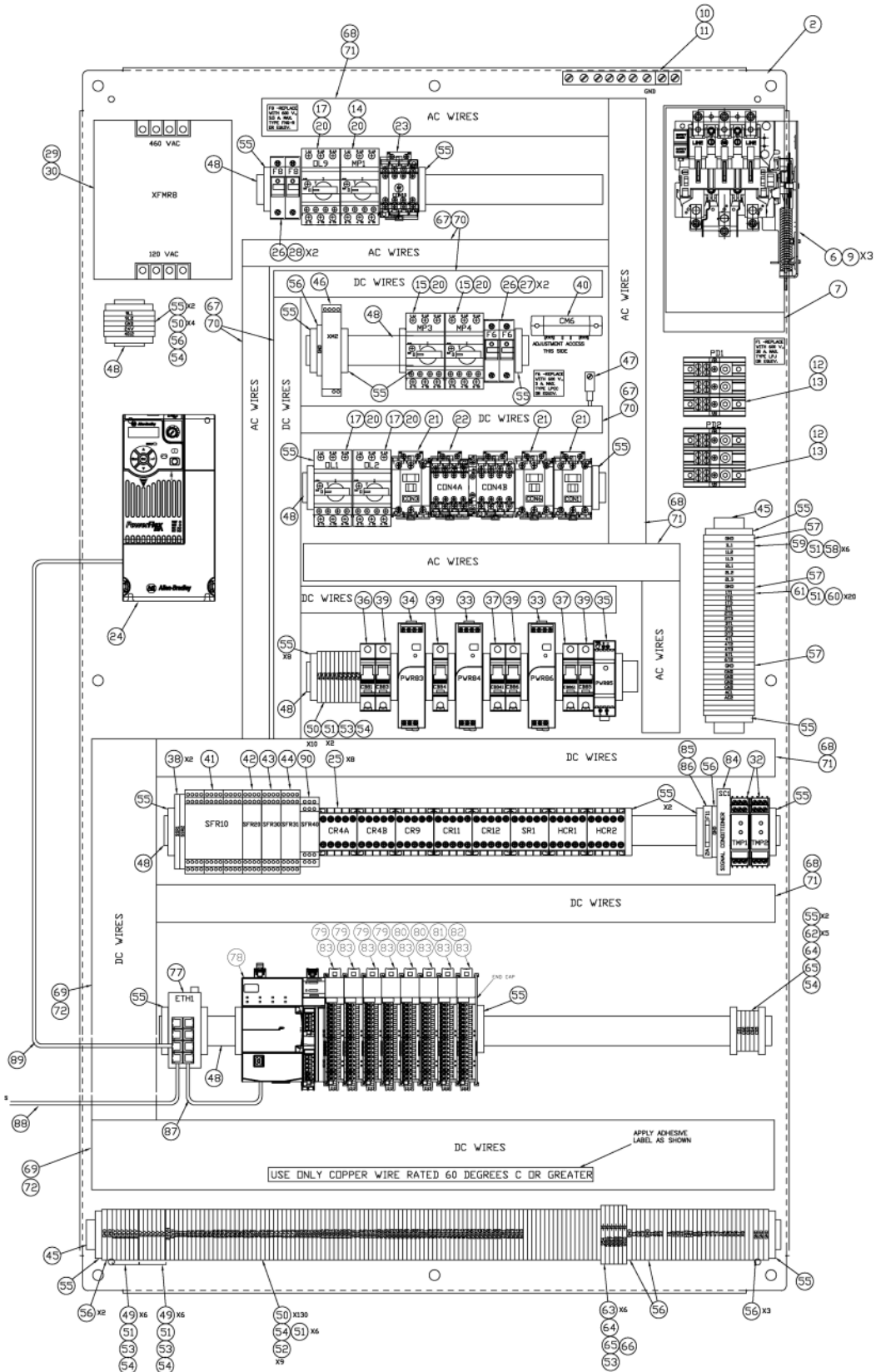
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Item Number	Part Number	Part Description	Quantity
1	20R21875	ENCLOSURE-PUSHBUTTON	1
2	20R22519	HUB - MYERS	1
3	20R11873	FITTING-LIQUIDTIGHT-PLASTIC	1
4	20R21830	PUSHBUTTON OPERATOR	1
5	20R21832	MODULE-POWER	1
6	20R21796	PUSHBUTTON OPERATOR-BLACK	1
7	20R21801	LATCH	1
8	20R21804	CONTACT BLOCK-SELF-MONITORING	2
9	20R21802	CONTACT BLOCK-N.O.	3
10	20R21803	CONTACT BLOCK-N.C.	1
11	6R5348	PLATE - LEGEND	1
12	20R23523	PLATE - LEGEND	1

20RA24041 ASM, MAIN ELECTRICAL CONTROL



20RA24041 ASM, MAIN ELECTRICAL CONTROL



20RA24041 ASM, MAIN ELECTRICAL CONTROL

Item Number	Part Number	Part Description	Quantity
1	20R24053	ENCLOSURE-MAIN CONTROL PANEL,	1
2	20R23959	PANEL	1
3	20R23960	KIT - MOUNTING FEET	1
4	20R23961	KIT - STAND	1
5	20R23962	AIR CONDITIONER	1
6	6R10902	SWITCH - DISCONNECT	1
7	6R10903	COVER - PROTECTIVE	1
9	6R10176	FUSE, J-TYPE, 30 AMP, 600 VAC	6
10	20R23184	CONNECTOR	1
11	20R23185	BAR-GROUND	1
12	6R10184	POWER BLOCK 3 POLE,600V,175AMP	2
13	6R10286	COVER-POWER BLOCK	2
14	20R22540	MOTOR PROTECTOR	1
15	20R22396	MOTOR PROTECTOR	2
17	6R10230	BREAKER-MOTOR PROTECTION	3
20	20R23499	CONTACT - AUXILIARY	6
21	20R23190	CONTACTOR	3
22	20R23500	CONTACTOR - SAFETY REVERSING	1
23	20R22392	CONTACTOR, 3P 9A 24VDC MOTOR	1
25	20R23964	RELAY - CONTROL	8
26	6R5338	HOLDER-FUSE - 2 POLE	2
27	20R21785	FUSE	4
28	6R10227	FUSE-3.5 AMP	4
29	20R21504	TRANSFORMER	1
30	20R22485	COVERS-TERMINAL	1
31	20R23965	PORT - ACCESS	1
32	20R22542	MOTOR PROTECTOR, THERMISTOR	2

20RA24041 ASM, MAIN ELECTRICAL CONTROL

Item Number	Part Number	Part Description	Quantity
33	6R10808	SUPPLY - POWER	2
34	6R5432	SUPPLY-POWER	1
35	20R23972	SUPPLY - POWER	1
36	20R23193	CIRCUIT BREAKER	1
37	20R24078	CIRCUIT BREAKER	2
38	6R10281	RELAY-SOLID STATE	2
39	20R24079	CIRCUIT BREAKER	4
40	20R22548	SWITCH- CURRENT	1
41	20R22490	RELAY-SAFETY	1
42	20R23231	RELAY - SAFETY	1
43	20R22492	RELAY-SAFETY	1
44	20R23506	MODULE -SAFETY RELAY EXTENSION	1
45	20R20667	ANGLED DIN RAIL	1000 MM
46	20R23950	TRANSMITTER - THERMOCOUPLE	1
47	20R23969	THERMOCOUPLE	1
48	51R2439	RAIL, 35MM DIN	3800 MM
49	20R21857	BLOCK - TERMINAL	12
50	6R10203	BLOCK - TERMINAL	150
51	6R10210	BARRIER - END	12
52	6R10211	JUMPER - CENTER - 2 POLE	12
53	6R10213	JUMPER - CENTER - 10 POLE	4
54	6R10209	MARKER SHEET	3
55	6R10205	ANCHOR - END	40
56	6R10204	BLOCK - GROUNDING	13
57	6R10283	BLOCK - GROUNDING	3
58	6R10206	BLOCK - TERMINAL	6
59	20R21856	MARKER SHEET	1

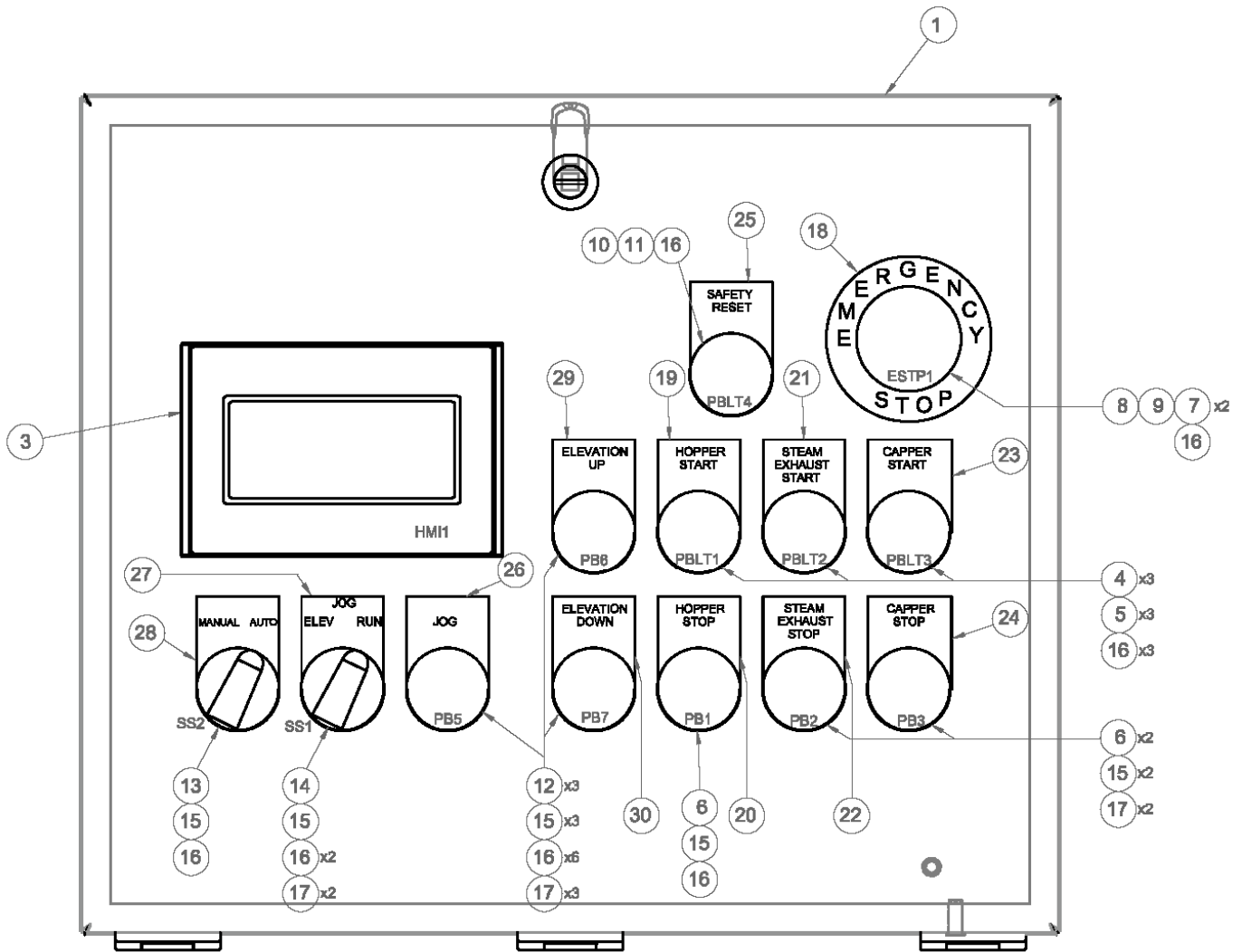
20RA24041 ASM, MAIN ELECTRICAL CONTROL

Item Number	Part Number	Part Description	Quantity
60	6R10245	BLOCK - TERMINAL	20
61	20R11292	CARD-IEC MARKER	1
62	20R21829	BLOCK-TERMINAL-KNIFE DISCONNEC	5
63	6R10241	BLOCK-TERMINAL	6
64	20R21855	JUMPER-SIDE	2
65	6R10243	BARRIER - END	1
66	6R10242	CARD-MARKER	1
67	1454928	DUCT-WIRING	2
68	20R11296	DUCT-WIRING	2
69	20R11301	DUCT-WIRING	1
70	51R2553	COVER-WIRE WAY	144 IN
71	20R11302	COVER-DUCT	2
72	20R11304	COVER-DUCT	1
73	20R24049	NAMEPLATE	1
74	20R10175	INHIBITOR-CORROSION	4
75	20R22185	SIGN-OSHA DANGER 4.5"x2.25	1
76	20R24042	DIAGRAM-ELECTRICAL CIRCUIT-	1
77	20R24080	SWITCH- ETHERNET	1
78	20RA24045	ASM-PLC PROCESSOR, WC600-2	1
79	20R24095	MODULE-INPUT	4
80	20R24096	MODULE-OUTPUT	2
81	20R24097	MODULE-ANALOG INPUT	1
82	20R24098	MODULE-ANALOG OUTPUT	1
83	20R24099	STRIP - TERMINAL	8
84	20R23970	CONDITIONER - SIGNAL	1
85	6R10239	FUSE-2 AMP	2
86	6R10240	HOLDER-FUSE	1

20RA24041 ASM, MAIN ELECTRICAL CONTROL

[illegible]

20RA25093 ASM, HMI STATION



FRONT COVER

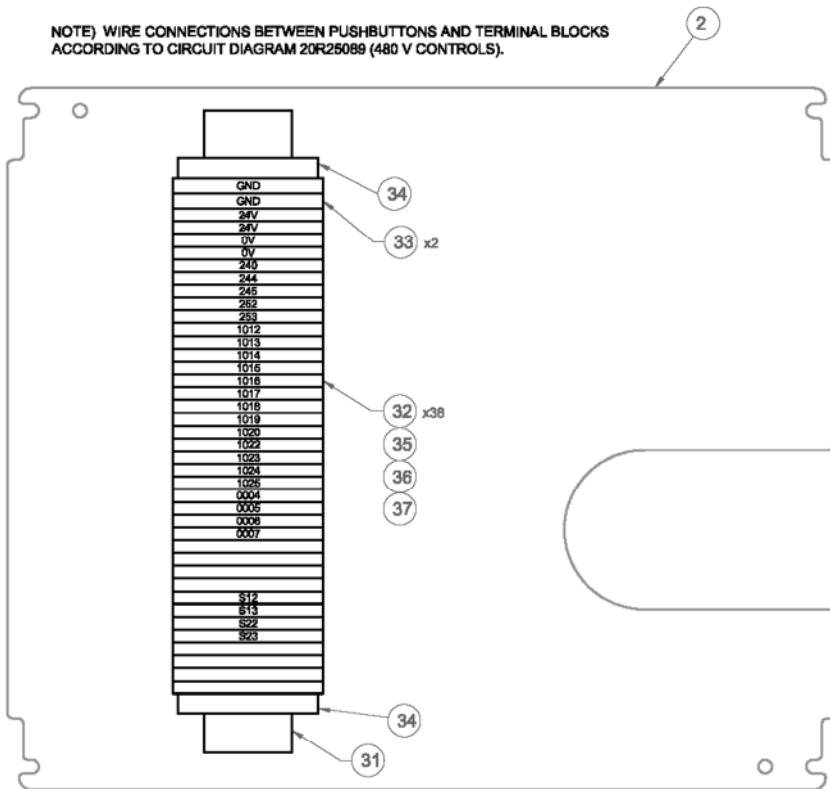
20RA25093 ASM, HMI STATION

WIRING SPECIFICATIONS

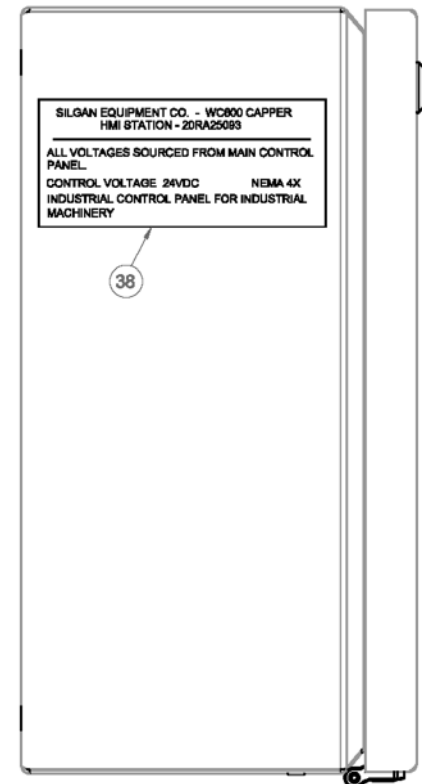
BLUE, MTW, 18AWG MIN.	UNGROUND DC CONTROL AT 24VDC OR LESS
WHITE WITH BLUE STRIPE, MTW, 18AWG MIN.	GROUND DC CONTROL AT 24VDC OR LESS
ORANGE, MTW, 18AWG MIN.	UNGROUND CONDUCTORS THAT MAY REMAIN ENERGIZED WHEN THE MAIN POWER DISCONNECT IS OFF
WHITE WITH ORANGE STRIPE, MTW, 18AWG MIN.	GROUND CONDUCTORS THAT MAY REMAIN ENERGIZED WHEN THE MAIN POWER DISCONNECT IS OFF
SHIELDED CABLE, 18AWG MIN., 800V MIN. INSULATION RATING	AS SHOWN

ALL WIRE SIZES AND ASSEMBLY METHODS SHALL CONFORM TO NEC NFPA 70, NFPA 79, AND UL508A.

NOTE) WIRE CONNECTIONS BETWEEN PUSHBUTTONS AND TERMINAL BLOCKS ACCORDING TO CIRCUIT DIAGRAM 20R25089 (480 V CONTROLS).



INSIDE PANEL



LEFT SIDE

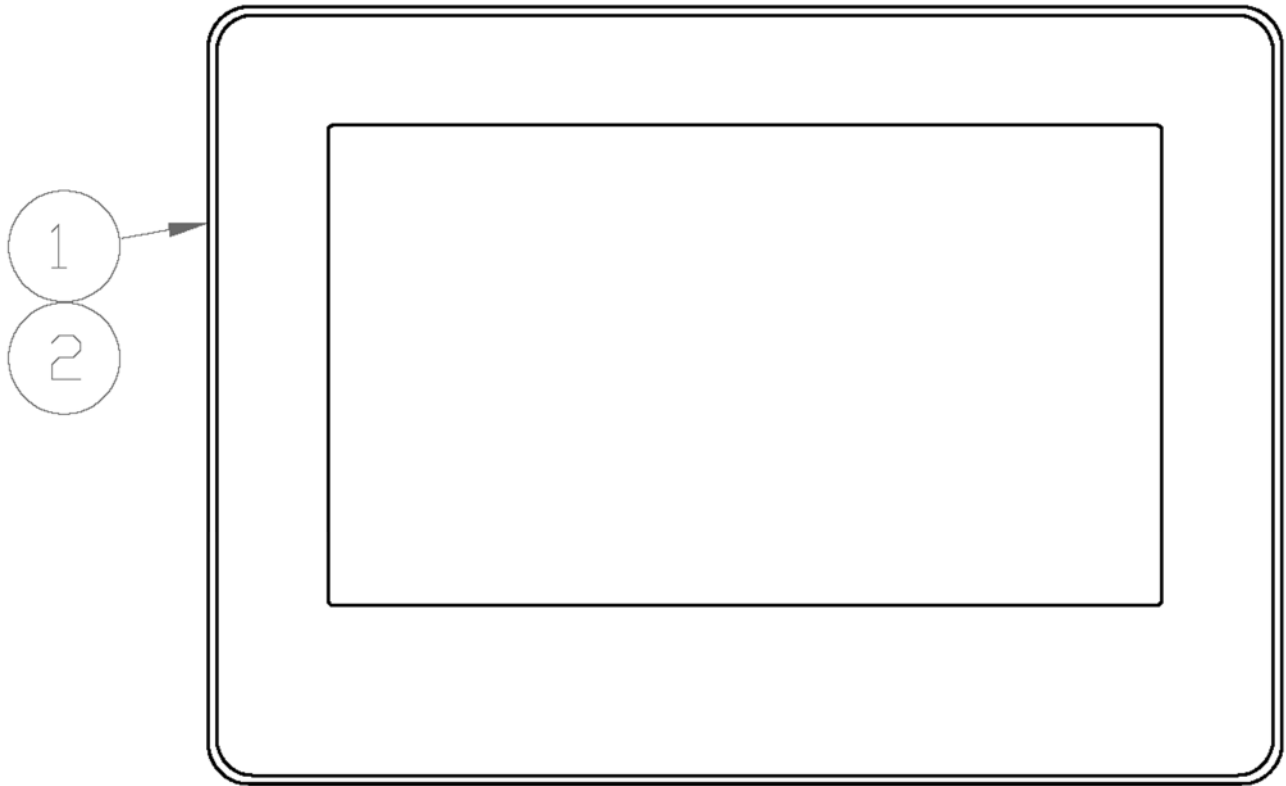
20RA25093 ASM, HMI STATION

Item Number	Part Number	Part Description	Quantity
1	20R23491	ENCLOSURE - HMI CONTROLS	1
2	20R23492	PANEL	1
3	20RA25094	ASM - HMI DISPLAY	1
4	20R21794	OPERATOR - PUSHBUTTON	3
5	20R21800	MODULE - POWER WITH LATCH	3
6	20R21795	OPERATOR - PUSHBUTTON	3
7	20R21804	BLOCK - CONTACT (SMNC)	2
8	20R21830	OPERATOR - PUSHBUTTON	1
9	20R21832	MODULE - POWER WITH LATCH	1
10	20R23201	OPERATOR - PUSHBUTTON	1
11	6R10284	MODULE - POWER WITH LATCH	1
12	20R21796	OPERATOR - PUSHBUTTON	3
13	6R10250	OPERATOR - SELECTOR SWITCH	1
14	20R23514	OPERATOR - SELECTOR SWITCH	1
15	20R21801	LATCH	9
16	20R21802	BLOCK - CONTACT (NO)	17
17	20R21803	BLOCK - CONTACT (NC)	8
18	20R21805	PLATE - LEGEND	1
19	20R21817	PLATE - LEGEND	1
20	20R21818	PLATE - LEGEND	1
21	20R21819	PLATE - LEGEND	1
22	20R21820	PLATE - LEGEND	1
23	20R21807	PLATE - LEGEND	1
24	20R21808	PLATE - LEGEND	1
25	20R23203	PLATE - LEGEND	1
26	20R23448	PLATE - LEGEND	1
27	20R23515	PLATE - LEGEND	1

20RA25093 ASM, HMI STATION

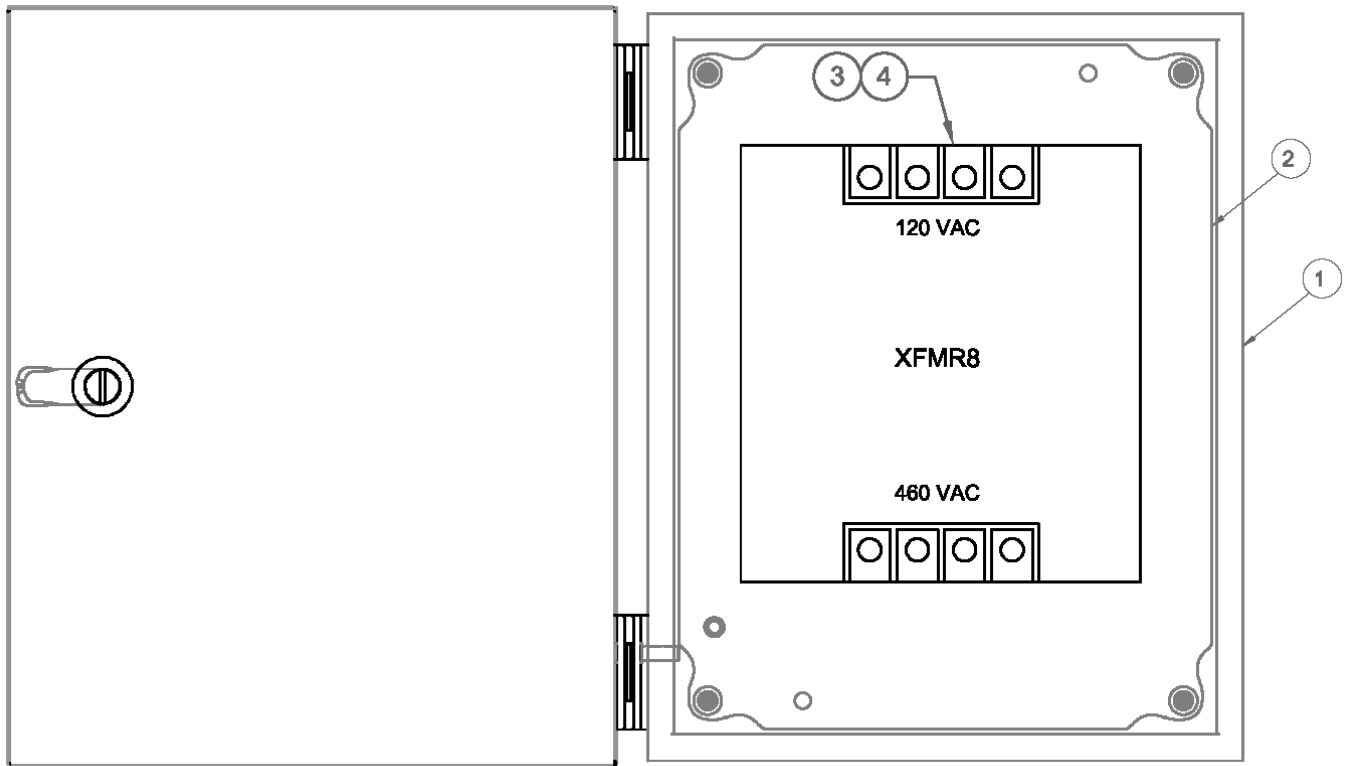
[illegible]

20RA25094 ASM, HMI DISPLAY



Item Number	Part Number	Part Description	Quantity
1	20R24886	DISPLAY - HMI, BLANK	1
2	20R24905	ADAPTER - HMI DISPLAY MOUNTING	1
3	20R25125	PROGRAM - HMI DISPLAY, WC600 CAPPER	1

20RA25122 ASM, CONTROL TRANSFORMER



Item Number	Part Number	Part Description	Quantity
1	20R25098	ENCLOSURE	1
2	20R25123	PANEL	1
3	20R21862	TRANSFORMER - CONTROL	1
4	20R22485	KIT - COVER	1

20RA25095 ASM, PLC

No Image

Item Number	Part Number	Part Description	Quantity
1	20R23497	CONTROLLER - PROGRAMMABLE LOGIC	1
2	20R25124	PROGRAM - PLC, WC600 CAPPER	1



SECTION E

SIDE BELT BRACKET ASSEMBLIES

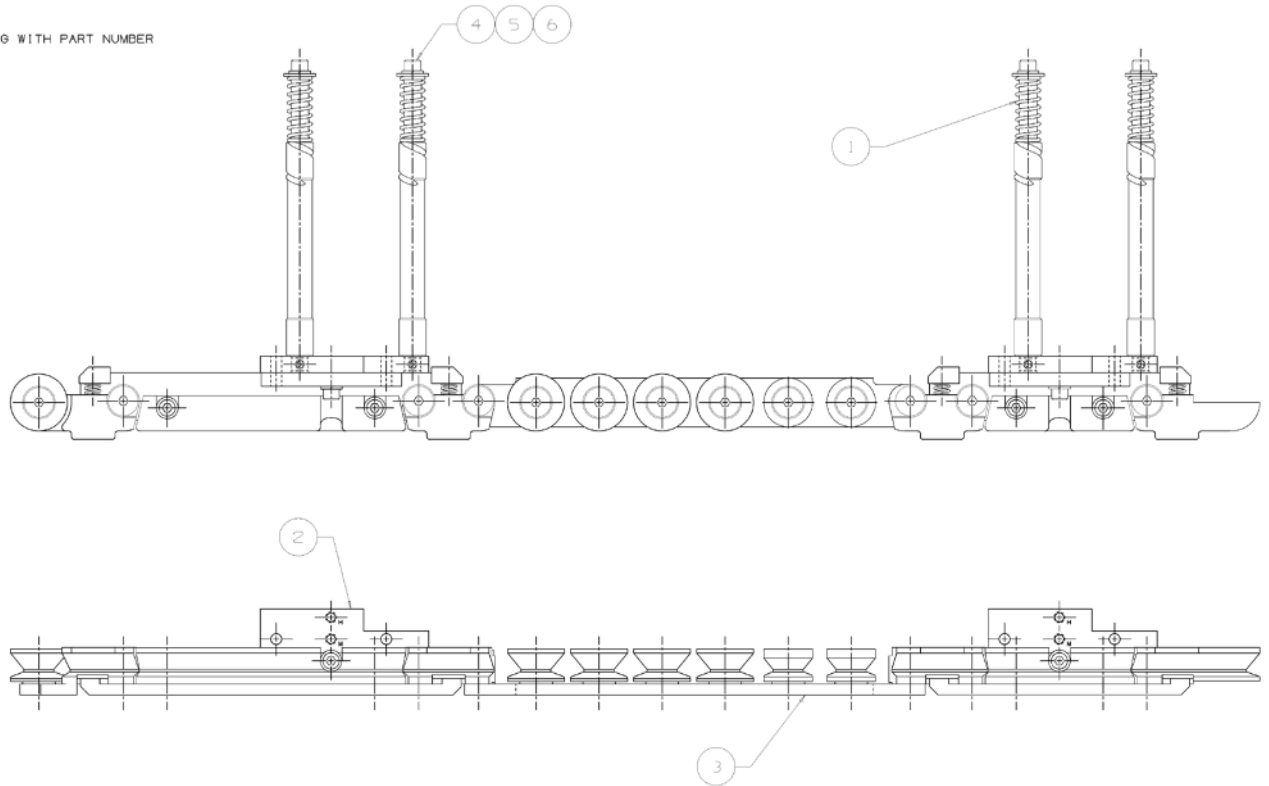
Assembly Number	Description	Page Number
20RA11058	ASM, REAR ADJ SIDE BELT BRACKET EXTND ENT.	1
20RA11057	ASM, REAR SIDE BELT BRACKET EXTND ENT.	2
20RA11062	ASM, FRONT ADJ SIDE BELT BRACKET EXTND ENT.	4
20RA11061	ASM, FRONT SIDE BELT BRACKET EXTND ENT.	5
20RA10465	ASM, FRONT ADJ SIDE BELT BRACKET	7
20RA10464	ASM, FRONT SIDE BELT BRACKET	8
20RA10470	ASM, REAR ADJ SIDE BELT BRACKET	10
20RA10469	ASM, REAR SIDE BELT BRACKET	11
20RA22691	ASM, EXTND SIDE BELT BRACKET REAR	13
20RA22690	ASM, EXTND SIDE BELT BRACKET REAR	14
20RA22693	ASM, EXTND SIDE BELT FRONT	16
20RA22692	ASM, EXTND SIDE BELT FRONT	17
20RA20628	ASM, METRIC ADJ SSB SIDE BELT BRKT FNT	19
20RA20626	ASM, METRIC SSB SIDE BELT BRKT FNT	20
20RA20629	ASM, METRIC ADJ SSB SIDE BELT BRKT REAR	22



Assembly Number	Description	Page Number
20RA20627	ASM, METRIC SSB SIDE BELT BRACKET REAR	23
20RA21175	ASM, SIDE SEALING BELT SYSTEM	25
20RA20293	ASM, VAR. DIFF. SIDE SEALING BELT	26
20RA20010	ASM, VAR. DIFF. SIDE SEALING BELT SHOE	29
20RA20294	ASM, DRIVE SHAFT	32
20RA20387	ASM, SIDE SEALING BELT HOLD DOWN	33
20RA20582	ASM, BELT ROLLER	34
20RA20460	ASM, CONTROL RETROFIT	35
20RA20461	ASM, PANEL AUX. CONTROL	36
20RA20478	ASM, PANEL MAIN CONTROL	39

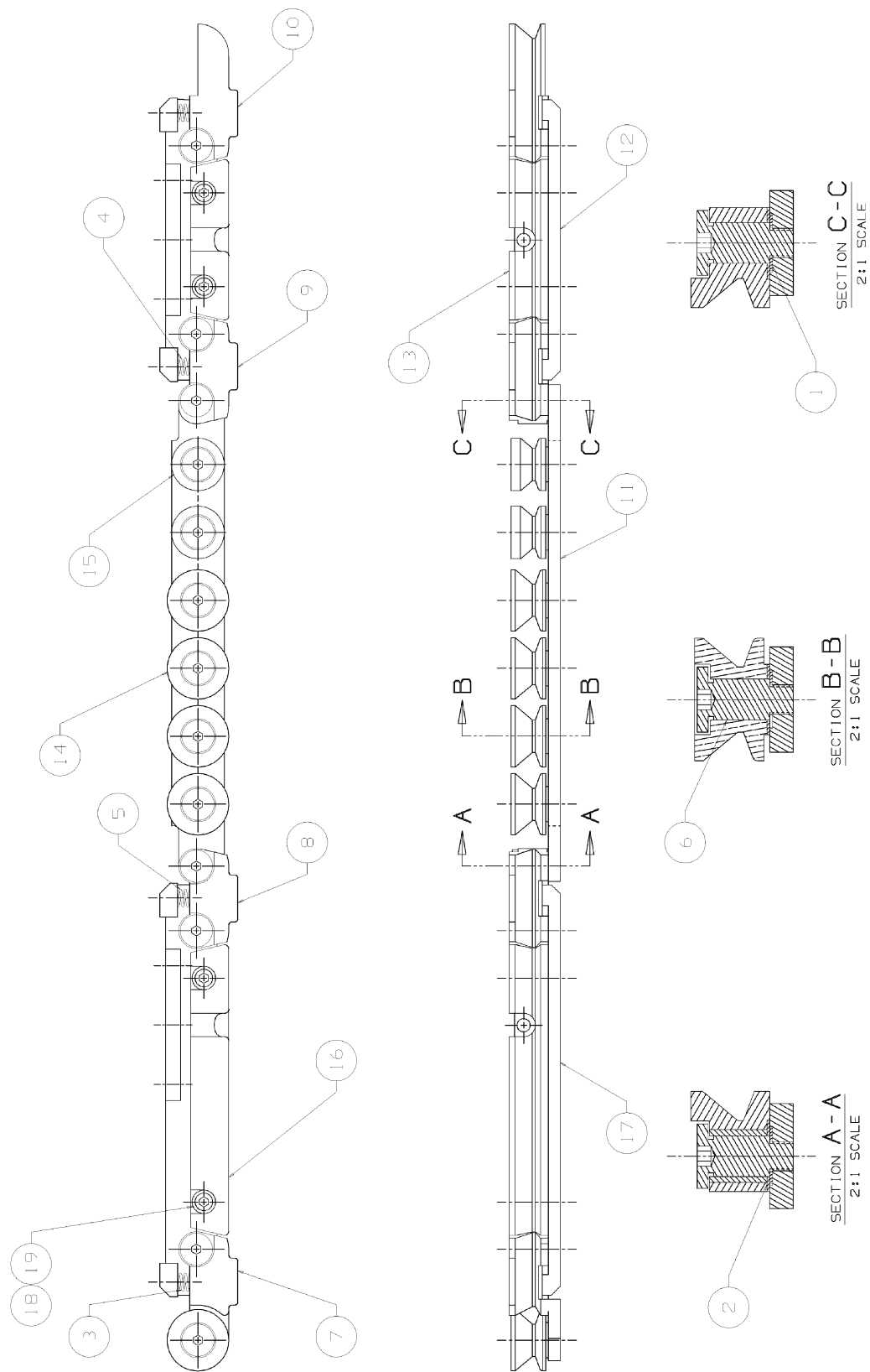
20RA11058 ASM, REAR ADJ SIDE BELT BRACKET EXTND ENT.

NOTES:
1. TAG WITH PART NUMBER



Item Number	Part Number	Part Description	Quantity
1	15SP3-47	SPRING-COMPRESSION	4
2	20R21902D	BRACKET-REAR SIDEBELT MOUNTING	2
3	20RA11057	ASM-BRACKET	1
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
4		1/4-20 X 3/4 LONG SOCKET HEAD CAP SCREW	6
5		1/4 SIZE LOCKWASHER	6
6		1/4 SIZE PLAIN WASHER	4

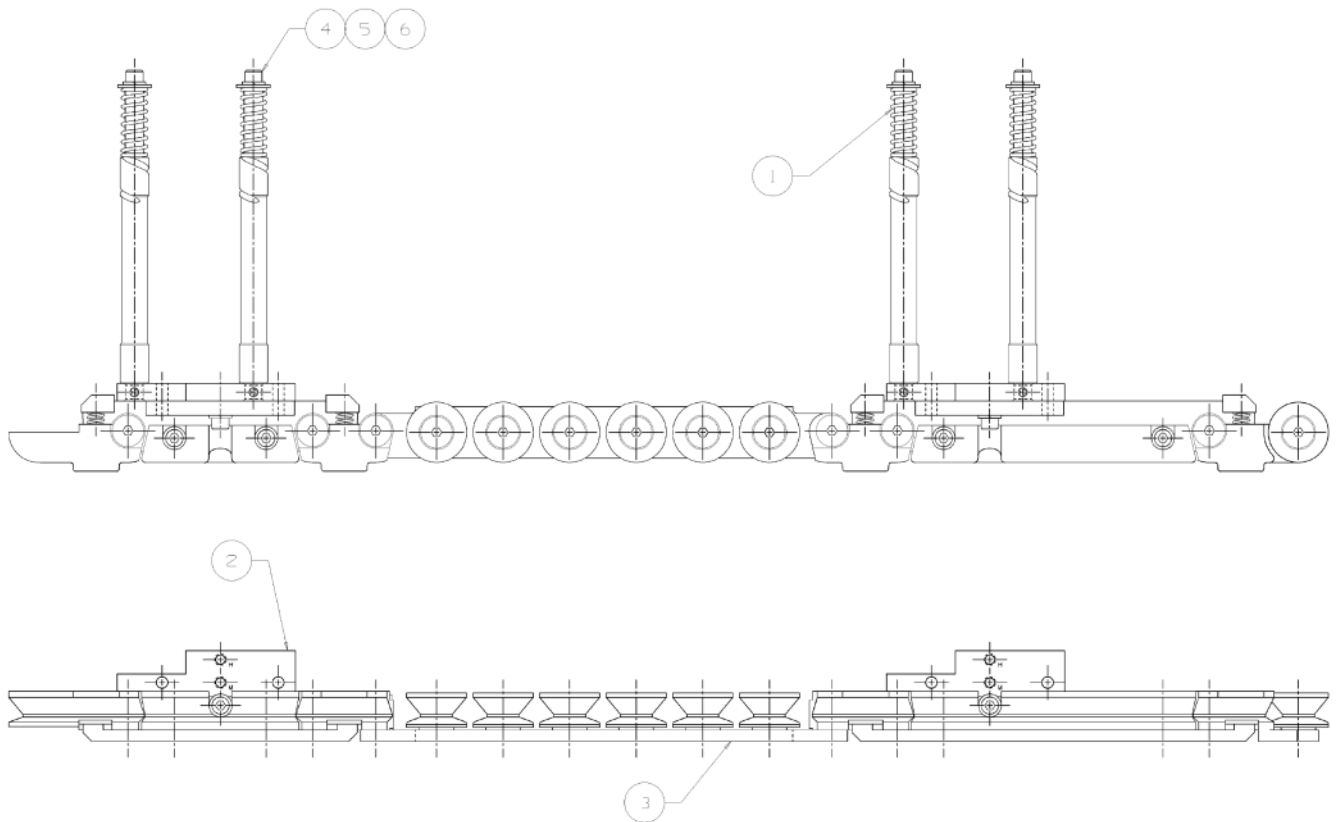
20RA11057 ASM, REAR SIDE BELT BRACKET EXTND ENT.



20RA11057 ASM, REAR SIDE BELT BRACKET EXTND ENT.

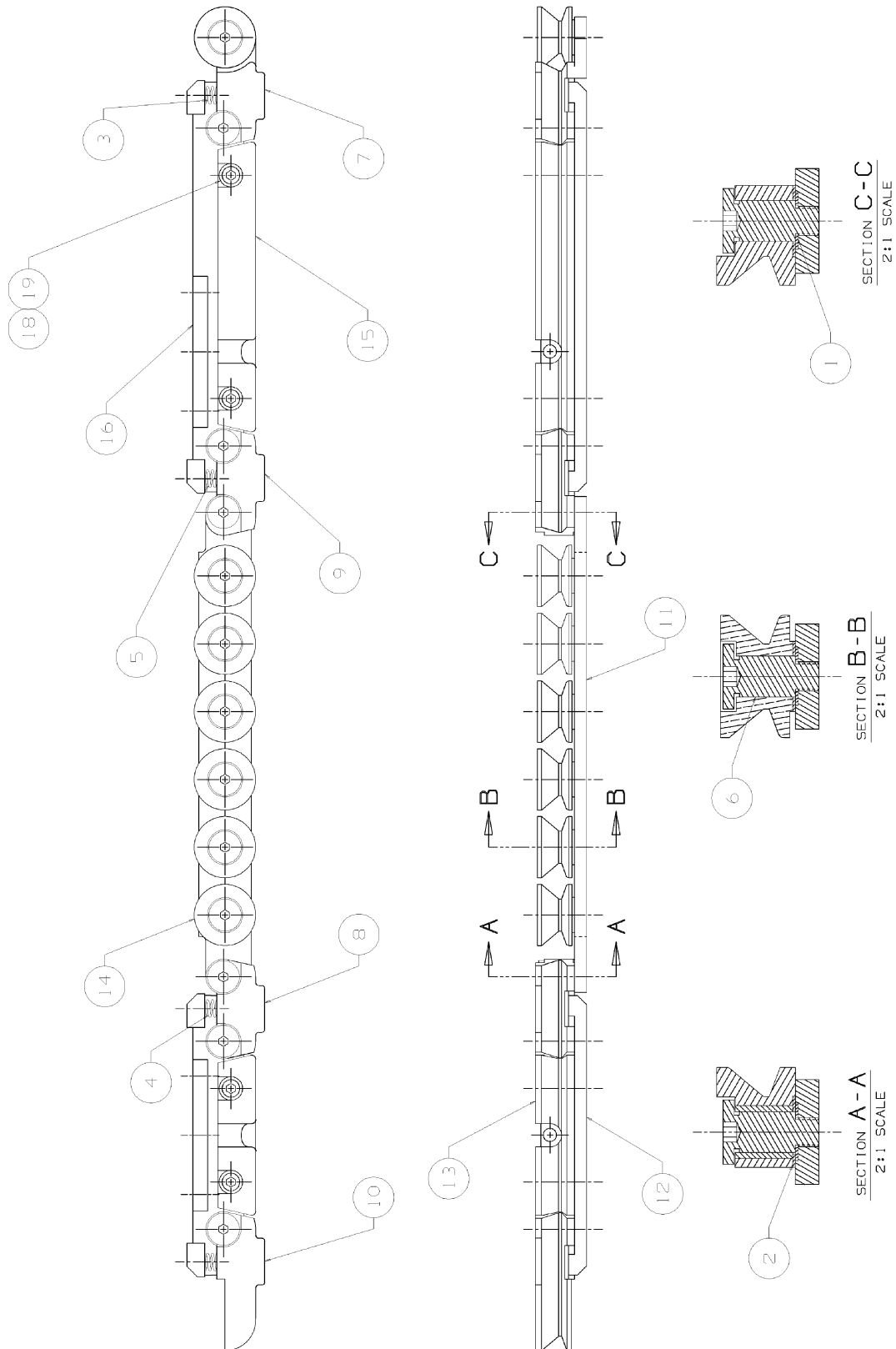
Item Number	Part Number	Part Description	Quantity
1	14SP3-21	WASHER	13
2	14SP4-18	WASHER	13
3	15SP2-51	SPRING-COMPRESSION	2
4	15SP2-52	SPRING-COMPRESSION	1
5	15SP2-54	SPRING-COMPRESSION	1
6	19SP3-11	SCREW-SHOULDER	13
7	20R10472	PIVOT-SIDE BELT LEFT	1
8	20R10474	PIVOT-SIDE BELT LEFT	1
9	20R10475	PIVOT-SIDE BELT RIGHT	1
10	20R10477	PIVOT-SIDE BELT RIGHT	1
11	20R10478	BRIDGE-SIDE BELT	1
12	20R10479	BRACKET-SIDE BELT	1
13	20R10480	GUIDE-FIXED SIDE BELT	1
14	20R21909D	ROLLER-SIDE BELT	5
15	20R21910D	ROLLER-SIDE BELT	2
16	20R11055	GUIDE-FIXED REAR	1
17	20R11056	BRACKET-EXT.ENTRANCE	1
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
18		1/4-20 X 3/4 LONG SOCKET HEAD CAP SCREW	4
19		1/4 SIZE LOCKWASHER	4

20RA11062 ASM, FRONT ADJ SIDE BELT BRACKET EXTND ENT.



Item Number	Part Number	Part Description	Quantity
1	15SP3-47	SPRING-COMPRESSION	4
2	20R21903D	BRACKET-FRONT SIDEBELT MOUNTNG	2
3	20RA11061	ASM-BRACKET-EXTENDED ENTRANCE	1
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
4		1/4-20 X 3/4 LONG SOCKET HEAD CAP SCREW	6
5		1/4 SIZE LOCKWASHER	6
6		1/4 SIZE PLAIN WASHER	4

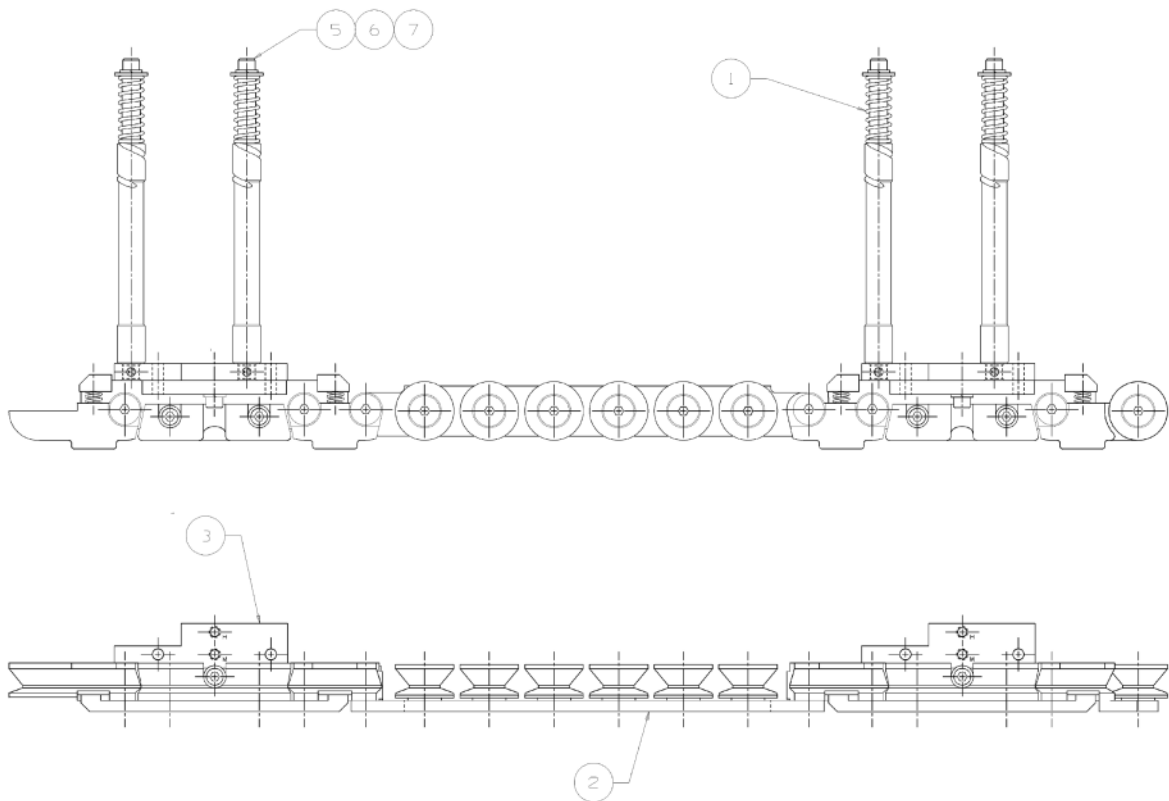
20RA11061 ASM, BRACKET-EXTENDED ENTRANCE



20RA11061 ASM, BRACKET-EXTENDED ENTRANCE

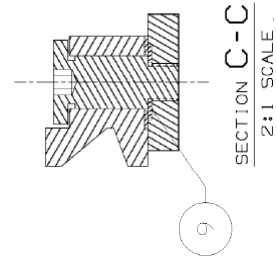
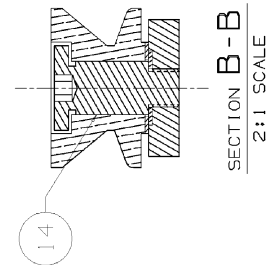
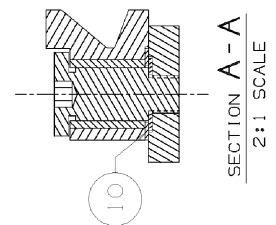
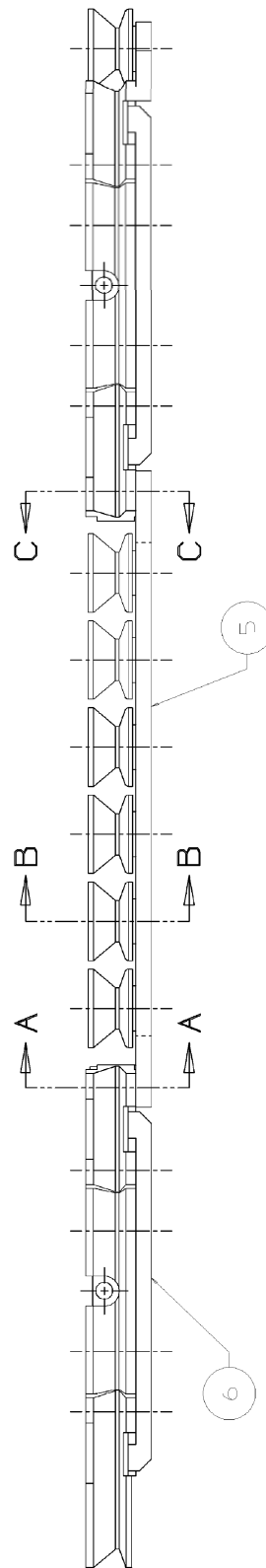
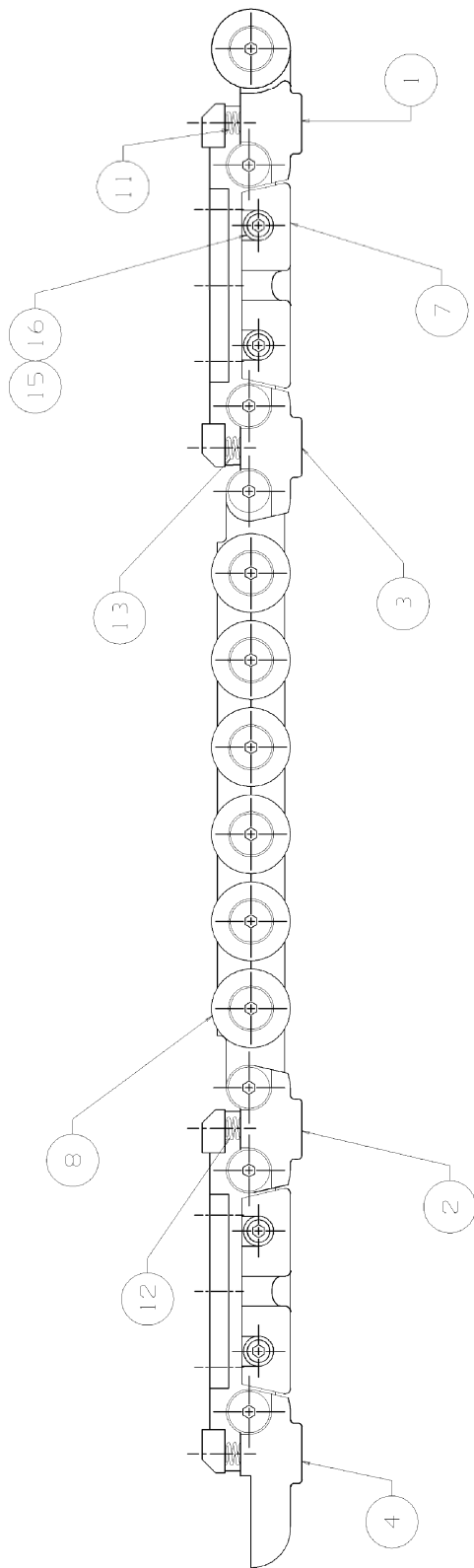
Item Number	Part Number	Part Description	Quantity
1	14SP3-21	WASHER	13
2	14SP4-18	WASHER	13
3	15SP2-51	SPRING-COMPRESSION	2
4	15SP2-52	SPRING-COMPRESSION	1
5	15SP2-54	SPRING-COMPRESSION	1
6	19SP3-11	SCREW-SHOULDER	13
7	20R10473	PIVOT-SIDE BELT RIGHT	1
8	20R10474	PIVOT-SIDE BELT LEFT	1
9	20R10475	PIVOT-SIDE BELT RIGHT	1
10	20R10476	PIVOT-SIDE BELT LEFT	1
11	20R10478	BRIDGE-SIDE BELT	1
12	20R10479	BRACKET-SIDE BELT	1
13	20R10480	GUIDE-FIXED SIDE BELT	1
14	20R21909D	ROLLER-SIDE BELT	7
15	20R11059	GUIDE-FIXED ENTRANCE	1
16	20R11060	BRACKET-EXT.ENTRANCE	1
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
17		1/4-20 X 3/4 LONG SOCKET HEAD CAP SCREW	4
18		1/4 SIZE LOCKWASHER	4

20RA10465 ASM, FRONT ADJ SIDE BELT BRACKET



Item Number	Part Number	Part Description	Quantity
1	15SP3-47	SPRING-COMPRESSION	4
2	20RA10464	ASM-BRACKET-SIDE BELT	1
3	20R21903D	BRACKET-FRONT SIDEBELT MOUNTNG	2
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
5		1/4-20 X 3/4 LONG SOCKET HEAD CAP SCREW	6
6		1/4 SIZE PLAIN WASHER	4
7		1/4 SIZE LOCKWASHER	6

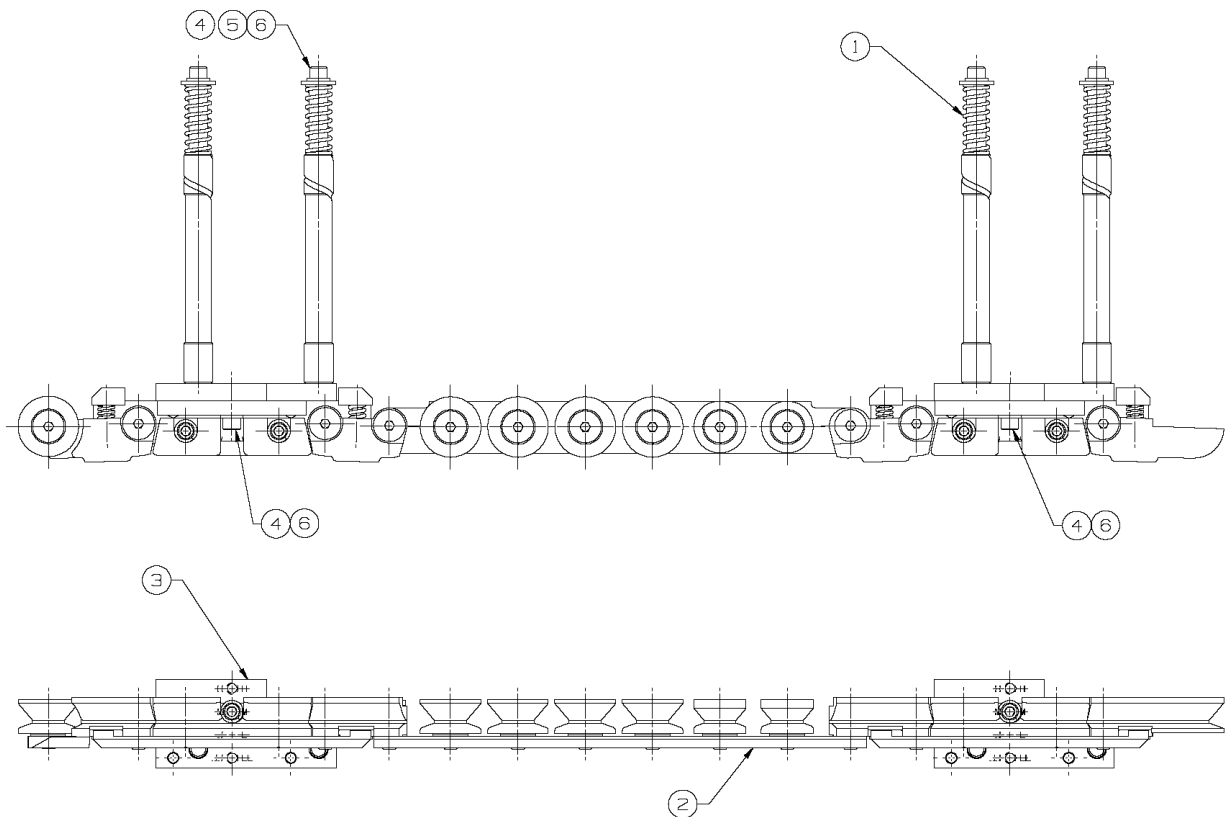
20RA10464 ASM, FRONT SIDE BELT BRACKET



20RA10464 ASM, FRONT SIDE BELT BRACKET

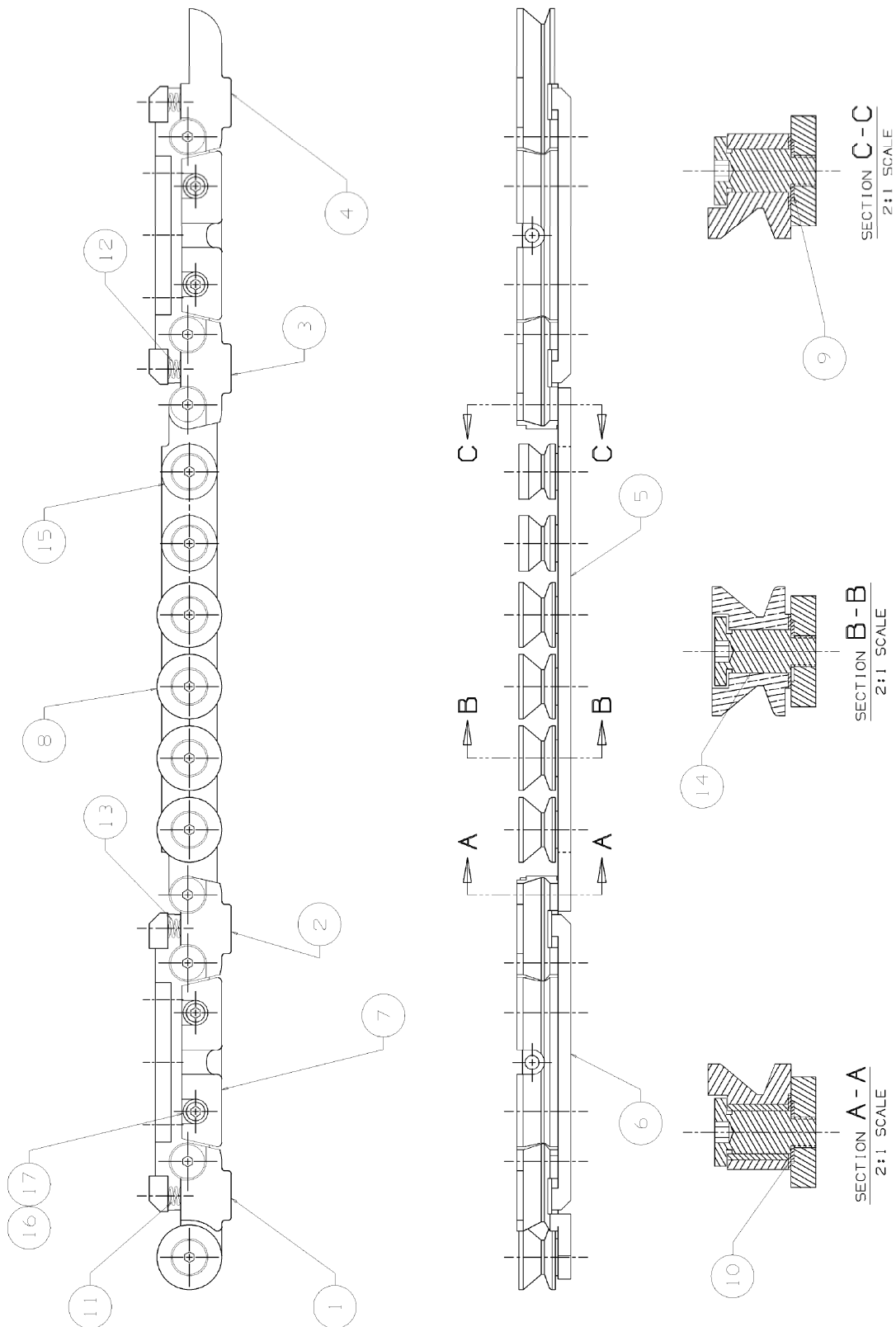
Item Number	Part Number	Part Description	Quantity
1	20R10473	PIVOT-SIDE BELT RIGHT	1
2	20R10474	PIVOT-SIDE BELT LEFT	1
3	20R10475	PIVOT-SIDE BELT RIGHT	1
4	20R10476	PIVOT-SIDE BELT LEFT	1
5	20R10478	BRIDGE-SIDE BELT	1
6	20R10479	BRACKET-SIDE BELT	2
7	20R10480	GUIDE-FIXED SIDE BELT	2
8	20R21909D	ROLLER-SIDE BELT	7
9	14SP3-21	WASHER	13
10	14SP4-18	WASHER	13
11	15SP2-51	SPRING-COMPRESSION	2
12	15SP2-52	SPRING-COMPRESSION	1
13	15SP2-54	SPRING-COMPRESSION	1
14	19SP3-11	SCREW-SHOULDER	13
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
15		1/4-20 X 3/4 LG. SOC. HD. CAP SCREW	4
16		1/4 SIZE LOCKWASHER	4

20RA10470 ASM, REAR ADJ SIDE BELT BRACKET



Item Number	Part Number	Part Description	Quantity
1	15SP3-47	SPRING-COMPRESSION	4
2	20RA10469	ASM-BRACKET-REAR SIDE BELT	1
3	20R21902D	BRACKET-REAR SIDEBELT MOUNTING	2
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
4		1/4-20 X 3/4 LONG SOCKET HEAD CAP SCREW	6
5		1/4 SIZE PLAIN WASHER	4
6		1/4 SIZE LOCKWASHER	6

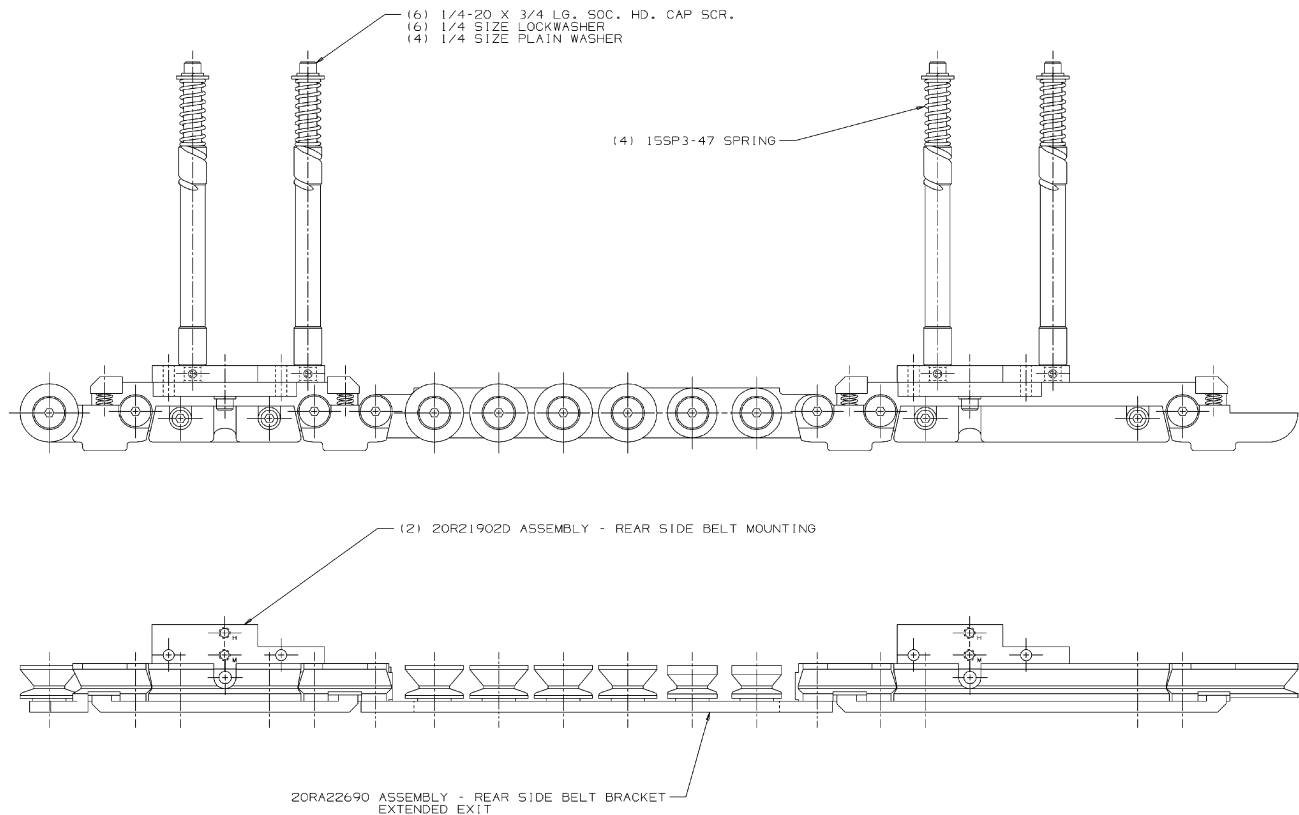
20RA10469 ASM, BRACKET REAR SIDE BELT



20RA10469 ASM, BRACKET REAR SIDE BELT

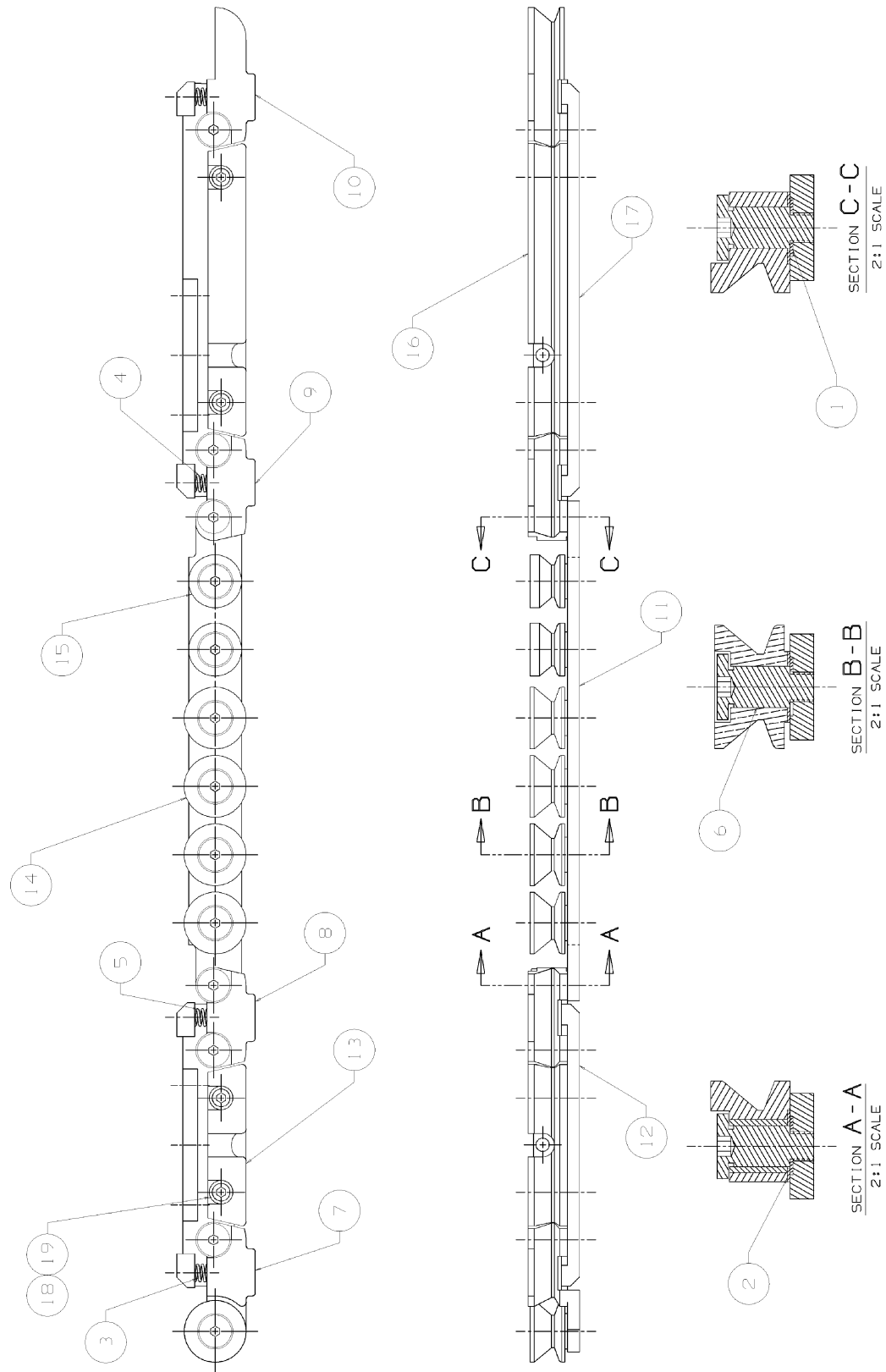
Item Number	Part Number	Part Description	Quantity
1	20R10472	PIVOT-SIDE BELT LEFT	1
2	20R10474	PIVOT-SIDE BELT LEFT	1
3	20R10475	PIVOT-SIDE BELT RIGHT	1
4	20R10477	PIVOT-SIDE BELT RIGHT	1
5	20R10478	BRIDGE-SIDE BELT	1
6	20R10479	BRACKET-SIDE BELT	2
7	20R10480	GUIDE-FIXED SIDE BELT	2
8	20R21909D	ROLLER-SIDE BELT	5
9	14SP3-21	WASHER	13
10	14SP4-18	WASHER	13
11	15SP2-51	SPRING-COMPRESSION	2
12	15SP2-52	SPRING-COMPRESSION	1
13	15SP2-54	SPRING-COMPRESSION	1
14	19SP3-11	SCREW-SHOULDER	13
15	20R21910D	ROLLER-SIDE BELT	2
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
16		1/4-20 X 3/4 LG. SOC. HD. CAP SCREW	4
17		1/4 SIZE LOCKWASHER	4

20RA22691 ASM, EXTND SIDE BELT BRACKET REAR



Item Number	Part Number	Part Description	Quantity
1	15SP3-47	SPRING-COMPRESSION	4
2	20R21902D	BRACKET-REAR SIDEBELT MOUNTING	2
3	20RA22690	ASM-SIDEBELT BKT EXT EXIT REAR	1
4	P895FS	UNLESS NOTED, USE 300 SERIES SS FASTENERS.	1
5	P895FS	1/4-20 X 3/4 LONG SOCKET HEAD CAP SCREW	6
6	P895FS	1/4 SIZE LOCKWASHER	6
7	P895FS	1/4 SIZE PLAIN WASHER	4

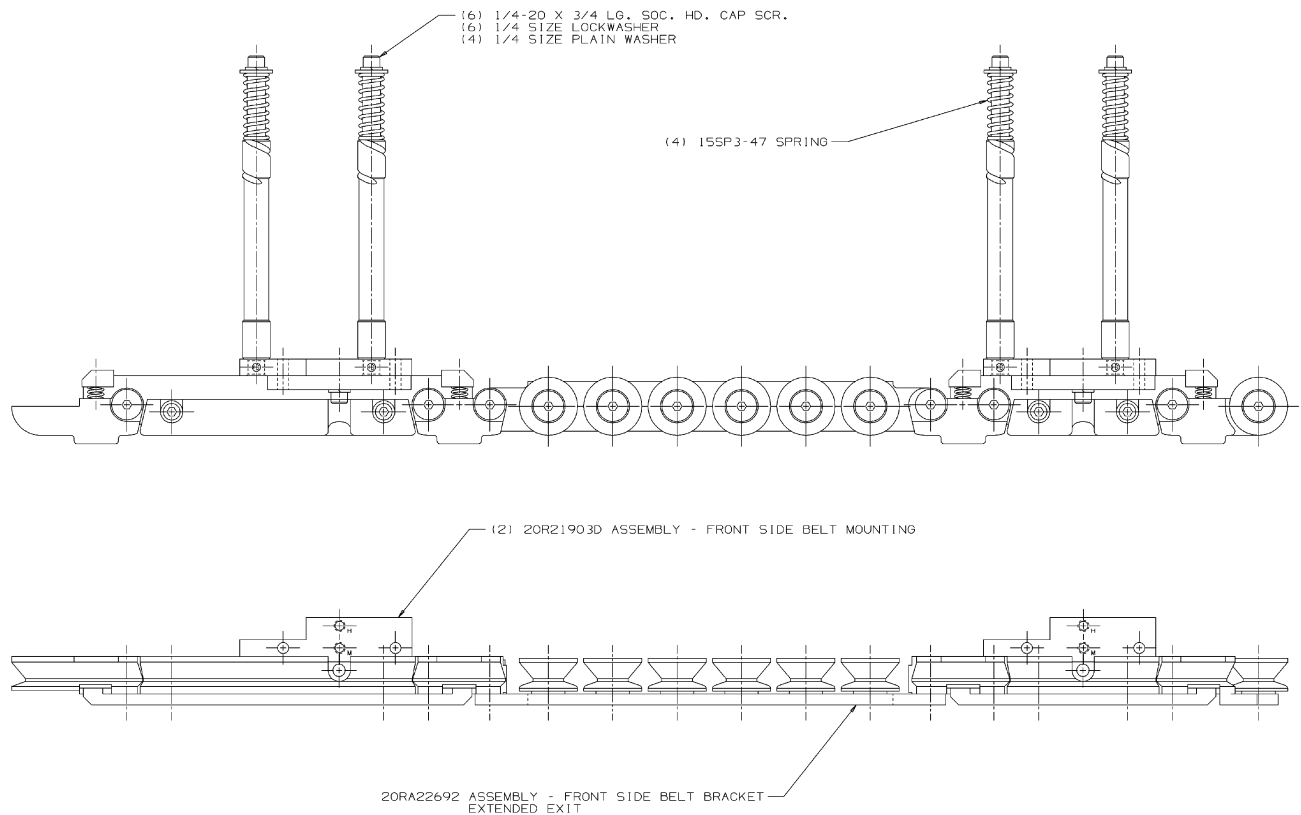
20RA22690 ASM, EXTND SIDE BELT BRACKET REAR



20RA22690 ASM, EXTND SIDE BELT BRACKET REAR

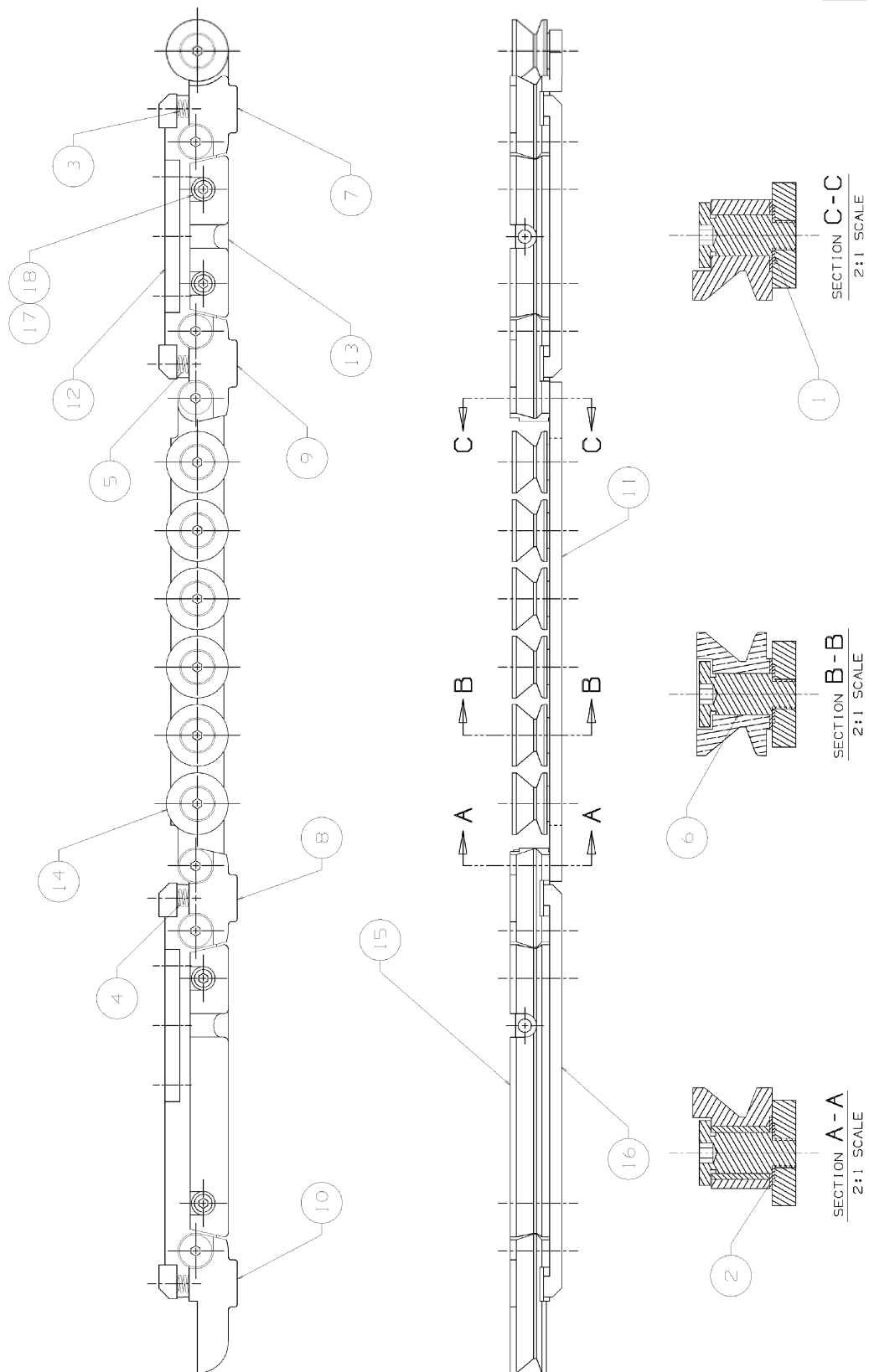
Item Number	Part Number	Part Description	Quantity
1	14SP3-21	WASHER	13
2	14SP4-18	WASHER	13
3	15SP2-51	SPRING-COMPRESSION	2
4	15SP2-52	SPRING-COMPRESSION	1
5	15SP2-54	SPRING-COMPRESSION	1
6	19SP3-11	SCREW-SHOULDER	13
7	20R10472	PIVOT-SIDE BELT LEFT	1
8	20R10474	PIVOT-SIDE BELT LEFT	1
9	20R10475	PIVOT-SIDE BELT RIGHT	1
10	20R10477	PIVOT-SIDE BELT RIGHT	1
11	20R10478	BRIDGE-SIDE BELT	1
12	20R10479	BRACKET-SIDE BELT	1
13	20R10480	GUIDE-FIXED SIDE BELT	1
14	20R21909D	ROLLER-SIDE BELT	5
15	20R21910D	ROLLER-SIDE BELT	2
16	20R11059	GUIDE-FIXED ENTRANCE	1
17	20R11060	BRACKET-EXT.ENTRANCE	1
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
18		1/4-20 X 3/4 LONG SOCKET HEAD CAP SCREW	4
19		1/4 SIZE LOCKWASHER	4

20RA22693 ASM, EXTND SIDE BELT FRONT



Item Number	Part Number	Part Description	Quantity
1	15SP3-47	SPRING-COMPRESSION	4
2	20R21903D	BRACKET-FRONT SIDEBELT MOUNTNG	2
3	20RA22692	ASM-SIDEBELT BKT EXT EXIT FRT	1
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
5		1/4-20 X 3/4 LONG SOCKET HEAD CAP SCREW	6
6		1/4 SIZE LOCKWASHER	6
7		1/4 SIZE PLAIN WASHER	4

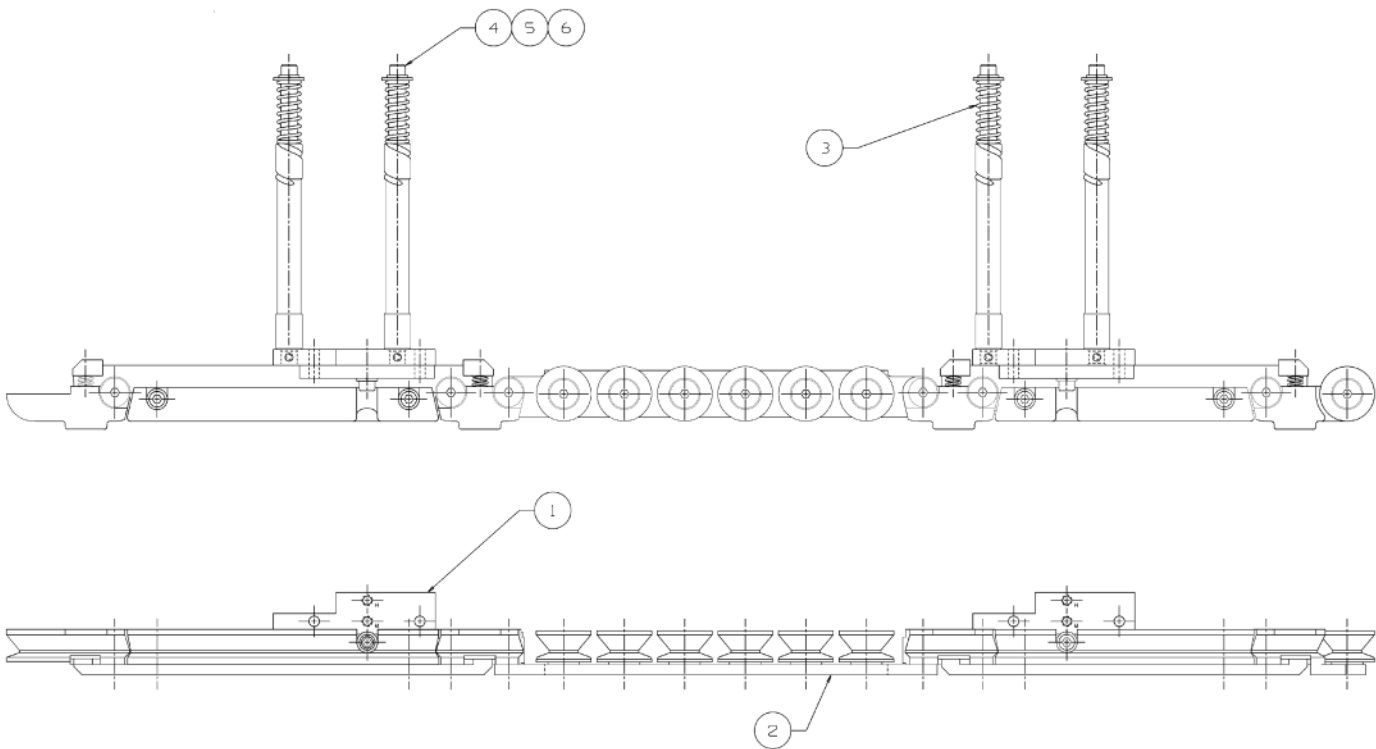
20RA22692 ASM, EXTEND SIDE BELT FRONT



20RA22692 ASM, EXTEND SIDE BELT FRONT

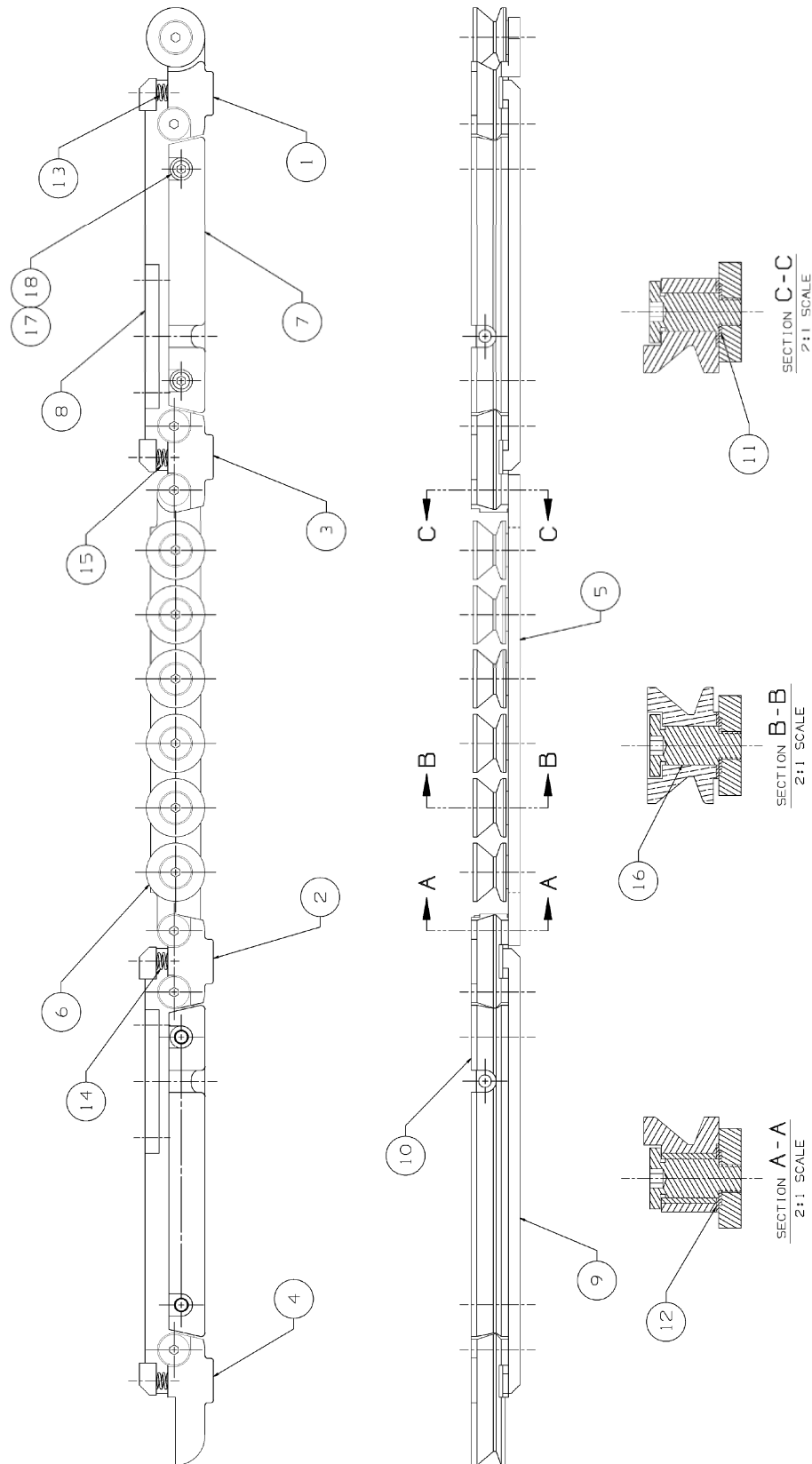
Item Number	Part Number	Part Description	Quantity
1	14SP3-21	WASHER	13
2	14SP4-18	WASHER	13
3	15SP2-51	SPRING-COMPRESSION	2
4	15SP2-52	SPRING-COMPRESSION	1
5	15SP2-54	SPRING-COMPRESSION	1
6	19SP3-11	SCREW-SHOULDER	13
7	20R10473	PIVOT-SIDE BELT RIGHT	1
8	20R10474	PIVOT-SIDE BELT LEFT	1
9	20R10475	PIVOT-SIDE BELT RIGHT	1
10	20R10476	PIVOT-SIDE BELT LEFT	1
11	20R10478	BRIDGE-SIDE BELT	1
12	20R10479	BRACKET-SIDE BELT	1
13	20R10480	GUIDE-FIXED SIDE BELT	1
14	20R21909D	ROLLER-SIDE BELT	7
15	20R11055	GUIDE-FIXED REAR	1
16	20R11056	BRACKET-EXT.ENTRANCE	1
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
17		1/4-20 X 3/4 LONG SOCKET HEAD CAP SCREW	4
18		1/4 SIZE LOCKWASHER	4

20RA20628 ASM, METRIC ADJ SSB SIDE BELT BRKT FNT



Item Number	Part Number	Part Description	Quantity
1	20R21903D	BRACKET-FRONT SIDEBELT MOUNTNG	2
2	20RA20626	ASM-SIDEBELT BRKT.FR.METRIC	1
3	15SP3-47	SPRING-COMPRESSION	4
4		1/4-20 X .75 LG.SOC.HD.CAP SCR.	6
5		1/4 SIZE LOCKWASHER	6
6		1/4 SIZE PLAIN WASHER	4

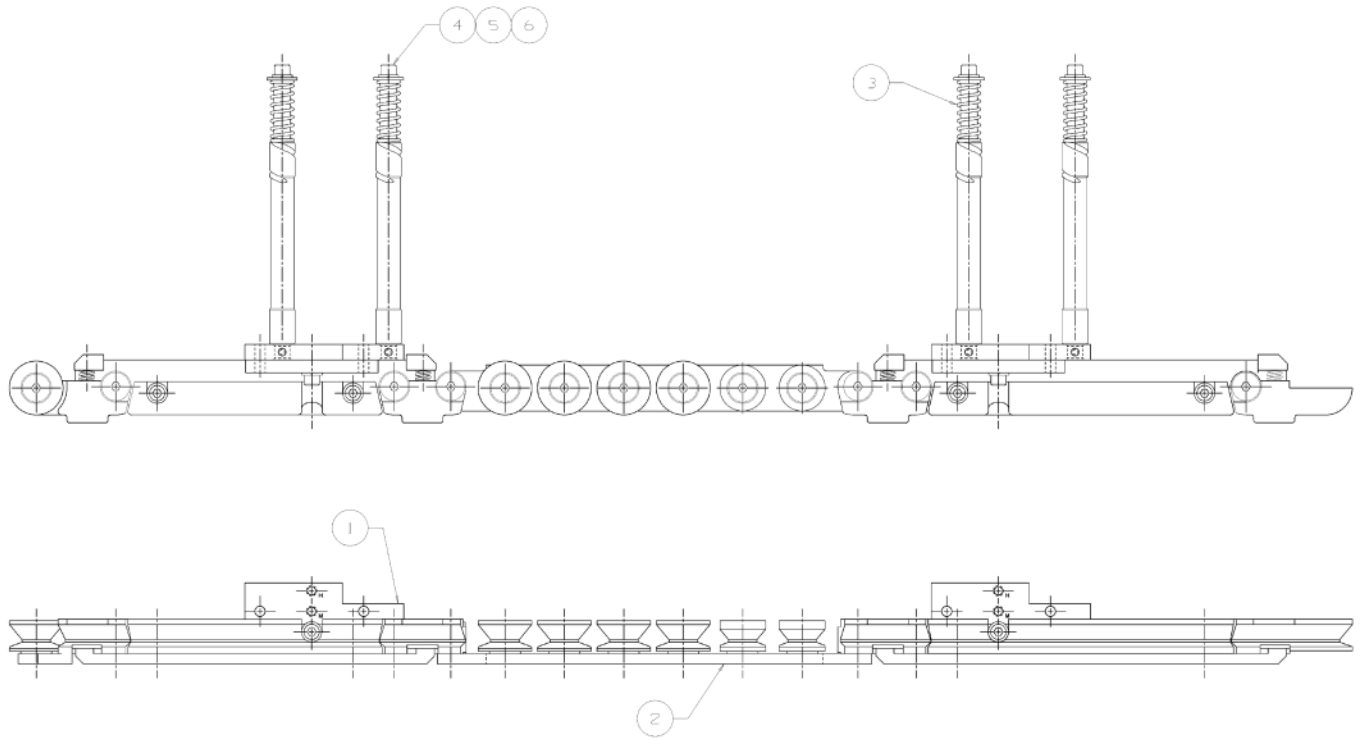
20RA20626 ASM, METRIC SSB SIDE BELT BRKT FNT



20RA20626 ASM, METRIC SSB SIDE BELT BRKT FNT

Item Number	Part Number	Part Description	Quantity
1	20R10473	PIVOT-SIDE BELT RIGHT	1
2	20R10474	PIVOT-SIDE BELT LEFT	1
3	20R10475	PIVOT-SIDE BELT RIGHT	1
4	20R10476	PIVOT-SIDE BELT LEFT	1
5	20R10478	BRIDGE-SIDE BELT	1
6	20R21909D	ROLLER-SIDE BELT	7
7	20R11059	GUIDE-FIXED ENTRANCE	1
8	20R11060	BRACKET-EXT.ENTRANCE	1
9	20R20632	BRACKET-FRONT METRIC SSB	1
10	20R20633	GUIDE-FIXED FRONT METRIC SSB	1
11	14SP3-21	WASHER	13
12	14SP4-18	WASHER	13
13	15SP2-51	SPRING-COMPRESSION	2
14	15SP2-52	SPRING-COMPRESSION	1
15	15SP2-54	SPRING-COMPRESSION	1
16	19SP3-11	SCREW-SHOULDER	13
17		1/4-20 X .75 LG.SOC.HD.CAP SCR.	4
18		1/4 SIZE LOCKWASHER	4

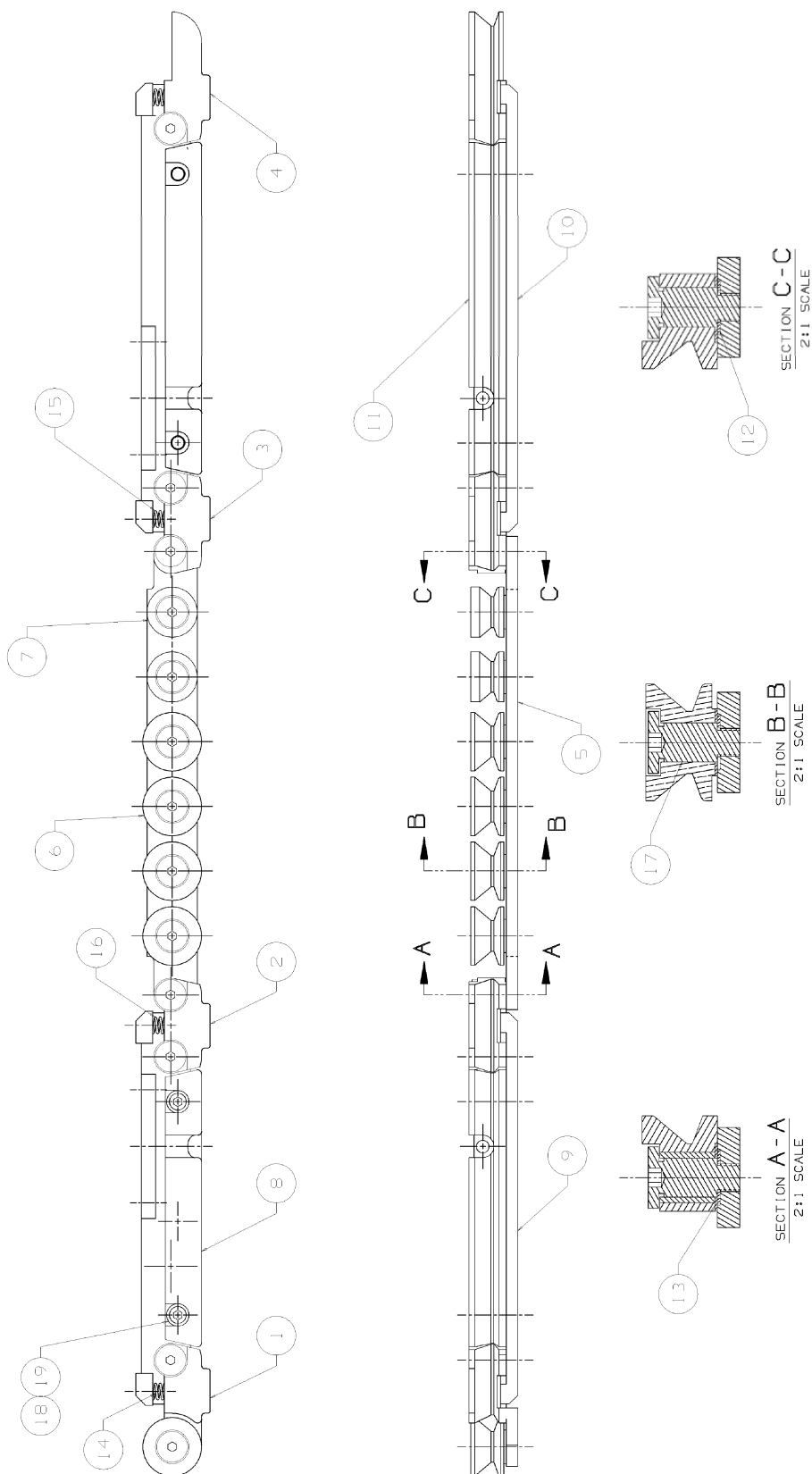
20RA20629 ASM, METRIC ADJ SSB SIDE BELT BRKT REAR



Item Number	Part Number	Part Description	Quantity
1	20R21902D	BRACKET-REAR SIDEBELT MOUNTING	2
2	20RA20627	ASM-SIDEBELT BRKT.REAR METRIC	1
3	15SP3-47	SPRING-COMPRESSION	4
4		1/4-20 X .75 LG.SOC.HD.CAP SCR.	6
5		1/4 SIZE LOCKWASHER	6
6		1/4 SIZE PLAIN WASHER	4

20RA20627 ASM, METRIC SSB SIDE BELT BRACKET REAR

NOTES: 1. TAG WITH PART NUMBER.



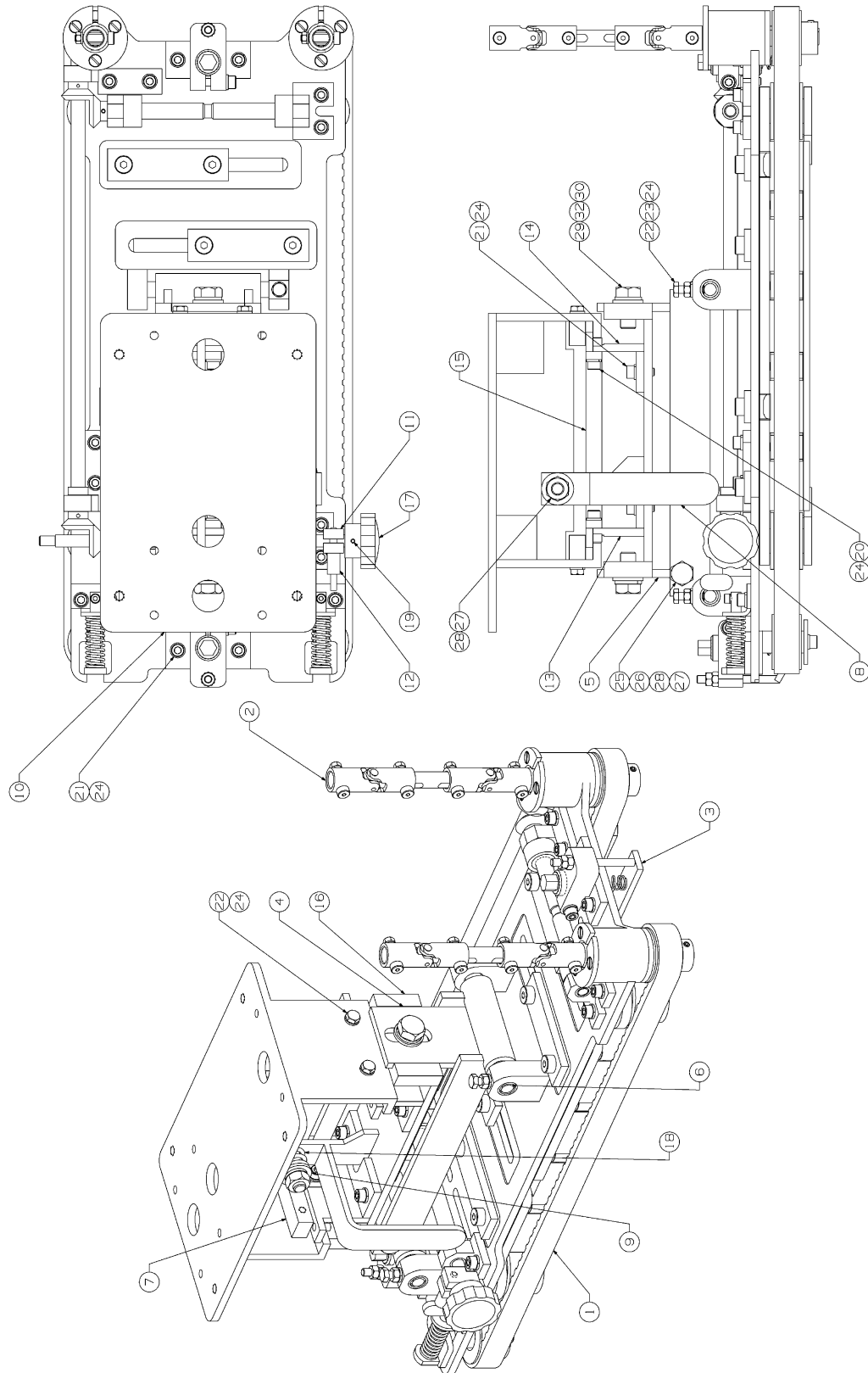
20RA20627 ASM, METRIC SSB SIDE BELT BRACKET REAR

Item Number	Part Number	Part Description	Quantity
1	20R10472	PIVOT-SIDE BELT LEFT	1
2	20R10474	PIVOT-SIDE BELT LEFT	1
3	20R10475	PIVOT-SIDE BELT RIGHT	1
4	20R10477	PIVOT-SIDE BELT RIGHT	1
5	20R10478	BRIDGE-SIDE BELT	1
6	20R21909D	ROLLER-SIDE BELT	5
7	20R21910D	ROLLER-SIDE BELT	2
8	20R11055	GUIDE-FIXED REAR	1
9	20R11056	BRACKET-EXT.ENTRANCE	1
10	20R20630	BRACKET-REAR METRIC SSB	1
11	20R20631	GUIDE-FIXED REAR METRIC SSB	1
12	14SP3-21	WASHER	13
13	14SP4-18	WASHER	13
14	15SP2-51	SPRING-COMPRESSION	2
15	15SP2-52	SPRING-COMPRESSION	1
16	15SP2-54	SPRING-COMPRESSION	1
17	19SP3-11	SCREW-SHOULDER	13
18		1/4-20 X .75 LG.SOC.HD.CAP SCR.	4
19		1/4 SIZE LOCKWASHER	4

20RA21175 ASM, SIDE SEALING BELT SYSTEM

[illegible]

20RA20293 ASM, VAR. DIFF. SIDE SEALING BELT



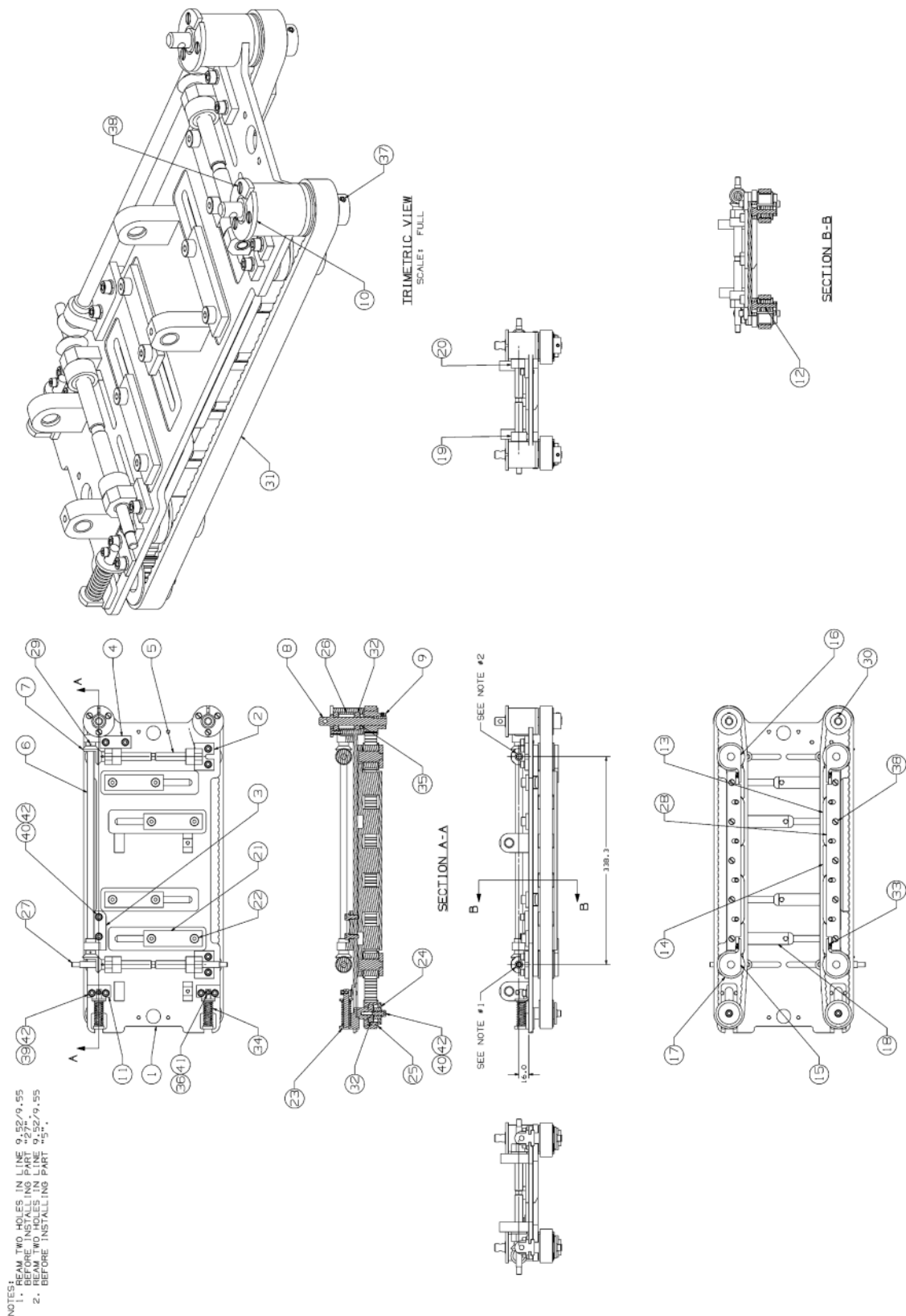
20RA20293 ASM, VAR. DIFF. SIDE SEALING BELT

Item Number	Part Number	Part Description	Quantity
1	20RA20010	ASM-SHOE,VARAIAABLE SE	1
2	20RA20294	ASM-SHAFT,DRIVE	2
3	20RA20387	ASM-HOLD DOWN,SIDE SE	1
4	20R20005D	BRACKET-MAIN SUPPORT	1
5	20R20006	BRACKET-ENTRANCE SUPPORT	1
6	20R20008	SHAFT-SUPPORT	2
7	20R20252	BLOCK-GUIDE	2
8	20R20253	LEVER	1
9	20R20254	WASHER	1
10	20R20298	BRACKET-MOUNTING	1
11	20R20394	LOCK-WIDTH	1
12	20R20395	SCREW-LOCKING	1
13	20R20427D	BRACKET-ENTRANCE	1
14	20R20428D	BRACKET-DISCHARGE	1
15	20R20429	BAR-SUPPORT	1
16	20R20430	BRACKET-SLIDING	1
17	20R5263	KNOB	1
18	15SP1-47	SPRING-COMPRESSION	1
19	343SP13-4	ROLL PIN	1
20		M6 X 12 DIN 912-A4 SOC. HD. SCREW	4
21		M6 X 15 DIN 912-A4 SOC. HD. SCREW	8
22		M6 X 20 DIN 933-A4 HEX HD. SCREW	6
23		M6 DIN 934-A4 HEX NUT	2
24		DIA. 6 DIN 127B-A4 LOCKWASHER	18
25		M10 X 90 DIN 933-A4 HEX HD. SCREW	1
26		DIA. 10 DIN 125A-A4 FLATWASHER	3
27		DIA. 10 DIN 127B-A4 LOCKWASHER	4

20RA20293 ASM, VAR. DIFF. SIDE SEALING BELT

[illegible]

20RA20010 ASM, VAR. DIFF. SIDE SEALING BELT SHOE



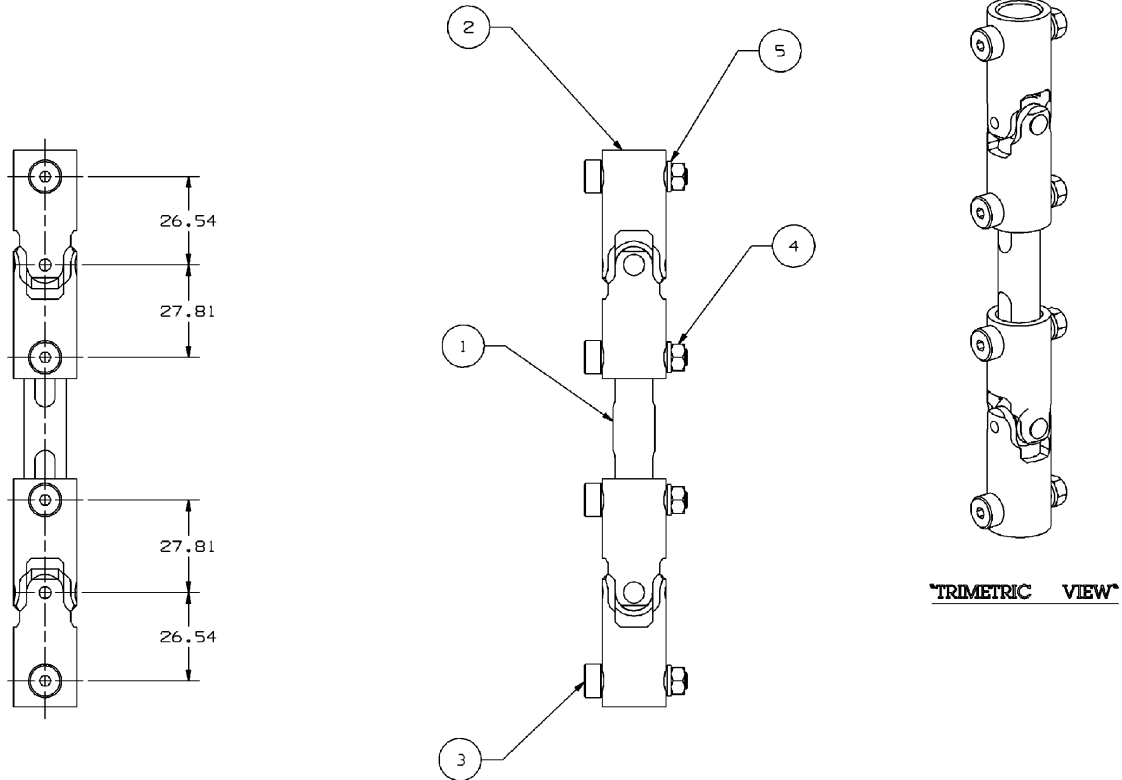
20RA20010 ASM, VAR. DIFF. SIDE SEALING BELT SHOE

Item Number	Part Number	Part Description	Quantity
1	20R20007D	FRAME-VARIABLE SIDE SE	1
2	20R20011D	BRACKET-FRONT ADJUSTING	2
3	20R20012D	BRACKET-ENTRANCE REAR	1
4	20R20013D	BRACKET-DISCHARGE REAR	1
5	20R20015	SCREW-DISCHARGE ADJUSTING	1
6	20R20018	SHAFT-REAR ADJUSTING	1
7	20R20019	GEAR-MITER	4
8	20R20020	SHAFT-PULLEY DRIVE	2
9	20R20021	PULLEY-DRIVE	2
10	20R20022	PLATE-UPPER BEARING RETAINER	2
11	20R20024	SEAT-SPRING	2
12	20R20026	PIN-SEGMENT RETAINING	8
13	20R20027	SEGMENT-INTERMEDIATE	4
14	20R20028	SEGMENT-CENTER	2
15	20R20029	SEGMENT-LEFT	2
16	20R20030	SEGMENT-RIGHT	2
17	20R20031	ROLLER-BELT	4
18	20R20032	SUPPORT-SEGMENT	2
19	20R20033	NUT-ADJUSTING	2
20	20R20034	NUT-ADJUSTING	2
21	20R20035	BAR-SLIDE	4
22	20R20036	SCREW-SHOULDER-METRIC-ALTERED	8
23	20R20037	SPINDLE-ENTRANCE	2
24	20R20038	RETAINER-IDLER PULLEY	2
25	20R20039	PULLEY-IDLER	2
26	20R20045	SPACER-BEARING	2
27	20R20397	SCREW-ENTRANCE ADJUSTING	1

20RA20010 ASM, VAR. DIFF. SIDE SEALING BELT SHOE

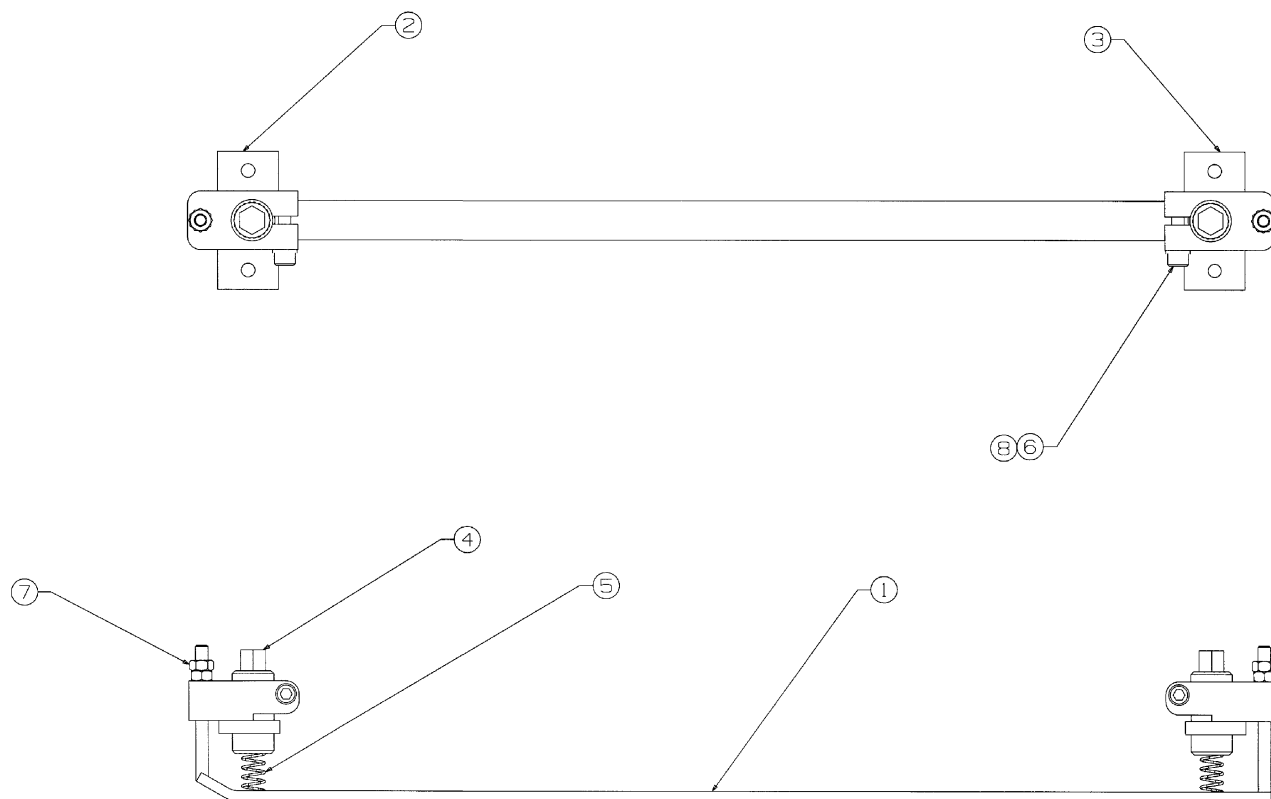
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20RA20294 ASM, DRIVE SHAFT



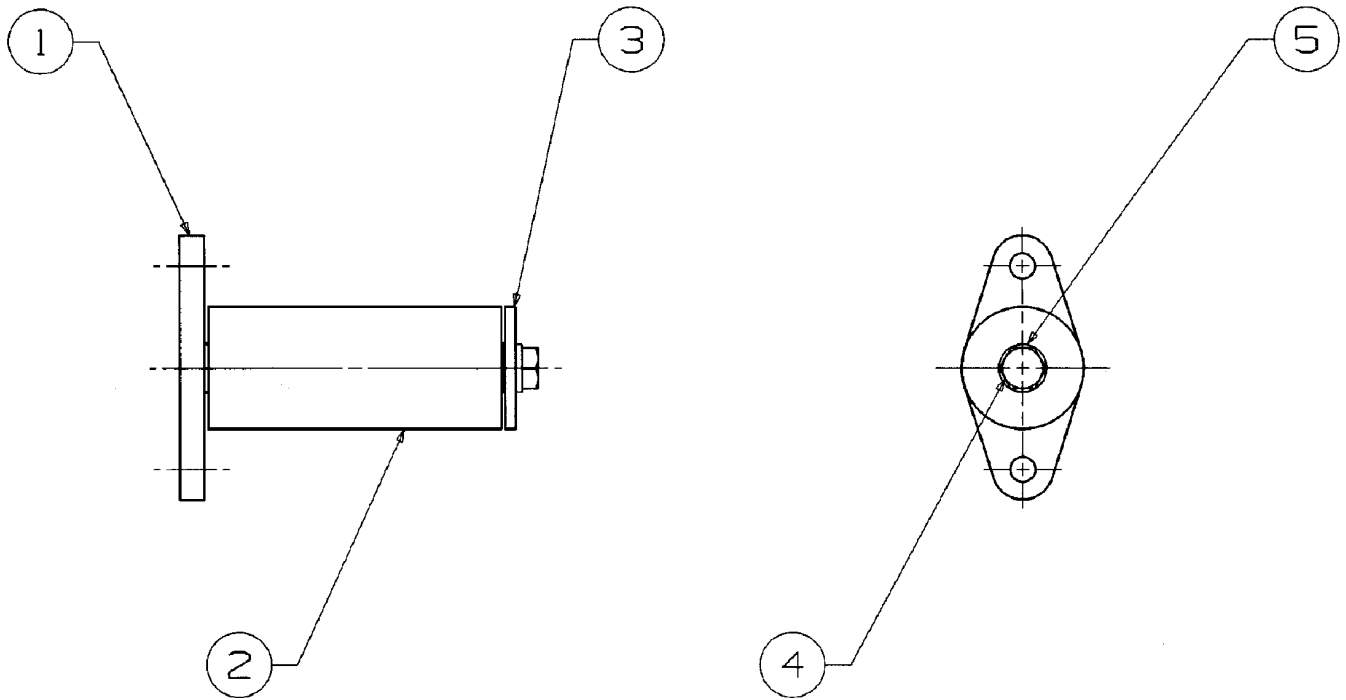
Item Number	Part Number	Part Description	Quantity
1	20R20296	SHAFT-SLIDING	1
2	20R20295	U-JOINT	2
3	19SP7-1	SCREW-SHOULDER-METRIC	4
4		M5 HEX NUT	4
5		M5 LOCKWASHER	4

20RA20387 ASM, SIDE SEALING BELT HOLD DOWN



Item Number	Part Number	Part Description	Quantity
1	20R20383	CAP-HOLD DOWN	1
2	20R20384	MOUNT-HOLD DOWN ENTRANCE	1
3	20R20385	MOUNT-HOLD DOWN DISCHARGE	1
4	20R20386	SCREW-ADJUSTING	2
5	15SP4-29	SPRING-COMPRESSION	2
6		M6 X 30 DIN 912-A4 SOC. HD. SCREW	2
7		M6 DIN 934-A4 HEX NUT	4
8		DIA. 6 DIN 127B-A4 LOCKWASHER	2

20RA20582 ASM, BELT ROLLER



Item Number	Part Number	Part Description	Quantity
1	20R20583	SPINDLE-BELT ROLLER	1
2	20R20584	ROLLER	1
3	20R20585	WASHER-RETAINING	1
4		M6 X 15 DIN933-A4 HEX.HD.SCREW	1
5		M6 DIN127B-A4 LOCKWASHER	1

20RA20460 ASM, CONTROL RETROFIT

[illegible]

20RA20461 ASM, PANEL AUX. CONTROL

Item Number	Part Number	Part Description	Quantity
1	20R20492	ENCLOSURE	1
2	20R20493	PANEL	1
3	20R20319	SWITCH-DISCONNECT	1
4	20R20320	HANDLE-DISCONNECT OPERATING	1
5	20R20321	ROD-CONNECTING	1
6	1331835	AUX. CONTACT	1
7	20R20479	FUSE BLOCK	4
8	20R20480	FUSE	15
9	20R21327	CONTACTOR-24 VDC	4
10	20R21341	PROTECTOR-MOTOR	2
11	20R20637	RELAY	4
13	20R20482	DRIVE-VARIABLE SPEED MOTOR	4
14	20R20483	ADAPTER-COMMUNICATION	1
15	20R20484	CABLE-FIBER OPTIC	2
16	20R11245	SWITCH-TEMPERATURE CONTROL	2
17	20R11295	RAIL, DIN MOUNTING	2
18	20R11296	DUCT-WIRING	1
19	20R11297	DUCT-WIRING	3
20	20R11302	COVER-DUCT	1
21	20R11303	COVER-DUCT	3
22	20R11284	BLOCK-IEC TERMINAL	30
23	20R11285	BLOCK-IEC TERMINAL	18
24	20R11286	BLOCK-IEC GROUNDING	6
25	20R11287	ANCHOR-END	2
26	20R11291	CARD-IEC MARKER	1
27	20R11292	CARD-IEC MARKER	1
28	20R20316	END BARRIER	7

20RA20461 ASM, PANEL AUX. CONTROL

Item Number	Part Number	Part Description	Quantity
29	20R20317	END BARRIER	2
30	20R20485	JUMPER	2
31	20R11307	INHIBITOR-CORROSION	2
32	20R10540	SIGN-OSHA DANGER	1
33	20R11817	COOLER-CABINET	1
34	20R11818	FILTER-AIR-AUTO DRAIN	1
35	20R11819	KIT-DISTRIBUTOR-COLD AIR	1
36	1443475	VALVE-SOLENOID	1
37	20R11847	BUSHING-REDUCING	2
38	20R11848	PLUG-AIR HOSE FITTING	1
39	20R11849	SOCKET-AIR HOSE FITTING	1
40	20R11845	BRACKET-LOWER AIR PIPE	1
41	20R11846	BRACKET-UPPER AIR PIPE	1
42	266SP2-8	NIPPLE-1/4 IRON PIPE SIZE	1
43	266SP8-8	NIPPLE	1
45	20R11855	FITTING-LIQUIDTIGHT-PLASTIC	2
46	20R11865	CONDUIT-NONMETALIC-L	1
47	20R11869	ELL-ENTRANCE	1
48	20R20498	NAMEPLATE	1
49	20R21335	BOARD-COMMUNICATION	3
50	20R20611	KIT-FLOOR STAND	1
51	20R21338	RELAY-TIME DELAY	1
52	20R21339	SOCKET-RELAY	1
53	20R21342	PROTECTOR-MOTOR	1
54	20R20867	CONNECTOR	1
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
55		10-24 X 2.00 LG. HEX HD. SCREW	2

20RA20461 ASM, PANEL AUX. CONTROL

[illegible]

20RA20478 ASM, PANEL MAIN CONTROL

[illegible]



SECTION F

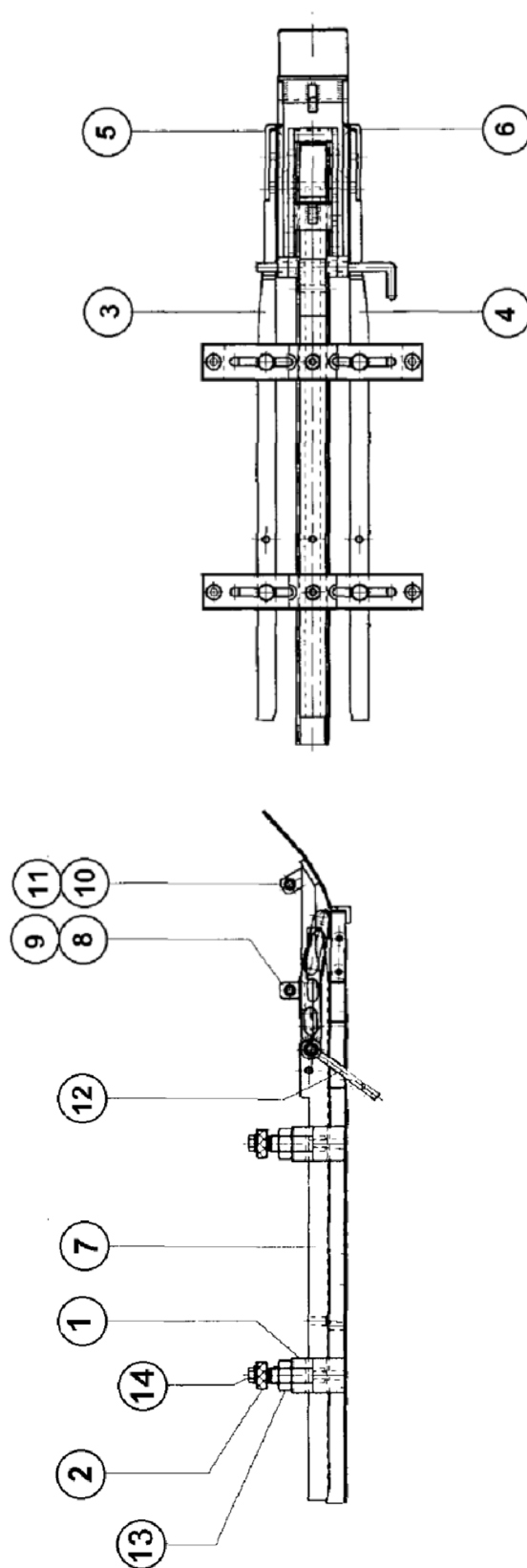
CAP CHUTE & TRACK ASSEMBLIES

Assembly Number	Description	Page Number
82001968	ASM, CAP CHUTE & TRACK 40-70MM PT	1
20RA21680	ASM, CAP CHUTE & TRACK 27-30MM MTO/MTB	3
20RA23172	ASM, CAP CHUTE & TRACK 38MM MTO	5
20RA21974	ASM, CAP CHUTE & TRACK 38MM RTO/RUB	8
20RA12064	ASM, CAP TRACK WITH BRAKE 53-82MM RTO	11
82001711	ASM, PIN & LEAF SPRING FRONT	15
20RA21446	ASM, PIN & LEAF SPRING REAR	16
86085957	ASM, CAP TRACK 38-53MM RTO	17
20RA12063	ASM, CAP TRACK W/BRAKE 38MM RUB & 43-53MM RTO	21
88396155	ASM, TRACK 53-110MM RTO	25
20RA20847	ASM, METRIC CAP TRACK 63-82MM DWO	29
20RA20760	ASM, TWIST-OFF CAP TRACK	30
20RA20935	ASM, CAP TRACK 70MM CT	34
20RA20530	ASM, METRIC ADJUSTABLE CAP TRACK VHJ	37
20RA20534	ASM, PIN & LEAF SPRING	41



Assembly Number	Description	Page Number
20RA11516	ASM, CAP CHUTE BG CAP	42
20RA20738	ASM, UPPER CAP CHUTE W/SIDE RAIL HEAT MAGNETIC	45
20RA20588	ASM, CAP TRACK MAGNETIC 38MM PT	48
20RA20739	ASM, MAGNETIC UPPER CAP CHUTE METRIC	50
20RA20788	ASM, MAGNETIC CAP TRACK 40MM DPT	53
20RA20589	ASM, MAGNETIC CAP TRACK 48MM PT	55
20RA20592	ASM, MAGNETIC CAP TRACK 51MM BG	57
20RA20590	ASM, MAGNETIC CAP TRACK 51MM PT	59
20RA23011	ASM, MAGNETIC CAP TRACK 58MM PT	61
20RA21525	ASM, MAGNETIC CAP TRACK 63MM PT	63
20RA20591	ASM, MAGNETIC CAP TRACK 70MM PT	65
20RA21681	ASM, ADAPTER CHUTE 27-30MM	67
20RA21754	ASM, ADAPTER CHUTE 33-38MM	69
82002390	ASM, ADAPTER PT	71
20RA11539	ASM, MOUNTING BRACKET-MAGNETIC CAP SEATING	72
20RA11560	ASM, MAGNETIC CAP SEATING	74
20RA11540	ASM, MAGNETIC CAP SEATING BASIC	76

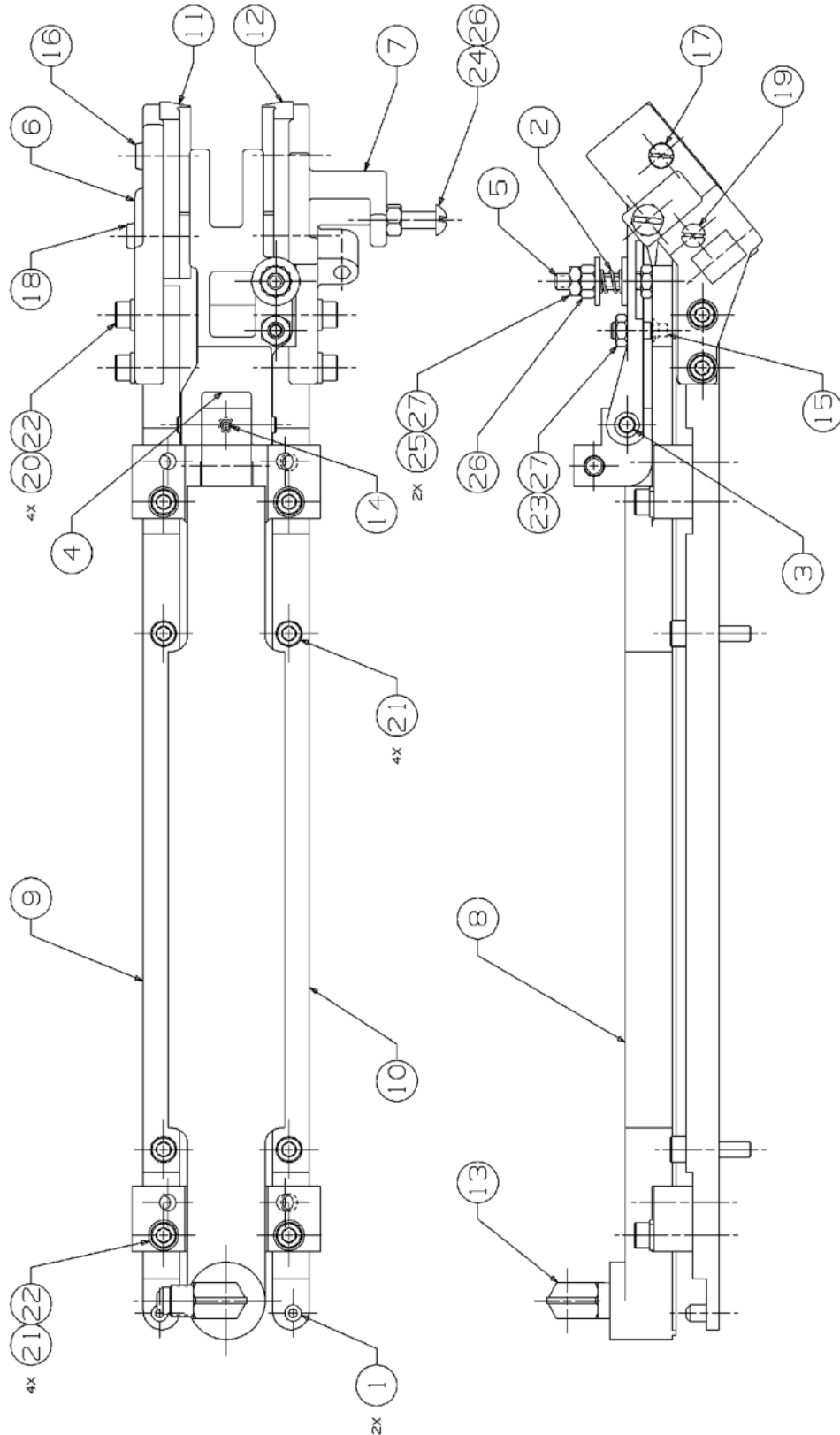
82001968 ASM, CHUTE & TRACK 40-70MM PT



82001968 ASM, CHUTE & TRACK 40-70MM PT

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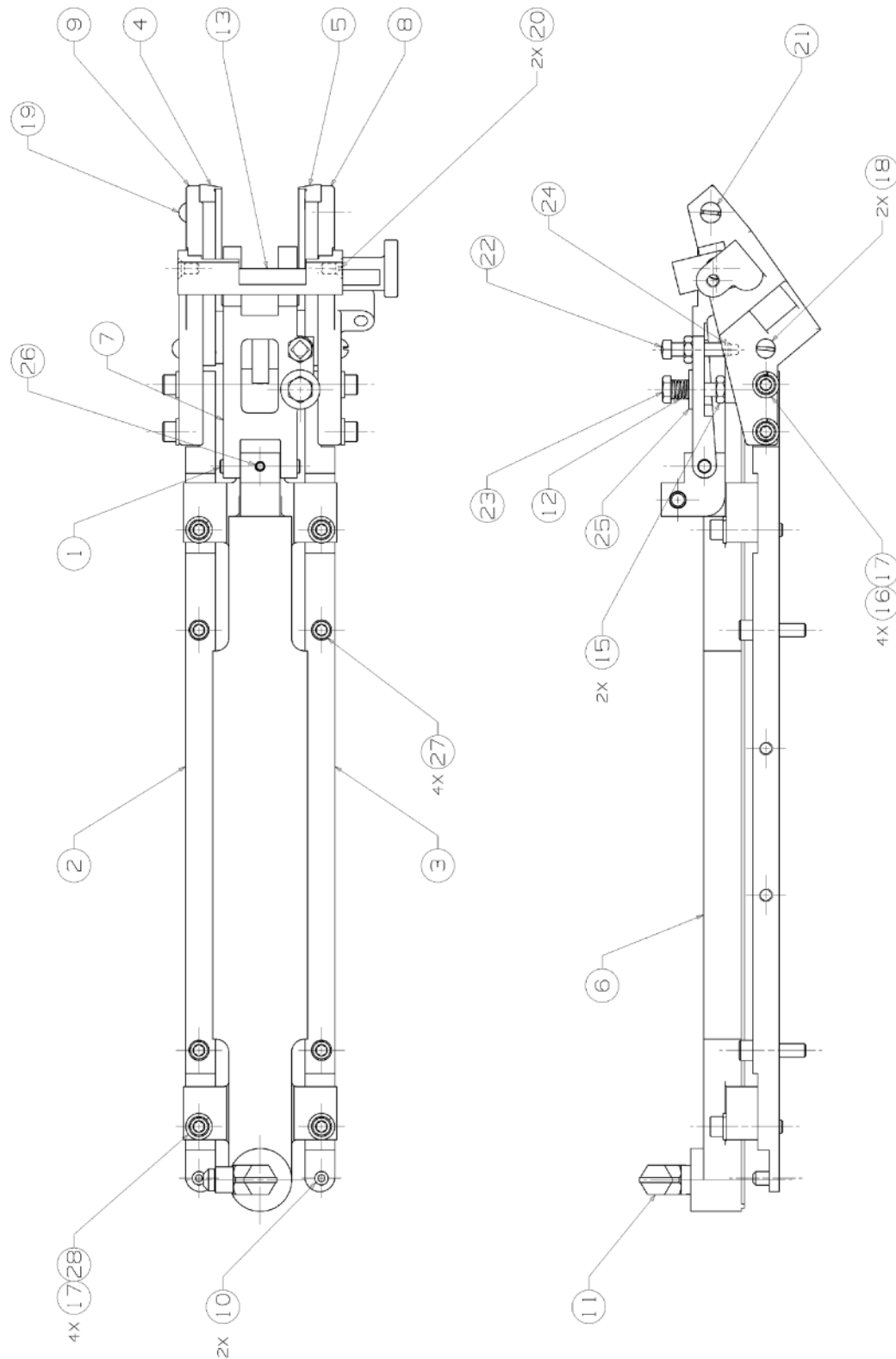
20RA21680 ASM, CAP CHUTE & TRACK 27-30MM MTO/MTB



20RA21680 ASM, CAP CHUTE & TRACK 27-30MM MTO/MTB

Item Number	Part Number	Part Description	Quantity
1	CS1318	PIN-RAIL	2
2	15SP2-13	SPRING-COMPRESSION	1
3	20X2072	PIN-ROLLER	1
4	20R6886	HOLD BACK-27MM&30MM DTO	1
5	20R6887	ROD-SPRING	1
6	20R6994	SUPPORT-REAR TRACK	1
7	20R6995	SUPPORT-FRONT TRACK	1
8	20R21685D	GUIDE - TOP	1
9	20R21686	RAIL - REAR SIDE	1
10	20R21687	RAIL - FRONT SIDE	1
11	20R21688	TRACK - REAR 27-30MM	1
12	20R21689	TRACK - FRONT 27-30MM	1
13	676748	ELBOW	1
14		DIN916-A4 M5 X 6 CUP PT. SOC. SET SCR.	1
15		DIN963-A4 M5 X 6 FLAT HD. SCR.	1
16		DIN85-A4 M5 X 12 PAN HD. SCR.	1
17		DIN 963-A4 M5 X 12 FLAT HD. SCR.	1
18		DIN85-A4 M5 X 16 PAN HD. SCR.	1
19		DIN963-A4 M5 X 16 FLAT HD. SCR.	1
20		DIN912-A4 M6 X 16 SOC. HD. SCR.	4
21		DIN916-A4 M6 X 25 SOC. HD. SCR.	8
22		DIN127B-A4 M8 LOCKWASHER	8
23		1/4-20 X 5/8 LG. CUP PT. SET SCR.	1
24		1/4-20 X 1.0 LG. RD. HD. SCR.	1
25		1/4 SIZE FLAT WASHER	2
26		1/4-20 HEX NUT	2
27		1/4-20 HEX JAM NUT	3

20RA23172 ASM, CAP CHUTE & TRACK 38MM MTO



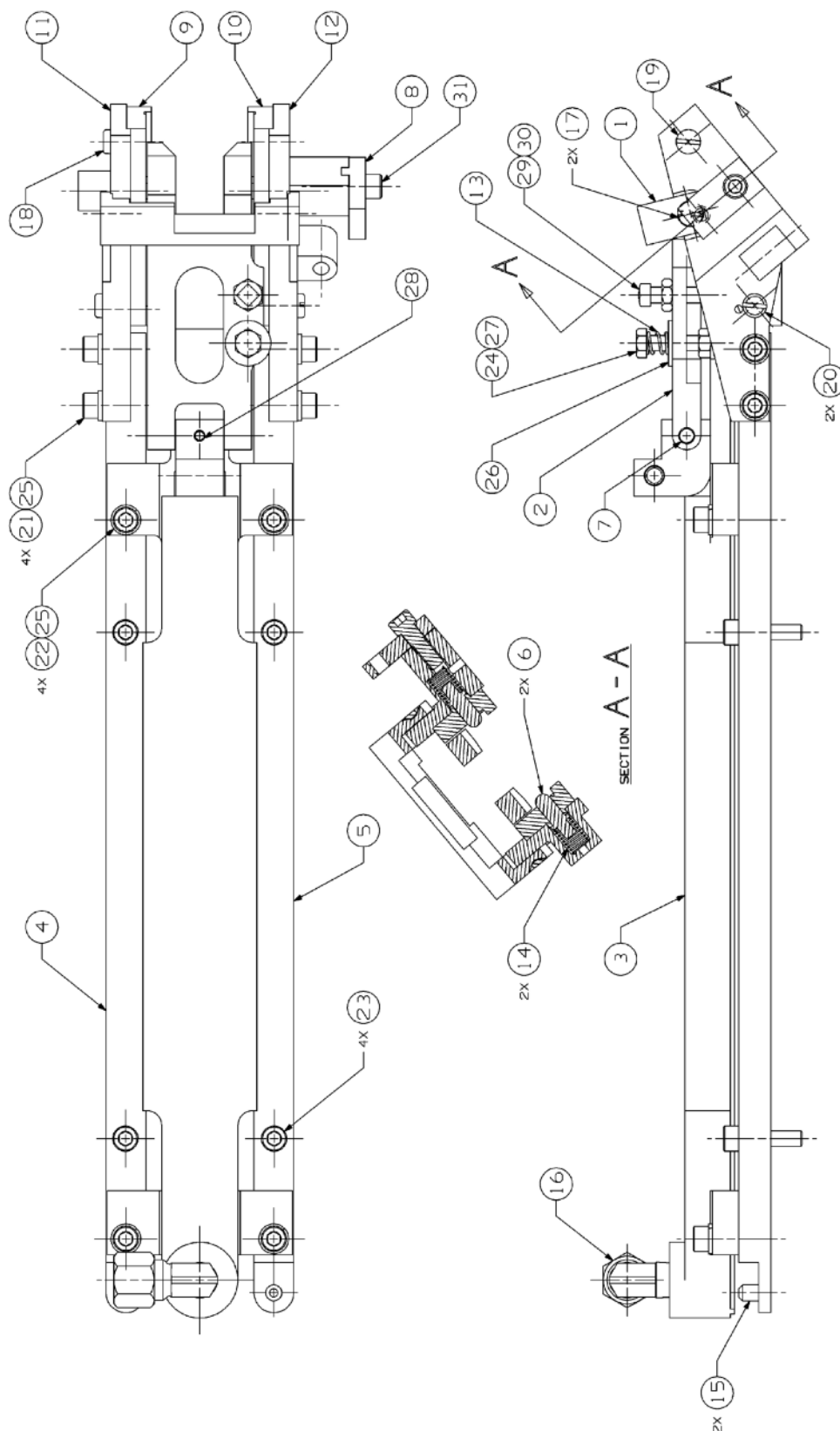
20RA23172 ASM, CAP CHUTE & TRACK 38MM MTO

Item Number	Part Number	Part Description	Quantity
1	20X2072	PIN-ROLLER	1
2	20R9483	RAIL-REAR SIDE	1
3	20R9484	RAIL-FRONT SIDE	1
4	20R6997	TRACK-REAR	1
5	20R6998	TRACK-FRONT	1
6	20R23174D	GUIDE-TOP 38 MM DTO/MTO	1
7	20R23175	HOLD BACK - TOP 38 MM DTO/MTO	1
8	20R7002	SUPPORT-TRACK	1
9	20R7003	SUPPORT-REAR TRACK	1
10	CS1318	PIN-RAIL	2
11	676748	ELBOW	1
12	15SP2-43	SPRING-COMPRESSION	1
13	20R5671	BRIDGE	1
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
15		UNC 1/4-20 JAM NUT	2
16		UNC 1/4-20 X 5/8 LG. SOC. HD. SCR.	4
17		UNC 1/4 SIZE LOCKWASHER	8
18		UNC #10-24 X 5/8 LG. RD. HD. SCR.	2
19		UNC #10-24 X 1/2 LG. RD. HD. SCR.	1
20		UNC #10-24 X 3/8 LG. FLAT HD. SCR.	2
21		UNC #10-24 X 1/2 LG. FLAT HD. SCR.	1
22		UNC 1/4-20 X 1.0 LG. SQR. HD. SCR.	1
23		UNC 1/4-20 X 1-1/4 LG. HEX HD. SCR.	1
24		UNC #10-24 X 1/4 LG. FLAT HD. SCR.	1
25		UNC 1/4 SIZE FLAT WASHER	1
26		UNC #10-24 X 1/4 LG. CUP PT. SET SCR.	1
27		UNC 1/4-20 X 1.0 LG. SOC. HD. SCR.	4

20RA23172 ASM, CAP CHUTE & TRACK 38MM MTO

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20RA21974 ASM, CAP CHUTE & TRACK 38MM RTO/RUB



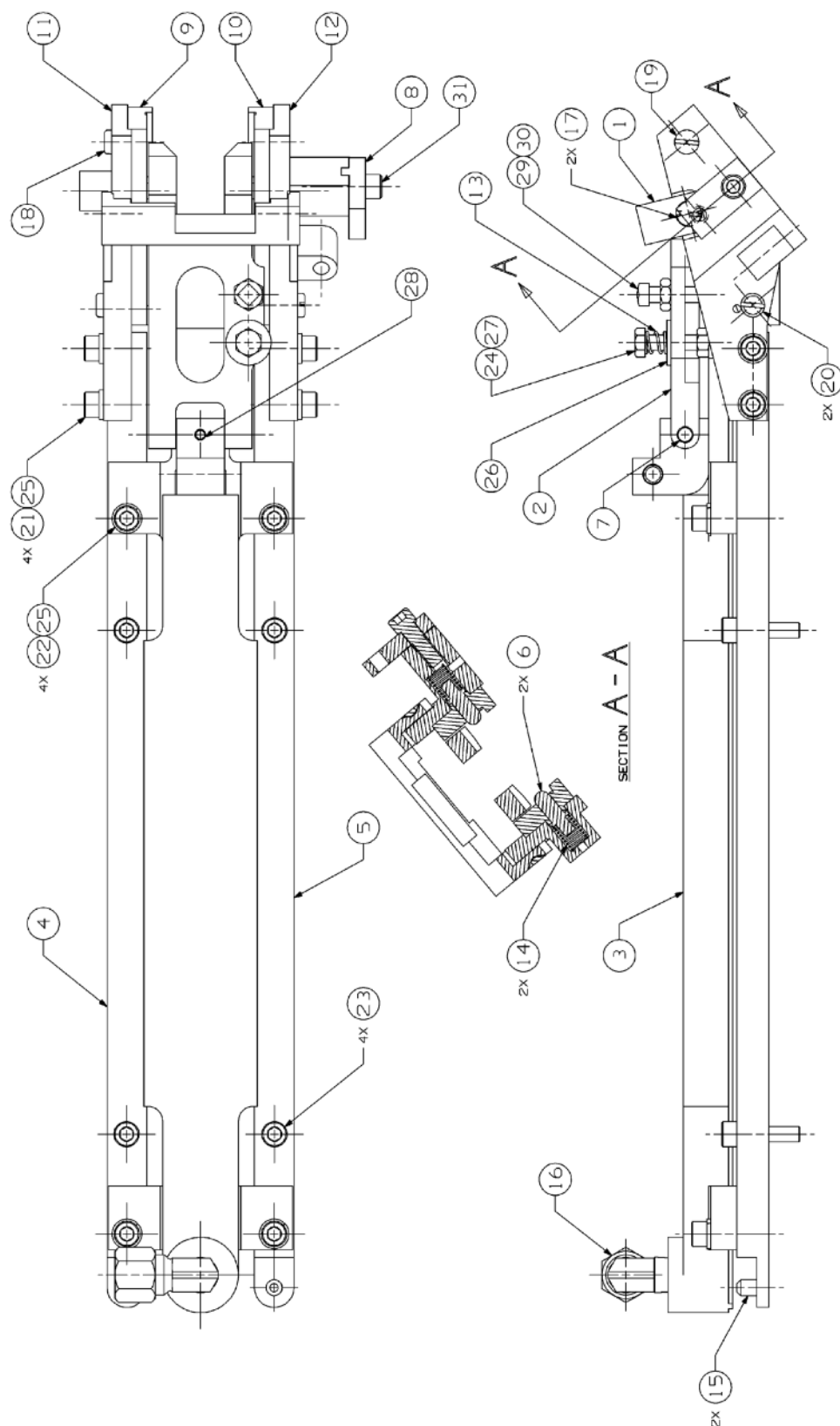
20RA21974 ASM, CAP CHUTE & TRACK 38MM RTO/RUB

Item Number	Part Number	Part Description	Quantity
1	20R5671	BRIDGE	1
2	20R11276	TRACK-UPPER	1
3	20R21753D	GUIDE-TOP 38RUB	1
4	20R21758	RAIL-REAR SIDE 38RUB	1
5	20R21759	RAIL-FRONT SIDE 38RUB	1
6	20X1179	PIN-STOP	2
7	20X2072	PIN-ROLLER	1
8	20X2199	PLATE-TRACK SUPPORT	1
9	20X2210	TRACK-REAR	1
10	20X2211	TRACK-FRONT	1
11	20X2212	SUPPORT-REAR TRACK	1
12	20X2214	SUPPORT-TRACK	1
13	15SP2-13	SPRING-COMPRESSION	1
14	15SP2-60	SPRING-COMPRESSION	2
15	CS1318	PIN-RAIL	2
16	80309229	ELBOW-90 DEG.	1
17		UNC #10-24 X 3/8 LG. FLAT HD. SCR.	2
18		UNC #10-24 X 1/2 LG. PAN HD. SCR.	1
19		UNC #10-24 X 1/2 LG. FLAT HD. SCR.	1
20		UNC #10-24 X 5/8 LG. PAN HD. SCR.	2
21		DIN912-A4 M6 X 16 SOC HD. SCR.	4
22		DIN912-A4 M6 X 20 SOC. HD. SCR.	4
23		DIN912-A4 M6 X 25 SOC.HD. SCR.	4
24		DIN933-A4 M6 X 35 HEX HD. SCR.	1
25		DIN127B-A4 M6 LOCKWASHER	8
26		DIN9021-A4 M6 FLAT WASHER	1
27		DIN934-A4 M6 HEXNUT	1

20RA21974 ASM, CAP CHUTE & TRACK 38MM RTO/RUB

[illegible]

20RA12064 ASM, CAP TRACK WITH BRAKE 53-82MM RTO



20RA12064 ASM, CAP TRACK WITH BRAKE 53-82MM RTO

Item Number	Part Number	Part Description	Quantity
1	88395265	BRACKET-TOP GUIDE SUPPORT	1
2	88396215	FRAME-TRACK SUPPORT	1
3	20R11898	SUPPORT-TRACK	1
4	20R11897	SUPPORT-CAP TRACK	1
5	86040986	SLIDE BAR-LONG	1
6	88125946	SLIDE BAR-SHORT	1
7	86040985	SCREW-ADJUSTING 110	1
8	88396365	COLLAR	2
9	82001742	TRACK-LOWER FRONT 53-100MM	1
10	82001745	TRACK-LOWER REAR 53-110MM	1
11	20R20001	TRACK-UPPER CAP 53/89MM	1
12	88396385	PIN-UPPER TRACK ADJUSTING	2
13	82001711	ASM-PIN AND LEAF SPRI	1
14	88396415	PIN-DUCK BILL	1
15	88396375	NUT-CENTERING	1
16	CS175	SPRING-ADJUSTER	2
17	15SP3-46	SPRING-COMPRESSION (MONEL)	2
18	8SP2-2	RING-RETAINING	2
19	8SP4-12	RING-RETAINING	1
20	80309229	ELBOW-90 DEG.	1
21	20R3031	CLAMP-LOCKING	1
22	88396035	BAR-LOCKING	1
23	88396065	SHAFT-HEIGHT ADJUSTING	1
24	15SP3-48	SPRING-COMPRESSION (MONEL)	1
25	88256425	PIN	1
26	80309227	CONNECTOR-MALE	1
27	88396005	GUIDE-CAP CHUTE TOP	1

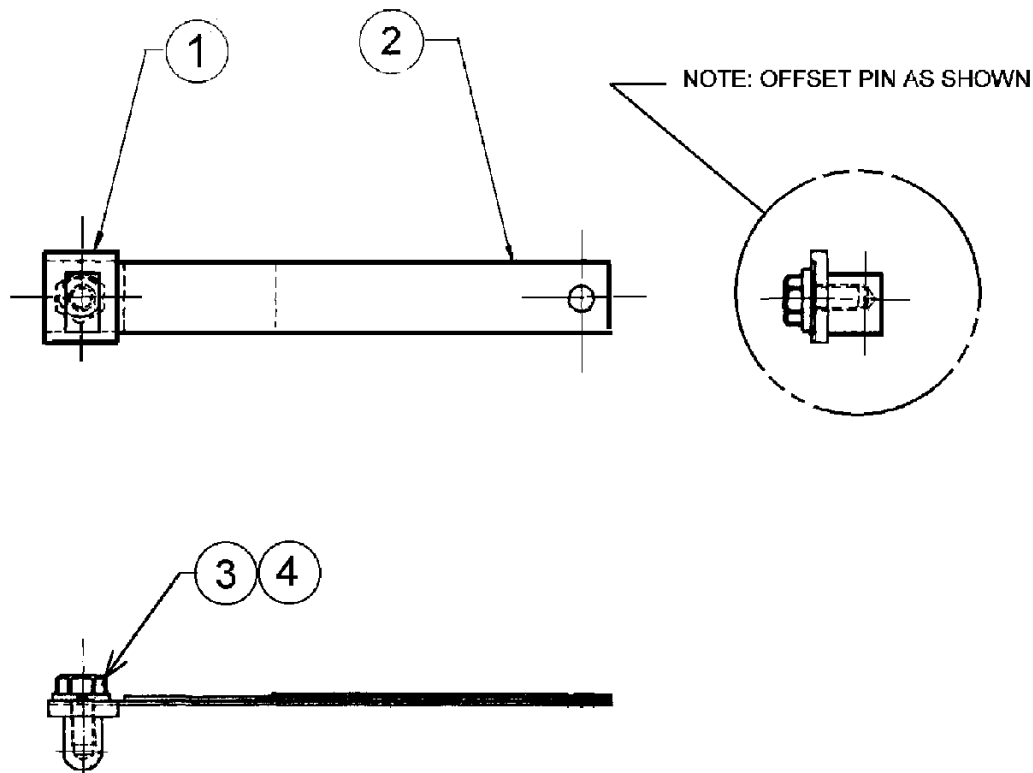
20RA12064 ASM, CAP TRACK WITH BRAKE 53-82MM RTO

Item Number	Part Number	Part Description	Quantity
28	20R12050	BRAKE-CAP CHUTE REAR 11C53 TO	1
29	88105786	SCREW-SHOULDER	4
30	88395355	LINK-RIGHT	2
31	88105776	SCREW-SHOULDER	4
32	20R11948	BLOCK-REAR RAIL	1
33	88395985	SCREW-ADJUSTING	1
34	88395325	BAR-REAR SUPPORT	1
35	20R11954D	KNOB-HAND	1
36	88395365	LINK-LEFT	2
37	88395995	BLOCK-CLAMPING	1
38	20R11953D	KNOB-HAND	1
39	86040943	BLOCK-REAR RAIL	1
40	88395315	BAR-FRONT SUPPORT	1
41	20R11899	SCREW-LOCK	1
42	82002960	SCREW	2
43	20R20921	ADAPTER-UPPER CAP TRACK	1
44	24SP33	SCREW-WING HEAD	1
45	82001766	BUSHING-UPPER CAP TRACK	1
46	20R12049	BRAKE-CAP CHUTE FRONT 11C53 TO	1
69	20RA21446	ASM-STOP PIN W/SPRING (REAR)	1
48		M5 X 12 DIN912-A4 SOC.HD.CAP SCREW	4
49		M6 X 25 DIN933-A4 HEX.HD.SCREW	1
50		M6 X 16 DIN912-4A SOC.HD.CAP SCREW	1
51		M6 DIN934-A4 HEX.NUT	1
52		M6 X 35 DIN933-A4 HEX.HD.SCREW	1
53		M5 X 12 DIN85-A4 SLOT.PAN HD.SCREW	6
54		M6 DIN934-A4 HEX.NUT	1

20RA12064 ASM, CAP TRACK WITH BRAKE 53-82MM RTO

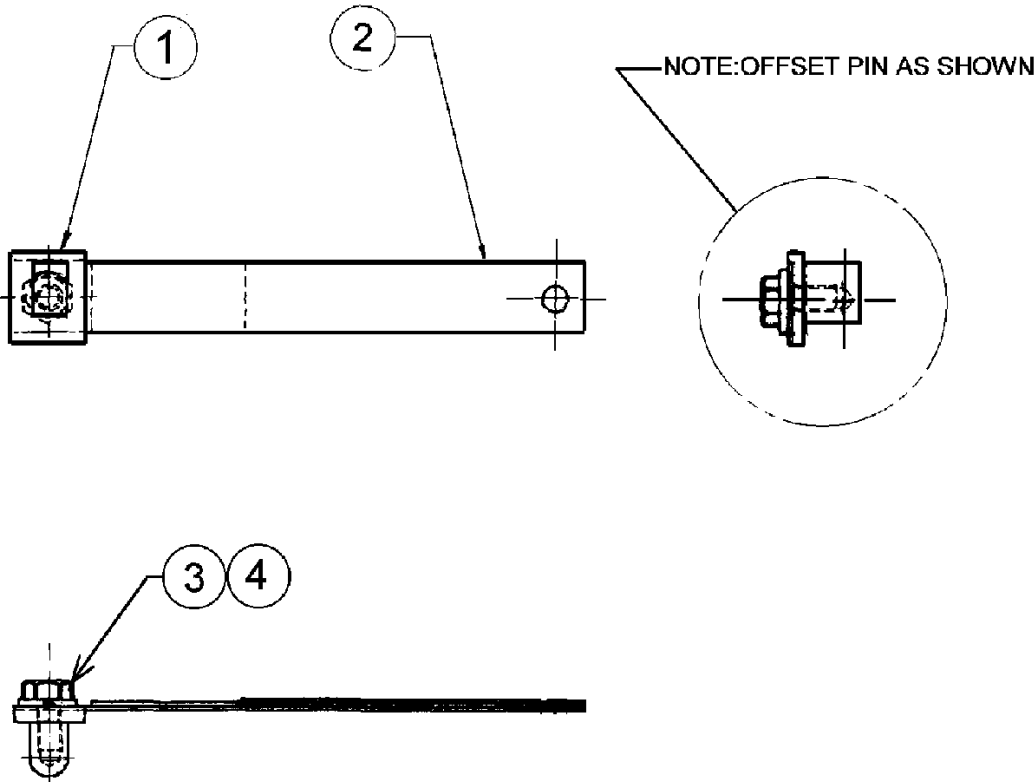
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82001711 ASM, PIN & LEAF SPRING FRONT



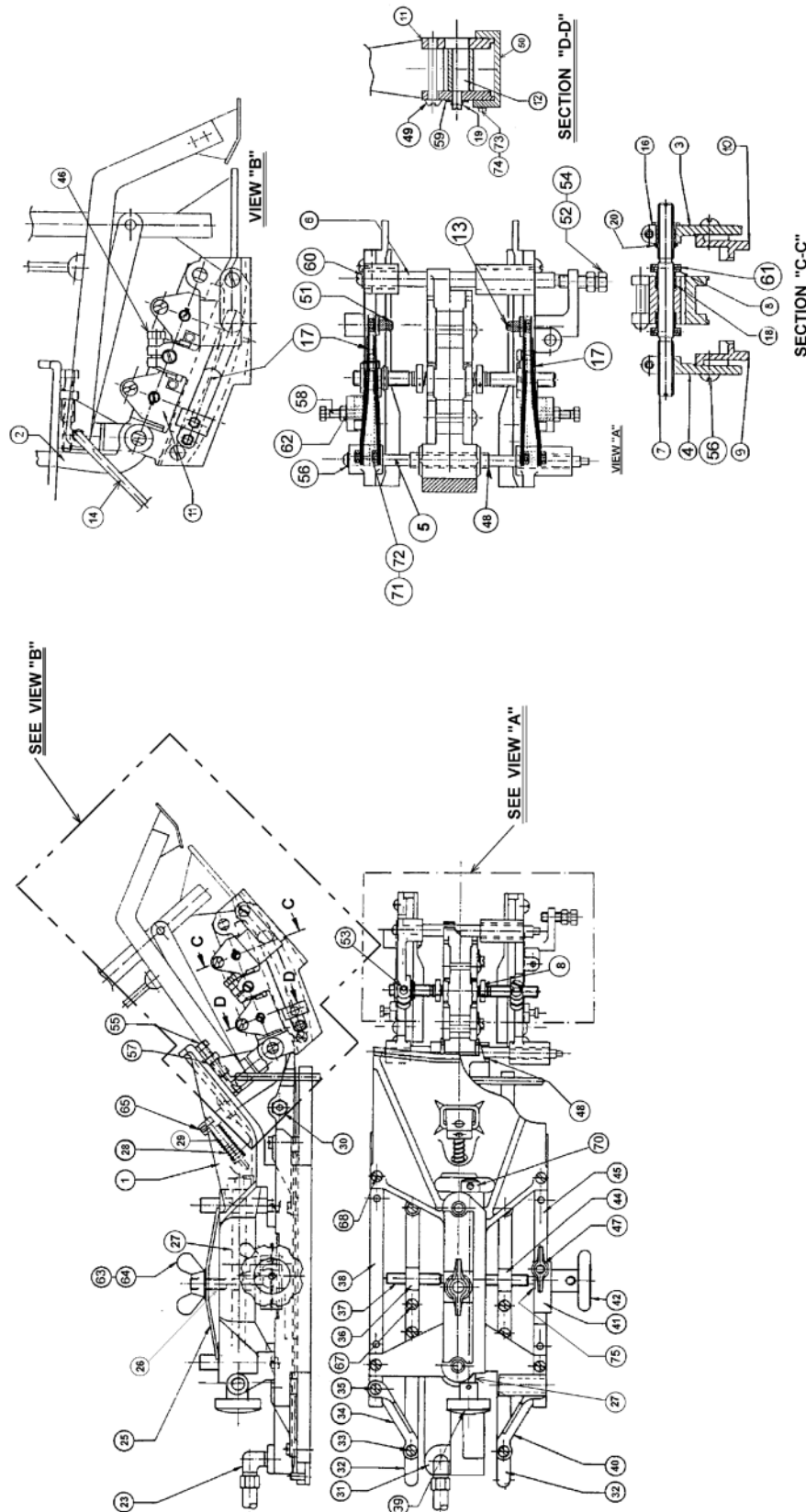
Item Number	Part Number	Part Description	Quantity
1	20R11893	PIN-SPRING LEAF HOLDING	1
2	20R11614	SPRING-LEAF	1
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
3		M4 X 6 X DIN933-A4 HEX.HD.SCR.	1
4		M4 DIN933-A4 LOCKWASHER	1

20RA21446 ASM, PIN & LEAF SPRING REAR



Item Number	Part Number	Part Description	Quantity
1	20R11893	PIN-SPRING LEAF HOLDING	1
2	20R11614	SPRING-LEAF	1
3		M4X8 DIN933-A4 HEX.HD.SCR.	1
4		M4 DIN933-A4 WASHER LOCK	1

86085957 ASM, CAP TRACK 38-53MM RTO



86085957 ASM, CAP TRACK 38-53MM RTO

Item Number	Part Number	Part Description	Quantity
1	88395265	BRACKET-TOP GUIDE SUPPORT	1
2	88396215	FRAME-TRACK SUPPORT	1
3	20R11904	SUPPORT-REAR CAP TRACK(43-53)	1
4	20R11903	SUPPORT-FRONT CAP TRACK	1
5	86040986	SLIDE BAR-LONG	1
6	88125956	SHAFT	1
7	86040985	SCREW-ADJUSTING 110	1
8	88396365	COLLAR	2
9	82001744	TRACK-LOWER FRONT 33-53	1
10	82001743	TRACK-LOWER REAR 33-53	1
11	20R20000	TRACK-UPPER CAP 45/53MM	1
12	88396385	PIN-UPPER TRACK ADJUSTING	2
13	82001711	ASM-PIN AND LEAF SPRI	1
14	88396415	PIN-DUCK BILL	1
16	88396375	NUT-CENTERING	1
17	CS175	SPRING-ADJUSTER	2
18	15SP3-46	SPRING-COMPRESSION (MONEL)	2
19	8SP2-2	RING-RETAINING	2
20	8SP4-12	RING-RETAINING	1
23	80309229	ELBOW-90 DEG.	1
25	20R3031	CLAMP-LOCKING	1
26	88396035	BAR-LOCKING	1
27	88396065	SHAFT-HEIGHT ADJUSTING	1
28	15SP3-48	SPRING-COMPRESSION (MONEL)	1
29	88256425	PIN	1
30	80309227	CONNECTOR-MALE	1
31	88396005	GUIDE-CAP CHUTE TOP	1

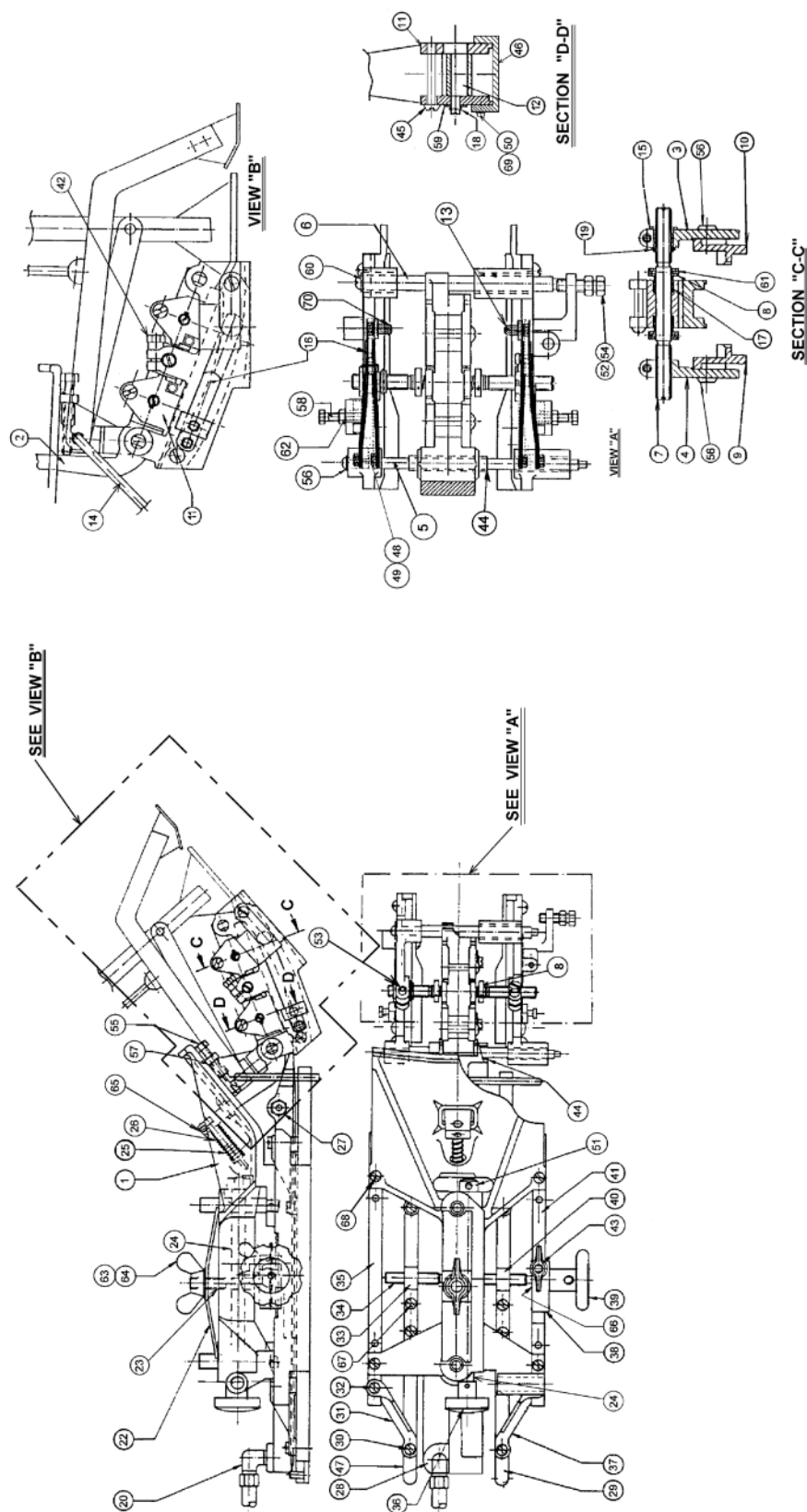
86085957 ASM, CAP TRACK 38-53MM RTO

Item Number	Part Number	Part Description	Quantity
32	86040988	RAIL-CAP	2
33	88105786	SCREW-SHOULDER	4
34	88395355	LINK-RIGHT	2
35	88105776	SCREW-SHOULDER	4
36	20R11948	BLOCK-REAR RAIL	1
37	88395985	SCREW-ADJUSTING	1
38	88395325	BAR-REAR SUPPORT	1
39	20R11954D	KNOB-HAND	1
40	88395365	LINK-LEFT	2
41	88395995	BLOCK-CLAMPING	1
42	20R11953D	KNOB-HAND	1
44	86040943	BLOCK-REAR RAIL	1
45	88395315	BAR-FRONT SUPPORT	1
46	20R11899	SCREW-LOCK	1
47	24SP33	SCREW-WING HEAD	1
48	82001766	BUSHING-UPPER CAP TRACK	1
49	82002960	SCREW	2
50	20R12026	ADAPTER 33 -53	1
51	20RA21446	ASM-STOP PIN W/SPRING (REAR)	1
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
52		M6 X 25DIN 933-A4 HEX.HD.SCREW	1
53		M6 X 16 DIN 912-A4 SCREW-SOC. HD.	1
54		M6 DIN 934-A4 HEX NUT	1
55		M6 X 55 DIN 933-A4 HEX HD. SCREW	1
56		M5 X 12 DIN 912-A4 SOC. HD. SCREW	4
57		M6 DIN 934-A4 HEX NUT	1
58		M6 X 20 DIN 933-A4 HEX HD. SCREW	2

86085957 ASM, CAP TRACK 38-53MM RTO

[illegible]

20RA12063 ASM, CAP TRACK W/BRAKE 38MM RUB & 43-53MM RTO



20RA12063 ASM, CAP TRACK W/BRAKE 38MM RUB & 43-53MM RTO

Item Number	Part Number	Part Description	Quantity
1	88395265	BRACKET-TOP GUIDE SUPPORT	1
2	88396215	FRAME-TRACK SUPPORT	1
3	20R11904	SUPPORT-REAR CAP TRACK(43-53)	1
4	20R11903	SUPPORT-FRONT CAP TRACK	1
5	86040986	SLIDE BAR-LONG	1
6	88125956	SHAFT	1
7	86040985	SCREW-ADJUSTING 110	1
8	88396365	COLLAR	2
9	82001744	TRACK-LOWER FRONT 33-53	1
10	82001743	TRACK-LOWER REAR 33-53	1
11	20R20000	TRACK-UPPER CAP 45/53MM	1
12	88396385	PIN-UPPER TRACK ADJUSTING	2
13	82001711	ASM-PIN AND LEAF SPRI	1
14	88396415	PIN-DUCK BILL	1
15	88396375	NUT-CENTERING	1
16	CS175	SPRING-ADJUSTER	2
17	15SP3-46	SPRING-COMPRESSION (MONEL)	2
18	8SP2-2	RING-RETAINING	2
19	8SP4-12	RING-RETAINING	1
20	80309229	ELBOW-90 DEG.	1
22	20R3031	CLAMP-LOCKING	1
23	88396035	BAR-LOCKING	1
24	88396065	SHAFT-HEIGHT ADJUSTING	1
25	15SP3-48	SPRING-COMPRESSION (MONEL)	1
26	88256425	PIN	1
27	80309227	CONNECTOR-MALE	1
28	88396005	GUIDE-CAP CHUTE TOP	1

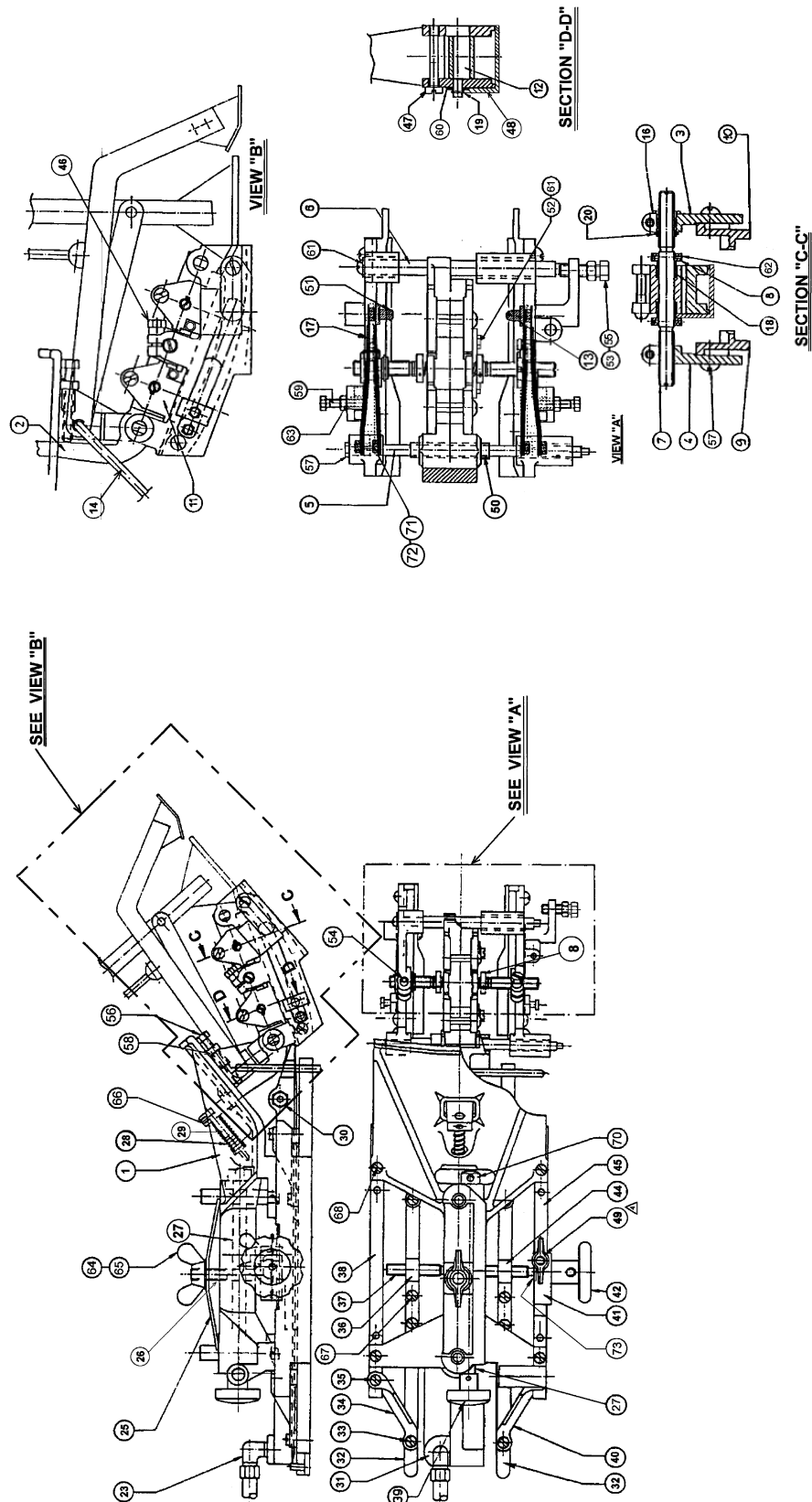
20RA12063 ASM, CAP TRACK W/BRAKE 38MM RUB & 43-53MM RTO

Item Number	Part Number	Part Description	Quantity
29	20R12061	BRAKE-CAP CHUTE FRONT 16C38	1
30	88105786	SCREW-SHOULDER	4
31	88395355	LINK-RIGHT	2
32	88105776	SCREW-SHOULDER	4
33	20R11948	BLOCK-REAR RAIL	1
34	88395985	SCREW-ADJUSTING	1
35	88395325	BAR-REAR SUPPORT	1
36	20R11954D	KNOB-HAND	1
37	88395365	LINK-LEFT	2
38	88395995	BLOCK-CLAMPING	1
39	20R11953D	KNOB-HAND	1
40	86040943	BLOCK-REAR RAIL	1
41	88395315	BAR-FRONT SUPPORT	1
42	20R11899	SCREW-LOCK	1
43	24SP33	SCREW-WING HEAD	1
44	82001766	BUSHING-UPPER CAP TRACK	1
45	82002960	SCREW	2
46	20R12026	ADAPTER 33 -53	1
47	20R12062	BRAKE-CAP CHUTE REAR 16C38	1
70	20RA21446	ASM-STOP PIN W/SPRING (REAR)	1
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
48		M4 X 6 DIN 933-A4 HEX.HD.SCREW	4
49		M4 DIN127B-A4 WASHER SPLIT LOCK	4
50		M5 X 12 DIN 933-A4 HEX.HD.SCREW	2
51		M10 DIN 705A-A1 COLLAR	1
52		M6 X 25DIN 933-A4 HEX.HD.SCREW	1
53		M6 X 16 DIN 912-A4 SCREW-SOC. HD.	1

20RA12063 ASM, CAP TRACK W/BRAKE 38MM RUB & 43-53MM RTO

[illegible]

88396155 ASM, TRACK 53-110MM RTO



88396155 ASM, TRACK 53-110MM RTO

Item Number	Part Number	Part Description	Quantity
1	88395265	BRACKET-TOP GUIDE SUPPORT	1
2	88396215	FRAME-TRACK SUPPORT	1
3	20R11898	SUPPORT-TRACK	1
4	20R11897	SUPPORT-CAP TRACK	1
5	86040986	SLIDE BAR-LONG	1
6	88125946	SLIDE BAR-SHORT	1
7	86040985	SCREW-ADJUSTING 110	1
8	88396365	COLLAR	2
9	82001742	TRACK-LOWER FRONT 53-100MM	1
10	82001745	TRACK-LOWER REAR 53-110MM	1
11	20R20001	TRACK-UPPER CAP 53/89MM	1
12	88396385	PIN-UPPER TRACK ADJUSTING	2
13	82001711	ASM-PIN AND LEAF SPRI	1
14	88396415	PIN-DUCK BILL	1
16	88396375	NUT-CENTERING	1
17	CS175	SPRING-ADJUSTER	2
18	15SP3-46	SPRING-COMPRESSION (MONEL)	2
19	8SP2-2	RING-RETAINING	2
20	8SP4-12	RING-RETAINING	1
23	80309229	ELBOW-90 DEG.	1
25	20R3031	CLAMP-LOCKING	1
26	88396035	BAR-LOCKING	1
27	88396065	SHAFT-HEIGHT ADJUSTING	1
28	15SP3-48	SPRING-COMPRESSION (MONEL)	1
29	88256425	PIN	1
30	80309227	CONNECTOR-MALE	1
31	88396005	GUIDE-CAP CHUTE TOP	1

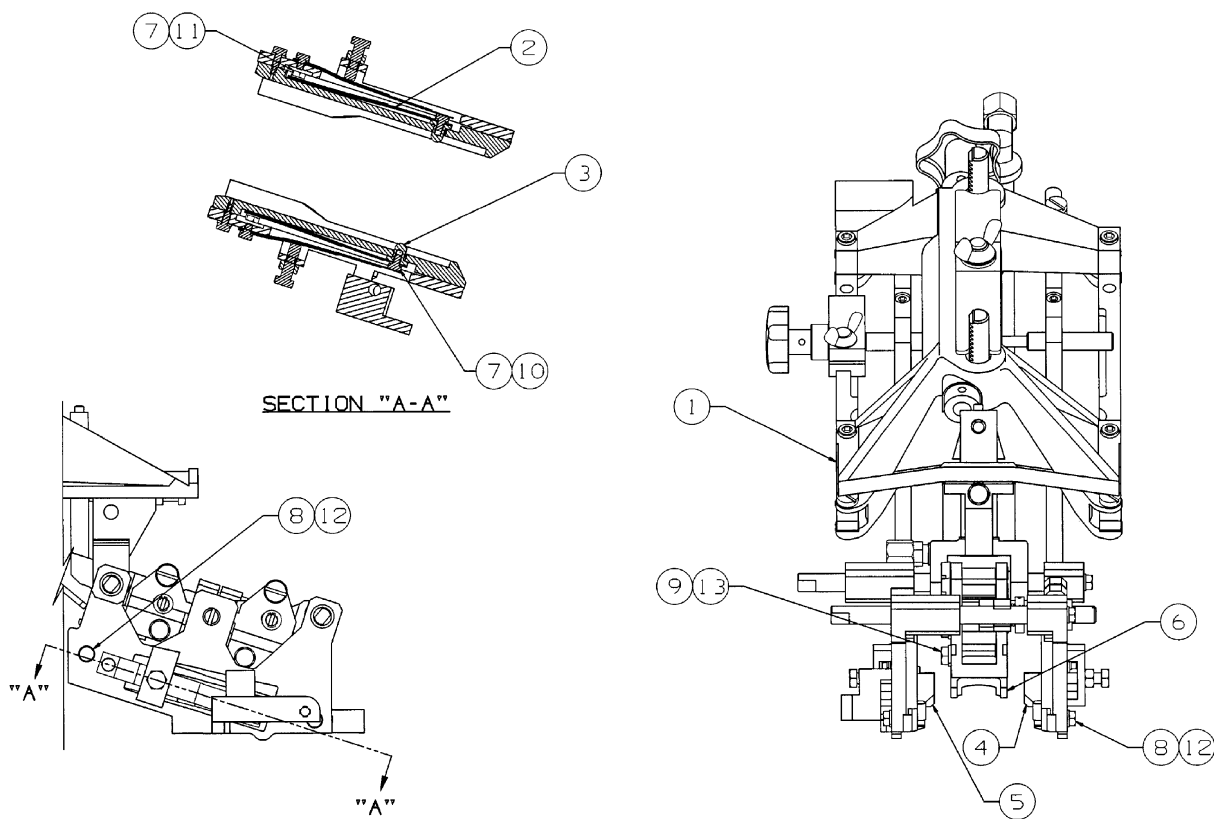
88396155 ASM, TRACK 53-110MM RTO

Item Number	Part Number	Part Description	Quantity
32	86040988	RAIL-CAP	2
33	88105786	SCREW-SHOULDER	4
34	88395355	LINK-RIGHT	2
35	88105776	SCREW-SHOULDER	4
36	20R11948	BLOCK-REAR RAIL	1
37	88395985	SCREW-ADJUSTING	1
38	88395325	BAR-REAR SUPPORT	1
39	20R11954D	KNOB-HAND	1
40	88395365	LINK-LEFT	2
41	88395995	BLOCK-CLAMPING	1
42	20R11953D	KNOB-HAND	1
44	86040943	BLOCK-REAR RAIL	1
45	88395315	BAR-FRONT SUPPORT	1
46	20R11899	SCREW-LOCK	1
47	82002960	SCREW	2
48	20R20921	ADAPTER-UPPER CAP TRACK	1
49	24SP33	SCREW-WING HEAD	1
50	82001766	BUSHING-UPPER CAP TRACK	1
51	20RA21446	ASM-STOP PIN W/SPRING (REAR)	1
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
52		M5 X 10 DIN933-A4 HEX HD. SCR.	4
53		M6 X 25 DIN 933-A4 HEX.HD.SCREW	1
54		SCREW-SOC.HD. M6 X 16 DIN912-A4	1
55		HEX NUT-M6 DIN934-A4	1
56		M6 X 45 DIN 933-A4 HEX HD. SCREW	1
57		M5 X 12 DIN 933-A4 HEX HD. SCR.	6
58		M6 DIN 934-A4 HEX NUT	1

88396155 ASM, TRACK 53-110MM RTO

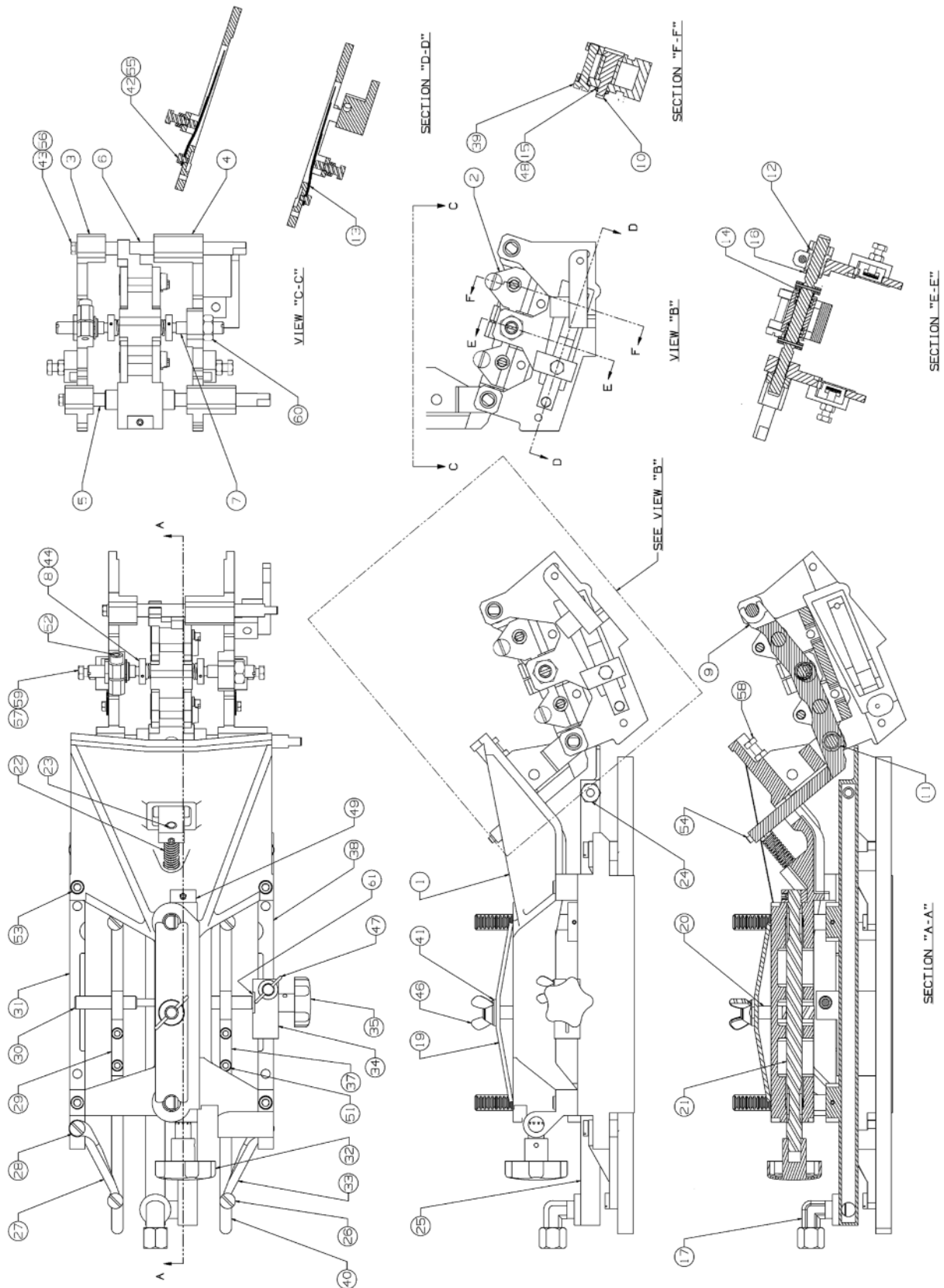
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20RA20847 ASM, METRIC CAP TRACK 63-82MM DWO



Item Number	Part Number	Part Description	Quantity
1	20RA20760	ASM-TWIST OFF CAP TRACK	1
2	20R11614	SPRING-LEAF	2
3	20R11893	PIN-SPRING LEAF HOLDING	2
4	20R20843	TRACK-REAR METRIC DWO	1
5	20R20844	TRACK-FRONT METRIC DWO	1
6	20R20773	TRACK-CAP UPPER 46C58 THRU	1
7		M4 DIN 127B-A4 LOCKWASHER	4
8		M5 DIN 127B-A4 LOCKWASHER	4
9		M6 DIN 127B-A4 LOCKWASHER	2
10		M4 X 6 DIN 933-A4 HEX HD. SCR.	2
11		M4 X 8 DIN 933-A4 HEX HD. SCR.	2
12		M5 X 12 DIN 933-A4 HEX HD. SCR.	4
13		M6 X 25 DIN933-A4 HEX HD. SCR.	2

20RA20760 ASM, TWIST-OFF CAP TRACK



20RA20760 ASM, TWIST-OFF CAP TRACK

Item Number	Part Number	Part Description	Quantity
1	20R21509	BRACKET-TOP GUIDE SUPPORT	1
2	20R20759	BRACKET-UPPER CAP TRA	1
3	20R20766	SUPPORT-REAR CAP TRACK	1
4	20R20767	SUPPORT-FRONT CAP TRACK(DE	1
5	86040986	SLIDE BAR-LONG	1
6	88125946	SLIDE BAR-SHORT	1
7	86040985	SCREW-ADJUSTING 110	1
8	88396365	COLLAR	2
9	20R20769	SUPPORT-UPPER CAP TRACK	1
10	88396385	PIN-UPPER TRACK ADJUSTING	2
11	82001766	BUSHING-UPPER CAP TRACK	1
12	88396375	NUT-CENTERING	1
13	20R11614	SPRING-LEAF	2
14	15SP3-46	SPRING-COMPRESSION (MONEL)	2
15	8SP2-2	RING-RETAINING	2
16	8SP4-12	RING-RETAINING	1
17	80309229	ELBOW-90 DEG.	1
19	20R3031	CLAMP-LOCKING	1
20	88396035	BAR-LOCKING	1
21	88396065	SHAFT-HEIGHT ADJUSTING	1
22	15SP3-48	SPRING-COMPRESSION (MONEL)	1
23	88256425	PIN	1
24	20R24558	CONNECTOR-MALE – 6L X 1/8NPT	1
25	88396005	GUIDE-CAP CHUTE TOP	1
26	88105786	SCREW-SHOULDER	4
27	88395355	LINK-RIGHT	2
28	88105776	SCREW-SHOULDER	4

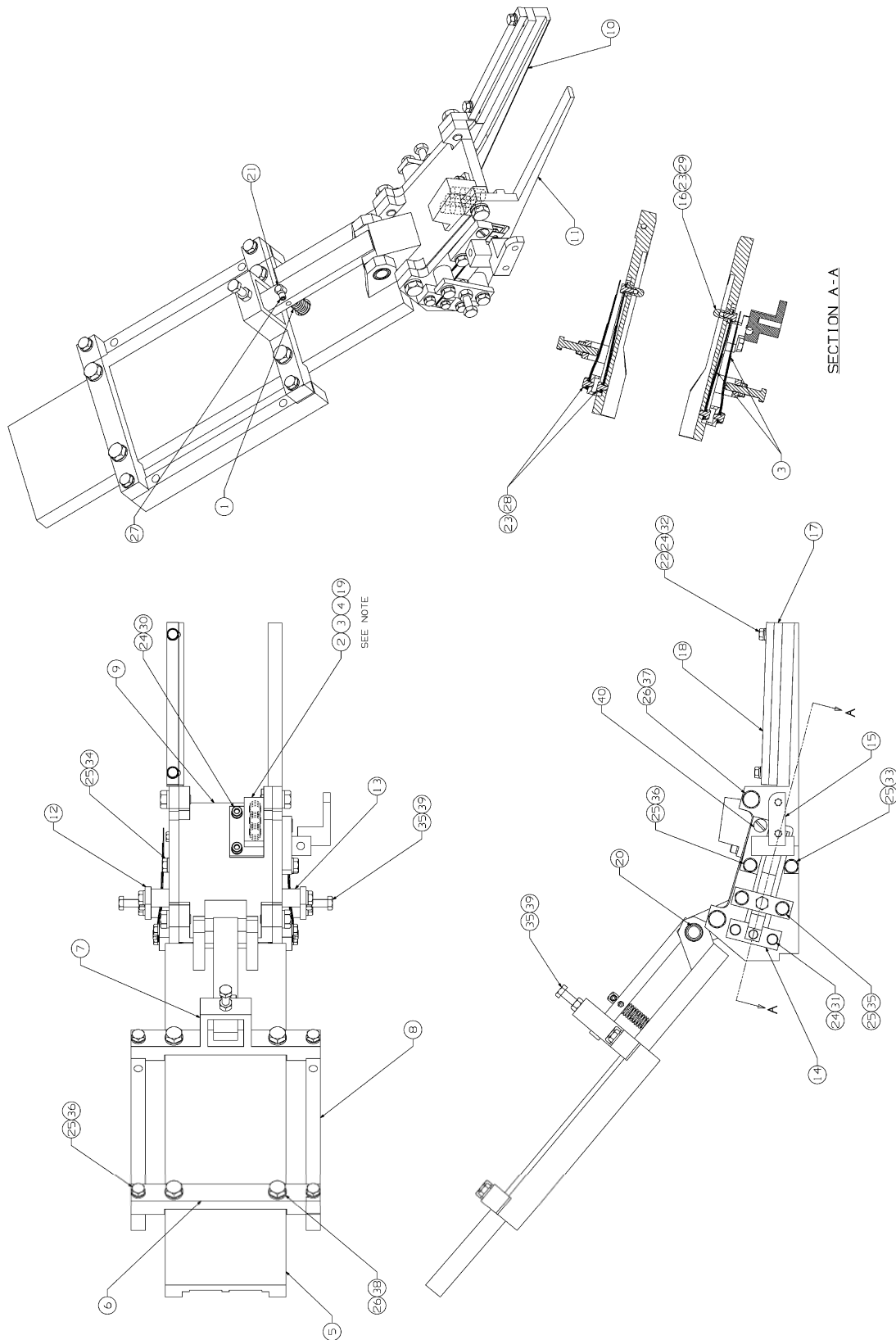
20RA20760 ASM, TWIST-OFF CAP TRACK

Item Number	Part Number	Part Description	Quantity
29	20R20764	NUT-REAR RAIL	1
30	88395985	SCREW-ADJUSTING	1
31	20R20762	BAR-REAR SUPPORT	1
32	20R11954D	KNOB-HAND	1
33	88395365	LINK-LEFT	2
34	88395995	BLOCK-CLAMPING	1
35	20R11953D	KNOB-HAND	1
37	20R20765	NUT-FRONT RAIL	1
38	20R20763	BAR-FRONT SUPPORT	1
39	82002960	SCREW	2
40	20R20768	RAIL-CAP	2
41		M10 DIN125A-A4 PLAIN WASHER	1
42		M4 DIN127B-A4 LOCKWASHER	2
43		M5 DIN127B-A4 LOCKWASHER	2
44		DIA. 2X 20 DIN1481-A2 ROLLPIN	2
46		M10 DIN315-A4 WING NUT	1
47		M8X 16 DIN316-A2 WING SCR.	1
48		M6 DIN 433-A4 PLAIN WASHER	2
49		DIA. 10 DIA705A/916-A1 COLLAR	1
51		M5X 35 DIN912-A4 SOC.HD.SCR.	4
52		M6X 20 DIN912-A4 SOC.HD. SCR.	1
53		M6X 25DIN912-A4 SOC.HD.SCR.	4
54		M5X 10 DIN 916-A4 SOC. SET SCR.	1
55		M4X 6 DIN 933-A4 HEX HD. SCR.	2
56		M5X 12 DIN 933-A4 HEX HD. SCR.	2
57		M6X 20 DIN 933-A4 HEX HD. SCR.	2
58		M6X 50 DIN 933-A4 HEX HD. SCR.	1

20RA20760 ASM, TWIST-OFF CAP TRACK

[illegible]

20RA20935 ASM, CAP TRACK 70MM CT



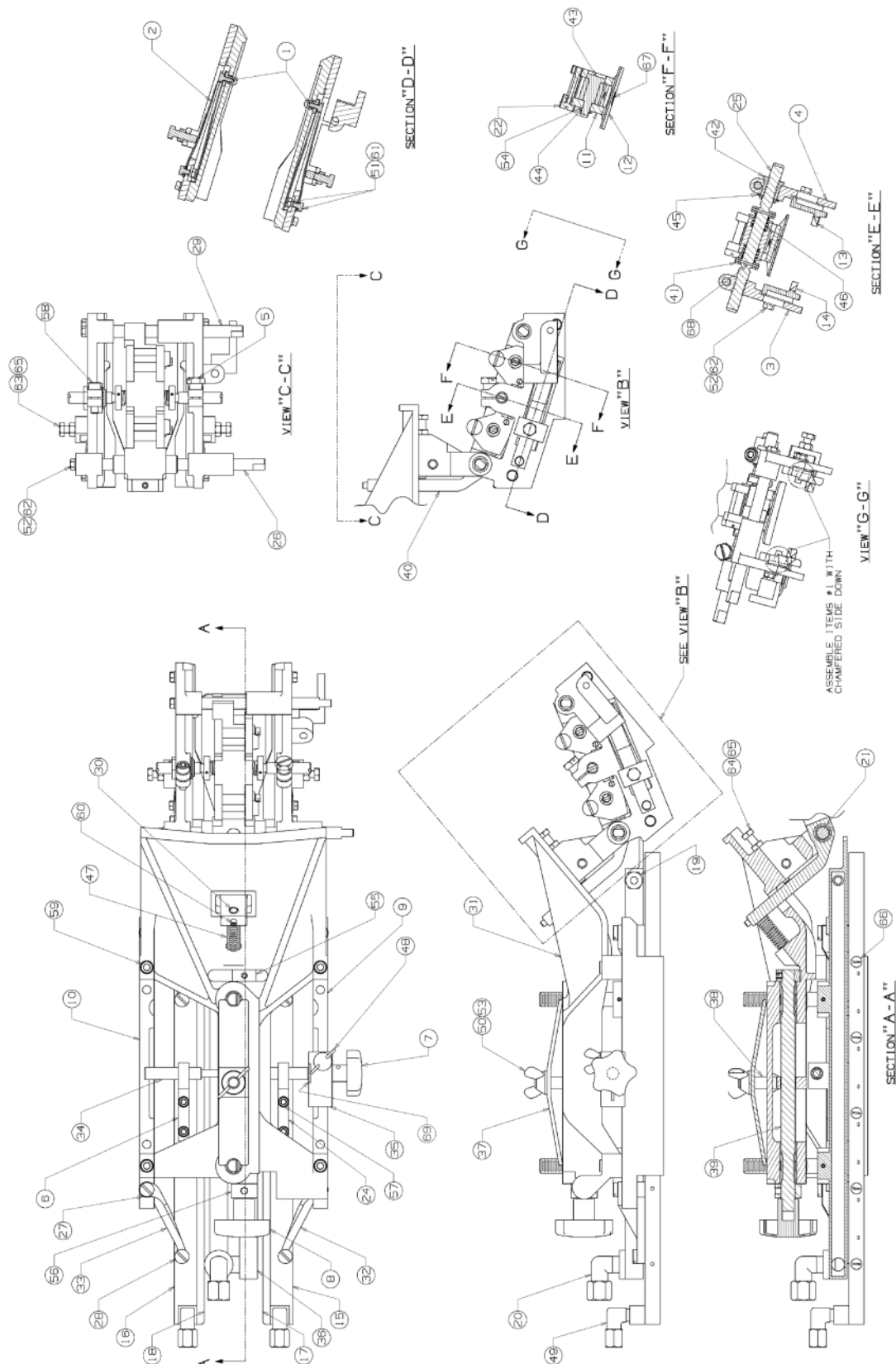
20RA20935 ASM, CAP TRACK 70MM CT

Item Number	Part Number	Part Description	Quantity
1	15SP3-48	SPRING-COMPRESSION (MONEL)	1
2	578SP4	ADHESIVE-EPOXY	1
3	20R11614	SPRING-LEAF	4
4	20R11837	MAGNET	9
5	20R20937	GUIDE-CAP 70 CT	1
6	20R20938	BRACKET-INLET	1
7	20R20939	BRACKET-OUTLET	1
8	20R20940	BAR-SUPPORT	2
9	20R20941	TRACK-UPPER CAP 70 CT	1
10	20R20942	TRACK-REAR 70 CT	1
11	20R20943	TRACK-FRONT 70 CT	1
12	20R20944	BAR-SPRING ADJUSTMENT	2
13	20R20945	SPACER-SPRING ADJUSTMENT	4
14	20R20946	PLATE-SPRING MOUNTING	2
15	20R20947	BRACKET-DRAG MOUNTING	1
16	20R20948	PIN-STOP 70 CT	2
17	20R20951	BAR-BACK UP 70 CT	1
18	20R20954	RETAINER-BACK UP BAR	1
19	20R20978	HOLDER-MAGNET	1
20	82001766	BUSHING-UPPER CAP TRACK	1
21	88256425	PIN	1
22		DIA.5 DIN 125A-A4 FLAT WASHER	2
23		DIA.4 DIN 127B-A4 LOCKWASHER	6
24		DIA.5 DIN 127B-A4 LOCKWASHER	8
25		DIA.6 DIN 127B-A4 LOCKWASHER	11
26		DIA.8 DIN 127B-A4 LOCKWASHER	8
27		M5 X 6 DIN 916-A4 CUP PT.SOC.SET SCR.	1

20RA20935 ASM, CAP TRACK 70MM CT

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20RA20530 ASM, METRIC ADJUSTABLE CAP TRACK VHJ



20RA20530 ASM, METRIC ADJUSTABLE CAP TRACK VHJ

Item Number	Part Number	Part Description	Quantity
1	20RA20534	ASM-STOP PIN & LEAF SPRING	2
2	20R11614	SPRING-LEAF	2
3	20R11897	SUPPORT-CAP TRACK	1
4	20R11898	SUPPORT-TRACK	1
5	20R11899	SCREW-LOCK	1
6	20R11948	BLOCK-REAR RAIL	1
7	20R11953D	KNOB-HAND	1
8	20R11954D	KNOB-HAND	1
9	20R20519	BAR-SUPPORT	1
10	20R20520	BAR-SUPPORT	1
11	20R20532	TRACK-UPPER,VHJ	1
12	20R20533	PLATE-TRACK EXTENSION,VHJ	1
13	20R20536	TRACK-REAR,VHJ	1
14	20R20537	TRACK-FRONT,VHJ	1
15	20R20538	RAIL-FRONT CAP HEATING	1
16	20R20539	RAIL-REAR CAP HEATING	1
17	20R20540	COVER-FRONT RAIL	1
18	20R20541	COVER-REAR RAIL	1
19	80309227	CONNECTOR-MALE	1
20	80309229	ELBOW-90 DEG.	1
21	82001766	BUSHING-UPPER CAP TRACK	1
22	82002960	SCREW	2
24	86040943	BLOCK-REAR RAIL	1
25	86040985	SCREW-ADJUSTING 110	1
26	86040986	SLIDE BAR-LONG	1
27	88105776	SCREW-SHOULDER	4
28	88105786	SCREW-SHOULDER	4

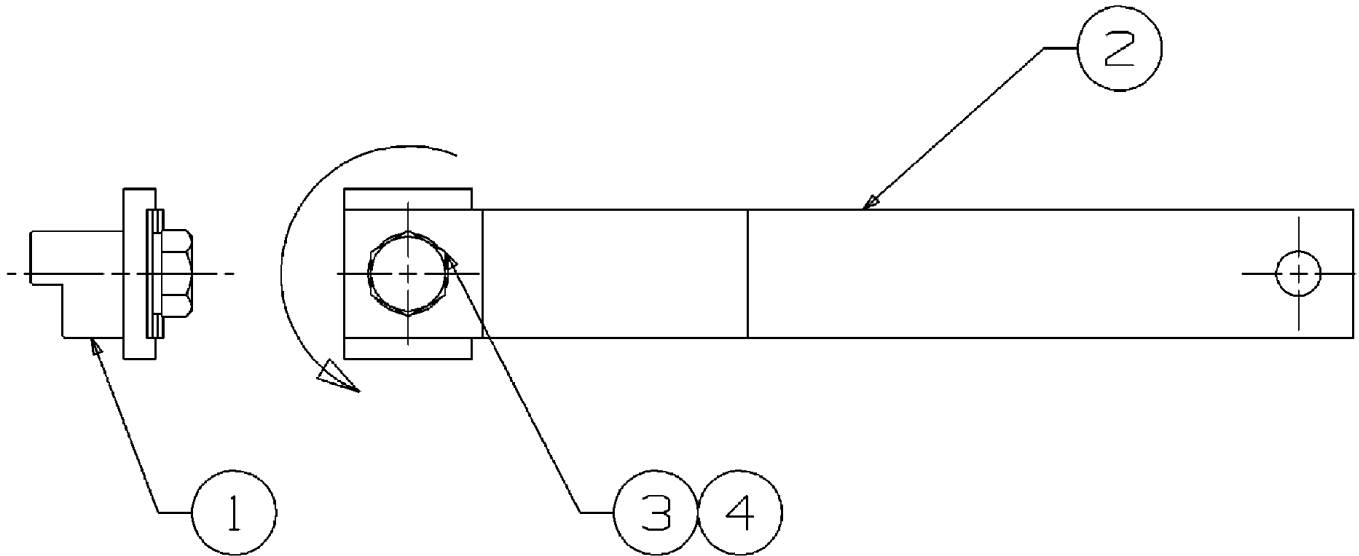
20RA20530 ASM, METRIC ADJUSTABLE CAP TRACK VHJ

Item Number	Part Number	Part Description	Quantity
29	88125946	SLIDE BAR-SHORT	1
30	88256425	PIN	1
31	88395265	BRACKET-TOP GUIDE SUPPORT	1
32	88395355	LINK-RIGHT	2
33	88395365	LINK-LEFT	2
34	88395985	SCREW-ADJUSTING	1
35	88395995	BLOCK-CLAMPING	1
36	88396005	GUIDE-CAP CHUTE TOP	1
37	20R3031	CLAMP-LOCKING	1
38	88396035	BAR-LOCKING	1
39	88396065	SHAFT-HEIGHT ADJUSTING	1
40	88396215	FRAME-TRACK SUPPORT	1
41	88396365	COLLAR	2
42	88396375	NUT-CENTERING	1
43	88396385	PIN-UPPER TRACK ADJUSTING	2
44	8SP2-2	RING-RETAINING	2
45	8SP4-12	RING-RETAINING	1
46	15SP3-46	SPRING-COMPRESSION (MONEL)	2
47	15SP3-48	SPRING-COMPRESSION (MONEL)	1
48	24SP33	SCREW-WING HEAD	1
49	430SP1-8	FITTING-TUBE	2
50		DIN125A-A4 M10 FLAT WASHER	1
51		DIN127B-A4 M4 LOCKWASHER	4
52		DIN127B-A4 M5 LOCKWASHER	6
53		DIN315-A4 M10 WING NUT	1
54		DIN433-A4 M6 FLAT WASHER	2
55		DIN705-A1 DIA.10 COLLAR	1

20RA20530 ASM, METRIC ADJUSTABLE CAP TRACK VHJ

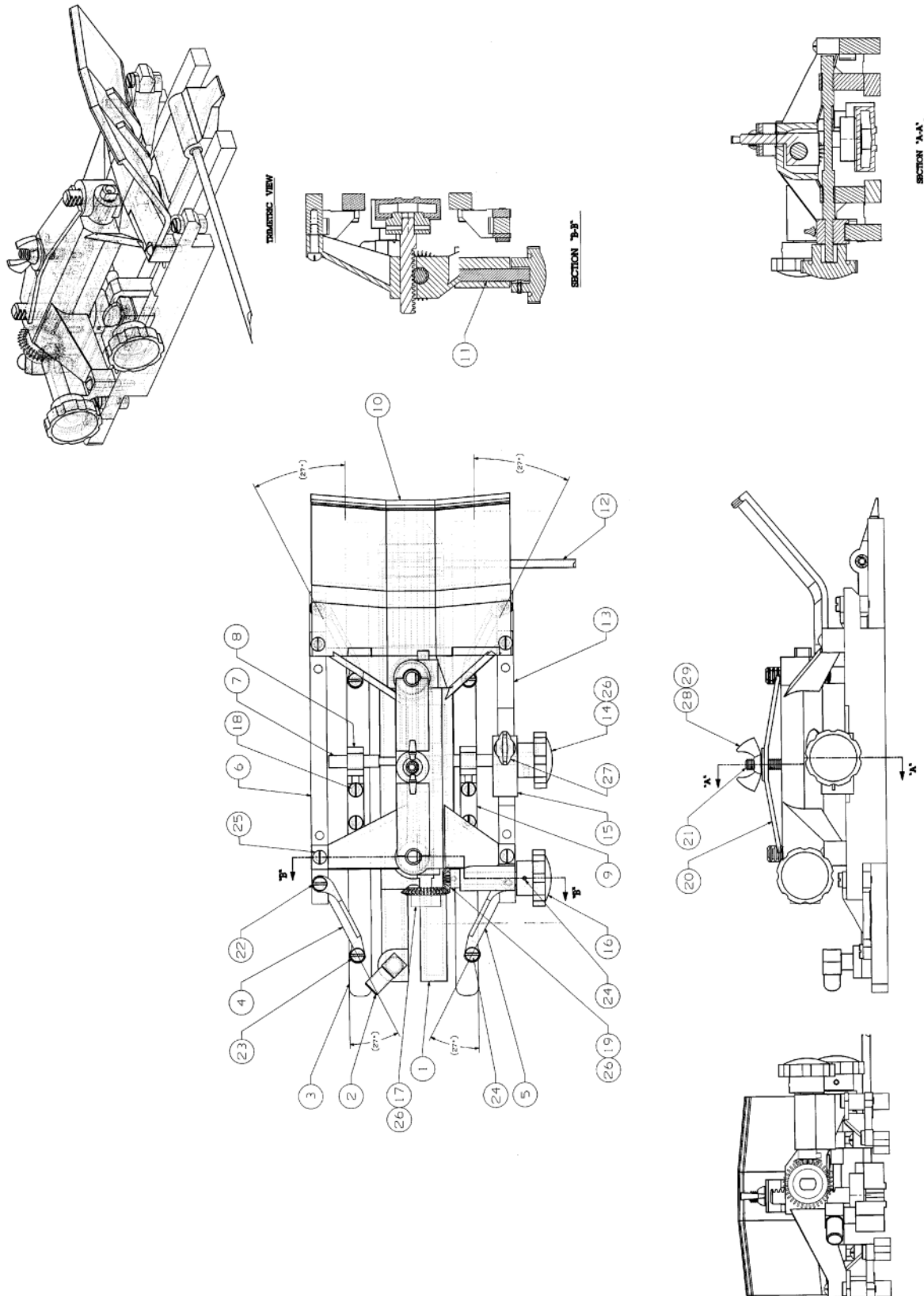
[illegible]

20RA20534 ASM, PIN & LEAF SPRING



Item Number	Part Number	Part Description	Quantity
1	20R20535	PIN-STOP,VHJ	1
2	20R11614	SPRING-LEAF	1
3		M4 X 8 DIN933-A4 HEX HD.SCREW	1
4		M4 DIN127B-A4 LOCKWASHER	1

20RA11516 ASM, CAP CHUTE BG CAP



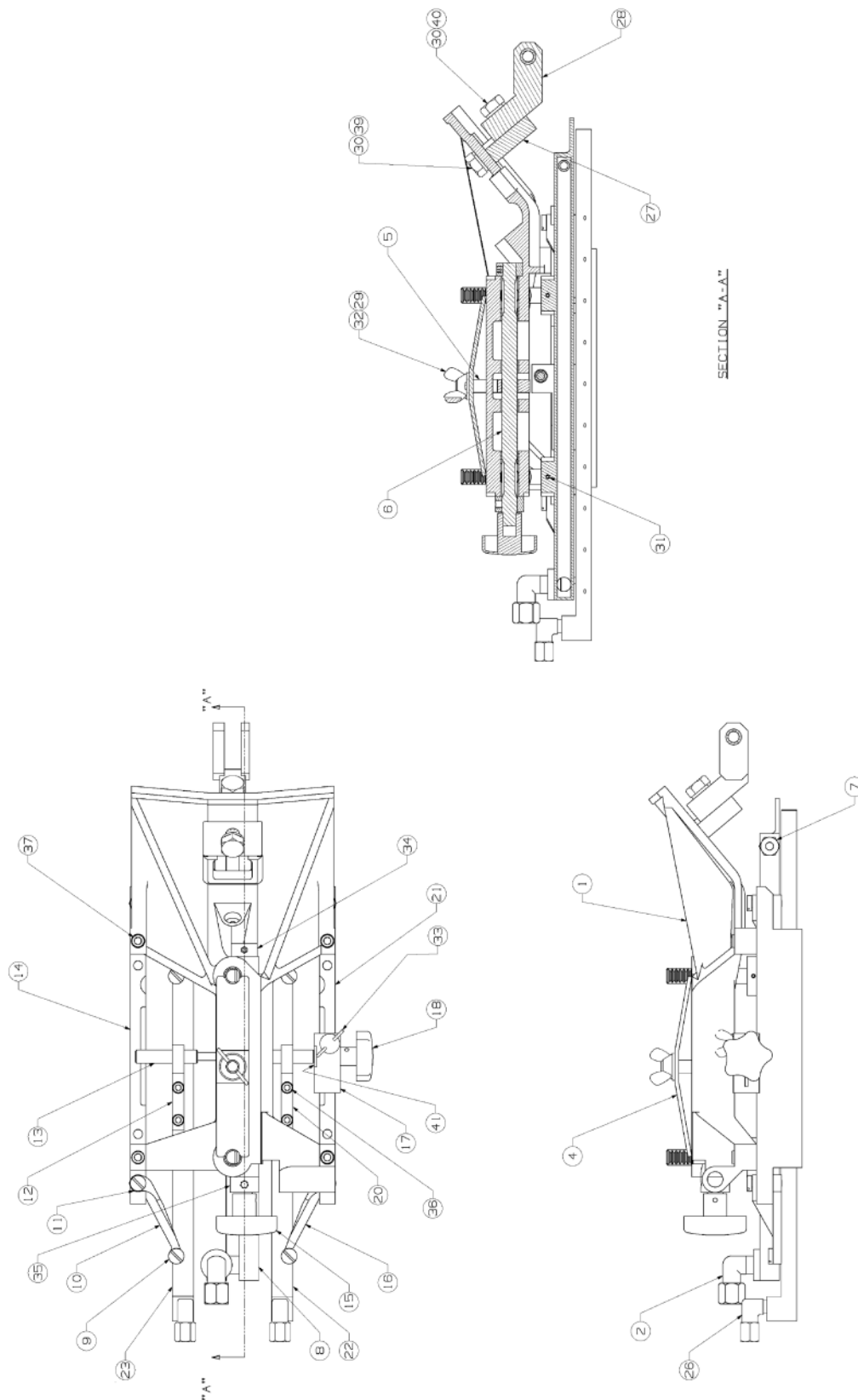
20RA11516 ASM, CAP CHUTE BG CAP

Item Number	Part Number	Part Description	Quantity
1	20RA11518	ASM-GUIDE-TOP CAP CHUTE	1
2	676748	ELBOW	1
3	20R11517	RAIL-CAP CHUTE	2
4	CS138	LINK-REAR RAIL	2
5	CS139	LINK-FRONT RAIL	2
6	CS133*	BAR-CAP CHUTE REAR	1
7	20R5264	SCREW-ADJUSTMENT	1
8	20R7928	NUT-FRONT RAIL	1
9	20R7927	NUT-REAR RAIL	1
10	20R3034	BRACKET-TOP GUIDE SUPPORT	1
11	20R5265	SHAFT-PINION	1
12	20R6914	TUBING-COPPER	1
13	CS134	BAR-CAP CHUTE FRONT	1
14	20R5281	KNOB	1
15	20R7925	LOCK-RAIL	1
16	20R5263	KNOB	1
17	CS1018	GEAR-DRIVEN	1
18	CS102A	SHAFT-HEIGHT ADJUSTING	1
19	CS1017	GEAR-PINION	1
20	20R3031	CLAMP-LOCKING	1
21	20R3030	BAR-LOCKING	1
22	19SP2-1	SCREW-SHOULDER	4
23	19SP2-2	SCREW-SHOULDER	4
24	343SP13-4	ROLL PIN	1
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
25		1/4-20 X .88 LG. BRASS FILISTER HD.SCREW	4
26		#10-24 X .38 LG. SET SCREW	3

20RA11516 ASM, CAP CHUTE BG CAP

[illegible]

20RA20738 ASM, UPPER CAP CHUTE W/SIDE RAIL HEAT MAGNETIC



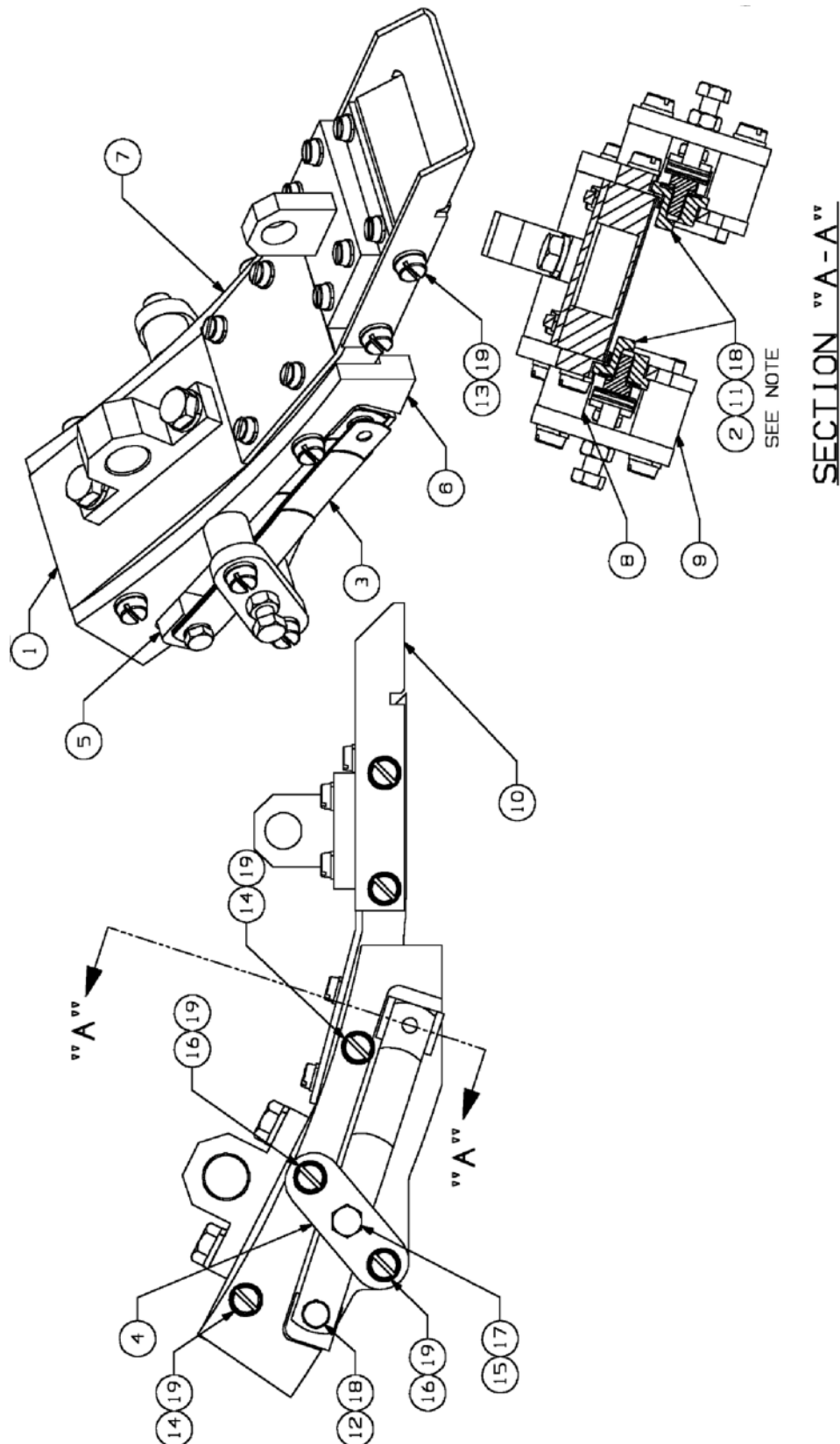
20RA20738 ASM, UPPER CAP CHUTE W/SIDE RAIL HEAT MAGNETIC

Item Number	Part Number	Part Description	Quantity
1	20R20749	BRACKET-TOP GUIDE SUPPOR	1
2	80309229	ELBOW-90 DEG.	1
4	20R3031	CLAMP-LOCKING	1
5	88396035	BAR-LOCKING	1
6	88396065	SHAFT-HEIGHT ADJUSTING	1
7	80309227	CONNECTOR-MALE	1
8	88396005	GUIDE-CAP CHUTE TOP	1
9	88105786	SCREW-SHOULDER	4
10	88395355	LINK-RIGHT	2
11	88105776	SCREW-SHOULDER	4
12	86040944	NUT-RAIL REAR	1
13	88395985	SCREW-ADJUSTING	1
14	20R20520	BAR-SUPPORT	1
15	20R11954D	KNOB-HAND	1
16	88395365	LINK-LEFT	2
17	88395995	BLOCK-CLAMPING	1
18	20R11953D	KNOB-HAND	1
20	86040943	BLOCK-REAR RAIL	1
21	20R20519	BAR-SUPPORT	1
22	20R20778	RAIL-METRIC CAP HEATING FRONT	1
23	20R20779	RAIL-METRIC CAP HEATING REAR	1
26	430SP1-8	FITTING-TUBE	2
27	20R20740	BAR-MOUNTING	1
28	20R20741	BRACKET-PIVOT	1
29		M10 DIN125A-A4 WASHER PLAIN	1
30		M10 DIN127B-A4 WASHER LOCK	2
31		DIA.3 X 20 DIN1481-A2 ROLL PIN	2

20RA20738 ASM, UPPER CAP CHUTE W/SIDE RAIL HEAT MAGNETIC

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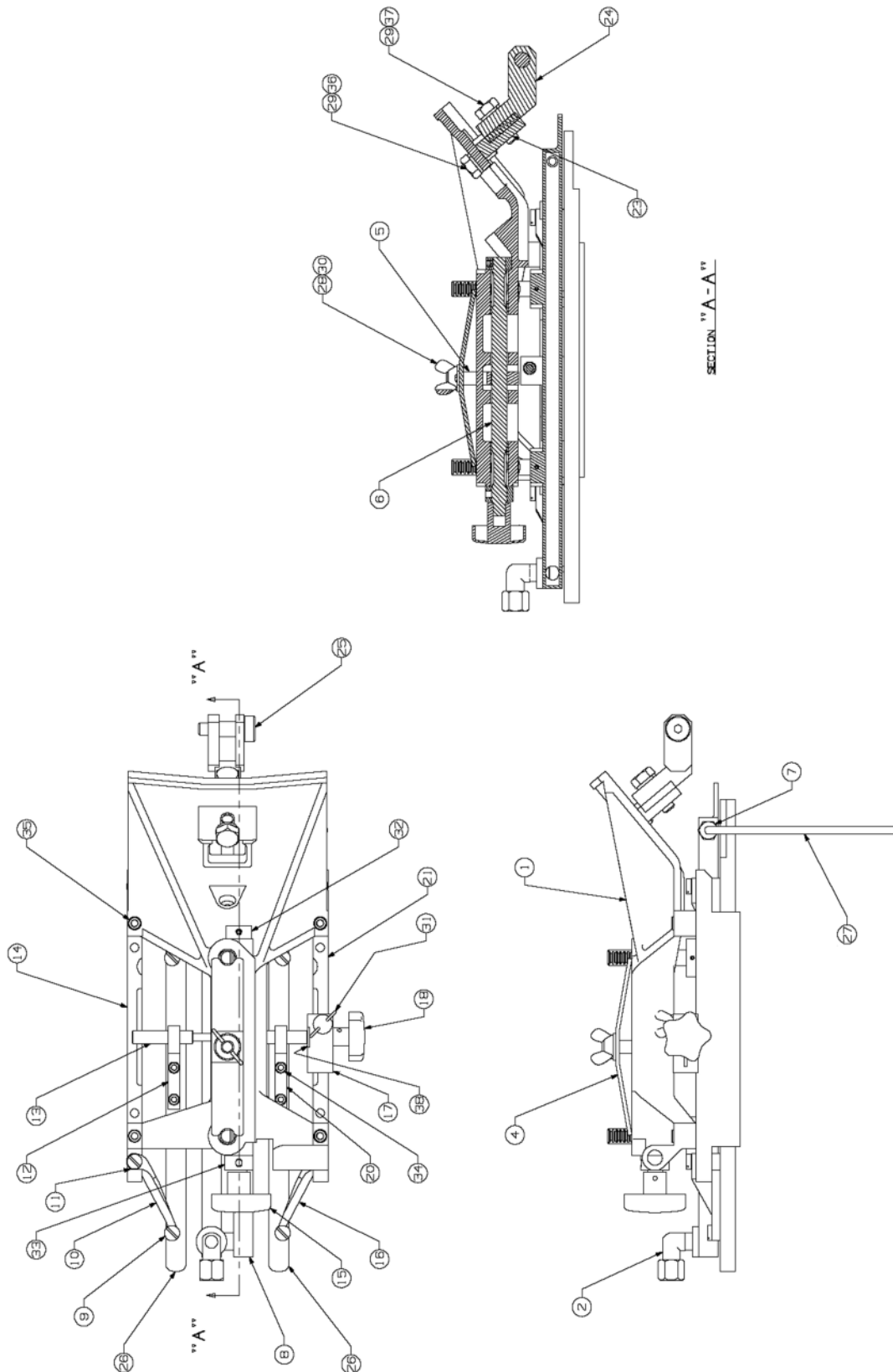
20RA20588 ASM, CAP TRACK MAGNETIC 38MM PT



20RA20588 ASM, CAP TRACK MAGNETIC 38MM PT

Item Number	Part Number	Part Description	Quantity
1	20RA21167	ASM-MAGNETIC TOP GUIDE	1
2	20R20535	PIN-STOP,VHJ	2
3	20R11614	SPRING-LEAF	4
4	20R20563	PLATE-SPRING ADJUSTING	2
5	20R20564	SPACER-SPRING -Must Purchase 2	2
6	20R20565	TRACK-FRONT	1
7	20R20566	TRACK-REAR	1
8	20R20753	SPACER	2
9	20R20754	SPACER-LONG	2
10	20R21336	EXTENSION-MAGNETIC TOP GUIDE	1
11		M4 X 8 DIN933-A4 HEX.HD.SCREW	2
12		M4 X 16 DIN933-4A HEX.HD.SCREW	2
13		M5 X 10 DIN84-A4 CHEESE HD.SCREW	4
14		M5 X 12 DIN84-A4 CHEESE HD.SCREW	4
15		M5 X 20 DIN933-A4 HEX.HD.SCREW	2
16		M5 X 30 DIN84-A4 CHEESE HD.SCREW	4
17		M5 DIN934-A4 HEX.NUT	2
18		M4 DIN127B-A4 LOCKWASHER	4
19		M5 DIN127B-A4 LOCKWASHER	12

20RA20739 ASM, MAGNETIC UPPER CAP CHUTE METRIC



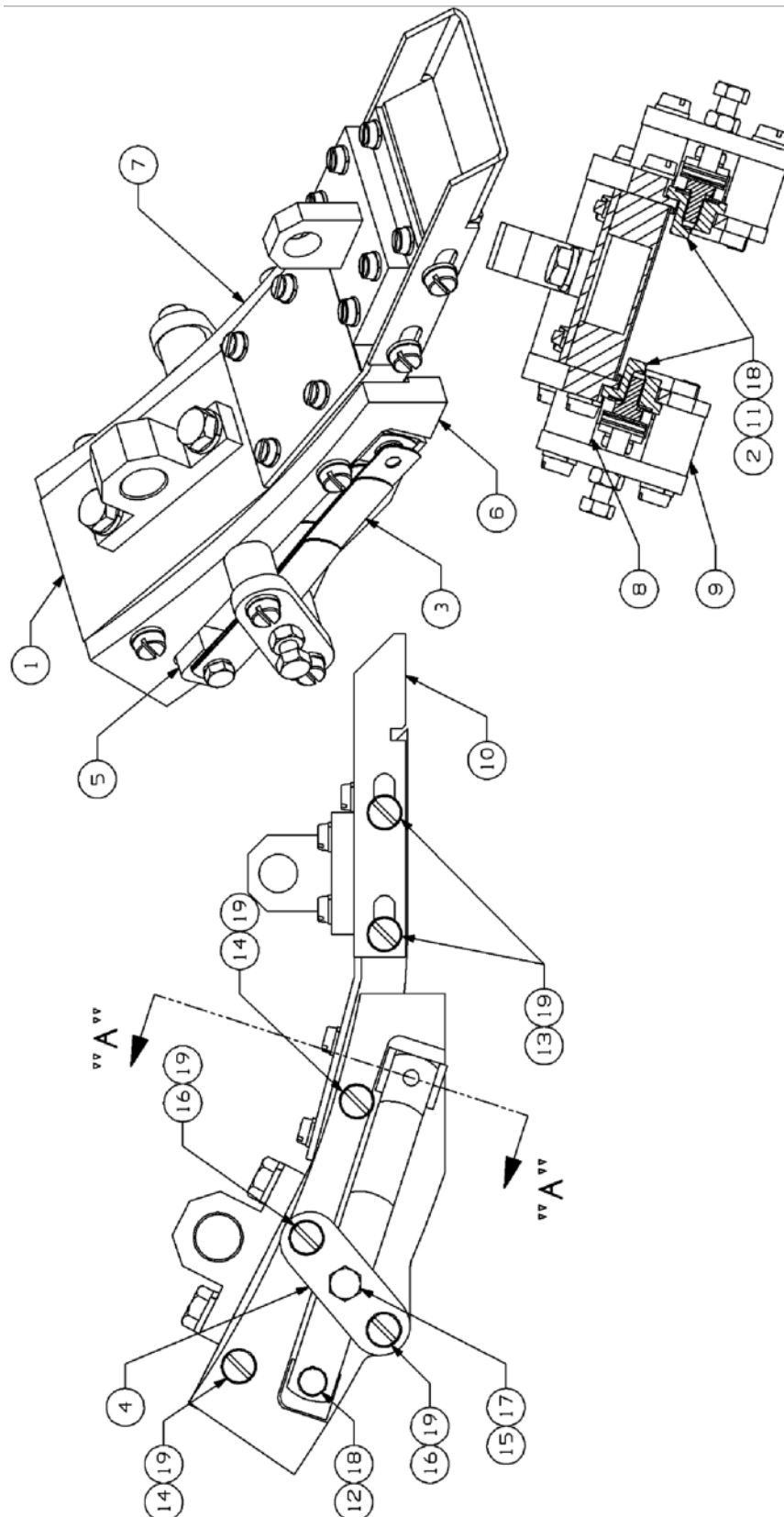
20RA20739 ASM, MAGNETIC UPPER CAP CHUTE METRIC

Item Number	Part Number	Part Description	Quantity
1	20R20749	BRACKET-TOP GUIDE SUPPOR	1
2	80309229	ELBOW-90 DEG.	1
4	20R3031	CLAMP-LOCKING	1
5	88396035	BAR-LOCKING	1
6	88396065	SHAFT-HEIGHT ADJUSTING	1
7	80309227	CONNECTOR-MALE	1
8	88396005	GUIDE-CAP CHUTE TOP	1
9	88105786	SCREW-SHOULDER	4
10	88395355	LINK-RIGHT	2
11	88105776	SCREW-SHOULDER	4
12	86040944	NUT-RAIL REAR	1
13	88395985	SCREW-ADJUSTING	1
14	20R20520	BAR-SUPPORT	1
15	20R11954D	KNOB-HAND	1
16	88395365	LINK-LEFT	2
17	88395995	BLOCK-CLAMPING	1
18	20R11953D	KNOB-HAND	1
20	86040943	BLOCK-REAR RAIL	1
21	20R20519	BAR-SUPPORT	1
23	20R20740	BAR-MOUNTING	1
24	20R20741	BRACKET-PIVOT	1
25	19SP7-4	SCREW-SHOULDER	1
26	20R22327	RAIL-CAP CHUTE	2
27	20R22328	TUBE - DRAIN	1
28		DIN125A-A4 M10 PLAIN WASHER	1
29		DIN127B-A4 M10 LOCKWASHER	2
30		DIN315-A4 M10 WING NUT	1

20RA20739 ASM, MAGNETIC UPPER CAP CHUTE METRIC

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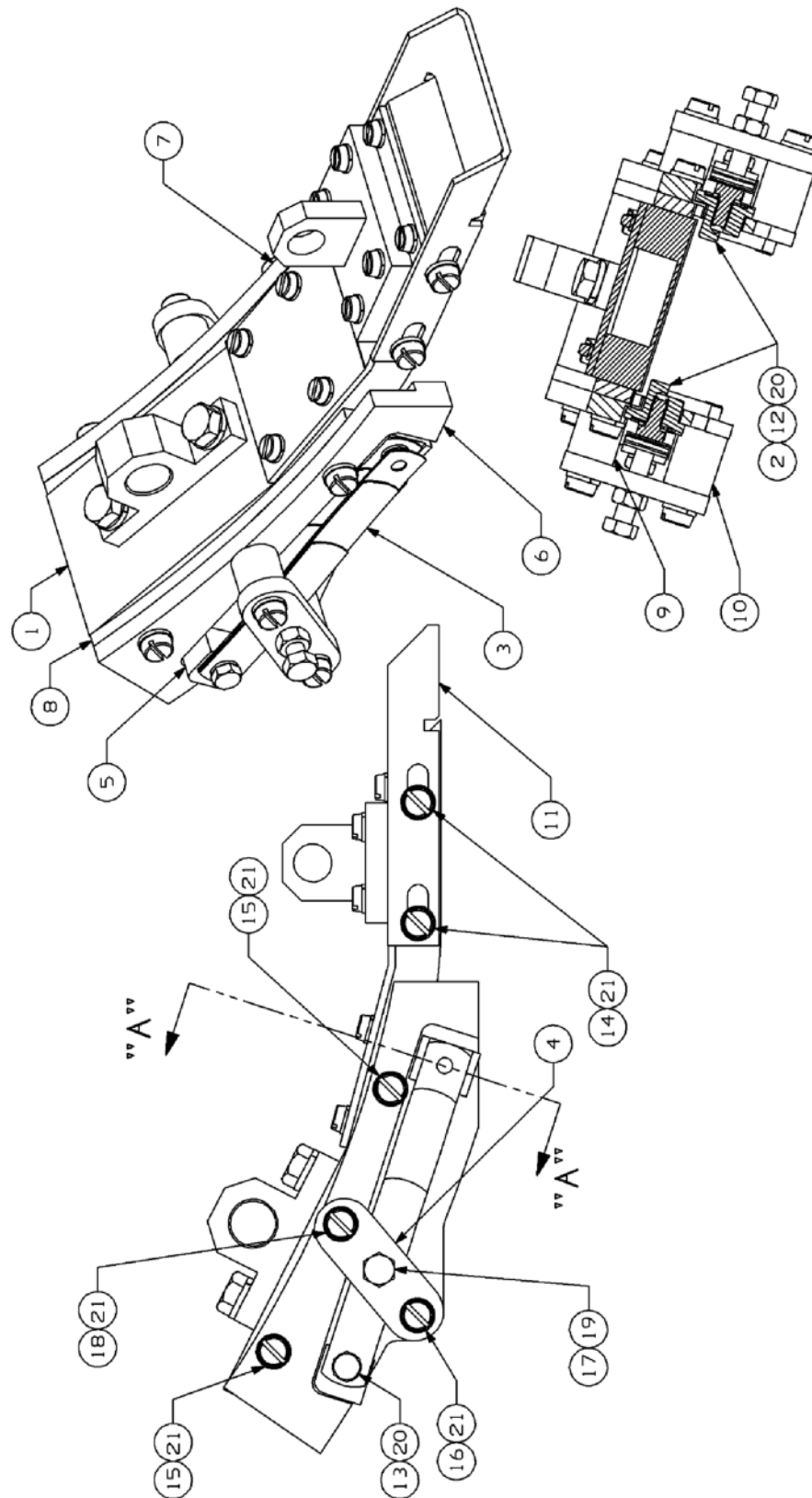
20RA20788 ASM, MAGNETIC CAP TRACK 40MM DPT



20RA20788 ASM, MAGNETIC CAP TRACK 40MM DPT

Item Number	Part Number	Part Description	Quantity
1	20RA21167	ASM-MAGNETIC TOP GUIDE	1
2	20R20535	PIN-STOP,VHJ	2
3	20R11614	SPRING-LEAF	4
4	20R20563	PLATE-SPRING ADJUSTING	2
5	20R20564	SPACER-SPRING -Must Purchase 2	2
6	20R20789	TRACK-FRONT DPT	1
7	20R20790	TRACK-REAR DPT	1
8	20R20753	SPACER	2
9	20R20754	SPACER-LONG	2
10	20R21336	EXTENSION-MAGNETIC TOP GUIDE	1
11		M4 X 8 DIN933-4A HEX.HD.SCREW	2
12		M4 X 16 DIN933-A4 HEX.HD.SCREW	2
13		M5 X 10 DIN84-A4 CHEESE HD.SCREW	4
14		M5 X 16 DIN84-A4 CHEESE HD.SCREW	4
15		M5 X 20 DIN933-A4 HEX.HD.SCREW	2
16		M5 X 30 DIN84-A4 CHEESE HD.SCREW	4
17		M5 DIN934-A4 NUT HEX.FULL	2
18		M4 DIN127B-A4 LOCKWASHER	4
19		M5 DIN127B-A4 LOCKWASHER	12

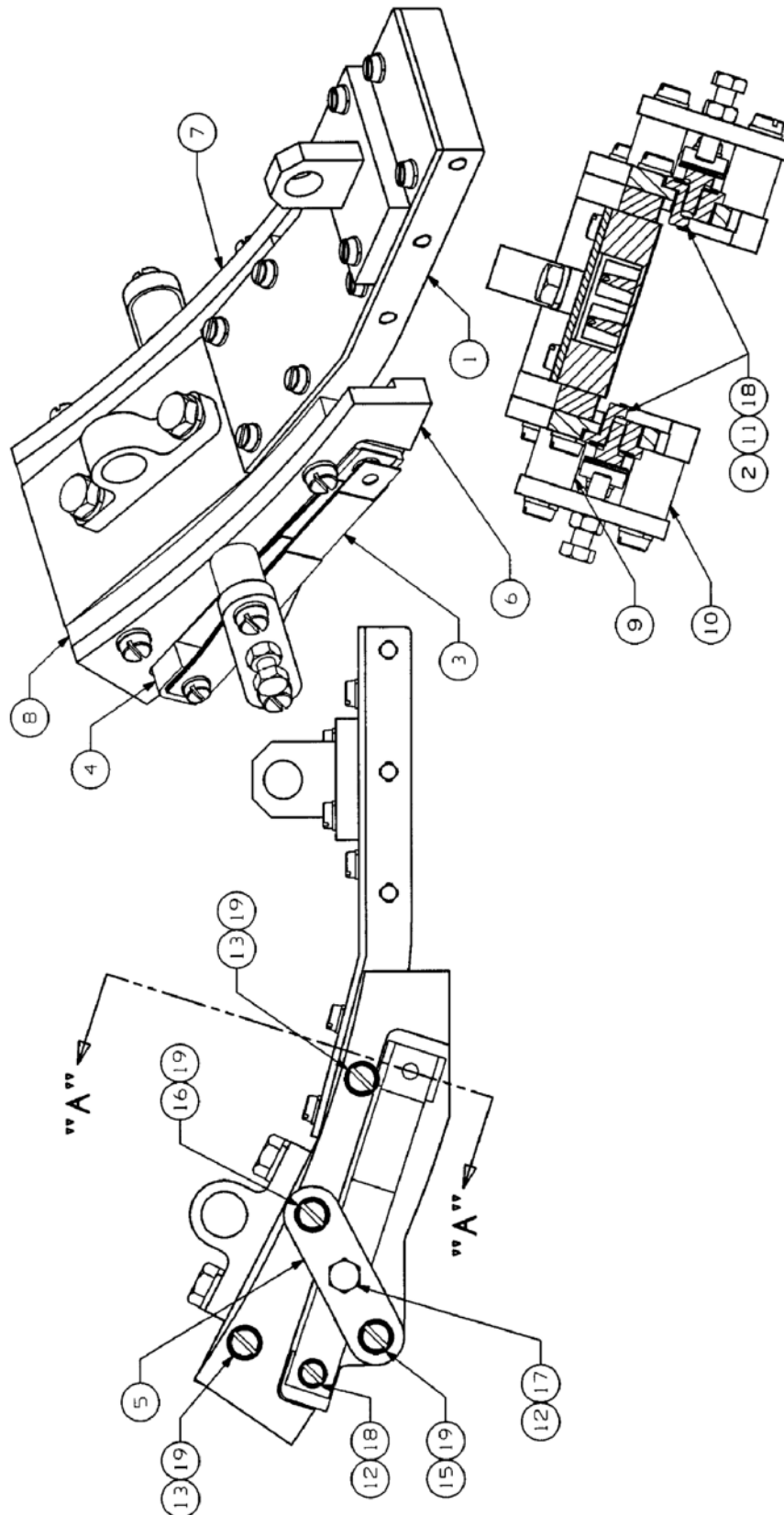
20RA20589 ASM, MAGNETIC CAP TRACK 48MM PT



20RA20589 ASM, MAGNETIC CAP TRACK 48MM PT

Item Number	Part Number	Part Description	Quantity
1	20RA21167	ASM-MAGNETIC TOP GUIDE	1
2	20R20535	PIN-STOP,VHJ	2
3	20R11614	SPRING-LEAF	4
4	20R20563	PLATE-SPRING ADJUSTING	2
5	20R20564	SPACER-SPRING -Must Purchase 2	2
6	20R20565	TRACK-FRONT	1
7	20R20566	TRACK-REAR	1
8	20R20579	SPACER-TRACK 48PT	2
9	20R20753	SPACER	2
10	20R20754	SPACER-LONG	2
11	20R21336	EXTENSION-MAGNETIC TOP GUIDE	1
12		M4 X 8 DIN 933-A4 HEX HD. SCR.	2
13		M4 X 16 DIN 933-A4 HEX HD. SCR.	2
14		M5 X 10 DIN 84-A4 CHEESE HD. SCR.	4
15		M5 X 16 DIN 84-A4 CHEESE HD. SCR.	4
16		M5 X 30 DIN 84-A4 CHEESE HD. SCR.	2
17		M5 X 20 DIN 933-A4 HEX HD. SCR.	2
18		M5 X 35 DIN 84-A4 CHEESE HD. SCR.	2
19		M5 DIN 934-A4 HEX NUT	2
20		M4 DIN 127B-A4 LOCKWASHER	4
21		M5 DIN 127B-A4 LOCKWASHER	12

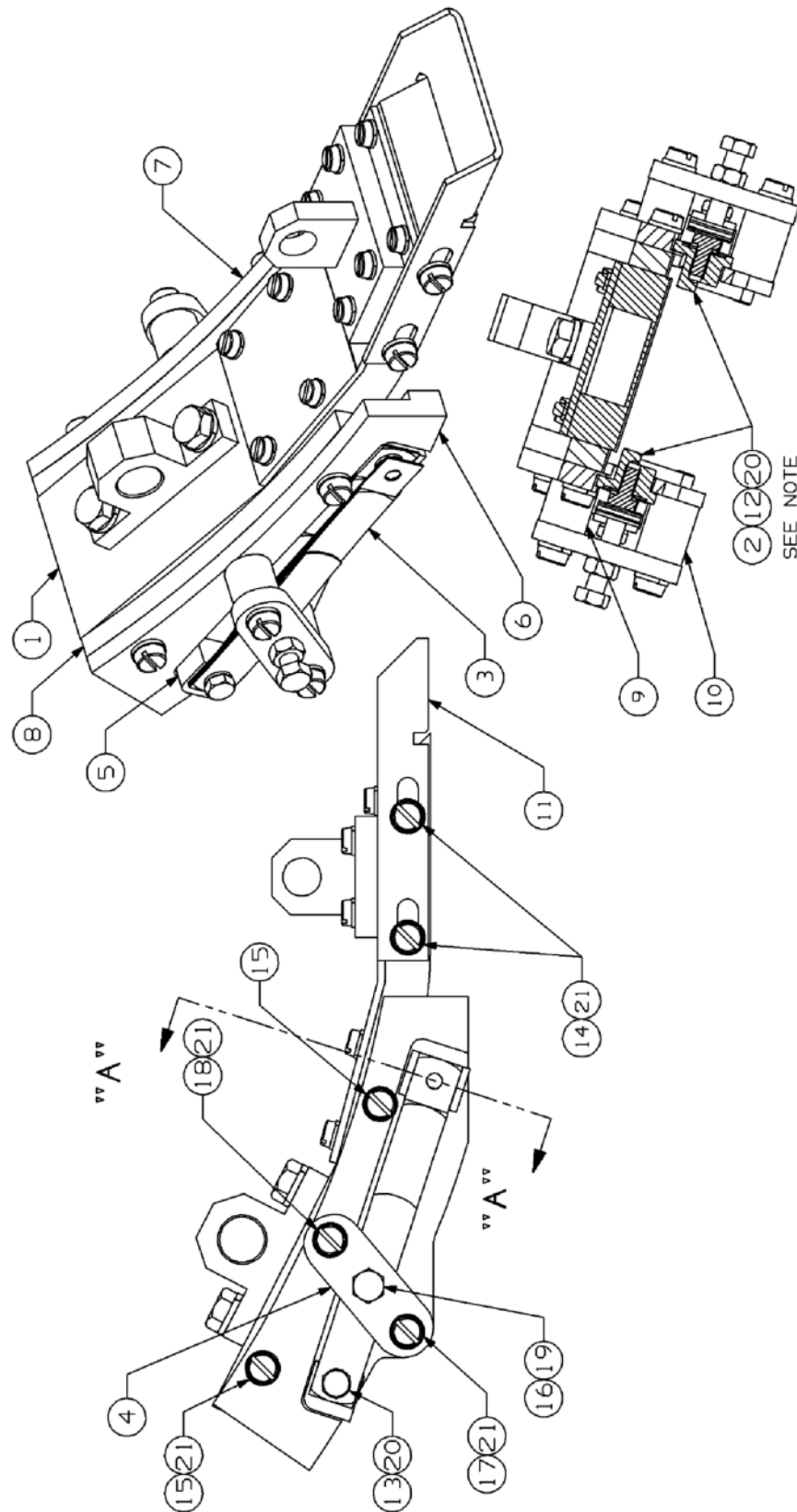
20RA20592 ASM, MAGNETIC CAP TRACK 51MM BG



20RA20592 ASM, MAGNETIC CAP TRACK 51MM BG

Item Number	Part Number	Part Description	Quantity
1	20RA20596	ASM-MAGNETIC TOP GUIDE	1
2	20R20535	PIN-STOP,VHJ	2
3	20R11614	SPRING-LEAF	4
4	20R20564	SPACER-SPRING -Must Purchase 2	2
5	20R20597	PLATE-SPRING ADJUSTING	2
6	20R20598	TRACK-FRONT	1
7	20R20599	TRACK-REAR	1
8	20R20600	SPACER-TRACK	2
9	20R20754	SPACER-LONG	2
10	20R20755	SPACER-MEDIUM	2
11		M4 X 8 DIN 933-A4 HEX.HD.SCR.	2
12		M4 X 16 DIN 933-A4 HEX.HD.SCR.	2
13		M5 X 20 DIN 84-A4 CHEESE HD.SCR.	4
14		M5 X 20 DIN 933-A4 HEX.HD.SCR.	2
15		M5 X 30 DIN 84-A4 CHEESE HD.SCR.	2
16		M5 X 35 DIN 84-A4 CHEESE HD.SCR.	2
17		M5 DIN 934-A4 HEX.NUT	2
18		M4 DIN 127B-A4 LOCKWASHER	4
19		M5 DIN 127B-A4 LOCKWASHER	8

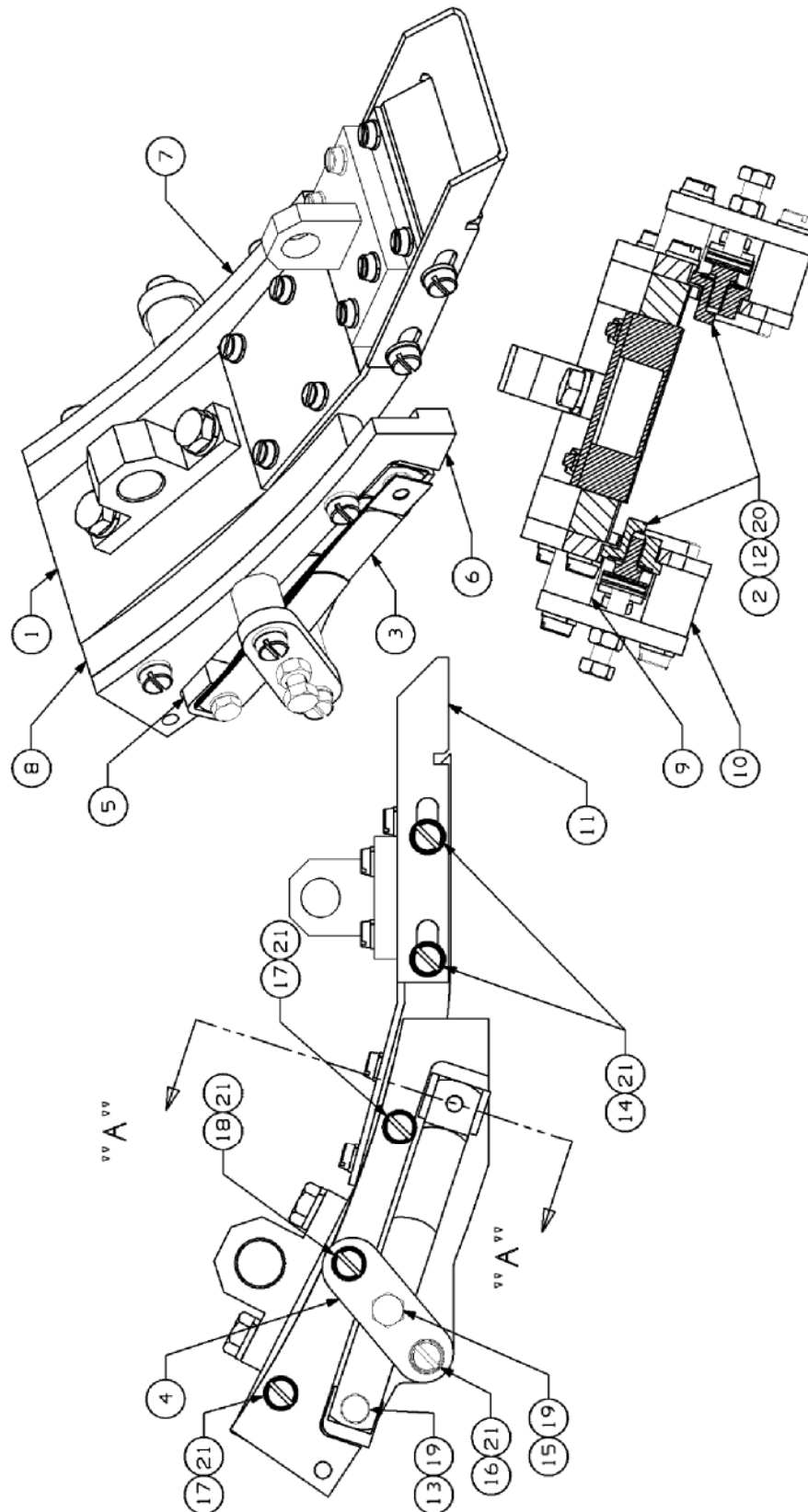
20RA20590 ASM, MAGNETIC CAP TRACK 51MM PT



20RA20590 ASM, MAGNETIC CAP TRACK 51MM PT

Item Number	Part Number	Part Description	Quantity
1	20RA21167	ASM-MAGNETIC TOP GUIDE	1
2	20R20535	PIN-STOP,VHJ	2
3	20R11614	SPRING-LEAF	4
4	20R20563	PLATE-SPRING ADJUSTING	2
5	20R20564	SPACER-SPRING -Must Purchase 2	2
6	20R20565	TRACK-FRONT	1
7	20R20566	TRACK-REAR	1
8	20R20580	SPACER-TRACK 51PT	2
9	20R20753	SPACER	2
10	20R20754	SPACER-LONG	2
11	20R21336	EXTENSION-MAGNETIC TOP GUIDE	1
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
12		M4 X 8 DIN933-A4 HEX HD. SCREW	2
13		M4 X 16 DIN933-A4 HEX HD. SCREW	2
14		M5 X 10 DIN84-A4 CHEESE HD. SCREW	4
15		M5 X 20 DIN84-A4 CHEESE HD. SCREW	4
16		M5 X 20 DIN933-A4 HEX HD. SCREW	2
17		M5 X 30 DIN84-A4 CHEESE HD. SCREW	2
18		M5 X 35 DIN84-A4 CHEESE HD. SCREW	2
19		M5 DIN934-A4 HEX NUT	2
20		M4 DIN127B-A4 LOCKWASHER	4
21		M5 DIN127B-A4 LOCKWASHER	12

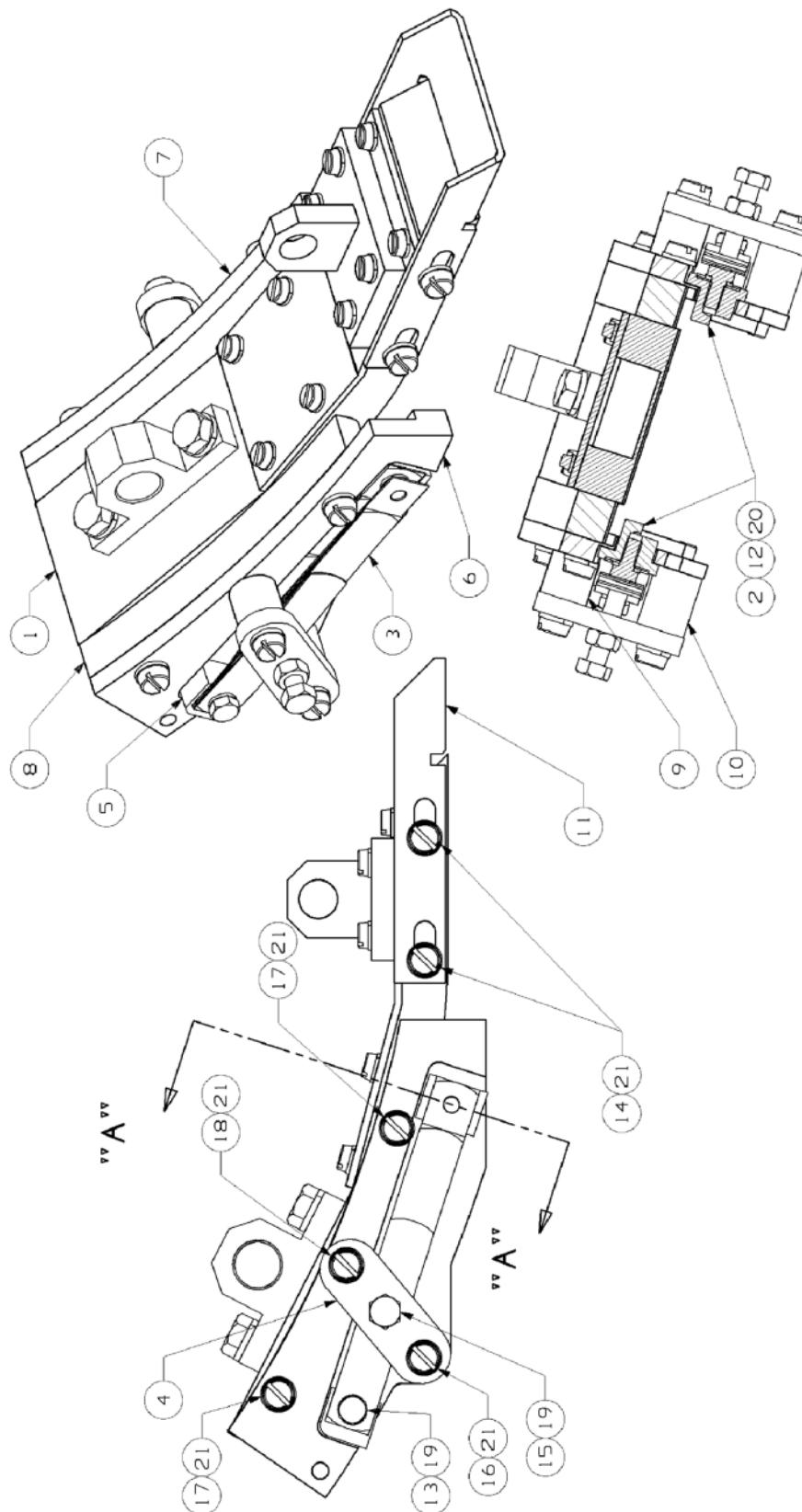
20RA23011 ASM, MAGNETIC CAP TRACK 58MM PT



20RA23011 ASM, MAGNETIC CAP TRACK 58MM PT

Item Number	Part Number	Part Description	Quantity
1	20RA21167	ASM-MAGNETIC TOP GUIDE	1
2	20R20535	PIN-STOP,VHJ	2
3	20R11614	SPRING-LEAF	4
4	20R20563	PLATE-SPRING ADJUSTING	2
5	20R20564	SPACER-SPRING -Must Purchase 2	2
6	20R20565	TRACK-FRONT	1
7	20R20566	TRACK-REAR	1
8	20R23012	SPACER-TRACK 58PT	2
9	20R20753	SPACER	2
10	20R20754	SPACER-LONG	2
11	20R21336	EXTENSION-MAGNETIC TOP GUIDE	1
12		M4 X 8 DIN933-A4 HEX HD. SCR.	2
13		M4 X 16 DIN933-A4 HEX HD. SCR.	2
14		M5 X 10 DIN84-A4 CHEESE HD. SCR.	4
15		M5 X 20 DIN933-A4 HEX HD. SCR.	2
16		M5 X 25 DIN933-A4 HEX HD. SCR.	4
17		M5 X 25 DIN84-A4 CHEESE HD. SCR.	2
18		M5 X 40 DIN84-A4 CHEESE HD. SCR.	2
19		M5 DIN934-A4 HEX NUT	2
20		M4 DIN127B-A4 LOCKWASHER	4
21		M5 DIN127B-A4 LOCKWASHER	12

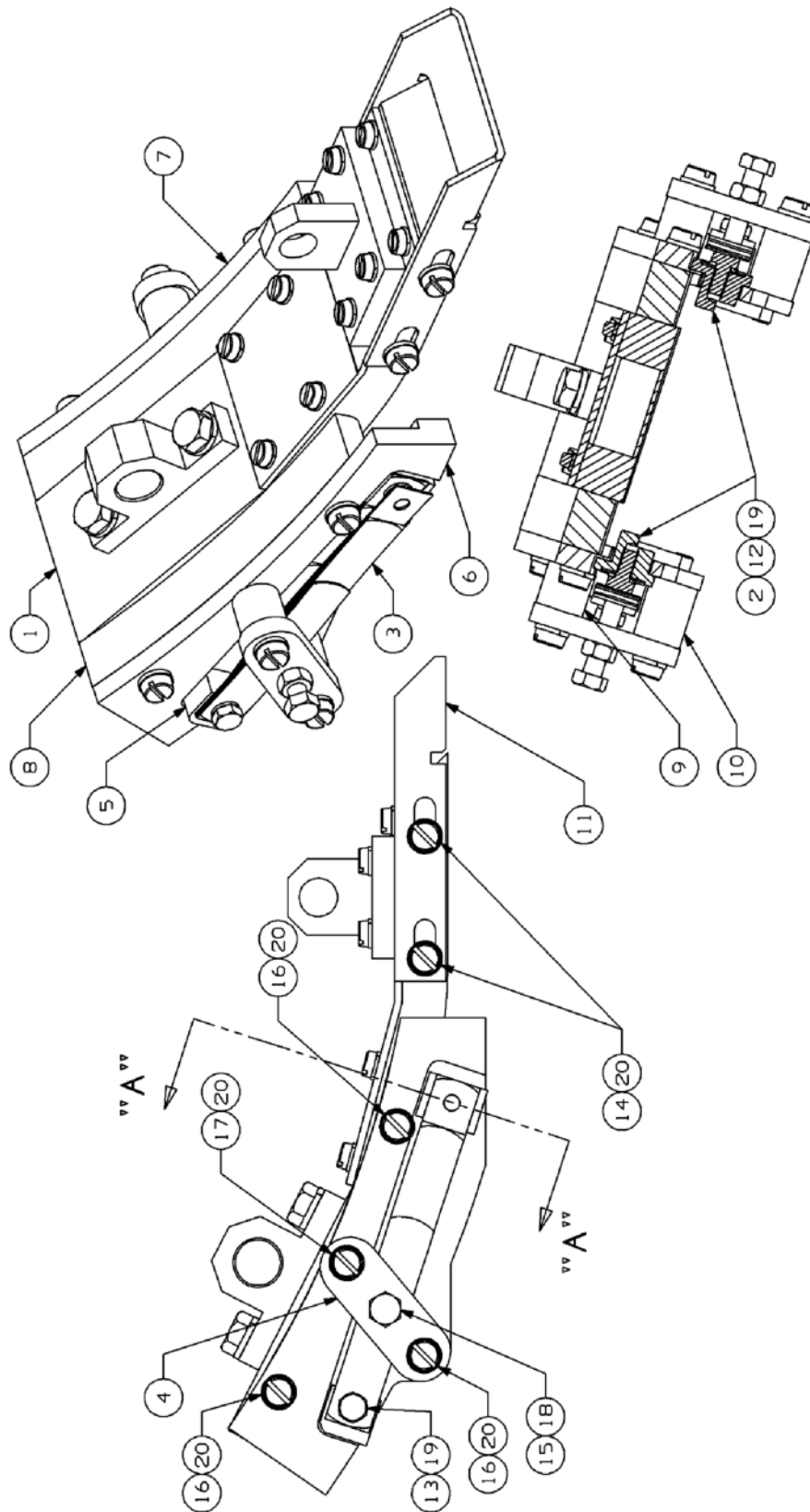
20RA21525 ASM, MAGNETIC CAP TRACK 63MM PT



20RA21525 ASM, MAGNETIC CAP TRACK 63MM PT

Item Number	Part Number	Part Description	Quantity
1	20RA21167	ASM-MAGNETIC TOP GUIDE	1
2	20R20535	PIN-STOP,VHJ	2
3	20R11614	SPRING-LEAF	4
4	20R20563	PLATE-SPRING ADJUSTING	2
5	20R20564	SPACER-SPRING -Must Purchase 2	2
6	20R20565	TRACK-FRONT	1
7	20R20566	TRACK-REAR	1
8	20R21524	SPACER-TRACK 63PT	2
9	20R20753	SPACER	2
10	20R20754	SPACER-LONG	2
11	20R21336	EXTENSION-MAGNETIC TOP GUIDE	1
12		M4 X 8 DIN933-A4 HEX HD. SCR.	2
13		M4 X 16 DIN933-A4 HEX HD. SCR.	2
14		M5 X 10 DIN84-A4 CHEESE HD. SCR.	4
15		M5 X 20 DIN933-A4 HEX HD. SCR.	2
16		M5 X 25 DIN933-A4 HEX HD. SCR.	4
17		M5 X 25 DIN84-A4 CHEESE HD. SCR.	2
18		M5 X 40 DIN84-A4 CHEESE HD. SCR.	2
19		M5 DIN934-A4 HEX NUT	2
20		M4 DIN127B-A4 LOCKWASHER	4
21		M5 DIN127B-A4 LOCKWASHER	12

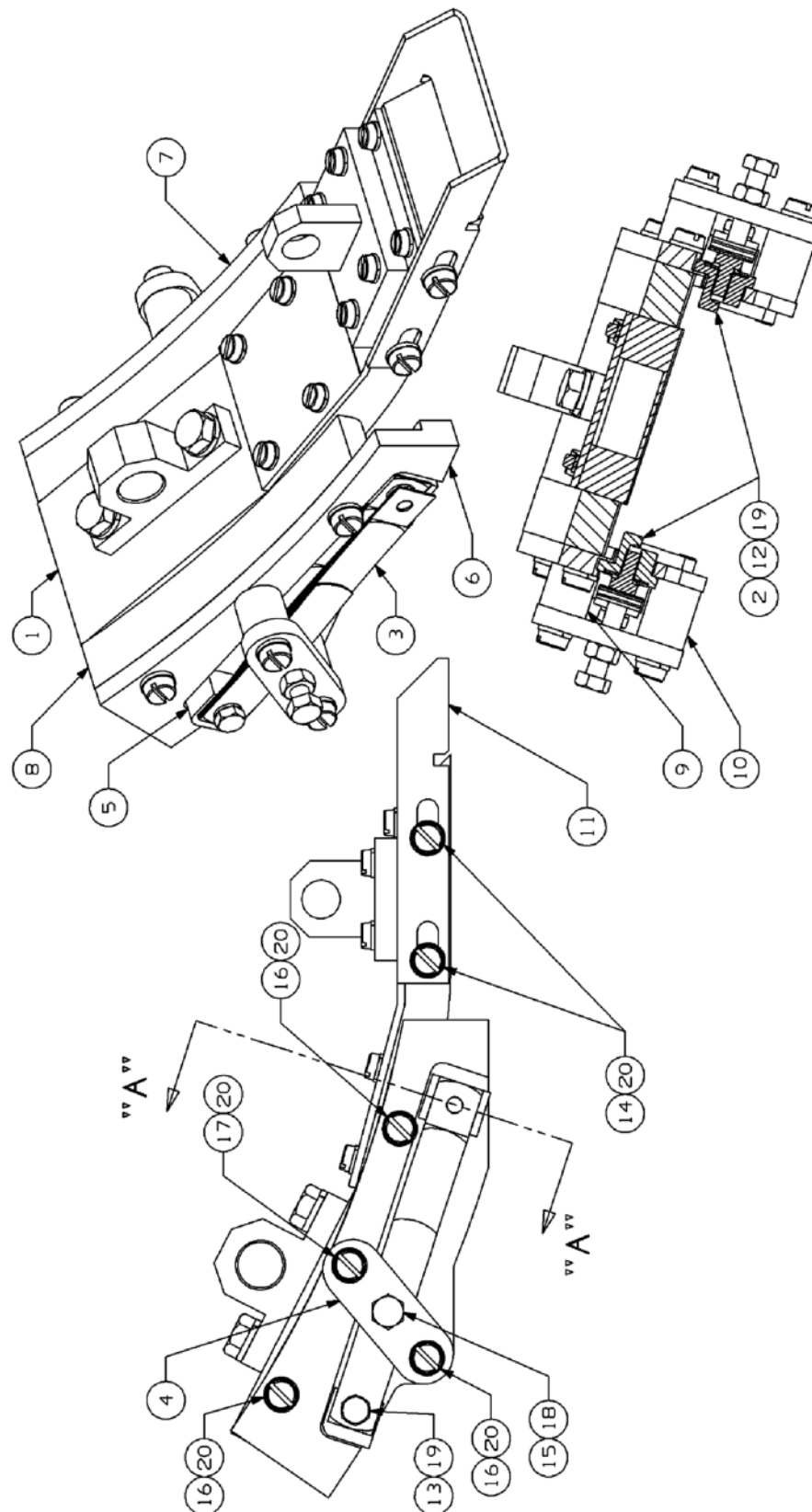
20RA20591 ASM, MAGNETIC CAP TRACK 70MM PT



20RA20591 ASM, MAGNETIC CAP TRACK 70MM PT

Item Number	Part Number	Part Description	Quantity
1	20RA21167	ASM-MAGNETIC TOP GUIDE	1
2	20R20535	PIN-STOP,VHJ	2
3	20R11614	SPRING-LEAF	4
4	20R20563	PLATE-SPRING ADJUSTING	2
5	20R20564	SPACER-SPRING -Must Purchase 2	2
6	20R20565	TRACK-FRONT	1
7	20R20566	TRACK-REAR	1
8	20R20581	SPACER-TRACK 70PT	2
9	20R20753	SPACER	2
10	20R20754	SPACER-LONG	2
11	20R21336	EXTENSION-MAGNETIC TOP GUIDE	1
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
12		M4 X 8 DIN933-A4 HEX HD. SCREW	2
13		M4 X 16 DIN933-A4 HEX HD. SCREW	2
14		M5 X 10 DIN84-A4 CHEESE HD. SCREW	4
15		M5 X 20 DIN933-A4 HEX HD. SCREW	2
16		M5 X 30 DIN84-A4 CHEESE HD. SCREW	6
17		M5 X 45 DIN84-A4 CHEESE HD. SCREW	2
18		M5 DIN934-A4 HEX NUT	2
19		M4 DIN127B-A4 LOCKWASHER	4
20		M5 DIN127B-A4 LOCKWASHER	12

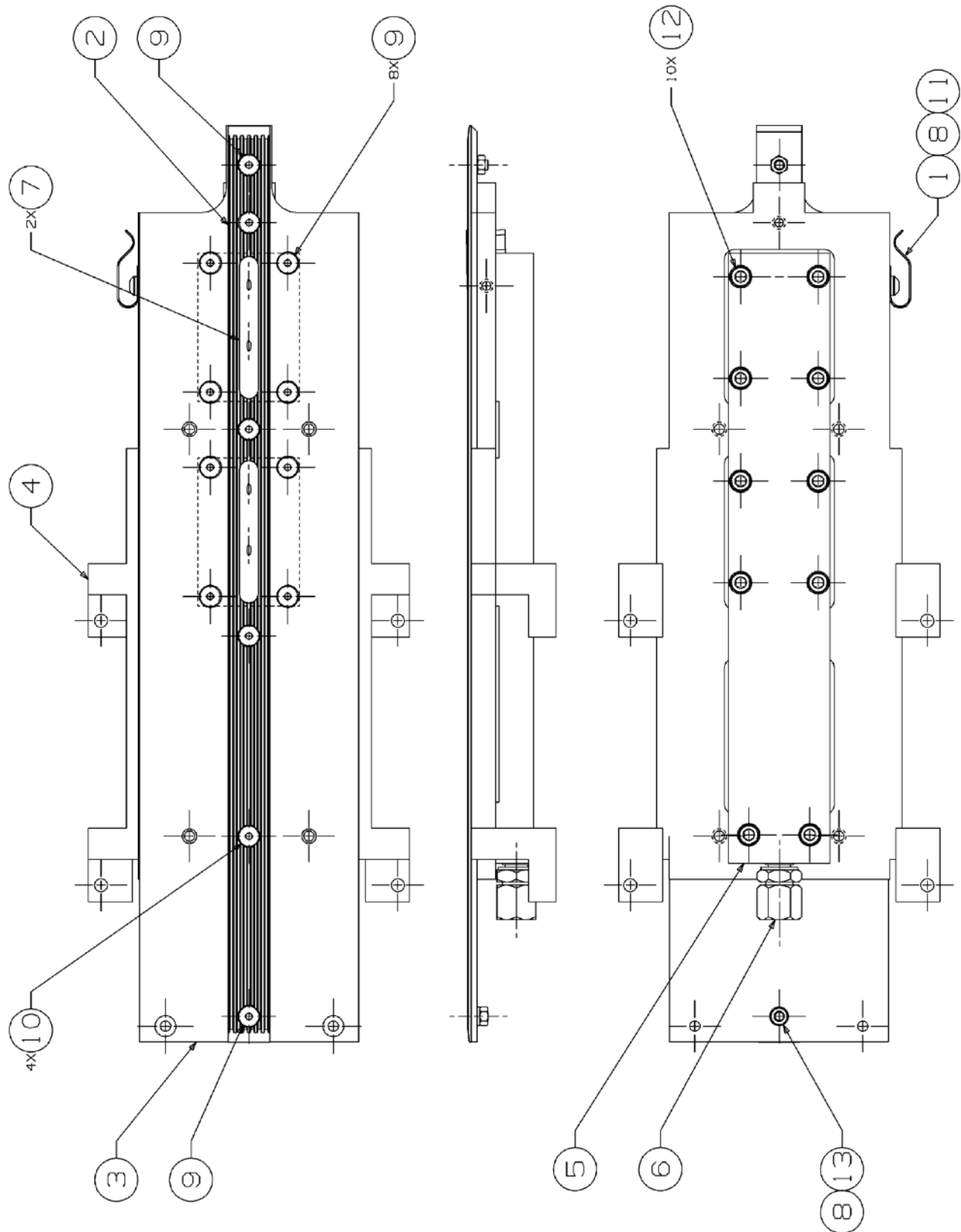
20RA21681 ASM, ADAPTER CHUTE 27-30MM



20RA21681 ASM, ADAPTER CHUTE 27-30MM

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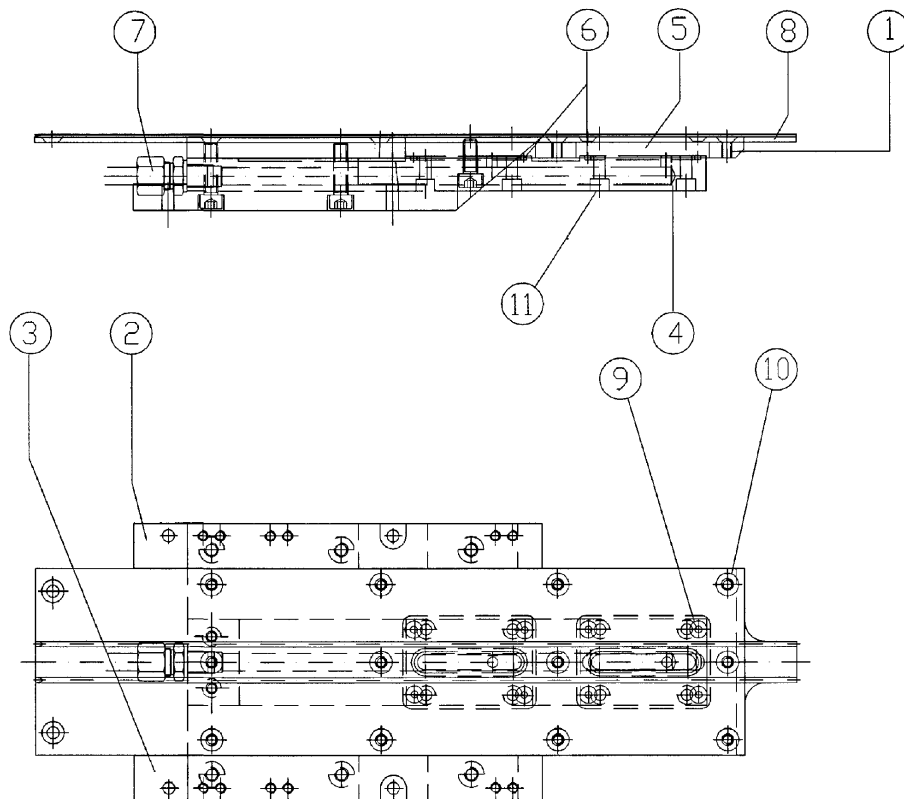
20RA21754 ASM, ADAPTER CHUTE 33-38MM



20RA21754 ASM, ADAPTER CHUTE 33-38MM

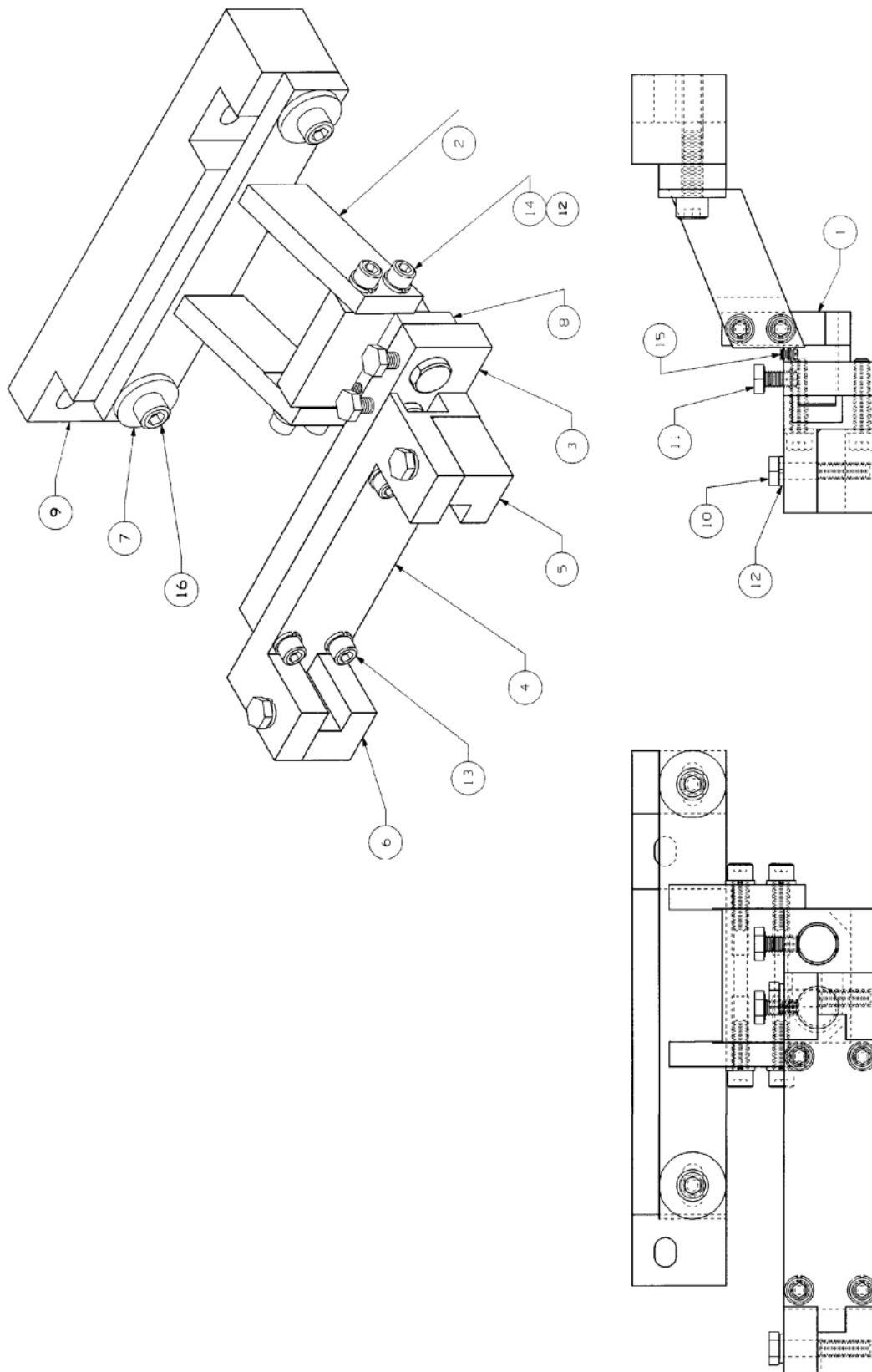
[illegible]

82002390 ASM, ADAPTER PT



Item Number	Part Number	Part Description	Quantity
1	82003550	PLATE-BASE	1
2	82003576	BRACKET-BASE-L.H.	1
3	82003577	BRACKET-BASE-R.H.	1
4	82003516	JET - STEAM	1
5	88395275	JET-STEAM	2
6	390SP10	GASKET MATERIAL	1
7	82003575	CONNECTOR	1
8	82003517	PLATE-CAP CHUTE	1
9		M5 X 10 DIN963-A4 SLOT.FL.HD.SCR.	10
10		M6 X 10 DIN963-A4 SLOT.FL.HD.SCR.	12
11		M6 X 20 DIN912-A4 SOC.HD.CAP SCR.	10

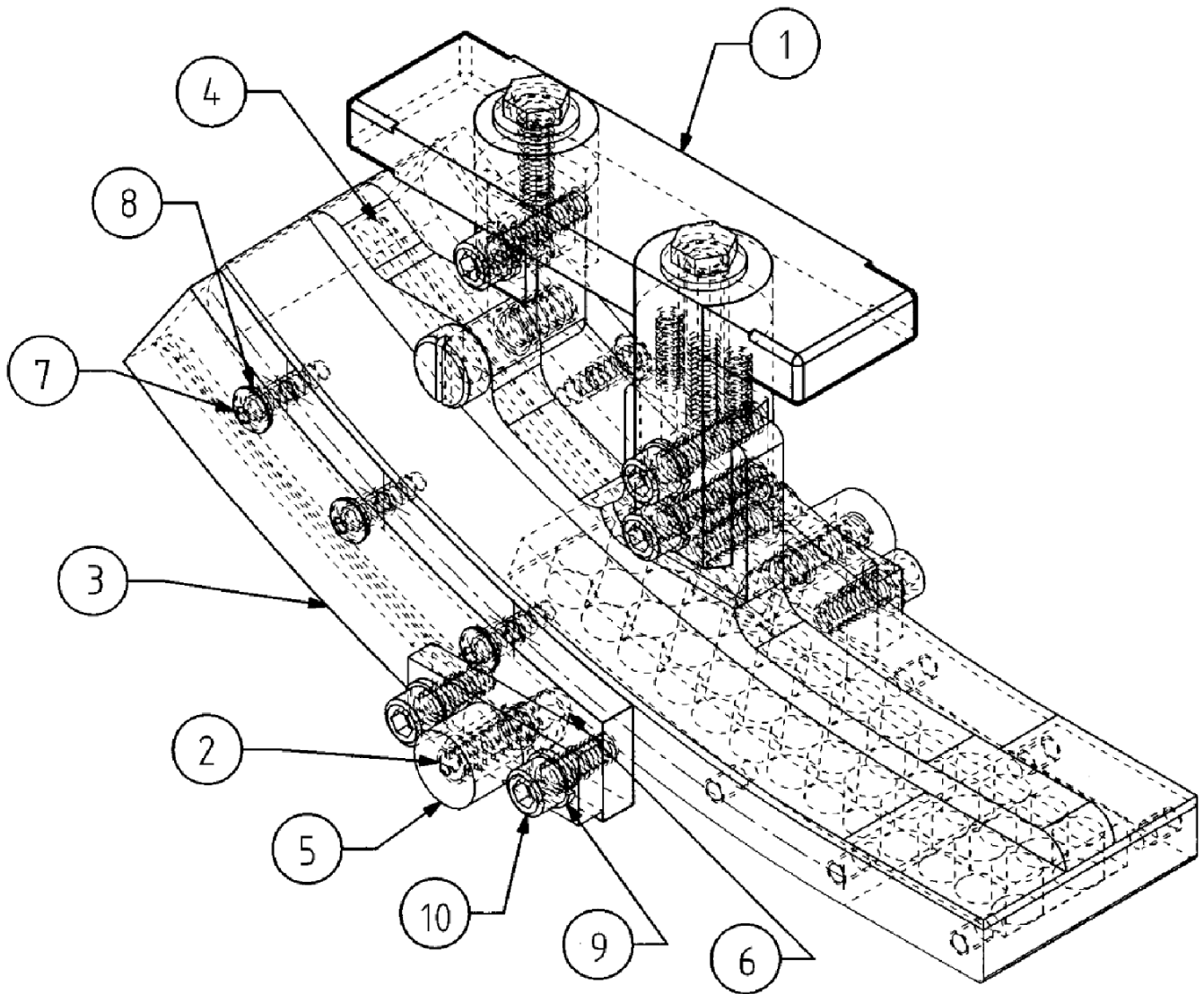
20RA11539 ASM, MOUNTING BRACKET-MAGNETIC CAP SEATING



20RA11539 ASM, MOUNTING BRACKET-MAGNETIC CAP SEATING

[illegible]

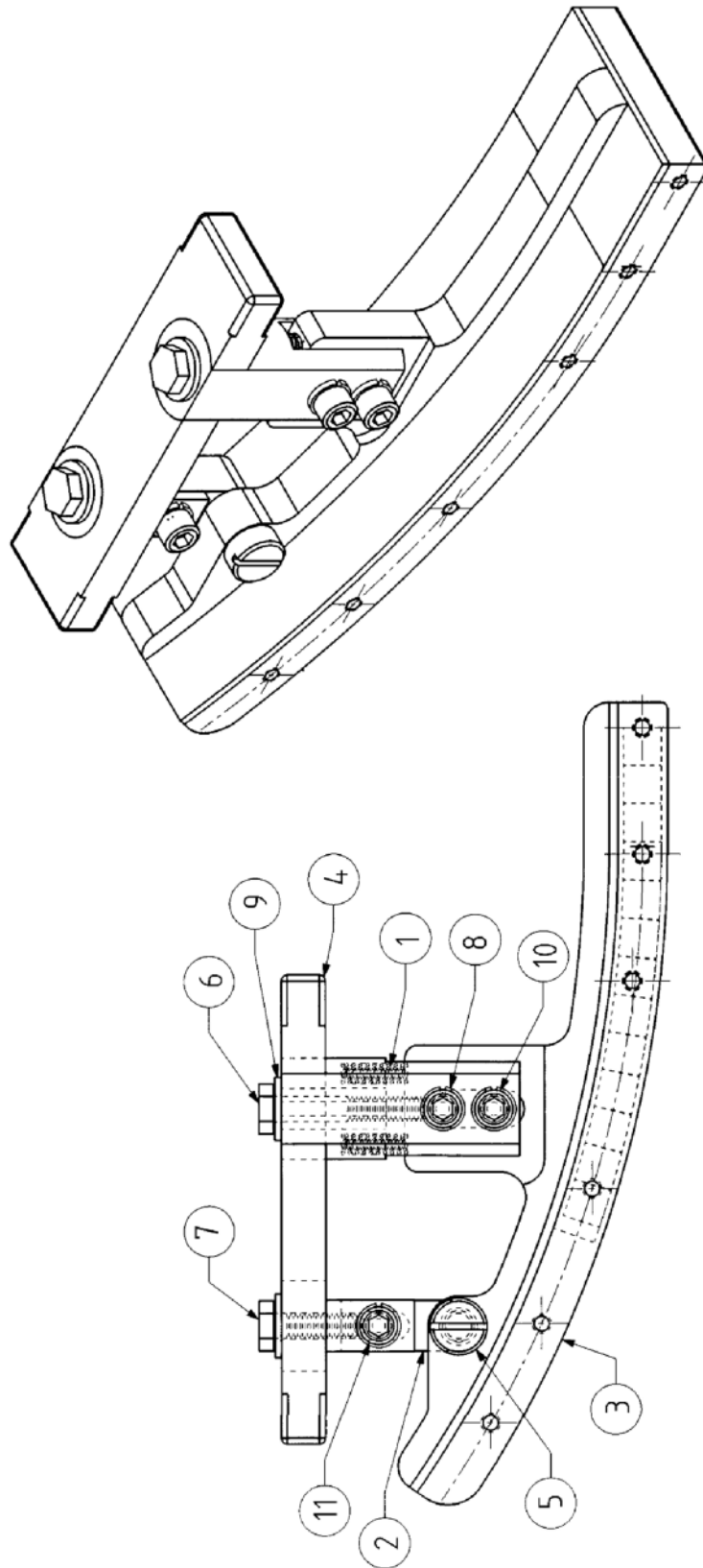
20RA11560 ASM, MAGNETIC CAP SEATING



20RA11560 ASM, MAGNETIC CAP SEATING

[illegible]

20RA11540 ASM, MAGNETIC CAP SEATING BASIC



20RA11540 ASM, MAGNETIC CAP SEATING BASIC

[illegible]

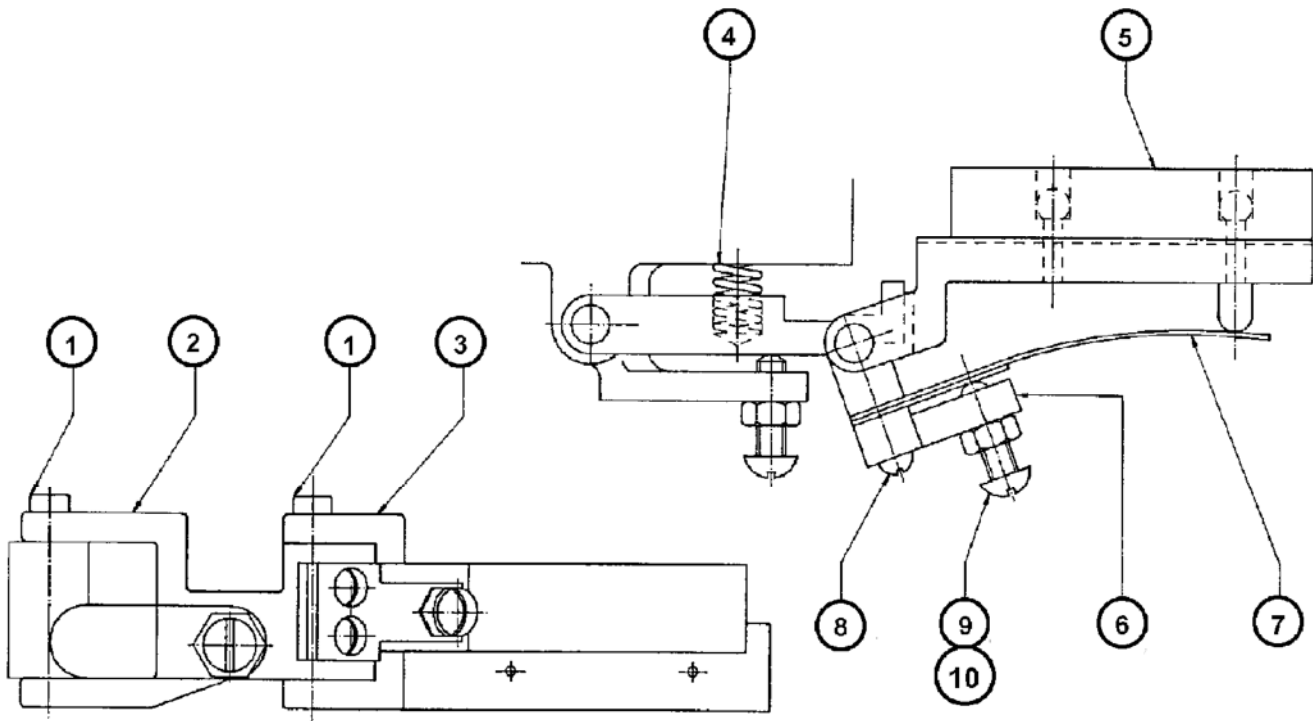


SECTION G

DRAG ARM & TOP DRAG ASSEMBLIES

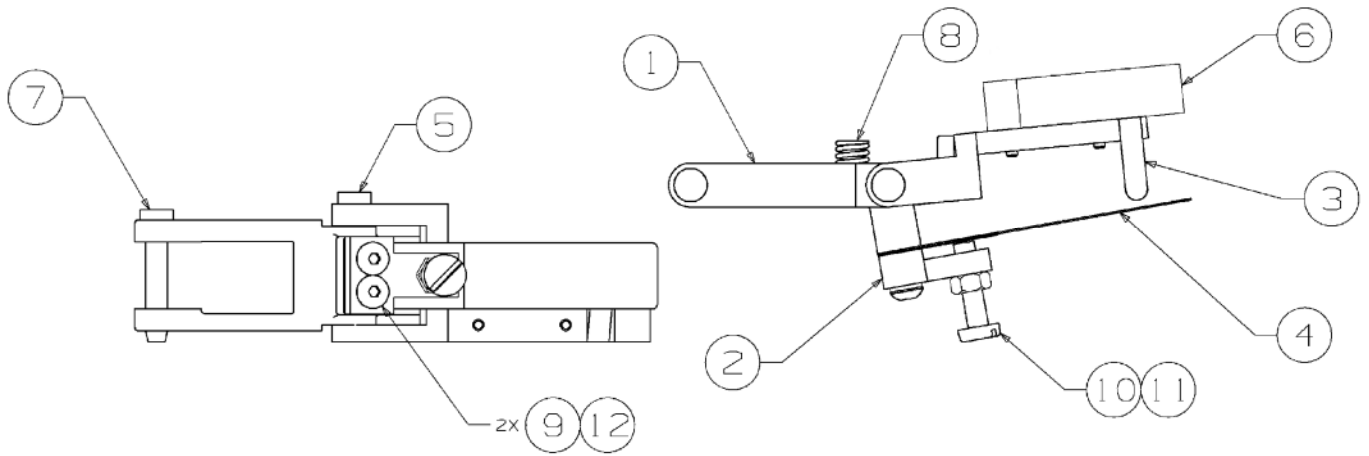
Assembly Number	Description	Page Number
20RA11716	ASM, DRAG ARM 53-89MM RTO	1
20RA21769	ASM, DRAG ARM 27-38MM MTO	2
20RA21690	ASM, DRAG ARM 38MM RUB	3
20RA20936	ASM, DRAG ARM 70MM CT	4
20RA20281	ASM, ADJUSTMENT ROD	5
20RA20636	ASM, DRAG ARM METRIC VHJ	6
20RA11717	ASM, DRAG ARM 100-110MM RTO	7
88397175	ASM, DRAG ARM 38-53MM RTO	8
82002793	ASM, TOP DRAG 77-89MM RTO	9
82002796	ASM, TOP DRAG 100-110MM RTS	10
82002795	ASM, TOP DRAG 38-53MM RTO	11
82002794	ASM, TOP DRAG 53-70MM RTO	12

20RA11716 ASM, DRAG ARM 53-89MM RTO



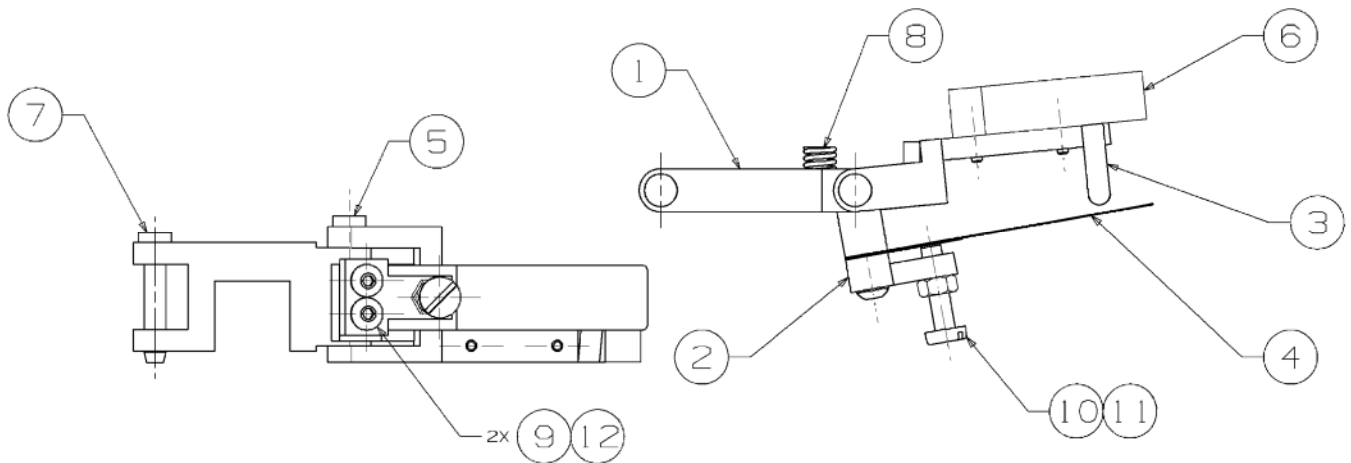
Item Number	Part Number	Part Description	Quantity
1	88397285	PIN-STICK	2
2	88397235	RETAINER-DRAG ARM	1
3	88397255	ARM-DRAG 11C53 THRU 11C89 RTO	1
4	15SP2-53	SPRING-COMPRESSION (MONEL)	1
5	20X1185	DRAG-50 DUROMETER (CLEAR)	1
6	88397265	ARM-SPRING ADJUSTMENT	1
7	20R11806	SPRING-DRAG ARM	1
8		M4 X 20 DIN84-A4 RD.HD.SCREW	2
9		M6 X 20 DIN84-A4 RD.HD.SCREW	1
10		M6 DIN934-A4 HEX.NUT	1

20RA21769 ASM, DRAG ARM 27-38MM MTO



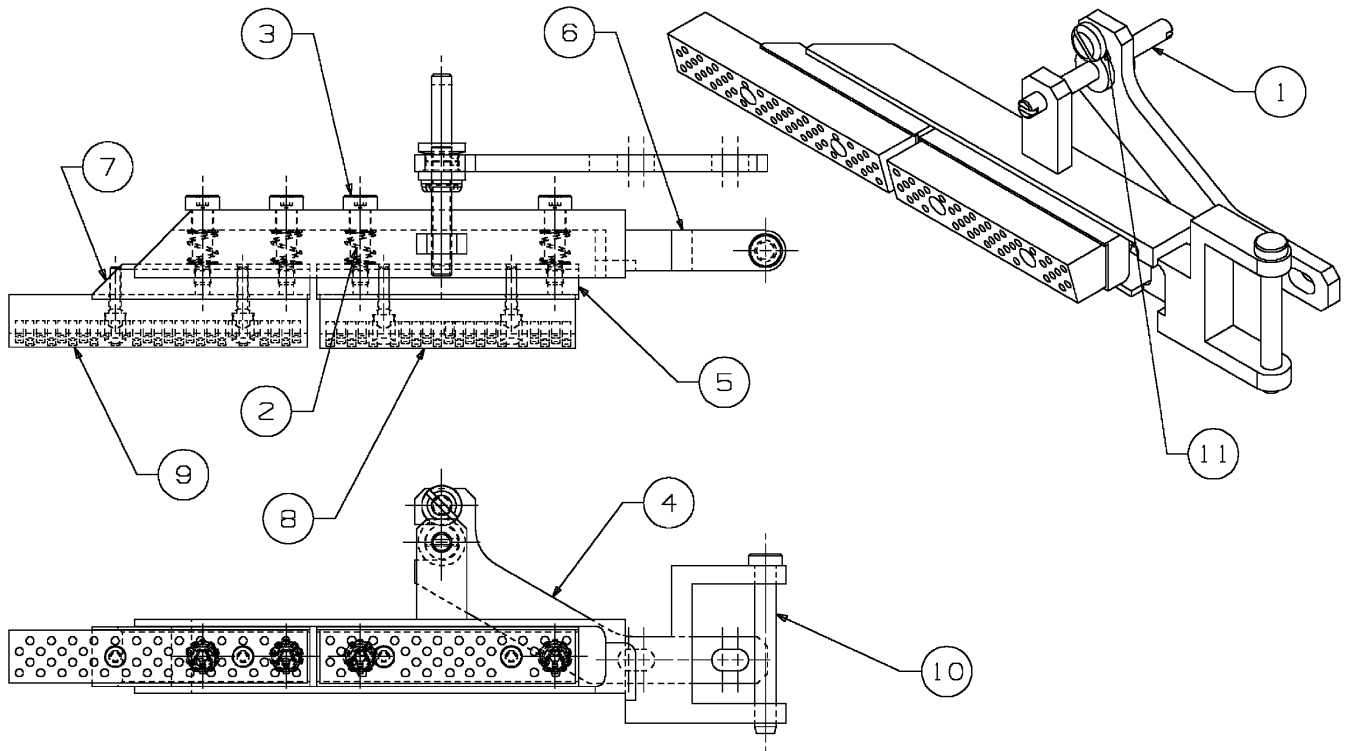
Item Number	Part Number	Part Description	Quantity
1	20X2069	ARM-RETAINER	1
2	20R21696	BLOCK - ADJUSTING	1
3	20R21695D	PIVOT - DRAG ARM	1
4	20X1277	SPRING-DRAG ARM	1
5	20X1397	PIN-DRAG ARM PIVOT	1
6	20X2044	DRAG (18 DUROMETER)	1
7	20X2056	PIN-DRAG ARM PIVOT	1
8	15SP2-53	SPRING-COMPRESSION (MONEL)	1
9		UNC #10 SIZE LOCKWASHER	2
10		DIN85-A4 M6 X 25 PAN HD. SCR.	1
11		DIN934-A4 M6 HEX NUT	1
12		UNC #10-24 X 3/4LG. HEX BUTTON HD. SCR.	2

20RA21690 ASM, DRAG ARM 70MM CT



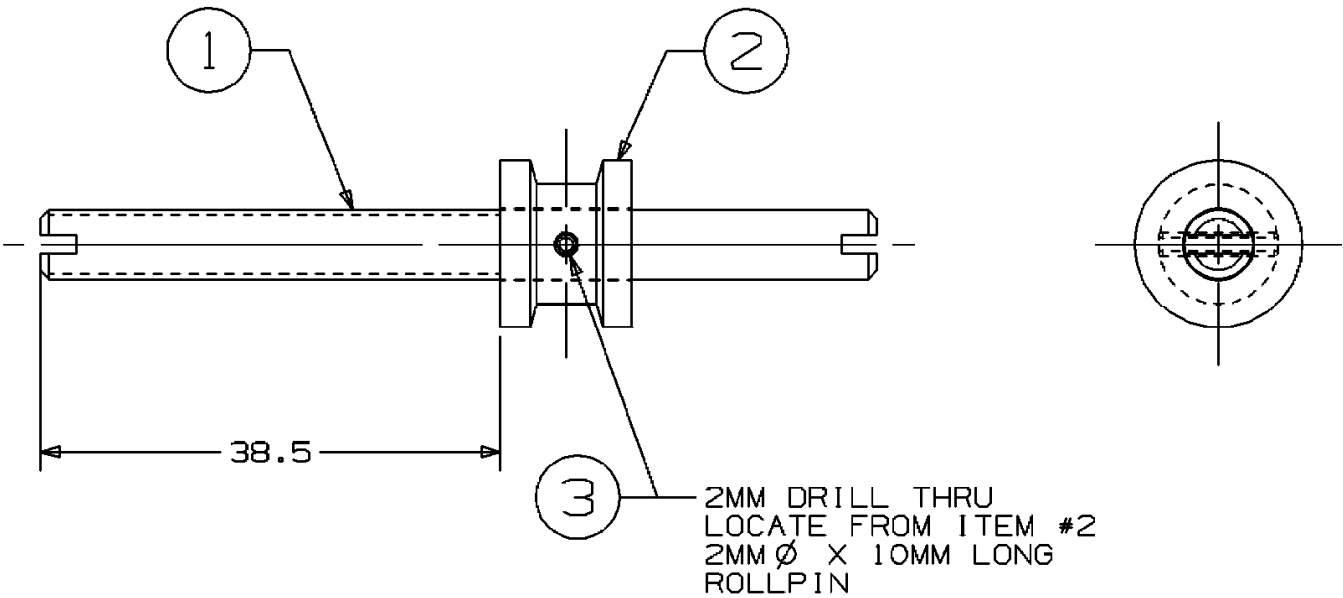
Item Number	Part Number	Part Description	Quantity
1	20X2172	RETAINER-DRAG ARM	1
2	20R21696	BLOCK - ADJUSTING	1
3	20R21695D	PIVOT - DRAG ARM	1
4	20X1277	SPRING-DRAG ARM	1
5	20X1397	PIN-DRAG ARM PIVOT	1
6	20X2044	DRAG (18 DUROMETER)	1
7	20X2056	PIN-DRAG ARM PIVOT	1
8	15SP2-53	SPRING-COMPRESSION (MONEL)	1
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
10		UNC #10 SIZE LOCKWASHER	2
11		DIN85-A4 M6 X 25 PAN HD. SCR.	1
12		DIN934-A4 M6 HEX NUT	1
13		UNC #10-24 X 3/4 LG. HEX BUTTON HD. SCR.	2

20RA20936 ASM, DRAG ARM 70MM CT



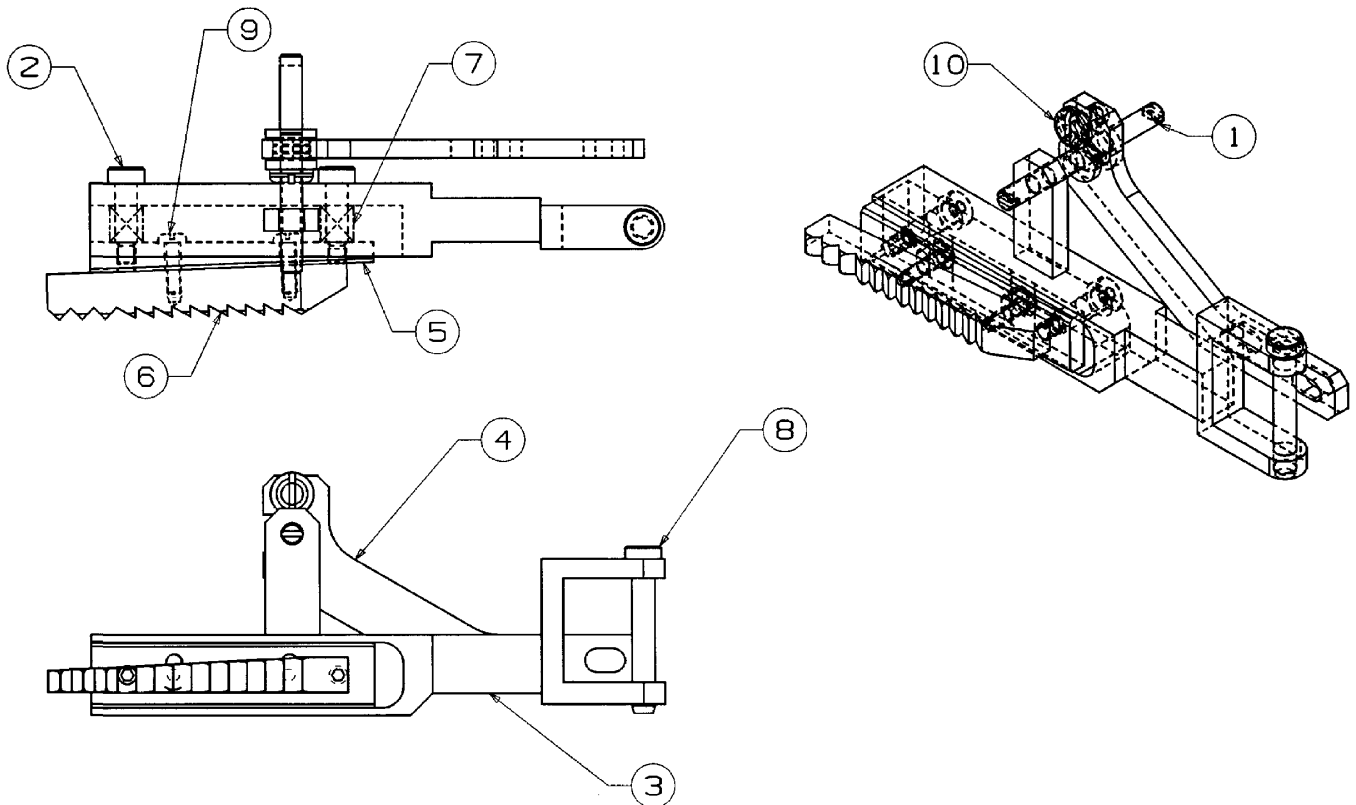
Item Number	Part Number	Part Description	Quantity
1	20RA20281	ASM-ROD ADJUSTMENT	1
2	15SP2-59	SPRING-COMPRESSION	4
3	19SP7-3	SCREW-SHOULDER-METRIC	4
4	20R20278	BRACKET-ADJUSTMENT	1
5	20R12054	ARM-DRAG CT	1
6	20R20949	SUPPORT-DRAG ARM 70 CT	1
7	20R12066	ARM-DRAG CT	1
8	20X1185-2	DRAG-20 TO 30 DUROMETER(CLEAR)	1
9	20X1185-4	DRAG-20 TO 30 DUROMETER(CLEAR)	1
10	20R20955	PIN-DRAG PIVOT	1
11		M6 X 10 DIN 85-A4 PAN HD.SCREW	1

20RA20281 ASM, ADJUSTMENT ROD



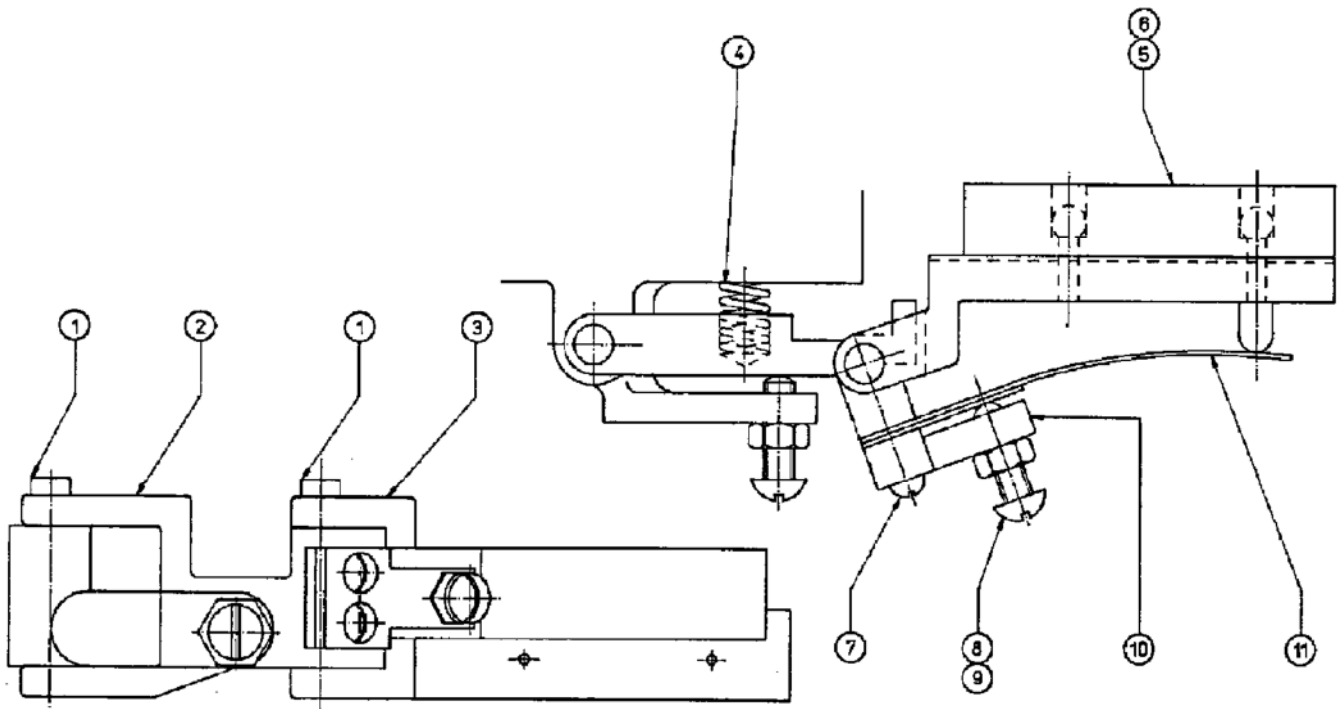
Item Number	Part Number	Part Description	Quantity
1	20R20280	SCREW-ADJUSTMENT	1
2	20R20279	COLLAR-ADJUSTMENT	1
3		ROLL PIN - M2 X 10 DIN1481-A2	1

20RA20636 ASM, DRAG ARM METRIC VHJ



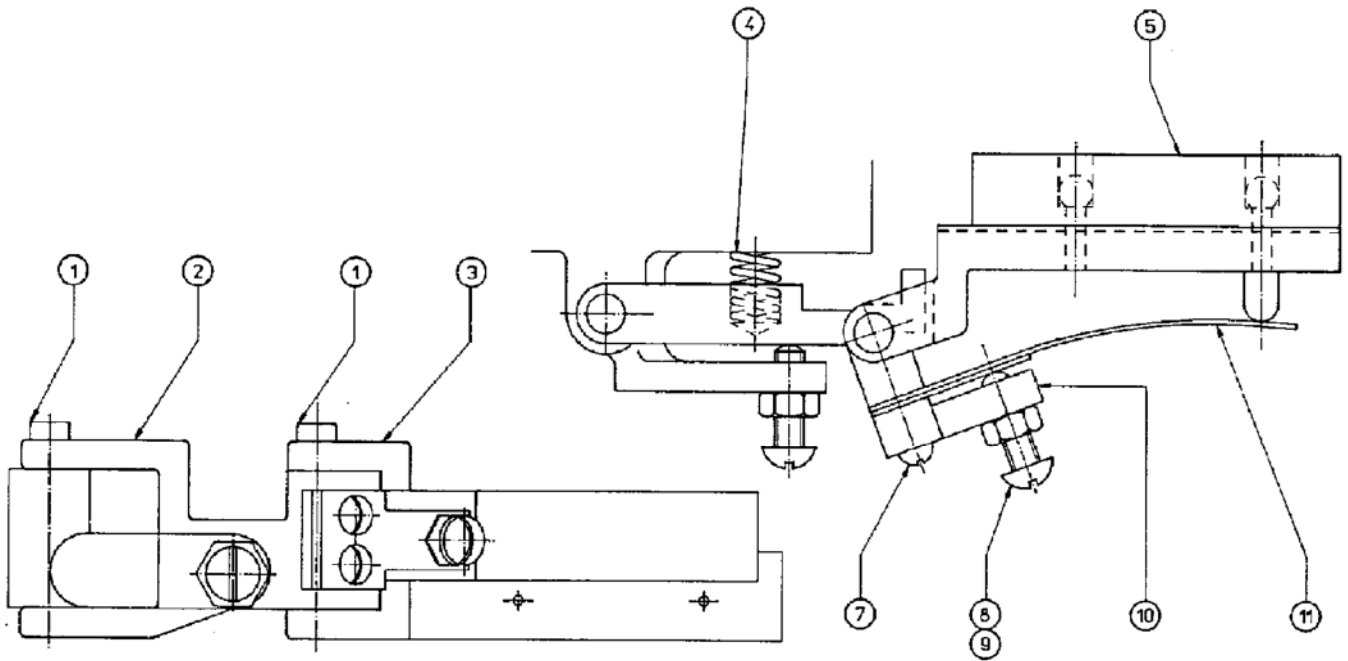
Item Number	Part Number	Part Description	Quantity
1	20RA20281	ASM-ROD ADJUSTMENT	1
2	19SP7-3	SCREW-SHOULDER-METRIC	2
3	20R20277	BLOCK-PRESSURE	1
4	20R20278	BRACKET-ADJUSTMENT	1
5	20R20647	BLOCK-ANGLED DRAG MOUNTING	1
6	20R20411	DRAG-SAWTOOTH- DUAL TEETH	1
7	15SP2-59	SPRING-COMPRESSION	2
8	88397285	PIN-STICK	1
9		M4 X 12 DIN85-A4 PAN HD SCR.	2
10		M6 X 10 DIN85-A4 PAN HD SCR.	1

20RA11717 ASM, DRAG ARM 100-110MM RTO



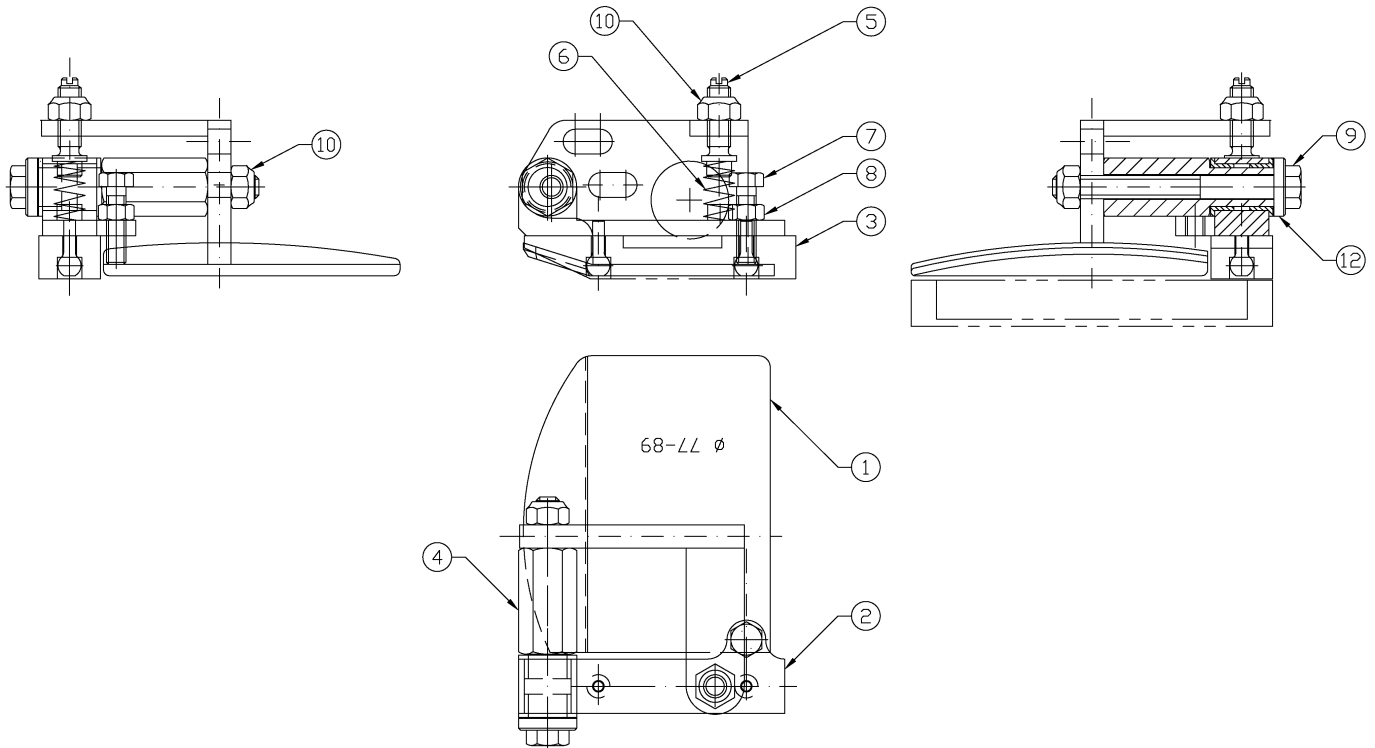
Item Number	Part Number	Part Description	Quantity
1	88397285	PIN-STICK	2
2	88397235	RETAINER-DRAG ARM	1
3	86040975	ARM-DRAG 11C100 & 11C1	1
4	15SP2-53	SPRING-COMPRESSION (MONEL)	1
6	20X1185-1	DRAG-35 TO 40 DUROMETER (RED)	1
10	88397265	ARM-SPRING ADJUSTMENT	1
11	20R11806	SPRING-DRAG ARM	1
7		SCREW-RD.HD. M4 X 20 DIN84-A4	2
8		SCREW-RD.HD.M6-20 DIN84-A4	1
9		NUT-HEX - M6 DIN934-A4	1

88397175 ASM, DRAG ARM 38-53MM RTO



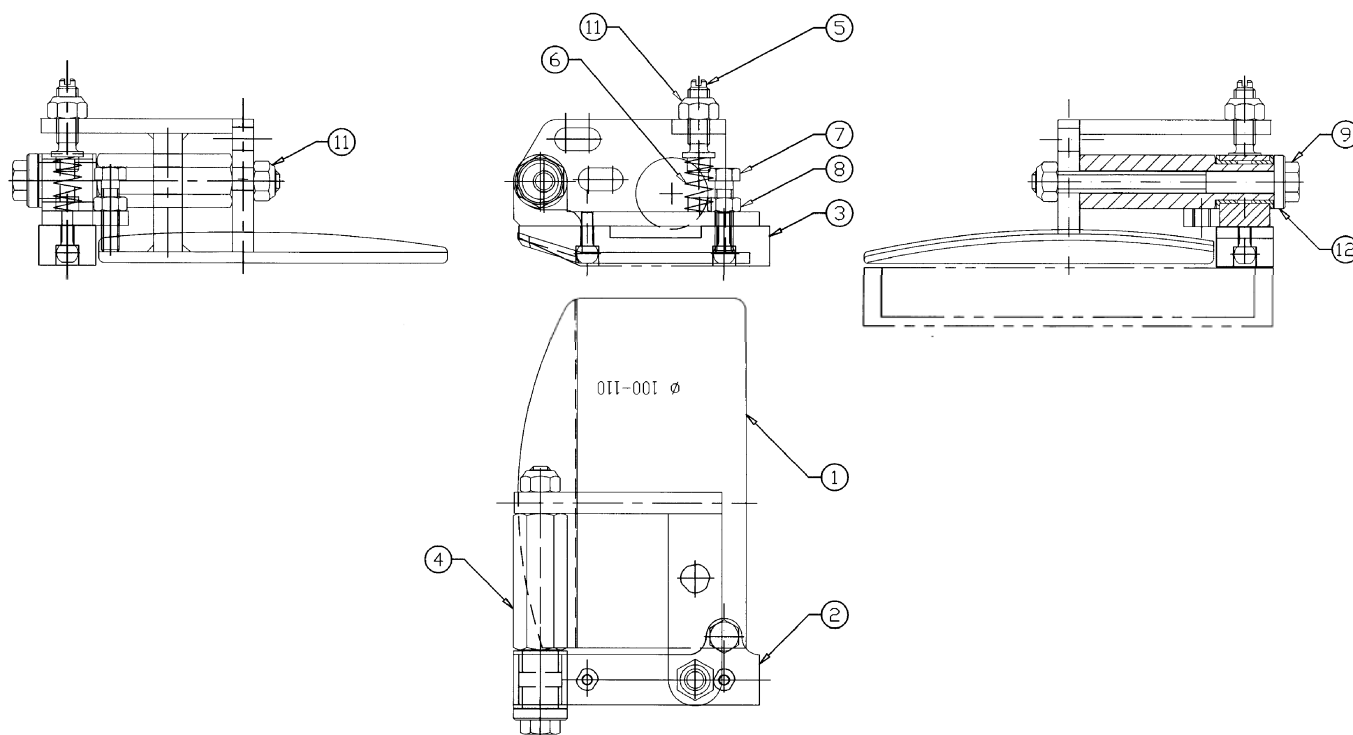
Item Number	Part Number	Part Description	Quantity
1	88397285	PIN-STICK	2
2	88397225	RETAINER-DRAG ARM 33-53MM	1
3	88397245	ARM-DRAG 11C43-11C53 RTO	1
4	15SP2-53	SPRING-COMPRESSION (MONEL)	1
5	20X1185	DRAG-50 DUROMETER (CLEAR)	1
10	88397265	ARM-SPRING ADJUSTMENT	1
11	20R11806	SPRING-DRAG ARM	1
7		SCREW-RD.HD. M4 X 20 DIN84-A4	2
8		SCREW-RD.HD.M6-20 DIN84-A4	1
9		NUT-HEX - M6 DIN934-A4	1

82002793 ASM, TOP DRAG 77-89MM RTO



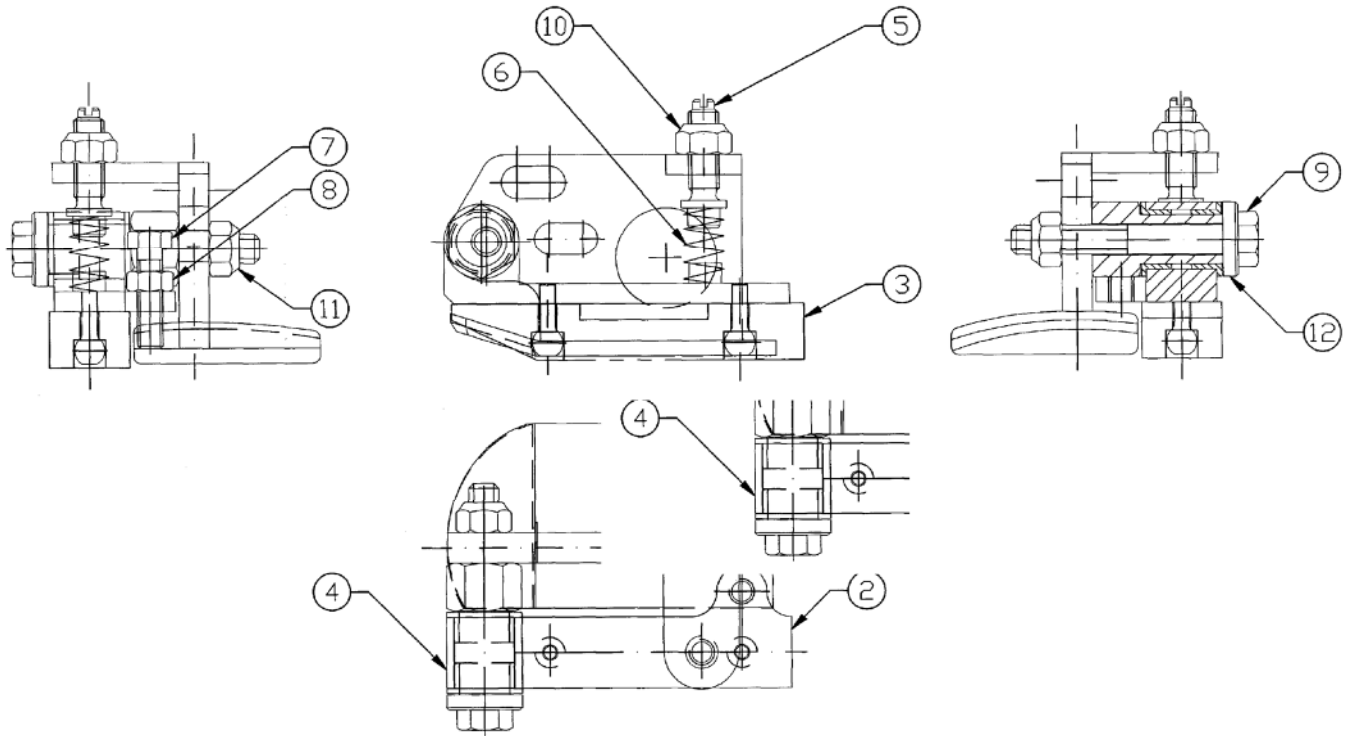
Item Number	Part Number	Part Description	Quantity
1	82003560	PLATE-DUCKBILL-77 TO 89 RTO	1
2	82003555	ARM-DRAG,DETAIL ASM	1
3	20R4732	DRAG (50 DUROMETER)	1
4	82003561	ECCENTRIC-77 TO 89MM RTO	1
5	82003557	SCREW-SPRING ADJUSTING	1
6	15SP2-37	SPRING-COMPRESSION	1
7		M5 X 20 DIN933-A4 HEX.HD.SCREW	1
8		M5 DIN934-A4 NUT HEX.	1
9		M6 X 65 DIN931-A4 HEX.HD.SCREW	1
10		M6 DIN985-A4 LOCKNUT	2
12		M6 DIN433-A4 WASHER	1

82002796 ASM, TOP DRAG 100-110MM RTO



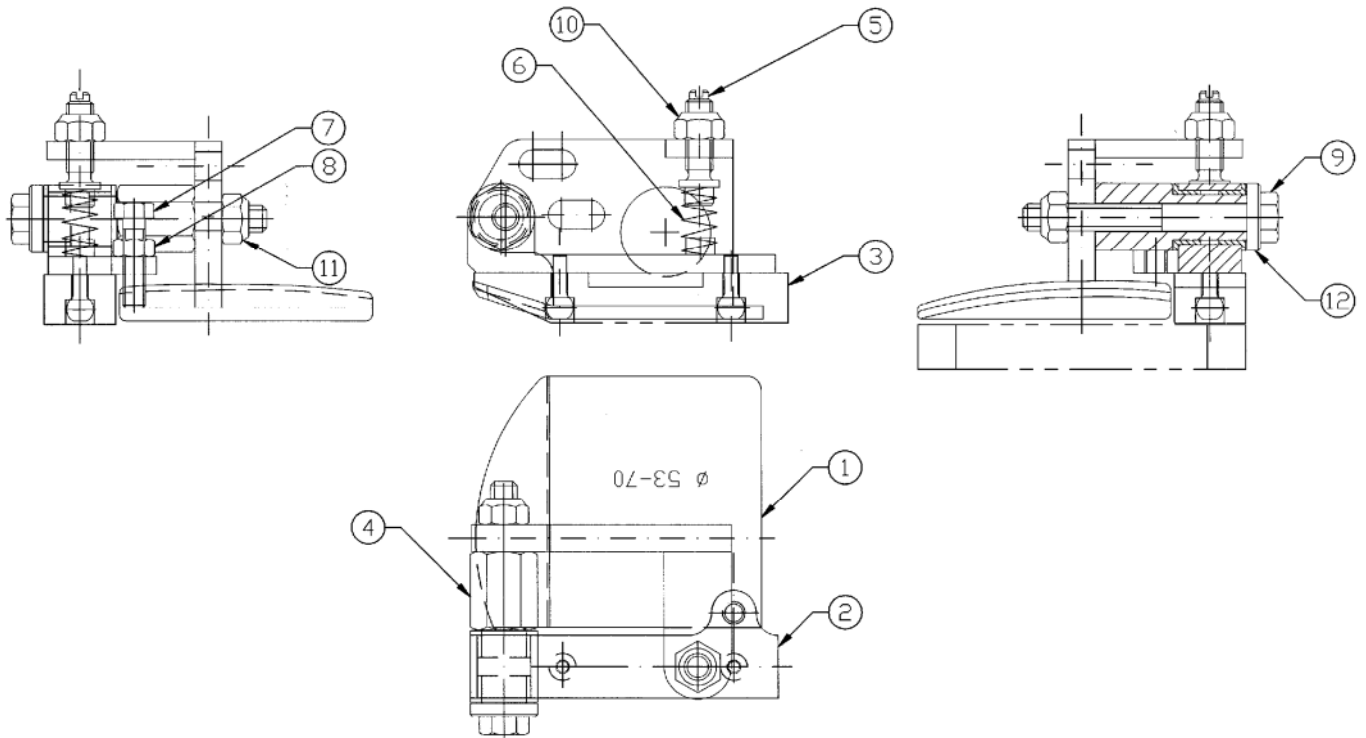
Item Number	Part Number	Part Description	Quantity
1	82003562	PLATE-DUCKBILL-100 TO	1
2	82003555	ARM-DRAG,DETAIL ASM	1
3	20R4732	DRAG (50 DUROMETER)	1
4	82003563	ECCENTRIC	1
5	82003557	SCREW-SPRING ADJUSTING	1
6	15SP2-37	SPRING-COMPRESSION	1
7		SCREW-HX.HD.-M5 X 20 DIN933-A4	1
8		NUT-HEX M5 DIN934-A4	1
9		SCREW-HX.HD.-M6 X 65 DIN931-A4	1
11		LOCKNUT-M6 DIN985-A4	2
12		WASHER-PLAIN DIN433-A4	1

82002795 ASM, TOP DRAG 38-53MM RTO



Item Number	Part Number	Part Description	Quantity
1	82003554	PLATE-DUCKBILL-38 TO 53MM RTO	1
2	82003555	ARM-DRAG,DETAIL ASM	1
3	20R4732	DRAG (50 DUROMETER)	1
4	82003556	ECCENTRIC-38 TO 53 MM RTO	1
5	82003557	SCREW-SPRING ADJUSTING	1
6	15SP2-37	SPRING-COMPRESSION	1
7		SCREW-HX.HD.-M5 X 20 DIN933-A4	1
8		NUT-HEX M5 DIN934-A4	1
9		SCREW-HX.HD.-M6 X 40 DIN931-A4	1
10		LOCKNUT-M6 DIN985-A4	1
11		LOCKNUT-M6 DIN985-A4	1
12		WASHER-PLAIN M6 DIN433-A4	1

82002794 ASM, TOP DRAG 53-70MM RTO



Item Number	Part Number	Part Description	Quantity
1	82003558	PLATE-DUCKBILL-53 TO 70MM RTO	1
2	82003555	ARM-DRAG,DETAIL ASM	1
3	20R4732	DRAG (50 DUROMETER)	1
4	82003559	ECCENTRIC-53-70 MM RTO	1
5	82003557	SCREW-SPRING ADJUSTING	1
6	15SP2-37	SPRING-COMPRESSION	1
7		SCREW-HX.HD.-M5 X 20 DIN933-A4	1
8		NUT-HEX M5 DIN934-A4	1
9		SCREW-HX.HD.-M6 X 50 DIN931-A4	1
10		LOCKNUT-M6 DIN985-A4	1
11		LOCKNUT-M6 DIN985-A4	1
12		WASHER-PLAIN M6 DIN433-A4	1

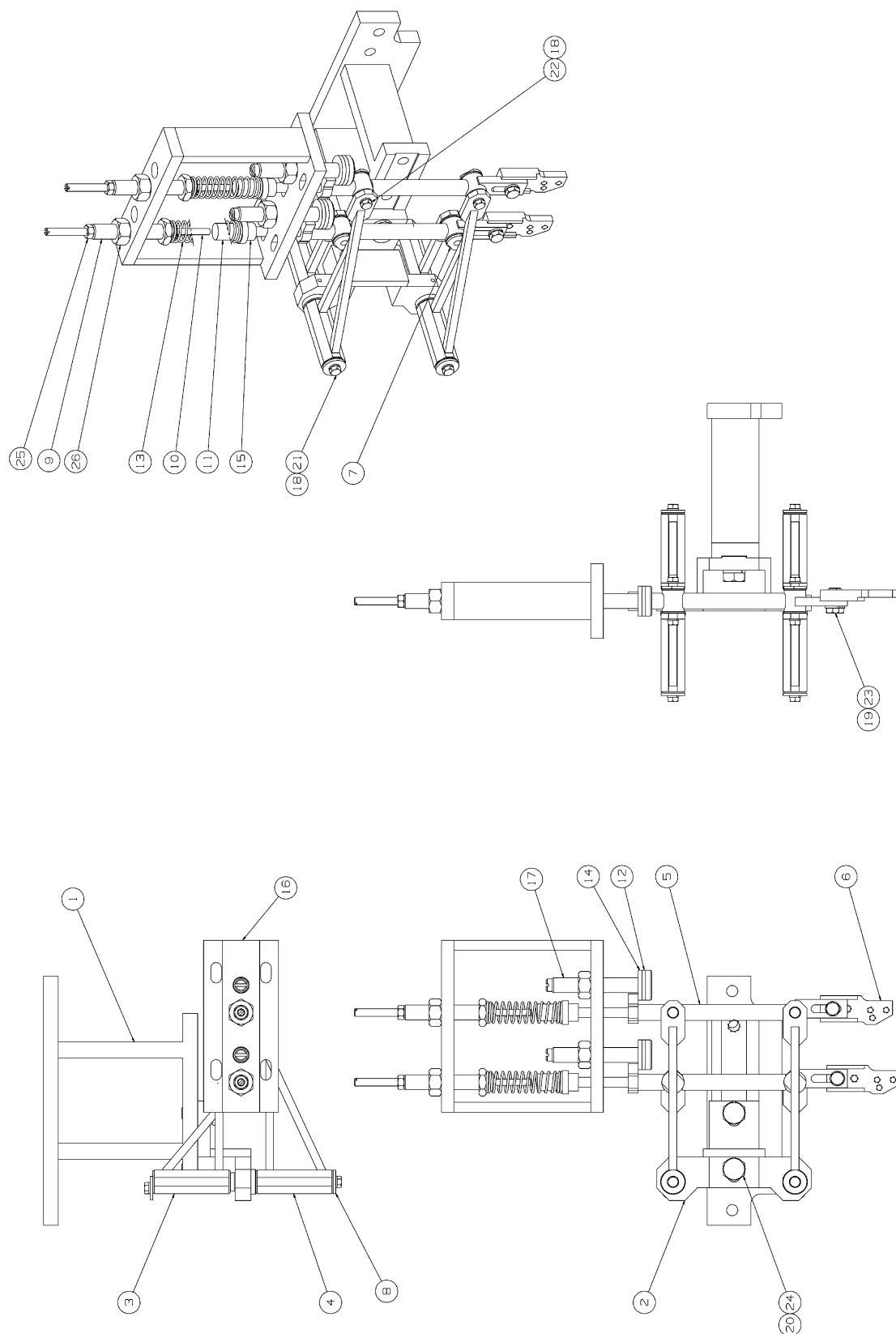


SECTION H

DUCK BILL & HOLD DOWN ASSEMBLIES

Assembly Number	Description	Page Number
20RA20791	ASM, DUCK BILL LEVER SYSTEM	1
20RA21674	ASM, DUCK BILL 27-38MM MTO	3
20RA21752	ASM, DUCK BILL 38MM RUB	4
82002941R	ASM, DUCK BILL LEVER SYSTEM	5
82002999	ASM, DUCK BILL PLATE EXTENDED	7
82003546	ASM, DUCK BILL ADJUSTING BAR	9
20RA21673	ASM, CAP CONTROL 27-38MM	10
20RA20750	ASM, LEVEL ADJUSTING	12

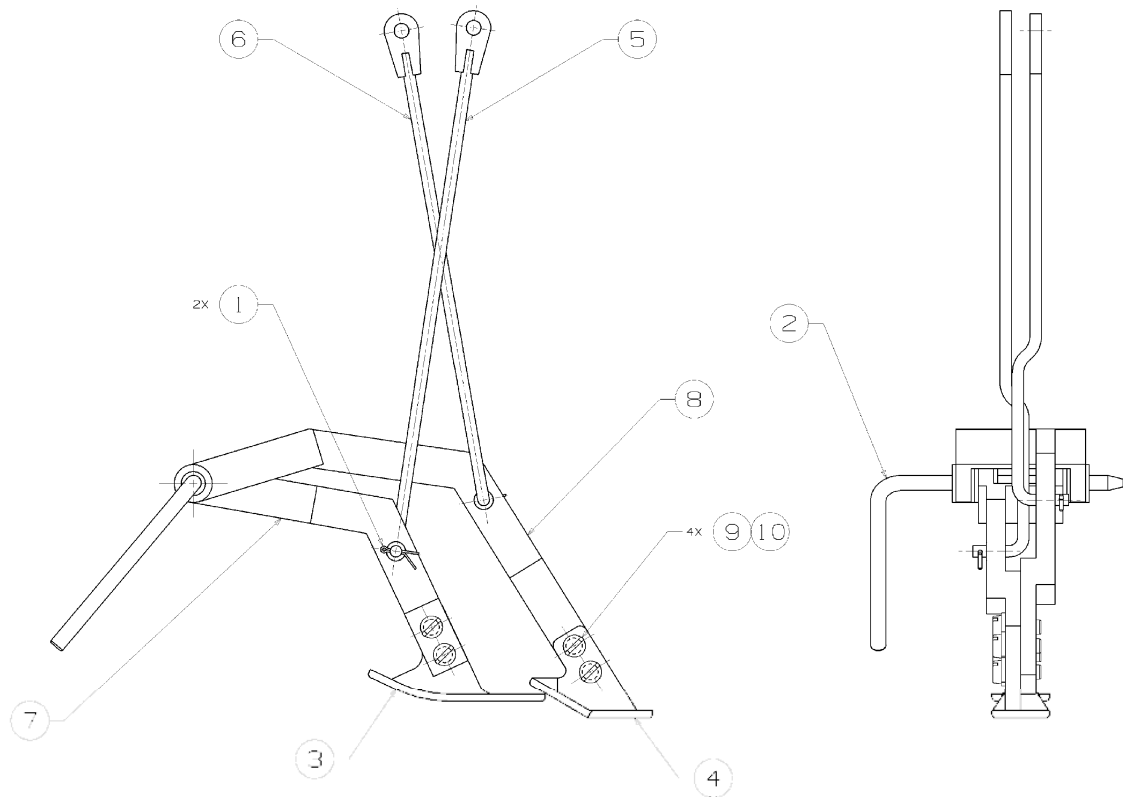
20RA20791 ASM, DUCK BILL LEVER SYSTEM



20RA20791 ASM, DUCK BILL LEVER SYSTEM

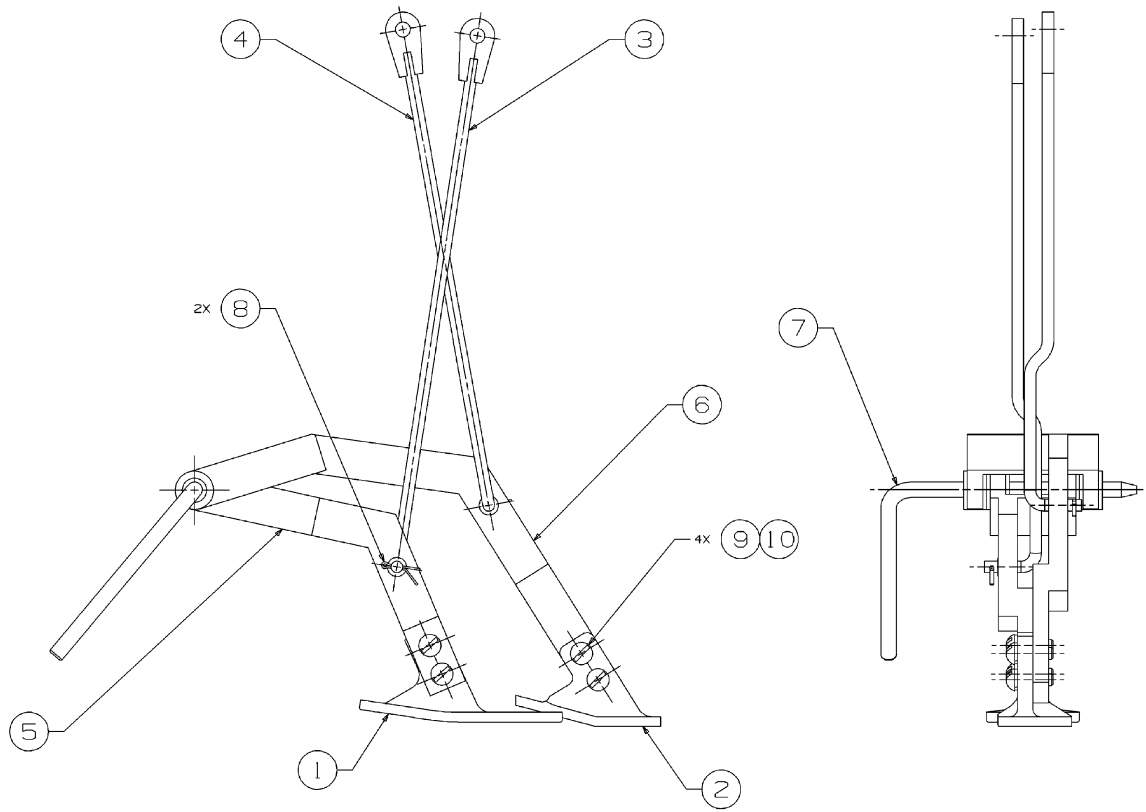
Item Number	Part Number	Part Description	Quantity
1	20R20792	BRACKET-MOUNTING	1
2	20R20793	BRACKET-ARM PIVOT	1
3	20R20794	ARM-DUCKBILL SHORT	2
4	20R20795	ARM-HOLD DOWN LONG	2
5	20R20796	ARM-VERTICAL	2
6	20R20797	BRACKET-RANGE SETTING	2
7	20R20798	SHAFT	4
8	20R20799	WASHER	4
9	20R20800	SCREW-SPRING TENSION ADJ	2
10	20R20801	SCREW-LIMIT ADJUSTING	2
11	20R20802	DAMPER-LIMIT	2
12	20R11753	WASHER	2
13	15SP5-21	SPRING-COMPRESSION (MONEL)	2
14	82003423	RING-WEAR	2
15	82003441	WASHER-SPRING	1
16	82003525	BRACKET-DUCKBILL SPRING	2
17	82003526	SCREW-HEIGHT ADJUSTING	2
18		M5 DIN 127B-A4 LOCKWASHER	8
19		M6 DIN 127B-A4 LOCKWASHER	2
20		M10 DIN 127B-A4 LOCKWASHER	2
21		M5 X 12 DIN 933-A4 HEX HD. SCR.	4
22		M5 X 18 DIN 933-A4 HEX HD. SCR.	4
23		M6 X 16 DIN 933-A4 HEX HD. SCR.	2
24		M10 X 25 DIN 933-A4 HEX HD. SCR.	2
25		M6 DIN 934-A4 HEX NUT	2
26		M12 DIN 934-A4 HEX NUT	4

20RA21674 ASM, DUCK BILL 27-38MM MTO



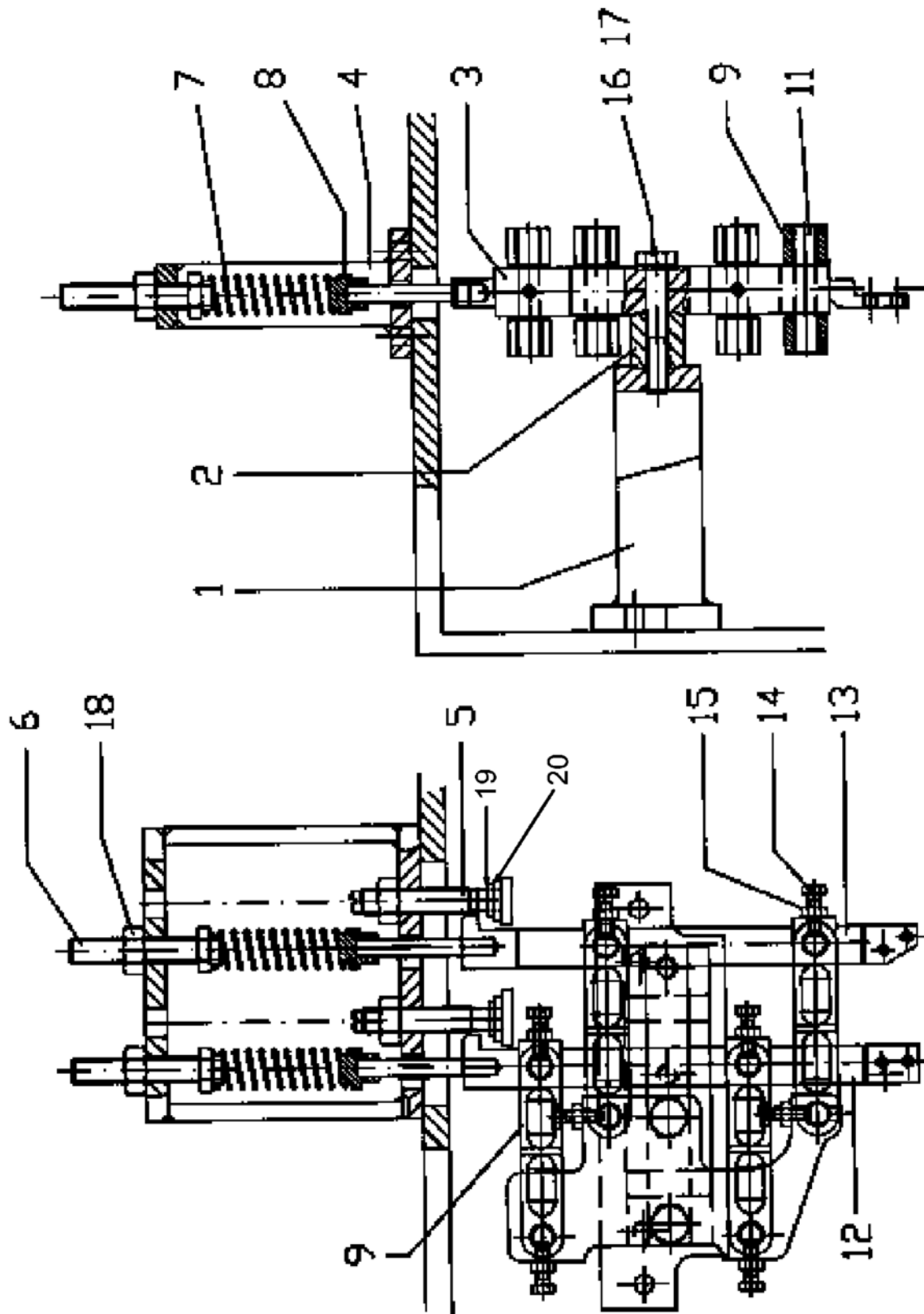
Item Number	Part Number	Part Description	Quantity
1	399SP1-1	PIN	2
2	88396415	PIN-DUCK BILL	1
3	20R22726	DUCKBILL - 27-38MM	1
4	20R22727	HOLD DOWN - 27-38MM	1
5	20R21675D	ROD - DUCKBILL CONTROL	1
6	20R21676D	ROD - HOLD DOWN CONTROL	1
7	20R21702D	ARM - DUCKBILL	1
8	20R21703D	ARM - HOLD DOWN	1
9		DIN84-A4 M6 X 16 CHEESE HD. SCR.	4
10		DIN127B-A4 M6 LOCKWASHER	4

20RA21752 ASM, DUCK BILL 38MM RUB



Item Number	Part Number	Part Description	Quantity
1	20R20989	DUCKBILL 16C38 38MM RTO/RUB	1
2	20R20990	HOLD DOWN-16C38 38MM RTO/RUB	1
3	20R21675D	ROD - DUCKBILL CONTROL	1
4	20R21676D	ROD - HOLD DOWN CONTROL	1
5	20R21702D	ARM - DUCKBILL	1
6	20R21703D	ARM - HOLD DOWN	1
7	88396415	PIN-DUCK BILL	1
8	399SP1-1	PIN	2
9		UNC #10 LOCKWASHER	4
10		UNC #10-24 X 5/8 LG. RD. HD. SCR.	4

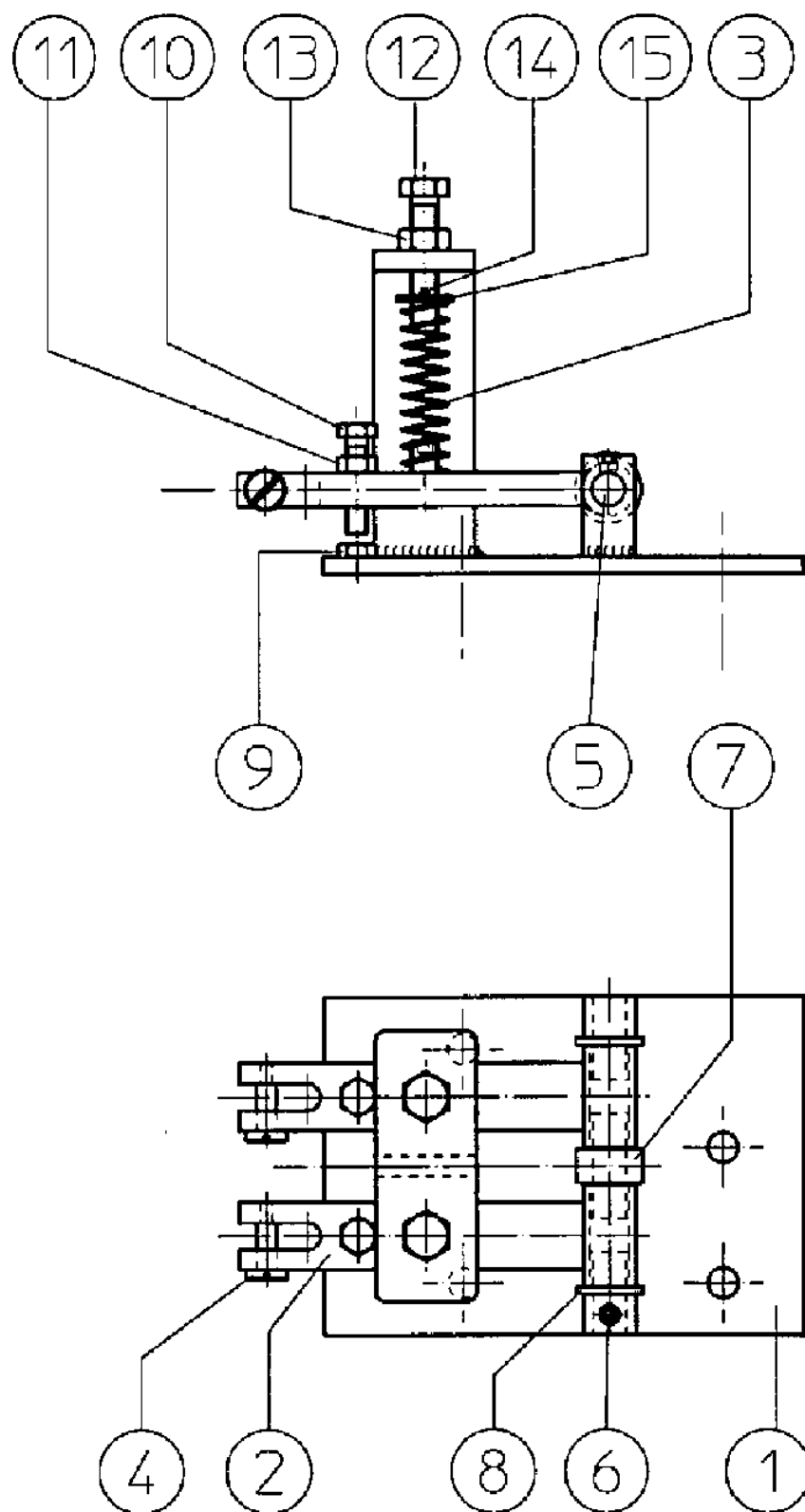
82002941R ASM, DUCK BILL LEVER SYSTEM



82002941R ASM, DUCK BILL LEVER SYSTEM

Item Number	Part Number	Part Description	Quantity
1	82003522	BRACKET-DUCKBILL SIDE MOUNTING	1
2	82003523	SPACER	1
3	82003524	BRACKET-DUCKBILL ARM	1
4	82003525	BRACKET-DUCKBILL SPRING	1
5	82003526	SCREW-HEIGHT ADJUSTING	2
6	82003527	SCREW-SPRING ADJUSTING	2
7	15SP5-21	SPRING-COMPRESSION (MONEL)	2
8	82003441	WASHER-SPRING	2
9	82003531	ARM-DUCKBILL PIVOT	4
11	82003528	SHAFT	8
12	82003529	ARM-DUCK BILL VERTICAL-R.H.	1
13	82003530	ARM-HOLD-DOWN-VERITCAL-R.H.	1
19	20R11753	WASHER	2
20	82003423	RING-WEAR	2
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	0
14		M 6 X 16 DIN 933-A4 HEX HD. SCREW	8
15		M 6 DIN 934-A4 HEX NUT	8
16		M 10 X 60 DIN 931-A4 HEX HD.SCREW	2
17		DIA.10 DIN 127B-A4 LOCKWASHER	2
18		M12 DIN 934-A4 HEX NUT	4

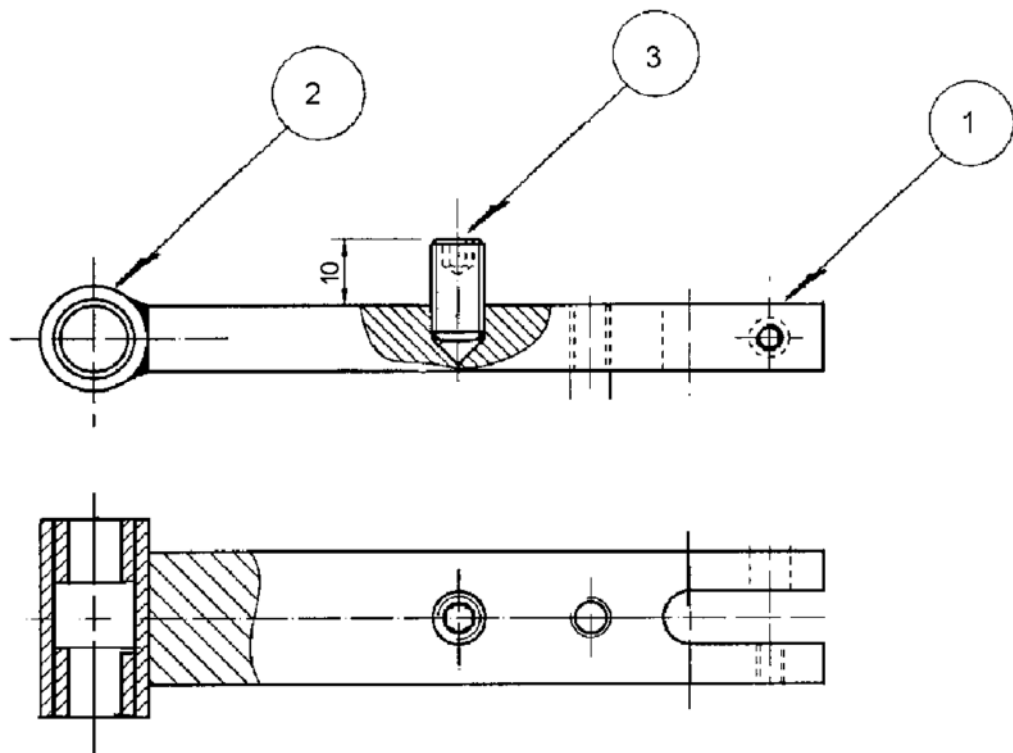
82002999 ASM, DUCK BILL PLATE EXTENDED



82002999 ASM, DUCK BILL PLATE EXTENDED

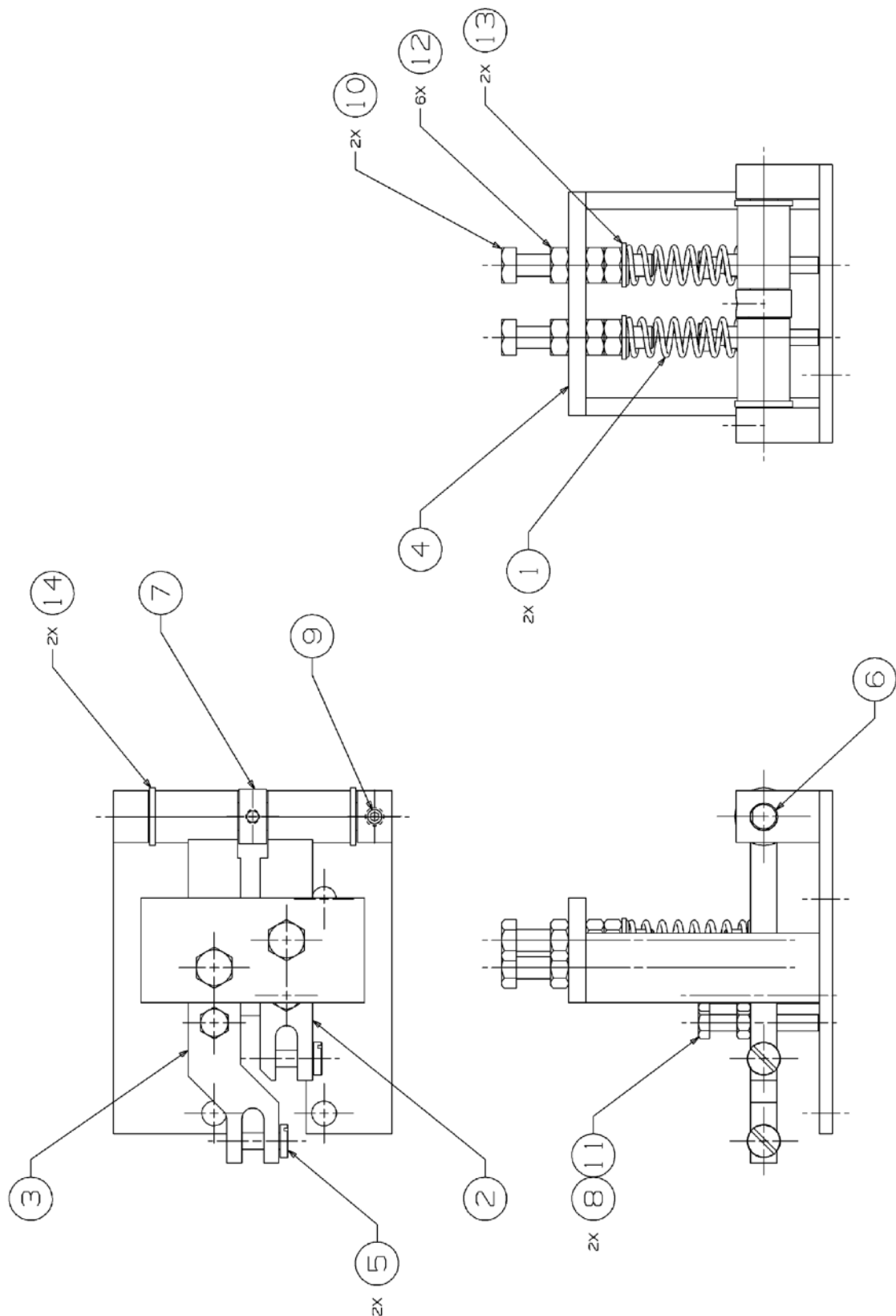
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82003546 ASM, DUCK BILL ADJUSTING BAR



Item Number	Part Number	Part Description	Quantity
1	20R11766	BAR, DUCKBILL ADJUSTING	1
2	82002716	BUSHING	2
3		SCREW-SET-M8 X 16 DIN913-A2	1

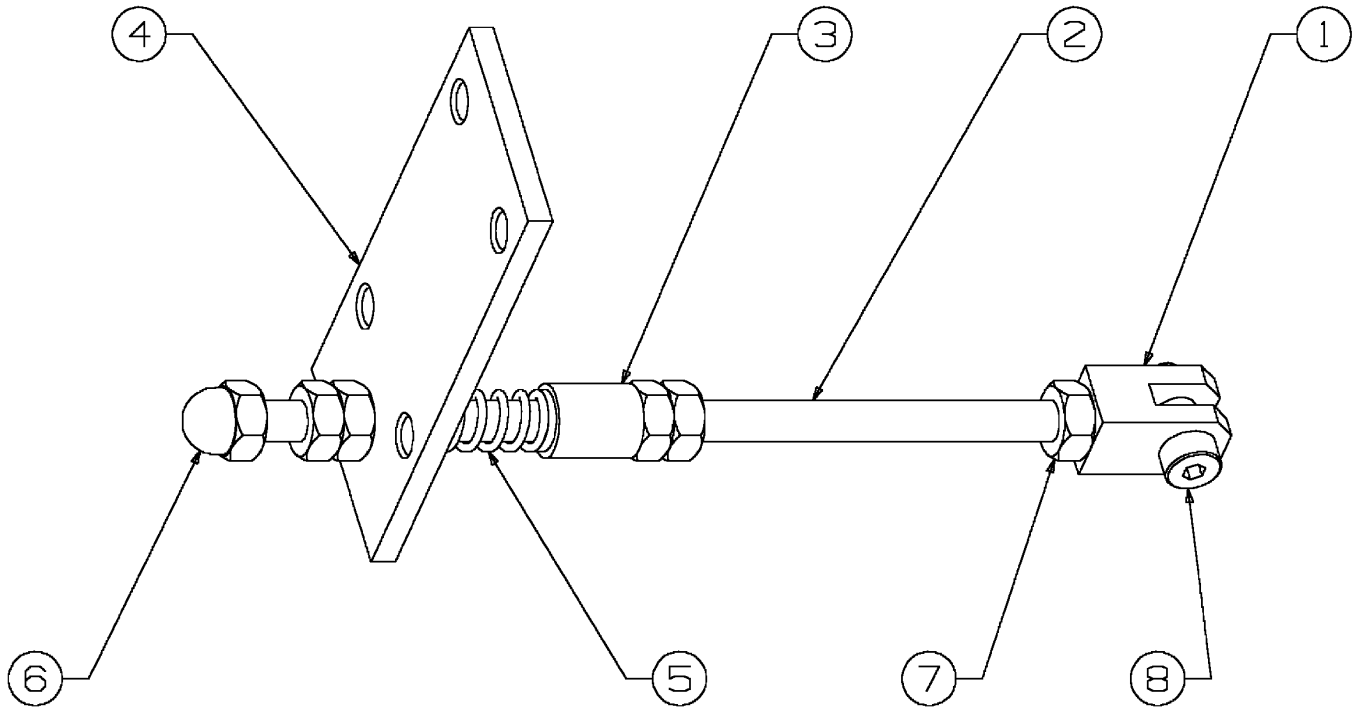
20RA21673 ASM, CAP CONTROL 27-38MM



20RA21673 ASM, CAP CONTROL 27-38MM

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20RA20750 ASM, LEVEL ADJUSTING



Item Number	Part Number	Part Description	Quantity
1	20R20742	CLEVIS-LEVELING	1
2	20R20743	ROD-THREADED	1
3	20R20744	NUT-SPACER	1
4	20R20745	PLATE-ADJUSTING	1
5	15SP3-2	SPRING-COMPRESSION	1
8	19SP7-2	SCREW-SHOULDER-METRIC	1
6		M10 DIN1587-A4 HEX CAP NUT	1
7		M10 DIN934-A4 HEX NUT	5

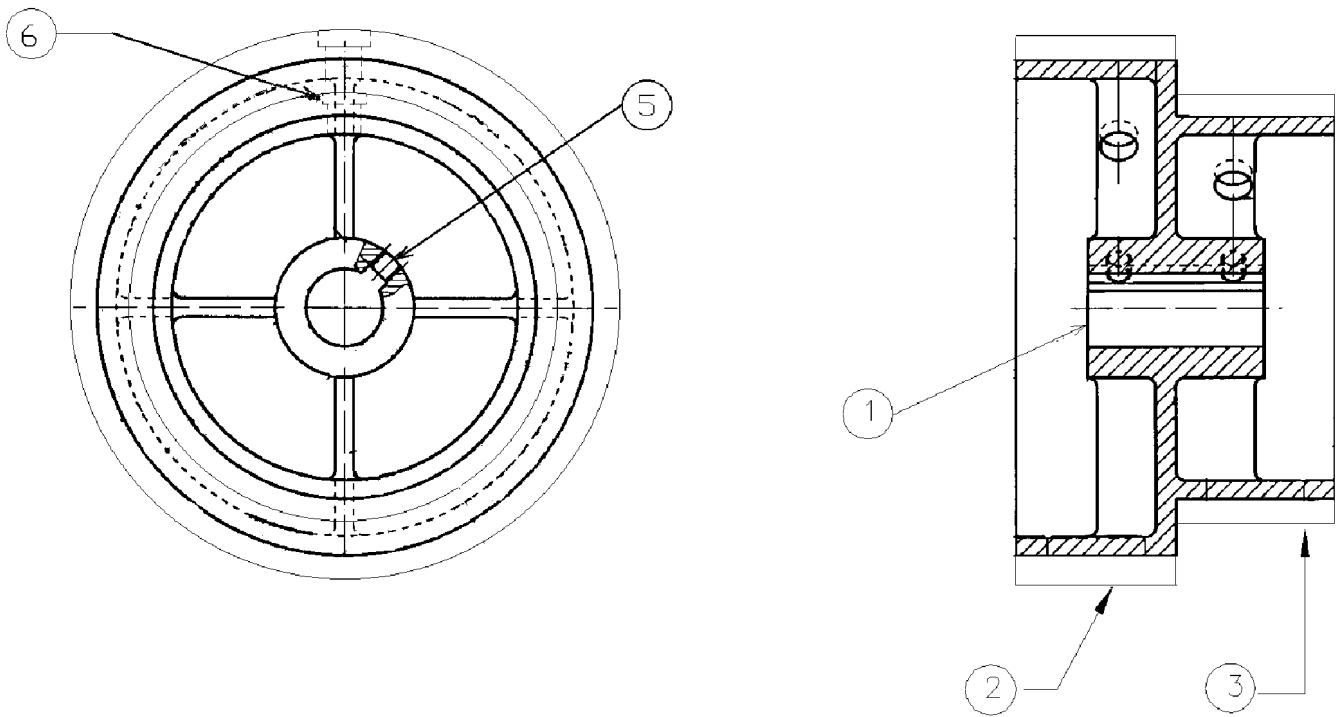


SECTION I

SEALING BELT & SEALING SHOE ASSEMBLIES

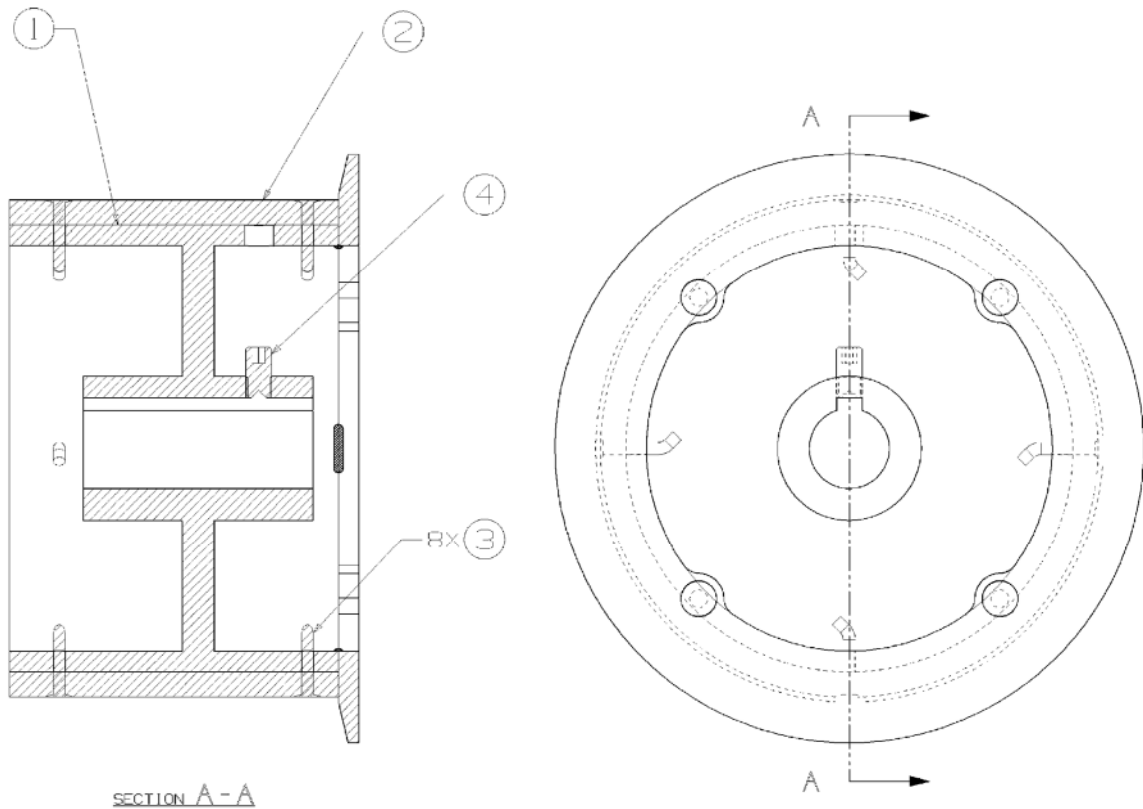
Assembly Number	Description	Page Number
88399195	ASM, PULLEY STEP SEALING	1
86038960	ASM, SEALING BELT PULLEY PT	2
20RA20529	ASM, SEALING PULLEY STEP	3
20RA21450	ASM, STEP SEALING PULLEY	4
20RA21709	ASM, SEALING SHOE 30-38MM MTO	5
82004011	ASM, SEALING SHOE 33-53MM RTO/RTB	7
88397665	ASM, SEALING SHOE 43-110MM	9
20RA21521	ASM, SEALING SHOE 7 DEGREE	11
20RA21515	ASM, SEALING SHOE PT	13
20RA11371	ASM, BAR ADJUSTING FOR TWIST-OFF	15
20RA11372	ASM, BAR ADJUSTING PT	16

88399195 ASM, PULLEY STEP SEALING



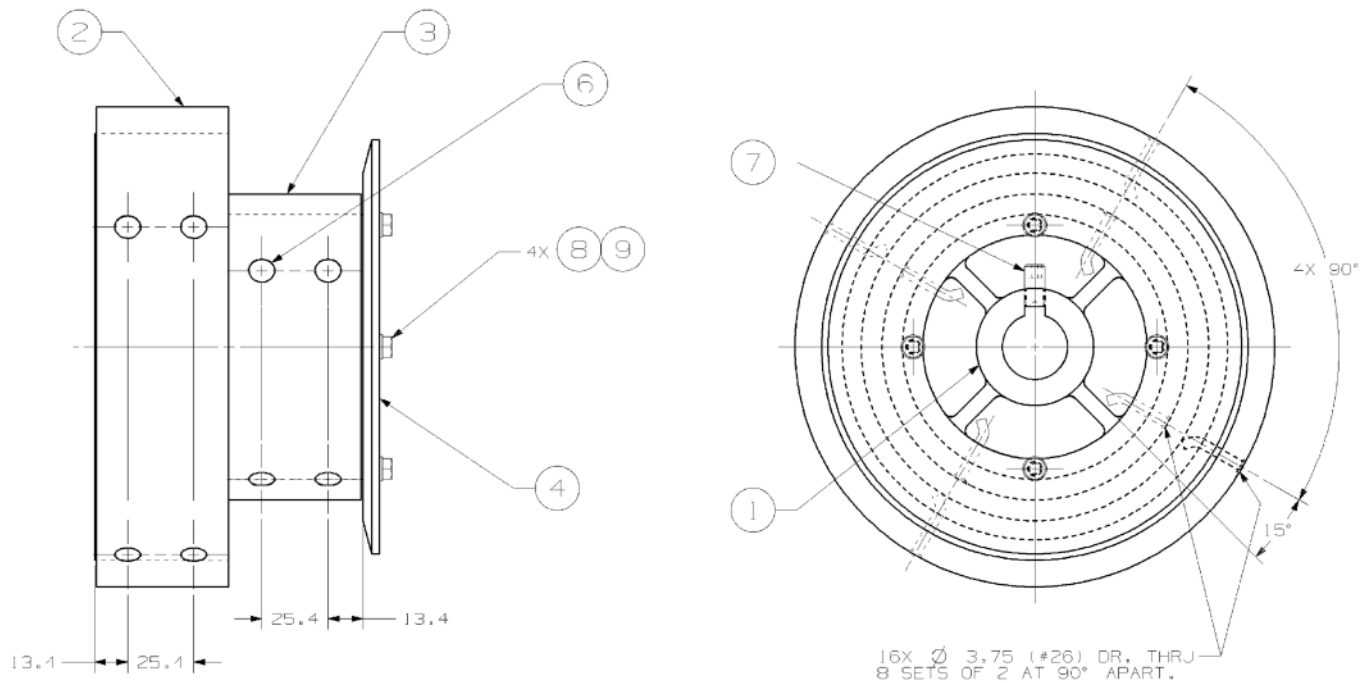
Item Number	Part Number	Part Description	Quantity
1	20R11769	PULLEY-STEP-SEALING	1
2	20R7317	BAND-BELT DRIVING	1
3	20R7318	BAND-BELT DRIVING	1
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
5		SET SCREW- M8 X 16 DIN915-A2	1
6		#10 X 1-1/2" LG COPPER RIVET	16

86038960 ASM, SEALING BELT PULLEY PT



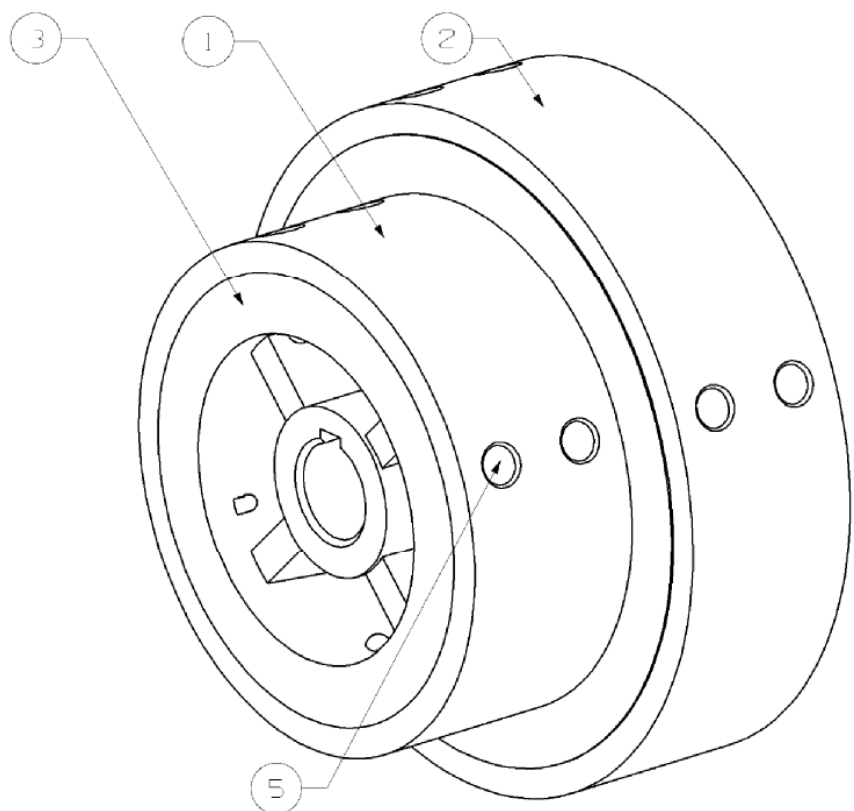
Item Number	Part Number	Part Description	Quantity
1	20R12345D	PULLEY-SEALING STRAIGHT	1
2	20R7737	BAND-BELT DRIVE	1
		UNLESS NOTED, USE 300 SERIES SS FASTENERS.	
3		# 10 X 1.50 LG COPPER RIVET	8
4		SET SCREW-M8 X 16 DIN915-A2	1

20RA20529 ASM, SEALING PULLEY STEP



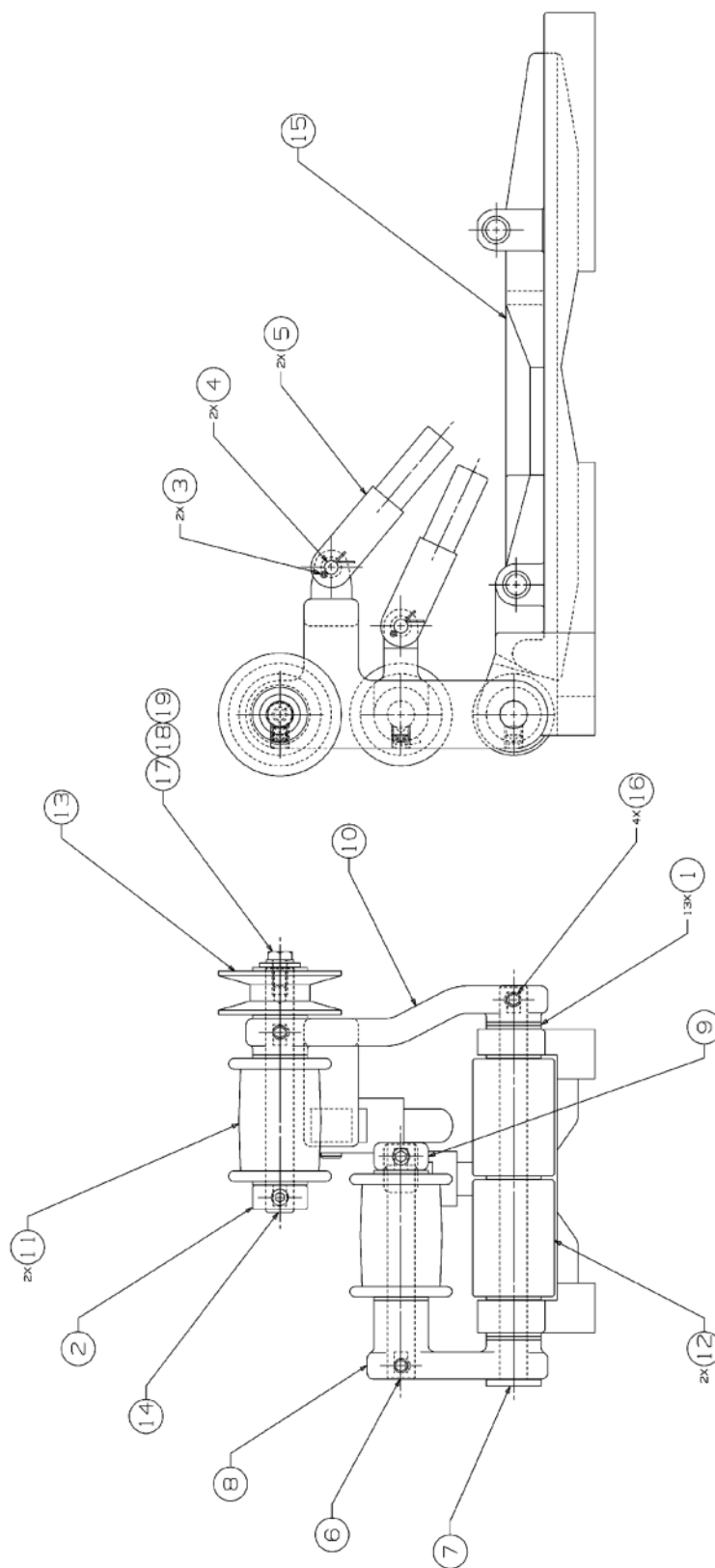
Item Number	Part Number	Part Description	Quantity
1	20R20528	PULLEY-STEP SEALING	1
2	20R9758	BAND-LARGE	1
3	20R9759	BAND-SMALL	1
4	20R20558	PLATE-PULLEY END	1
6		#10 X 1.5" LG. COPPER RIVET	16
7		M5 X 16 DIN915-A2 SET SCREW	1
8		M5 X 20 DIN933-A4 HEX HEAD SCREW	4
9		DIA 5 DIN127B-A4 LOCKWASHER	4

20RA21450 ASM, STEP SEALING PULLEY



Item Number	Part Number	Part Description	Quantity
1	20R9690	BAND-BELT DRIVE SMALL	1
2	20R9691	BAND-BELT DRIVE LARGE	1
3	20R21449	PULLEY-STEP SEALING	1
5		#10 X 1.50 LG. COPPER BELT RIVET	16

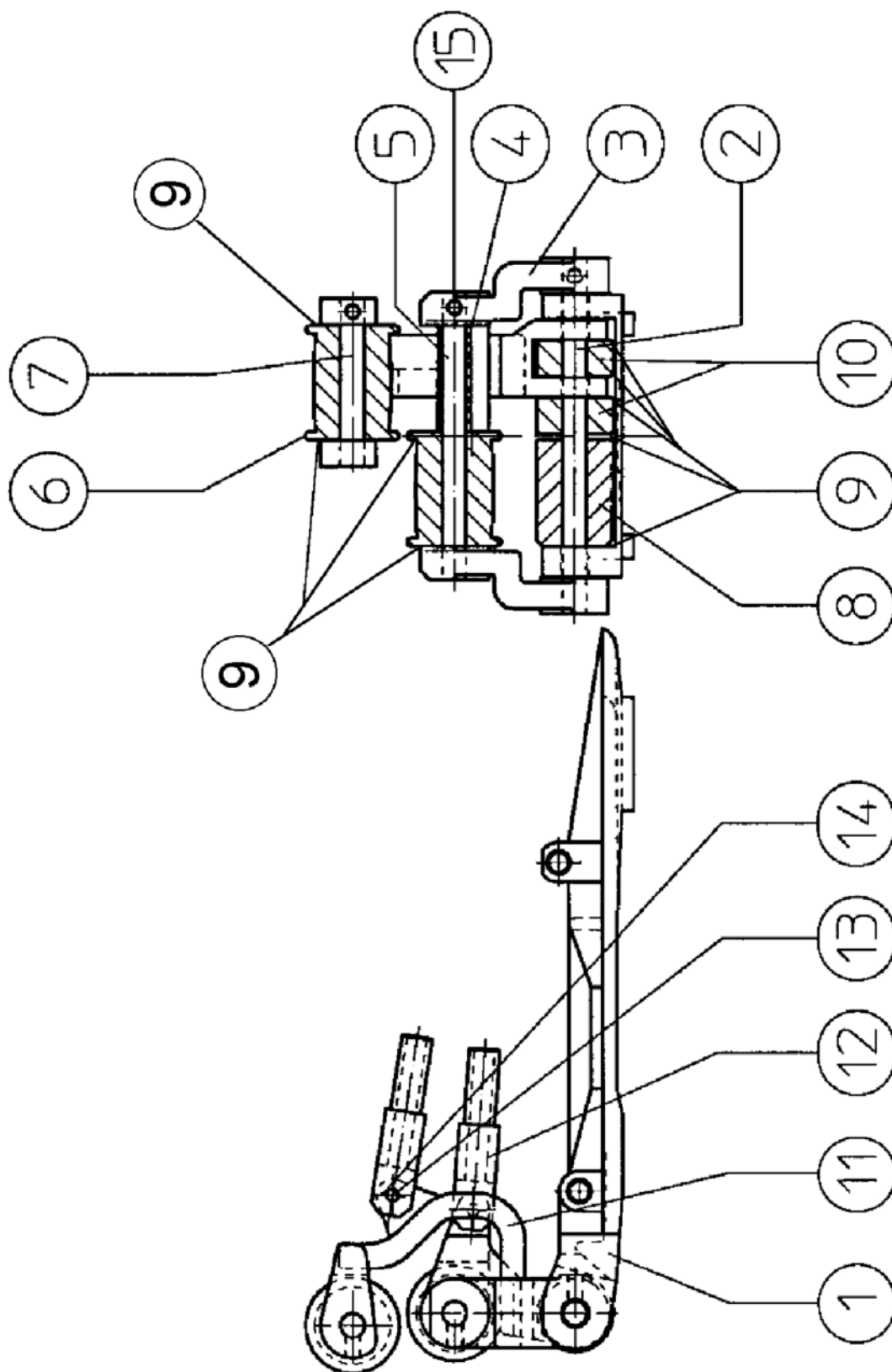
20RA21709 ASM, SEALING SHOE 30-38MM MTO



20RA21709 ASM, SEALING SHOE 30-38MM MTO

Item Number	Part Number	Part Description	Quantity
1	6SP4-2	WASHER	13
2	365SP8	COLLAR	1
3	399SP1-1	PIN	2
4	559SP2-3	CLEVIS	2
5	S193	YOKE	2
6	20R9657	SHAFT-BELT TIGHTENING	1
7	20R9660	SHAFT-SEALING SHOE	1
8	20R9662	LEVER-REAR BELT TIGHTENING	1
9	20R9663	CONNECTOR-BELT TIGHTENER	1
10	20R9664	LEVER-BELT TIGHTENING	1
11	20R11964D	PULLEY-SEALING SHOE	2
12	20R12042D	PULLEY-BELT TIGHTENING	2
13	20R12043D	SHEAVE-IDLER	1
14	20R12044	SHAFT-BELT TIGHTENING PULLEY	1
15	20R21708D	SHOE - SEALING 30MTB/MTO	1
16		UNC 5/16-18 X 1/4 LG. CUP PT. SET SCR.	4
17		UNC 1/4-20 X 1/2 LG. HEX HD. SCR.	1
18		UNC 1/4 SIZE LOCKWASHER	1
19		UNC 1/4 SIZE PLAIN WASHER	1

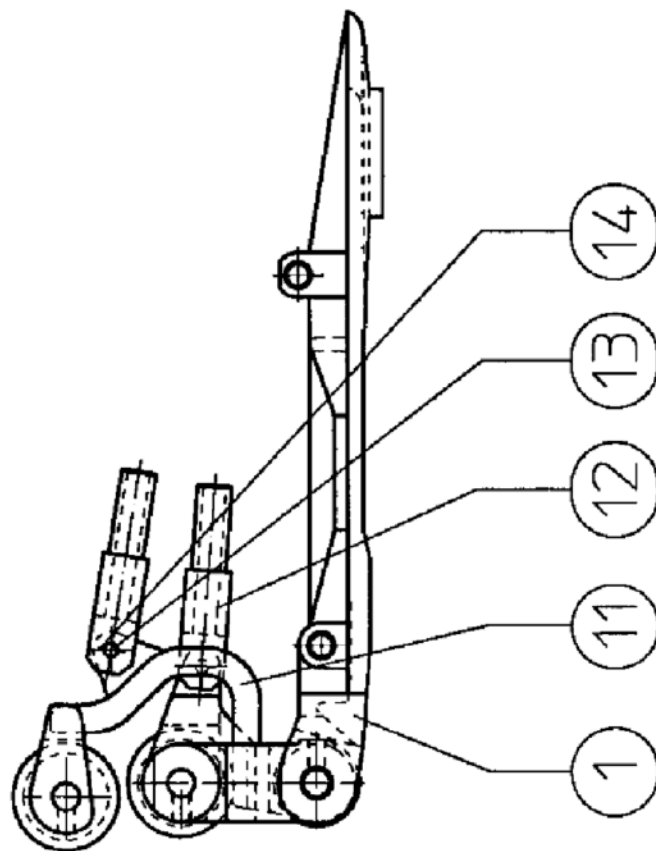
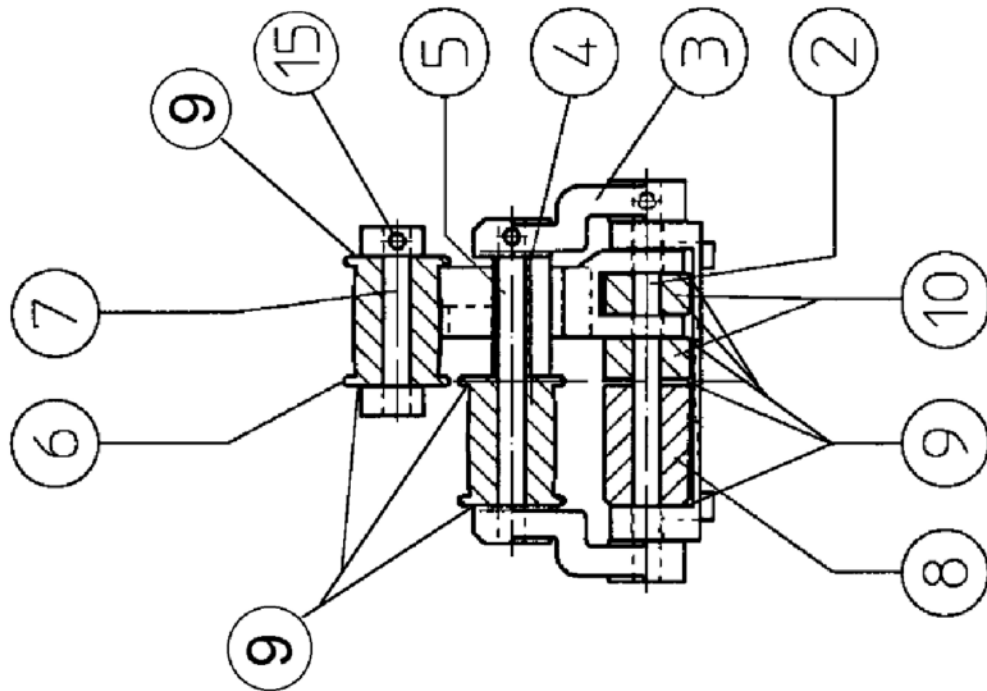
82004011 ASM, SEALING SHOE 33-53MM RTO/RTB



82004011 ASM, SEALING SHOE 33-53MM RTO/RTB

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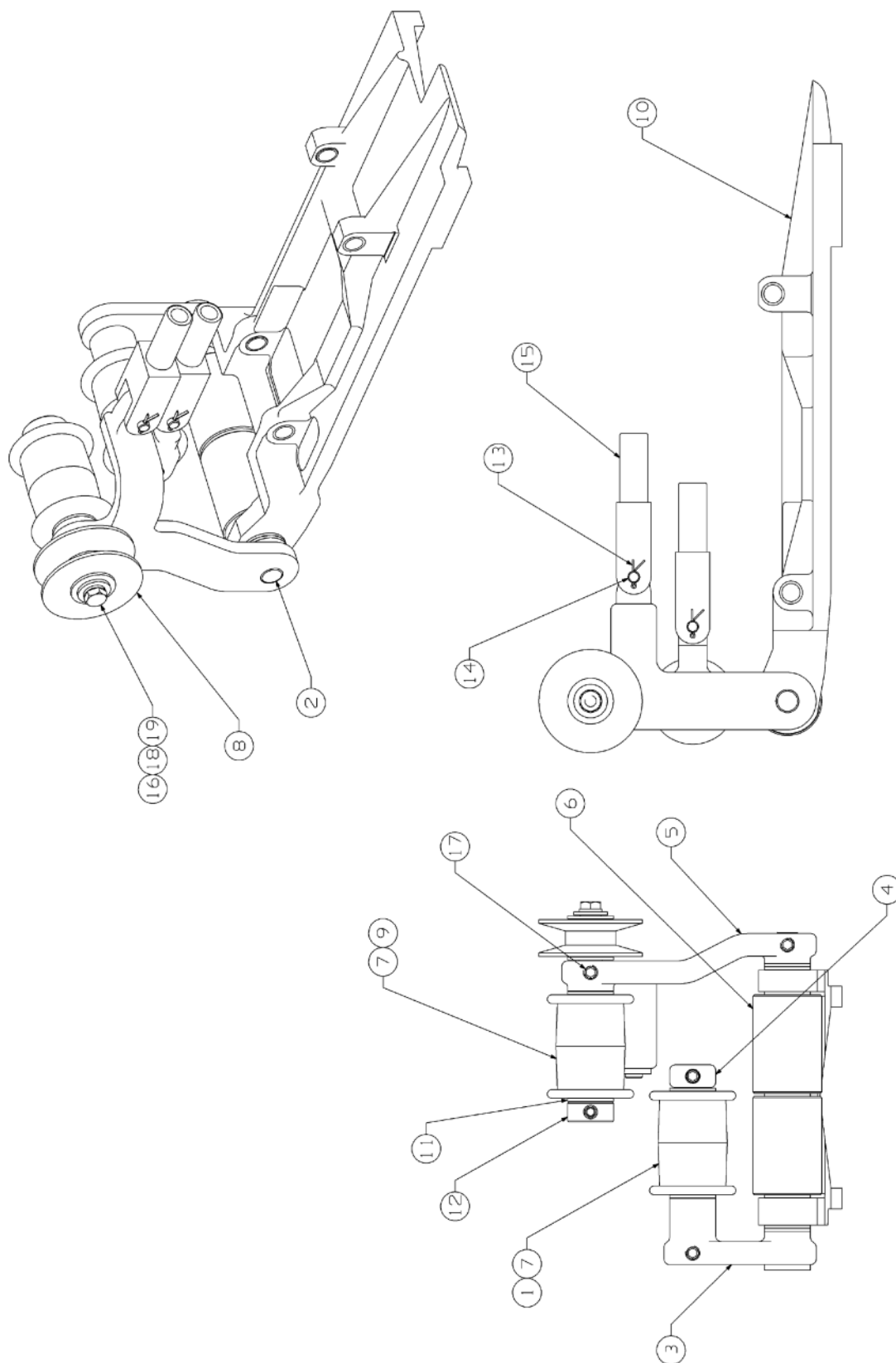
88397665 ASM, SEALING SHOE 43-110MM



88397665 ASM, SEALING SHOE 43-110MM

[illegible]

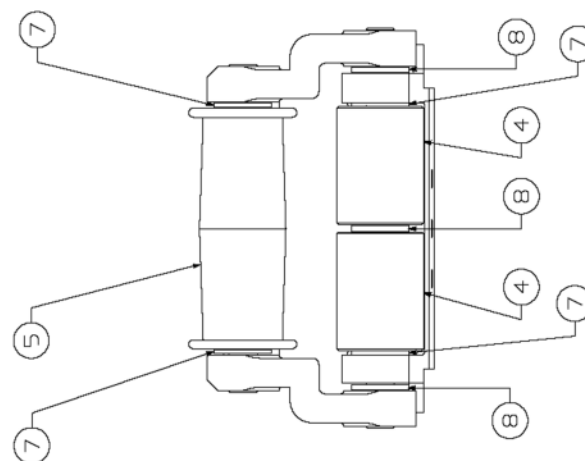
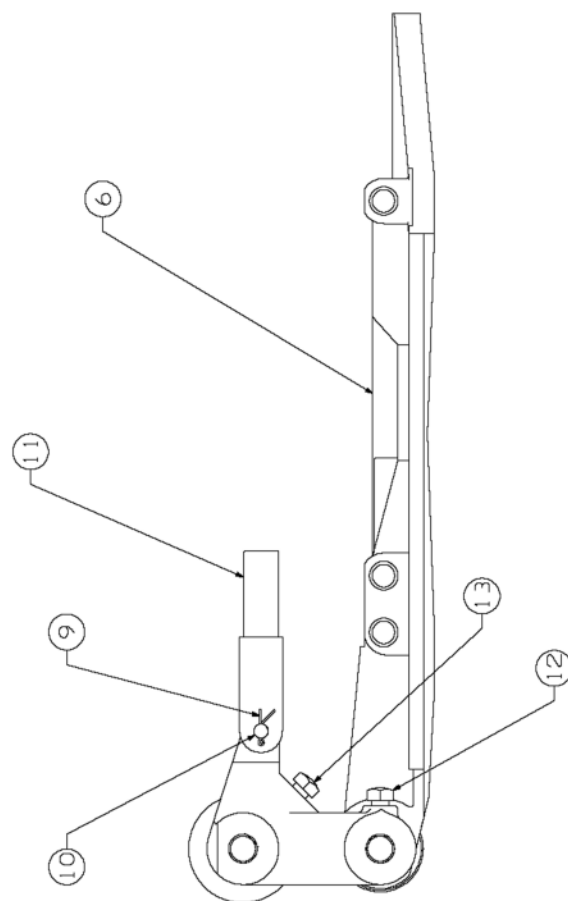
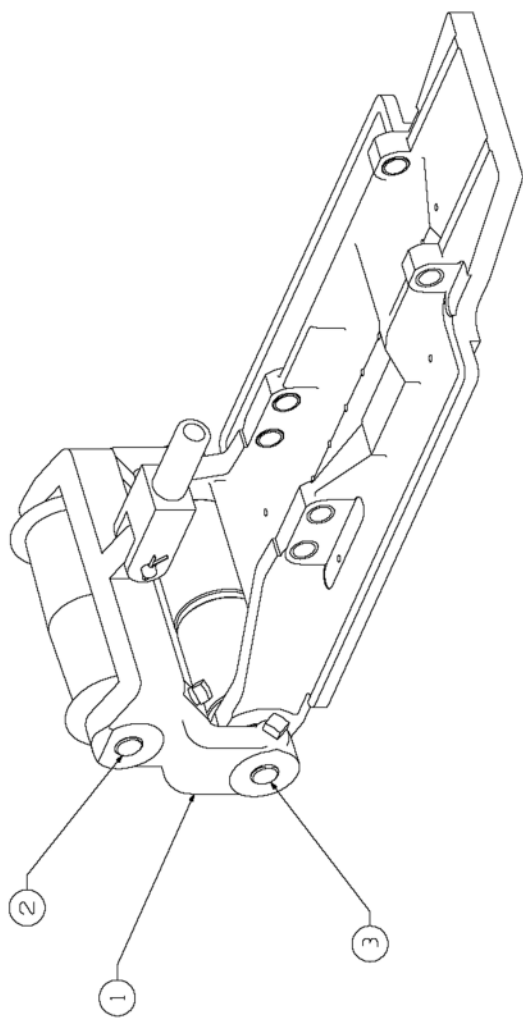
20RA21521 ASM, SEALING SHOE 7 DEGREE



20RA21521 ASM, SEALING SHOE 7 DEGREE

Item Number	Part Number	Part Description	Quantity
1	20R9657	SHAFT-BELT TIGHTENING	1
2	20R9660	SHAFT-SEALING SHOE	1
3	20R9662	LEVER-REAR BELT TIGHTENING	1
4	20R9663	CONNECTOR-BELT TIGHTENER	1
5	20R9664	LEVER-BELT TIGHTENING	1
6	20R11964D	PULLEY-SEALING SHOE	2
7	20R12042D	PULLEY-BELT TIGHTENING	2
8	20R12043D	SHEAVE-IDLER	1
9	20R12044	SHAFT-BELT TIGHTENING PULLEY	1
10	20R21520	SHOE-SEALING, 38-63 BTO, 560-	1
11	6SP4-2	WASHER	13
12	365SP8	COLLAR	1
13	399SP1-1	PIN	2
14	559SP2-3	CLEVIS	2
15	S193	YOKE	2
16		1/4-20 X .50 LG. HEX HEAD SCREW	1
17		5/16-18 X .25 LG. CUP PT. SET SCREW	4
18		1/4 SIZE LOCKWASHER	1
19		1/4 SIZE FLAT WASHER	1

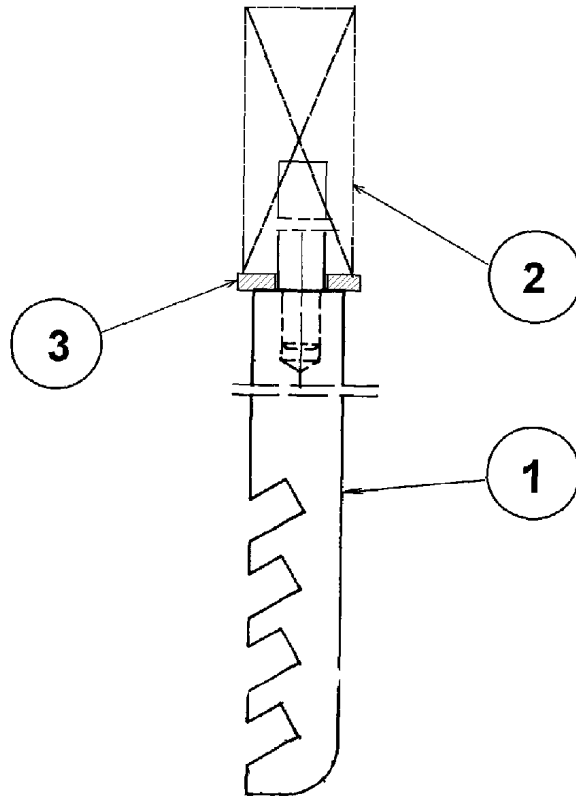
20RA21515 ASM, SEALING SHOE PT



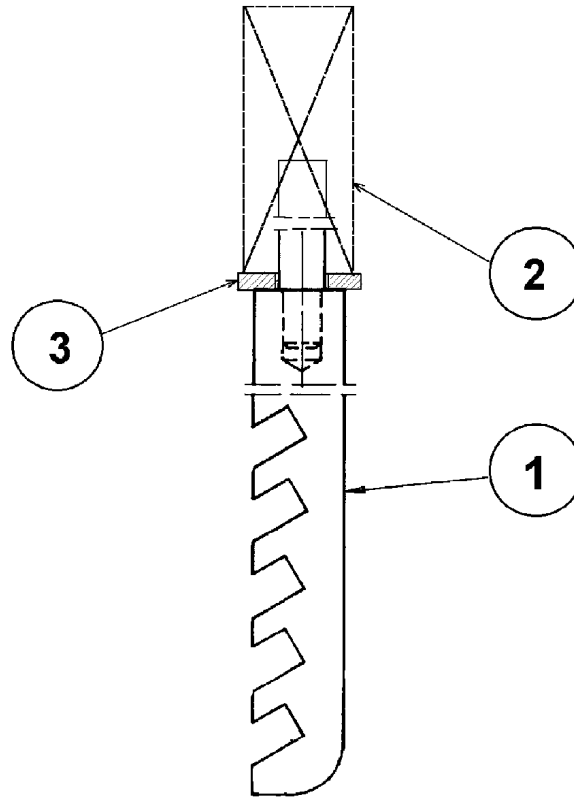
20RA21515 ASM, SEALING SHOE PT

[illegible]

20RA11371 ASM, BAR ADJUSTING FOR TWIST-OFF

[illegible]

20RA11372 ASM, BAR ADJUSTING PT



Item Number	Part Number	Part Description	Quantity
1	20R22182D	BAR - ADJUSTMENT (PT)	1
2	15SP5-4	SPRING-COMPRESSION	1
3		WSHR, M10 DIN433-A4	1